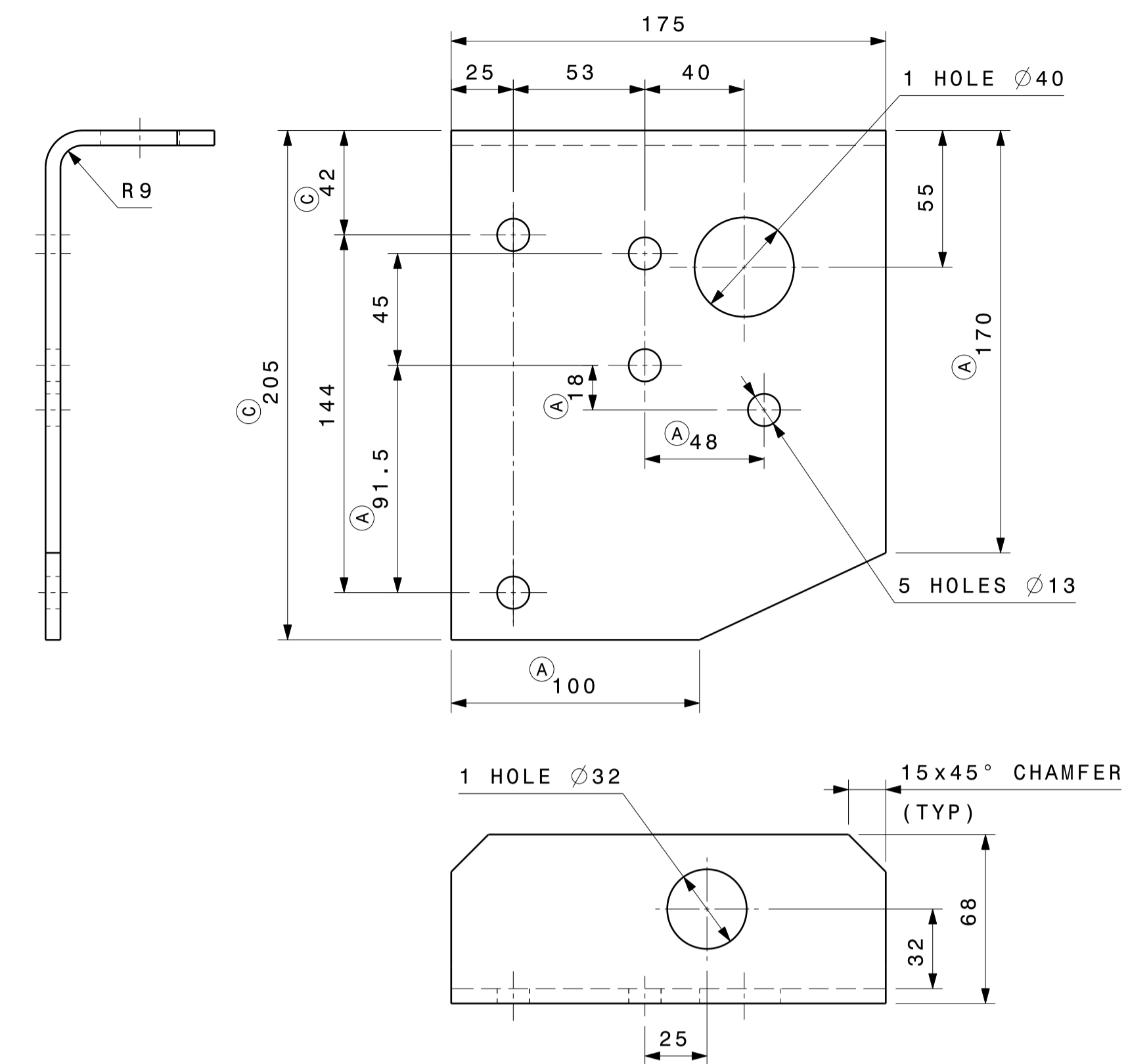
