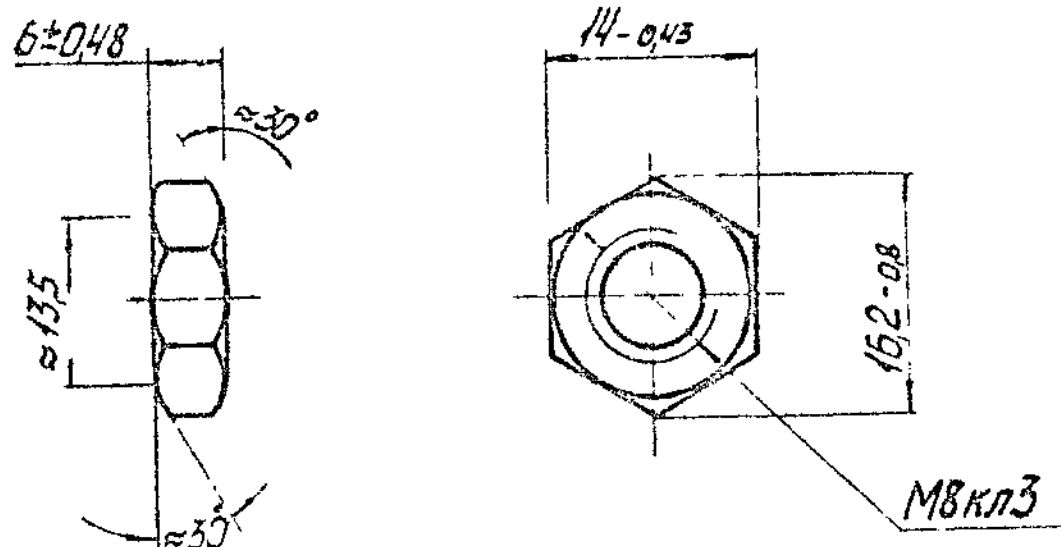
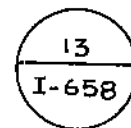




1. Use of steels 10 and 15 is allowed
2. Coating - Zinc - plated, 6 micron thick, chromated, solution composition for chromating is as per U-252-78
3. Displacement of axis of hole should not exceed 0.5mm
4. Technical requirements are as per GOST 1759-62.

8x-1537



SHEET WEIGHT SCALE			
5.6,074 2:1			
TOTAL SHEETS			
ORDNANCE FACTORY PROJECT HYDERABAD			

NO	SHT	DOC NO	SIGN	DATE
DRAWN		RHPRASAD		6.12.84
EDT,CHKD		B. Sarma		6.12.84
F/M,DC.		SRNAIR		7.12.84
DIV.OFFR		T.K. BANERJEE		10.12.84
		NAME	SIGN	DATE

NUT M8	
ГОСТ 5915-62	
Steel A-12 ГОСТ 1414-54	
hexagonal bar IV ГОСТ 8560-57	

ВЗР.825.001

13±0,5

5±0,5

74±1

66±1

1

ЛИСТ УПАКОВОЧНЫЙ
ИЗДЕЛИЕ ТИП _____

КОЛИЧЕСТВО _____ ШТ

ДАТА КОНСЕРВАЦИИ _____

УПАКОВЩИК _____

ОТК _____

ДАТА УПАКОВКИ _____

97±1

105±1

* (1) PACKING LIST
ARTICLE, TYPE _____
QUANTITY _____ PCS
DATE OF PRESERVATION _____
PACKED BY _____
QCD _____
DATE OF PACKING _____

For printing, use type 03-8 ГОСТ 3489.10-71. To print the inscription "packing list", use type 63-16 ГОСТ 3489.7-71

14/02085

APPROVED

CHECKED

CONTROL RATE
OF
INSPECTION
(ICV)

DATA SHEET

WEIGHT SCALE

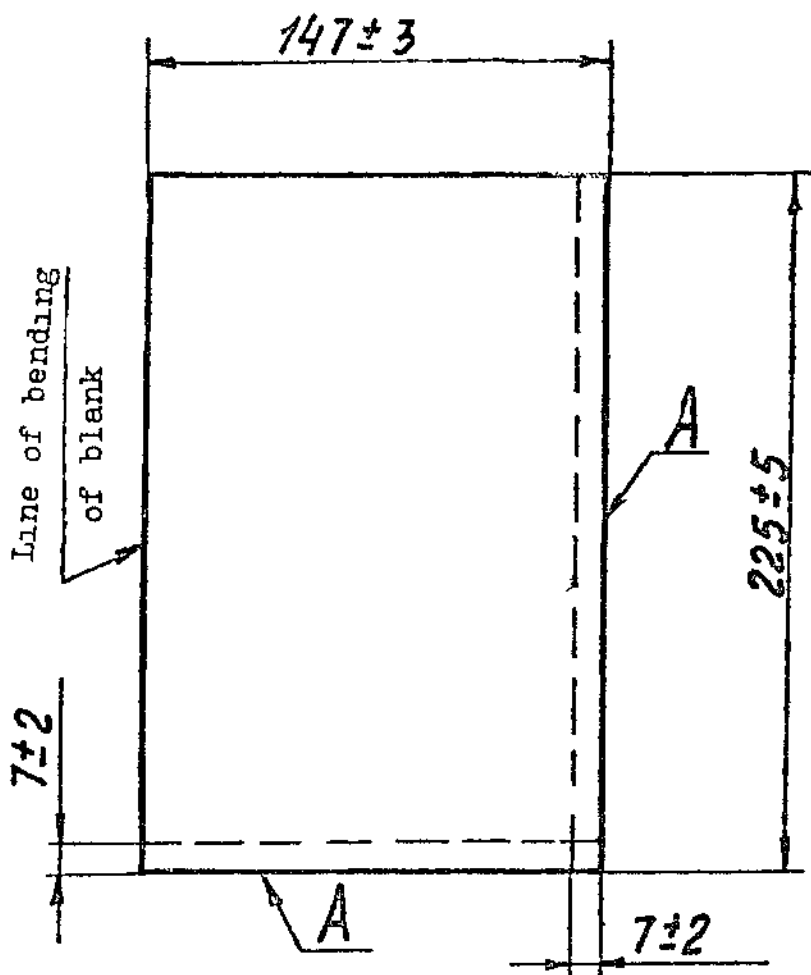
0.0004 1:1

SHY SHS

Paper No 1, A, Machine
finished, sort 1.

