

## COMPLETING ARTICLES SHOP - VQC

SL No	NOMENCLATURE & DRAWING NO	MANUFACTURING TECHNOLOGY & TESTING / INSPECTION FACILITIES REQUIRED TO PRODUCE THE ITEM	MUST BE POSSESSED BY THE VENDOR IN HIS OWN PREMISES - (P&M LIST TESTING/INSPECTION EQUIPMENT LIST TO BE SUBMITTED)	MAY BE POSSESSED BY THE VENDOR IN HIS OWN PREMISES OR OUT SOURCED - (SELF DECLARATION TO BE SUBMITTED)	FIRM COMPLIANCE (YES / NO)	
1	175.63.047CB LEVER ASSY 6206419050	TECHNOLOGY - 1	*CNC VERTICAL (OR) HORIZONTAL MILLING MACHINE (246 X 294 MM MIN.)			
				MACHINING		
		TECHNOLOGY - 2		HEAT TREATMENT	HEAT TREATMENT FACILITY: HARDENING	
		TECHNOLOGY - 3		BROACHING	'P&M REQUIRED FOR THE FOLLOWING PROCESS TO BE INDICATED SPLINE BROACHING (m-1, z-36)	
		TECHNOLOGY - 4		FORGING	BRACKET 172.63.078 WEIGHT- 0.59 KG APPROX	
		TECHNOLOGY - 5		ASSEMBLY.	FACILITY FOR BEARING ASSY.	
		TECHNOLOGY - 6		COATING	DARK GREY ENAMEL & MARKING WITH RED ENAMEL	
	TEST / INSPECTION - 1	TESTING MACHINE	HARDNESS TESTER	HARDNESS TESTER - FORGING		

NOTE :- \*THE FIRM MAY INDICATE THE ALTERNATE MACHINES/PROCESS BY WHICH THE COMPONENT CAN BE MANUFACTURED AS PER TECHNICAL SPECIFICATION/DRAWING.