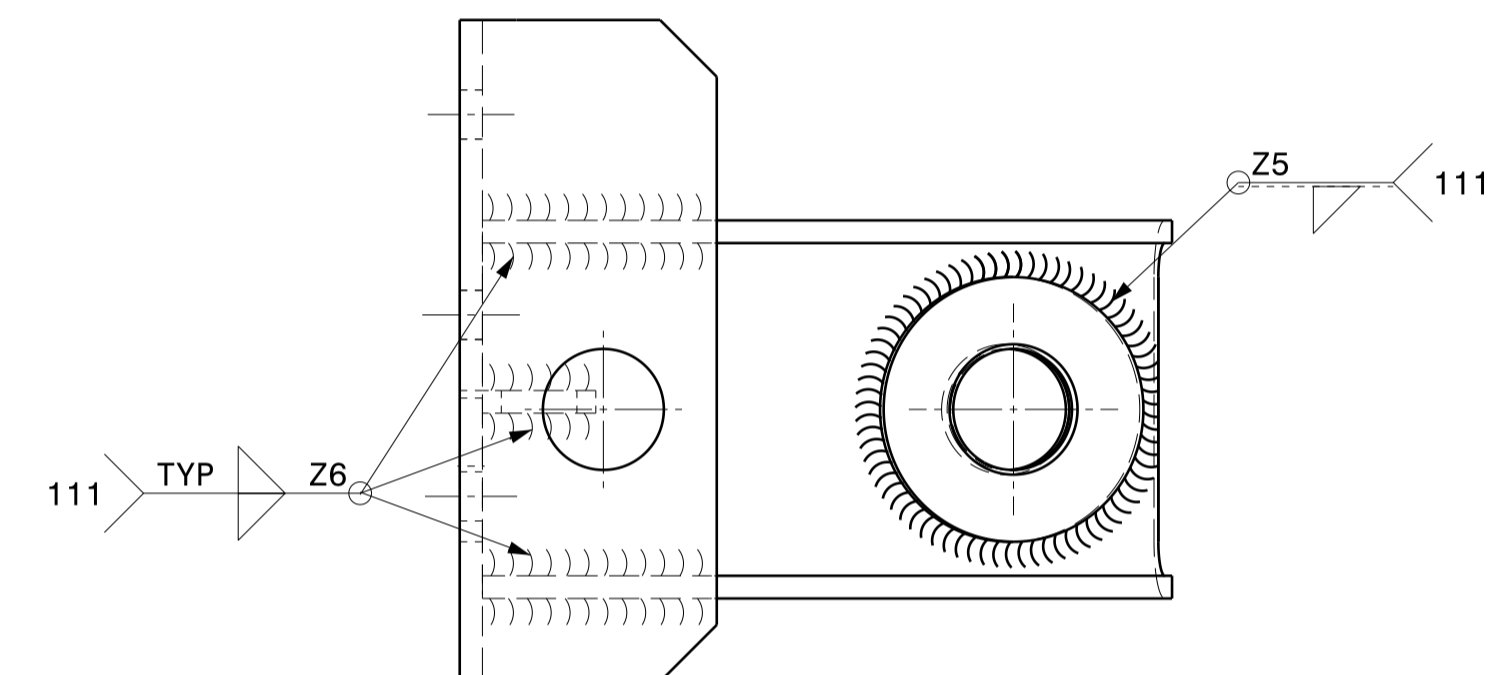
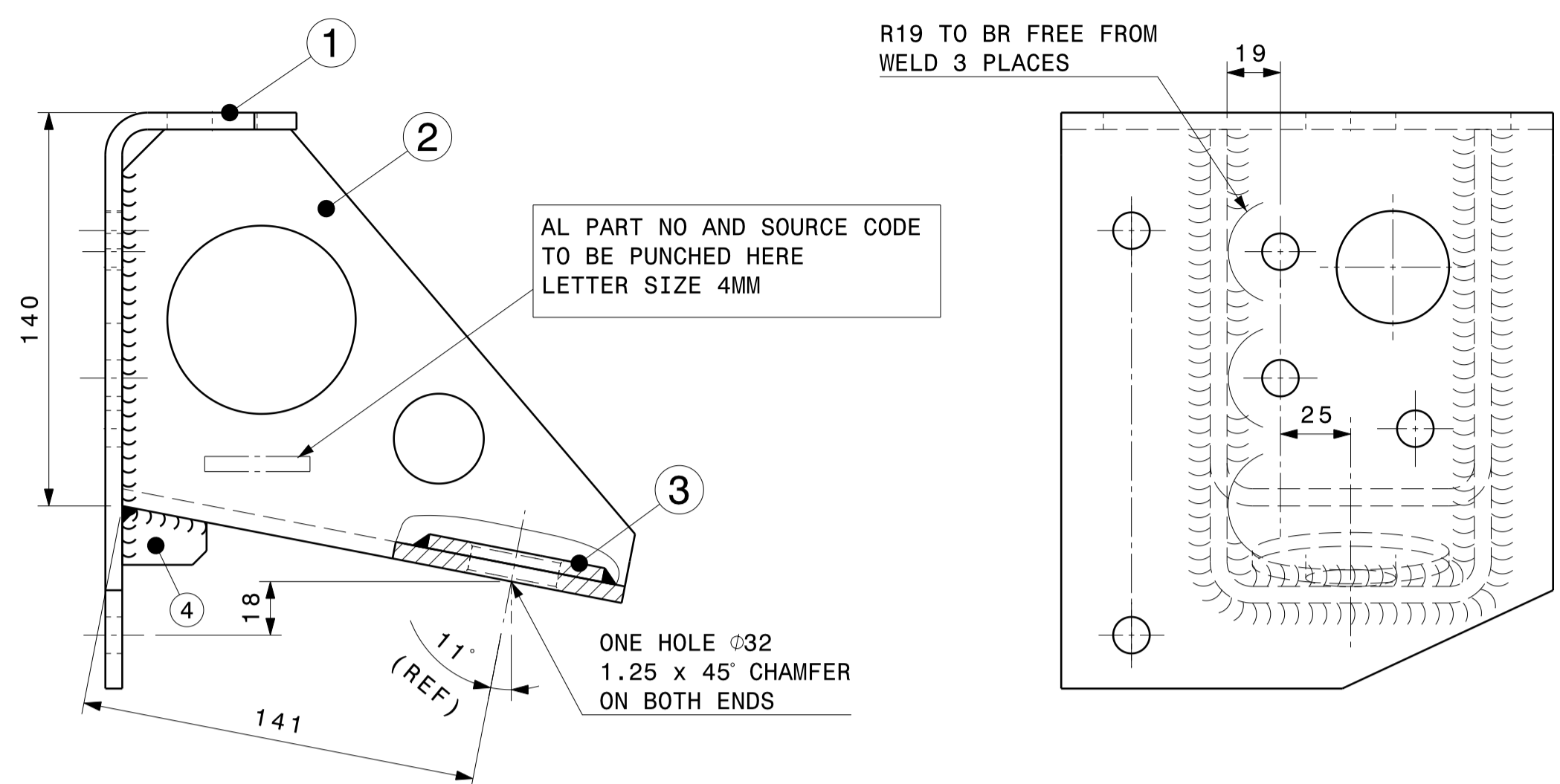