ВЗР.825.001

24-055-117



Weld up edges A

13/02085

PROVED

RED

CONTROLLERATE
OF
INSPECTION
(ICV)

AY-530-42

ENVELOPE FOR CERTIFIC-
ATES OR SERVICE LOGS

Polyethylene film C, 0.1,
Sort 1 GOST 10354-73

WEIGHT SCALE

13 g

1:2

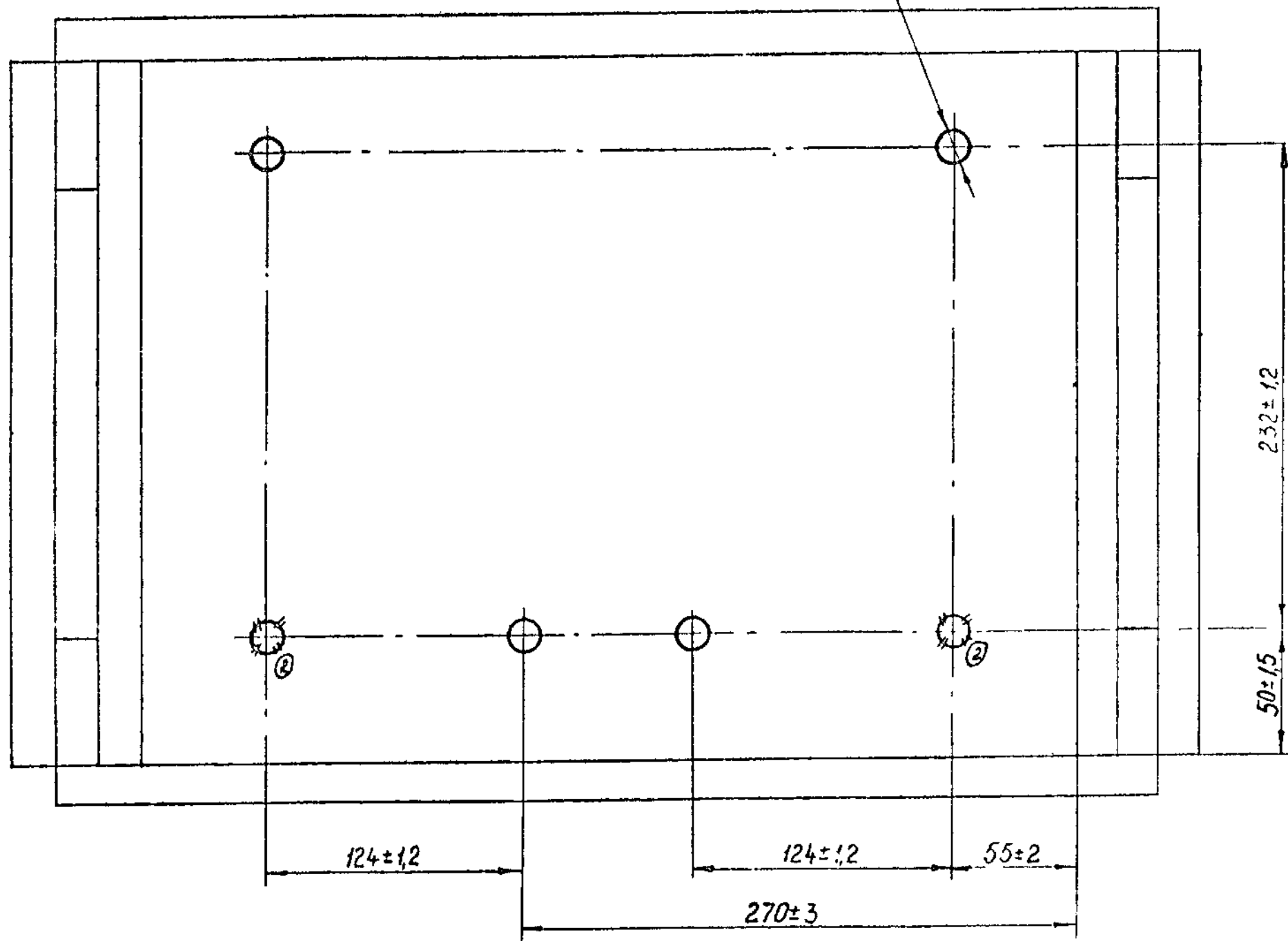
SHT

SHTS

9416700005

Bottom is not shown.

4 holes $\phi 10 \pm 0.13 (+0.5)$



8
1 658

ECKA

94167.000 CB

SHEET	DOC NO	SIGN	DATE
DRAWN	RHPRASAD		5.12.84
EDT/CHKD	B. Samuel		6.12.84
F/M, DC.	S.R. NAIR		7.12.84
DIV. OFFR	T.K. PANERJIA		10.12.84
	NAME	SIGN	DATE

PACKING BOX.
(ASSEMBLY DRAWING).

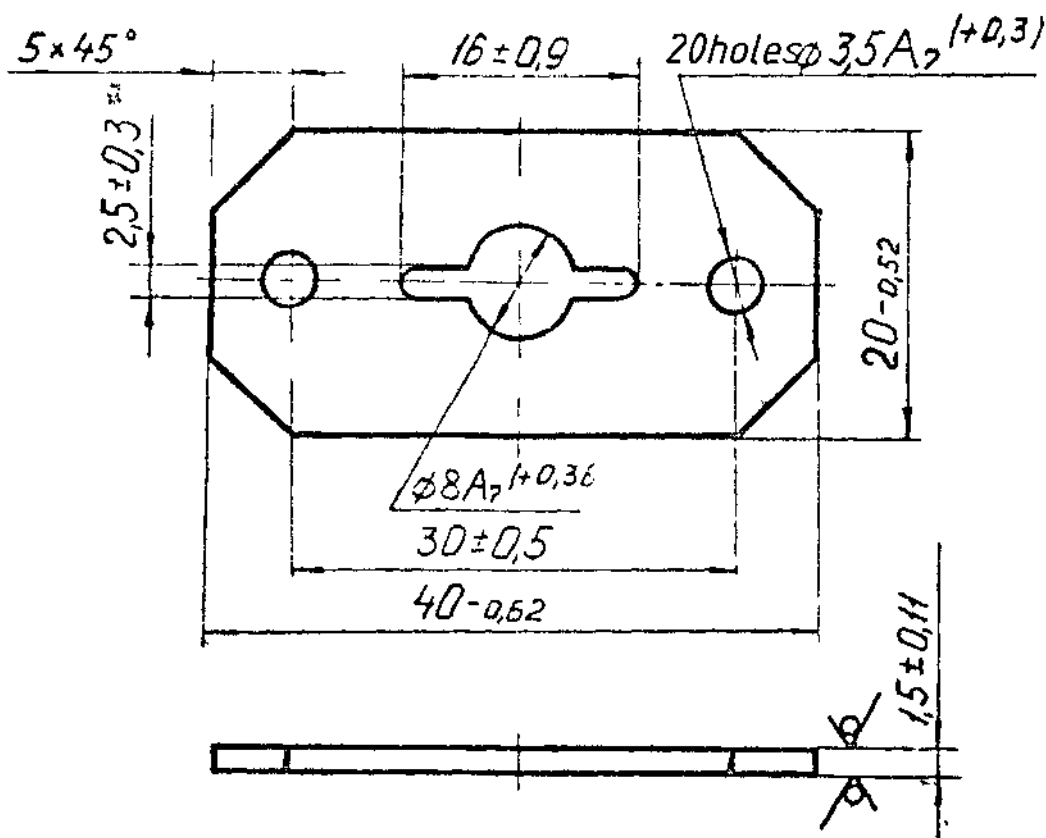
SHEET	WEIGHT	SCALE
5		1:25
TOTAL SHEETS		
ORDNANCE FACTORY PROJECT HYDERABAD		

22031

T1134

△ M

T11000



1. * Dimension is for reference.

12
I-65B

T1134

STRIP

SHEET WEIGHT, SCALE.

5.27 21

TOTAL SHEETS

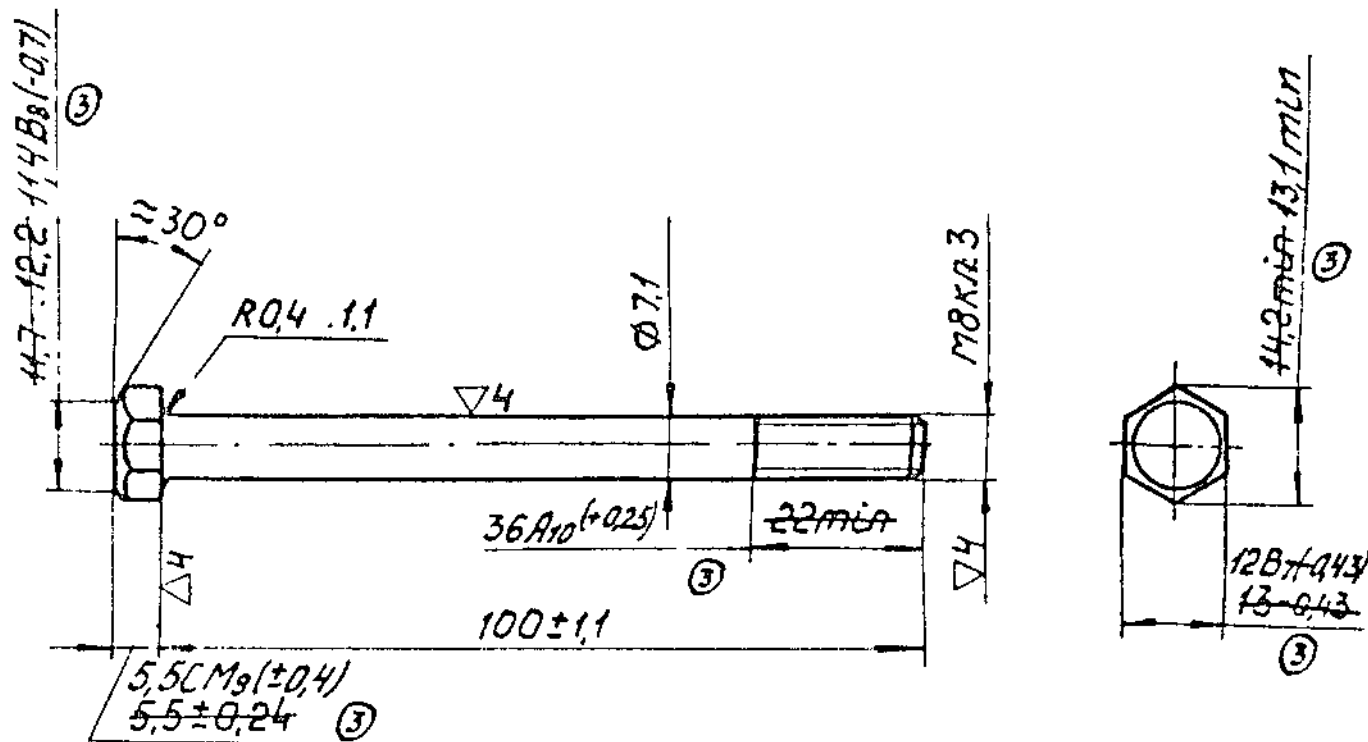
ORDNANCE FACTORY
PROJECT
HYDERABAD

SNO	SHT	DOC NO	SIGN	DATE
DRAWN		R.H.PRASAD.		6.12.84.
EDT,CHKD		B. Sankar		6.12.84.
F/M,DC		S.R.NAIR.		7.12.84.
DIV.OFFER		T.K.BANERJEE		10.12.84.
		NAME	SIGN	DATE

Sheet 615 GOCT 19904-74
IBF 08.Kn GOCT 9045-70.

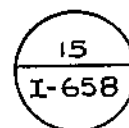
12.12.84

Восстановлен с подлинника



1. Technical requirements are as per GOST 1759-70.
2. Coating:-Zinc-plated 6 micron thick, chromated, Solution compound for chromating is as per VI-252-78.
3. Dressing of flash from joint of lower die is allowed and chamfering for thread rolling should not be done.

Duplicate is from GOST 7798-70.



4-1-1111817 80 181

X1-11643

SNO	SHT	DOC NO	SIGN	DATE
DRAWN		RHPRASAD		6.12.84
EDT/CHKD		B. Sankar	B. Sankar	6.12.84
F/M, DC		S. R. NAIR	S. R. NAIR	7.12.84
DIV. OFFR		T. K. BANERJEE	T. K. BANERJEE	10.12.84
		NAME	SIGN	DATE

BOLT M8x100,36
016 GOST 7798-70

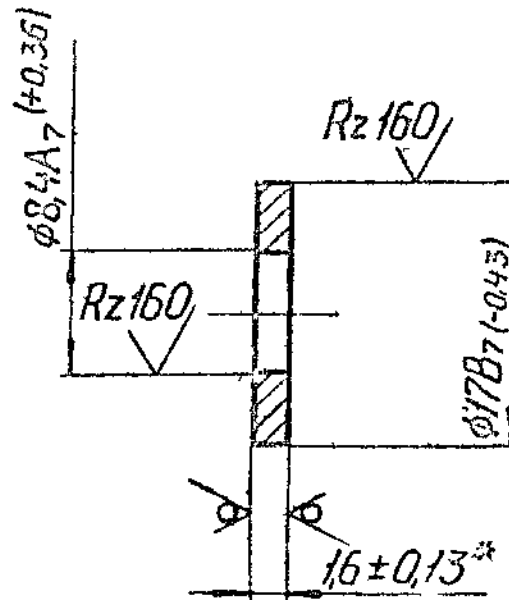
STEEL 15 FOCT 1050-74

SHEET	WEIGHT	SCALE
02	0.045	1:1
TOTAL SHEETS		
ORDNANCE FACTORY PROJECT HYDERABAD		

11/12/84

11/12/84

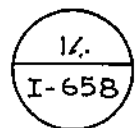
X3-10834



1. * Dimension is for reference.
2. Limit radial runout is 0.8MM.
3. Manufacture from the steel sheet $\frac{B1.5 \text{ GOST } 19904-74}{4-II-10 \text{ GOST } 16523-70.}$ is allowed.
5. Other technical requirements are as per GOST 18123-72.

DESIGNATION.	COATING.
X3 - 10834.	Zinc-plated 21 micron thick,
	chromatized.

Duplicate is from GOST 11371-68.



X3-10834

WASHER 8.01.0121
GOST 11371-68

SHEET	WEIGHT	SCALE
5	2.32g	2:1
TOTAL SHEETS		
ORDNANCE FACTORY PROJECT HYDERABAD		

Sheet $\frac{B1.6 \text{ GOCT } 19904-74}{4-II-10 \text{ GOCT } 16523-70.}$

SNO	SHY	DOC NO	SIGN	DATE
DRAWN	R.H. PRASAD			6.12.84
EDT, CHKO	B. Sannu			6.12.84
F/M, DC	S. R. NAIR			7.12.84
DIV. OFFR	T. K. BANERJEE			8.12.84
	NAME	SIGN	DATE	

Восстановлен с подлинника

Подпись и дата 1984 г. 4301

100965

Y.95.001

Rz max 800 $\checkmark$ (V)

Спрощ. № 1100000000

120±2

80±2

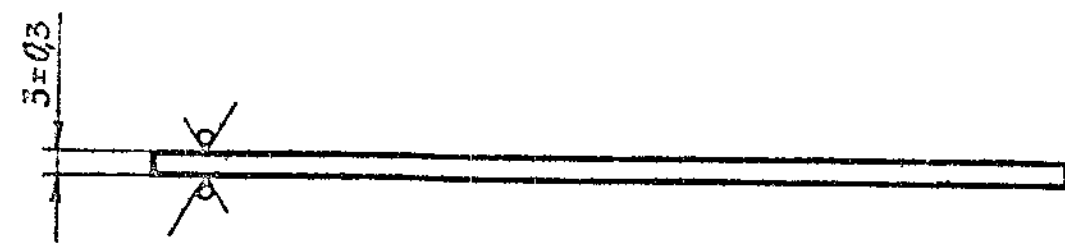
Consignee _____

Destination _____

Consigner _____

Dispatch station _____

Number of packages _____ Mass _____



Y 95 001-01

for remaining see Y.95.001

Consignee _____

Airport of destination _____

Consigner _____

Dispatch airport _____

Number of packages _____ Mass _____

1. Moisture in the plywood should not exceed 15% absolute unit.
2. Marking stamping point as per Ty-6-15-459-70 type 5 as per H0 010.007.

13768

5
I 673

Y.95.001

NAME PLATE				SHEET WEIGHT SCALE
Plywood Φ 5A Grade $\frac{AB}{B}$				ORDNANCE FACTORY PROJECT HYDERABAD
GOST 3916-69				

SN	SH	DOC NO	SIGN	DATE
DRAWN		N Yesudas		11.12.84
EDT,CHKD		D K JAIN		12.12.84
F/M, D.C.		S R Nair		13.12.84
DIV.OFFR		T. K. BANERJEE		17.12.84
		NAME	SIGN	DATE

4
I-658

S NO	SHT	DOC NO.	SIGN	DATE
DRAWN BY		R.H.PRASAD.		5.12.84
CHECKED		B SARKHEL	<i>Refuse</i>	6.12.84
F/MOC.		S R NAIR.	<i>he</i>	7.12.84
DIV OFFR.		T K BANERJEE	<i>T K Banerjee</i>	10.12.84
		NAME.	SIGN	DATE

VOLTAGE REGULATOR
PH-10
PACKING.

VOLTAGE REGULATOR

PH-10

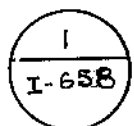
PACKING

Y.100.000

CONTEST OF ALBUM No. 116.

CONVENTIONAL INDEX : "84/0848711-03-FB-40007".

Sl. No.	DRAWINGS ASSEMBLIES ITEM Nos.	DESCRIPTION OF DOCUMENTS	DRAWING Nos. (PROCESS CHART)	Qty of shfs.	LATEST AMENDMENT NO.	REMARKS
1	2	3	4	5	6	7
1	Album of	Title sheet.	Y.100.000.	1	—	
2.	drawings for packing	Parts list	Y.100.000 Sheet 1 Sheet 2	2		
3.	of voltage regulator PH 10 Y	Assembly drawing	Y 100 000CB	1		
4	100 000	Part list	Y 100 000BC	1		
5		Specification.	RY 167 000	1		
6		Assembly drawing	RY 167 000CB	1		
7		Drawing	Y 630 010	1		
8		Drawing	Y 95 001	1		
9		Drawing	Y301002	1		
10		Drawing	T1134	1		
11		Drawing	8X-1537	1		
12		Drawing	X3-10834	1		
13		Drawing	X1-11643	1		
14		Drawing	AY-530-42	1		
15		Drawing	Y 460 001	1		
16		Drawing	Bd8 825 001	1		
		Total	Sheets	17		



1/I-658.

LINE NO	DESIGNATION	DESCRIPTION	INCORPORATED IN		TOTAL NO	REMARKS
			DESIGNATION	NO		
1	4100.000	Voltage regulator PH-10 packing			1	
2	94167000	Packing box	4100000	1	1	
3	4260.000	PH-10 SPTA No 1 stowage	4100000	2	2	Sperate album is formed
4	4.630.010	Bolt	4100000	84	84	
5	941000-07	Packing box	94167000	1	1	Seperate album is formed
6						
7						
8						
9						
10						
11						
12						
13						
14						
15						
16						
17						
18						
19						
20						

6
1-658

ECKT

2 1 88135-77 28.79
1 400 8816824.75 11.10.79

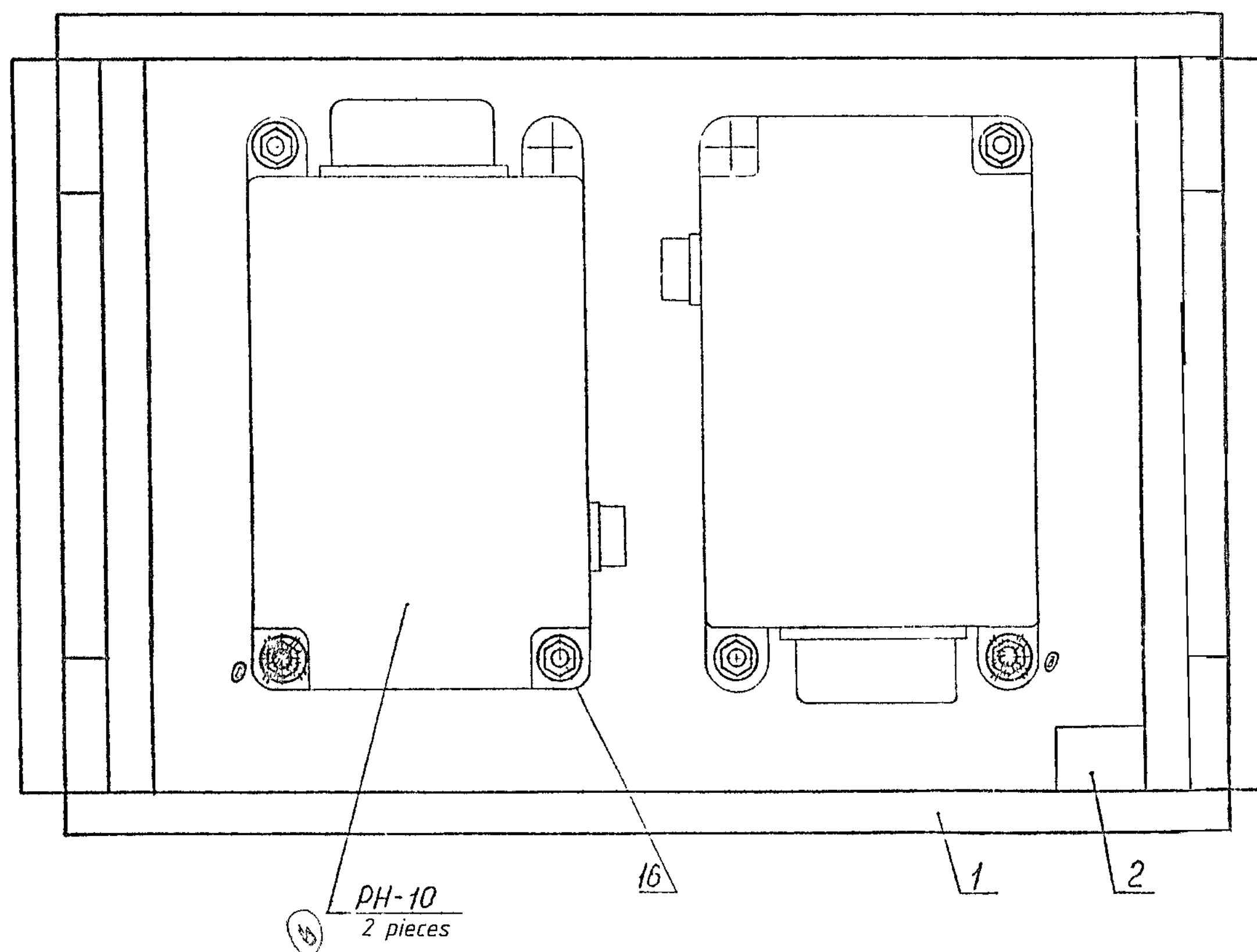
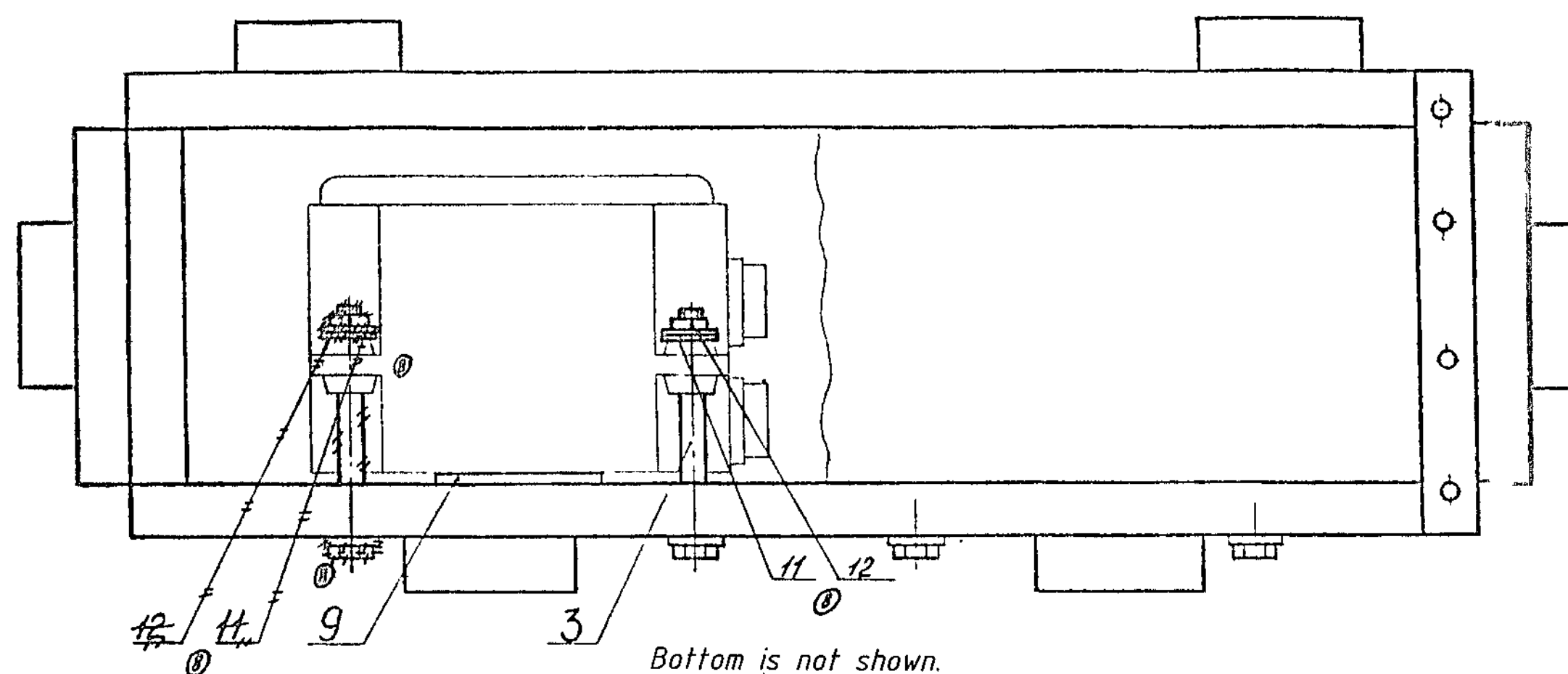
4100.000 BC

TRACED BY	R.H.PRASAD	6.12.84
CHECKED	B. Sankar	6.12.84
F/M DC	S.R. NAIR	7.12.84
APPROVED	T.K. BANERJEE	10.12.84
NAME	SIGN	DATE

VOLTAGE REGULATOR
PH-10
PACKING
(SPECIFICATION LIST)

SHT. NO	TOTAL No Shts
1	1

19452



1. Preservation of articles should be done as per instructions U-93-75 in accordance with delivery conditions specified by order (agreement).
2. Before installing on cover, wrap the articles in two layers of paper, Ref.No.22 and in one layer of paper, Ref.No.21.
3. Bolts, Ref.No.3, should be fixed by nails, Ref.No.18
4. Certificates, label, Ref.No.6, should be enclosed in envelop, Ref.No.7. The envelop with the documents should be placed in box.
5. The box should be closed with cover with articles affixed on it. Cover and band should be fixed by nails, Ref.No.17.
6. On one of the side walls of the box, plate, Ref. No.10, should be fixed by nail, Ref.No.18.

ECKD

Y 100.000 C6

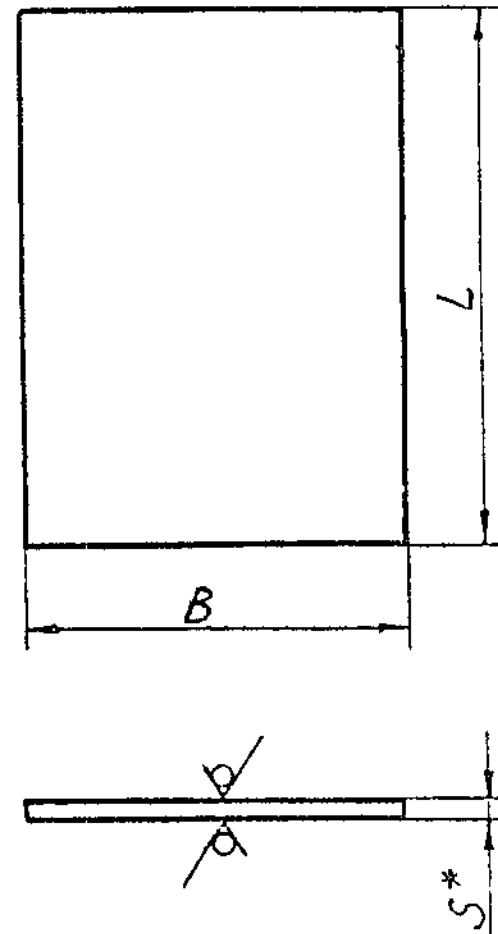
SHEET	DOC NO	SIGN	DATE
DRAWN	RHPRASAD		5.12.84
EDT,CHKD	B. Samuel	B. Samuel	6.12.84
F/M,DC	S.R.NAIR	B.	7.12.84
DIV.OFFR	V.K. BANERJEE	R. Banerjee	10.12.84
	NAME	SIGN	DATE

VOLTAGE REGULATOR
PH-10 PACKING.
(ASSEMBLY DRAWING).

SHEET	WEIGHT	SCALE
5	20	12
TOTAL SHEETS		
ORDNANCE FACTORY PROJECT HYDERABAD		

100 0946

Rz max 800/
▽(✓)



DESIGNATION	DIMENSION MM.			MASS Kg.
	L	B	S*	
Y 460 001	250±2.5	220±2.5	3.2±0.3	0.176
-01	250±2.5	100±2	3.2±0.3	0.132
-02	200±2.5	160±2.5	3.2±0.3	0.102
-03	180±2.5	100±2.0	3.2±0.3	0.068
-04	220±2.5	315±3.0	3.2±0.3	0.262
-05	280±3.0	65±2.0	3.2±0.3	0.069
-06	325±3.0	80±2.0	3.2±0.3	0.098
-07	355±3.0	200±2.5	3.2±0.3	0.268
-08	145±2.5	80±2.0	3.2±0.3	0.044
-09	325±3.0	65±2.0	3.2±0.3	0.080
-10	355±3.0	125±2.5	3.2±0.3	0.168
-11	355±3.0	180±2.5	3.2±0.3	0.241
-12	480±3.0	80±2.0	3.2±0.3	0.145
-13	200±2.5	70±2.0	3.2±0.3	0.054

* Dimension is for reference.

17
I-658

Y.460.001

SN	SHY	DOC NO	SIGN	DATE
DRAWN				
EDT, CHIC	B Samud	8/11/84		6.12.84
F/M, DC	S. R. NAIN	8/2		10.12.84
DIV. OFFR	T. K. BANERJEE	11/10/84		10.12.84
	NAME	SIGN	DATE	

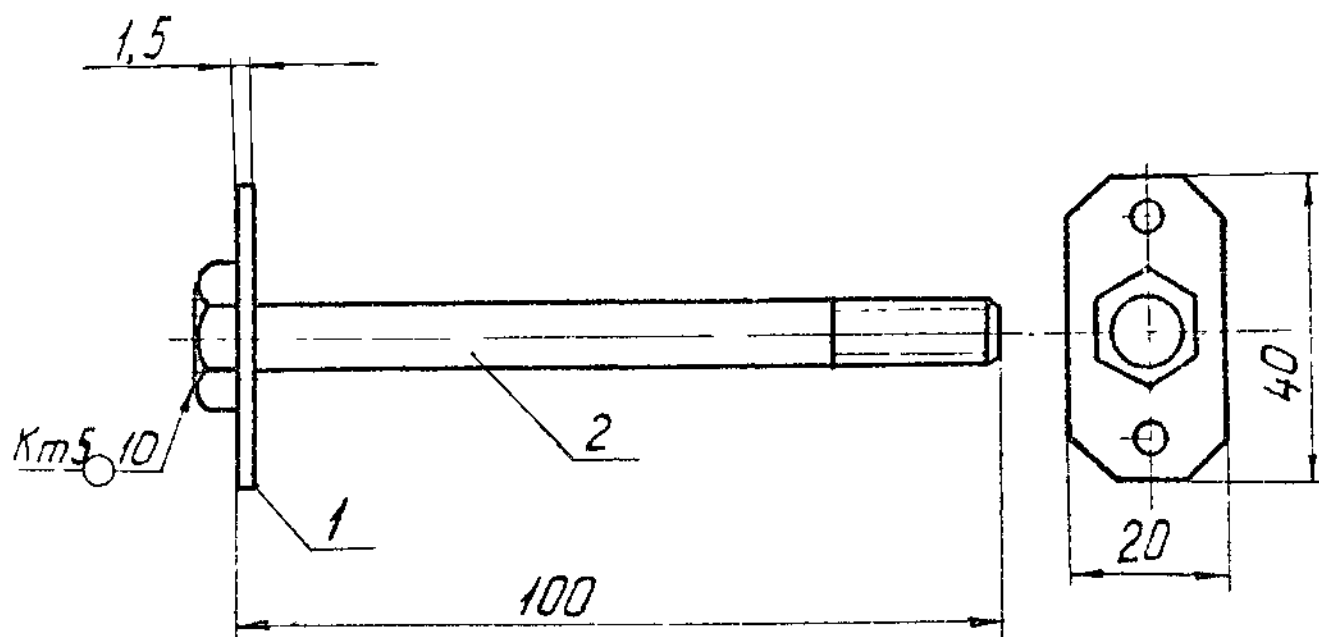
GASKET	SHEET	WEIGHT	SCALE
	5	See Table	
TOTAL SHEETS			
ORDNANCE FACTORY PROJECT HYDERABAD			
Fiber board of mark T-350 GOCT 4598-74.			

21621 (1700r) 24 8 76

пер. нрм. нр. 4 567.000

Стр. 6

010.010



1. Dimensions are given for reference.

9
I-658

Forma	Zone	Ref No.	DESIGNATION	DESCRIPTION	Qty	REMARKS.
				<u>PARTS.</u>		
		1.	T1.134	Strip.	1	
				STANDARDISED ARTICLES.		
		2		Bolt MB x 100 36 016		
				GOST 7798-70.	1	X1-11643

4630.010

17920 121.11.74/17000

SNO	SHT	DOC NO	SIGN	DATE
DRAWN		RHPRASAD		5.12.84
EDT/CHKD		B. Sankar		6.12.84
P/M, DC		SRNAIR		7.12.84
DIV. OFFR		T. K. BANERJEE		10.12.84
		NAME	SIGN	DATE

BOLT

SHEET	WEIGHT	SCALE
02		1:1
ORDNANCE PROJE HYDERA		REVISION D

4665.000

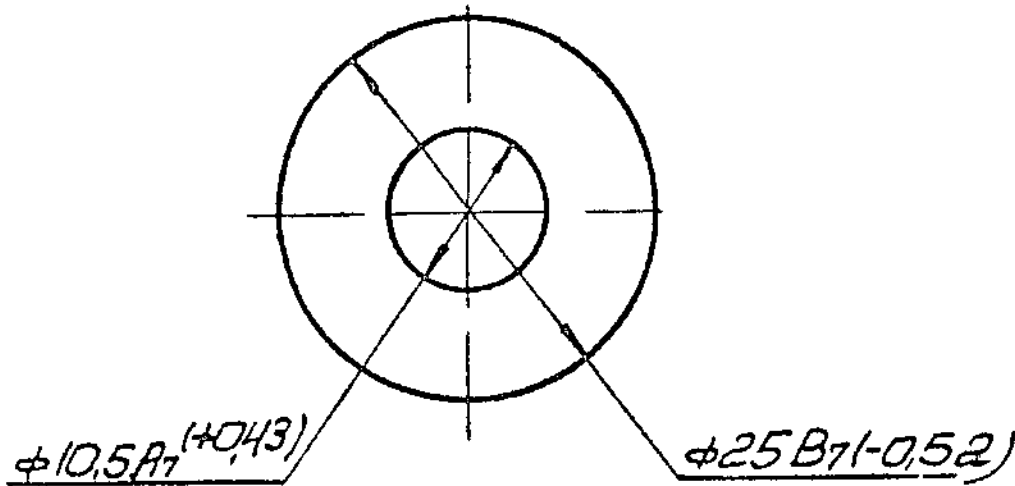
4630.000

верно

вспомогательн с подлинника

② 2

-



SLNO	SHEET	DOCNO	SIGN	DATE
DRAWN BY	R.H.PRASAD.			6.12.84
EDITED AND CHECKED BY	B B. Sarkhel		Polans	6.12.84
FOREMAN OF DC	S.R.NAIR.		82	7.12.84
DIVISIONAL OFFICER	T K BANERJEE		Ray	10.12.84
	NAME	SIGN	DATE	

Flexible PVC packing
material T.Y.Mxn 2024-49.

43.01 002

SHEETS	WEIGHT	SCALE
TOTAL SHEETS		
ORDNANCE FACTORY PROJECT HYDERABAD		