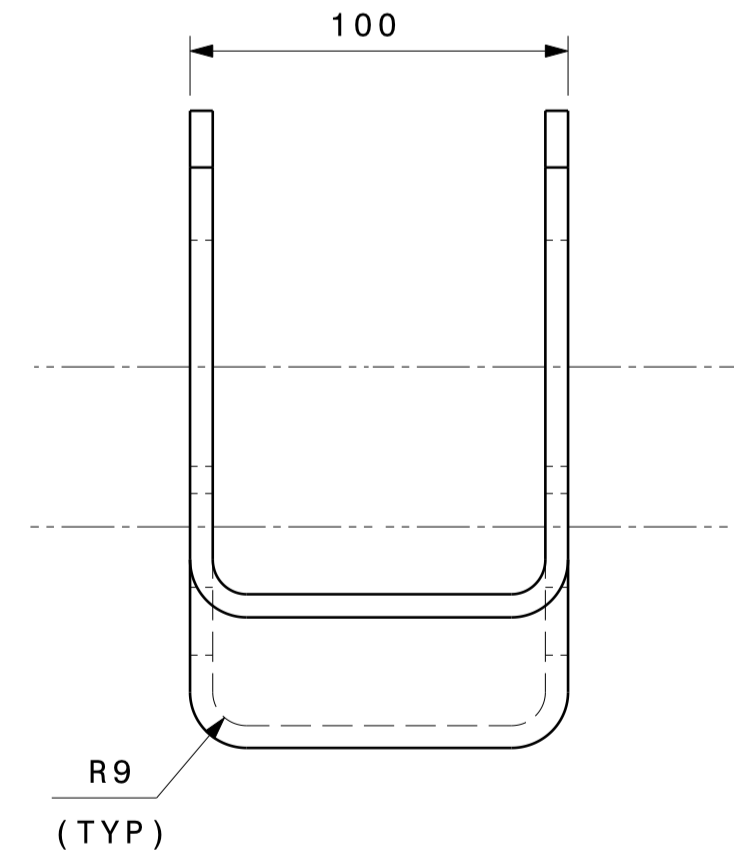
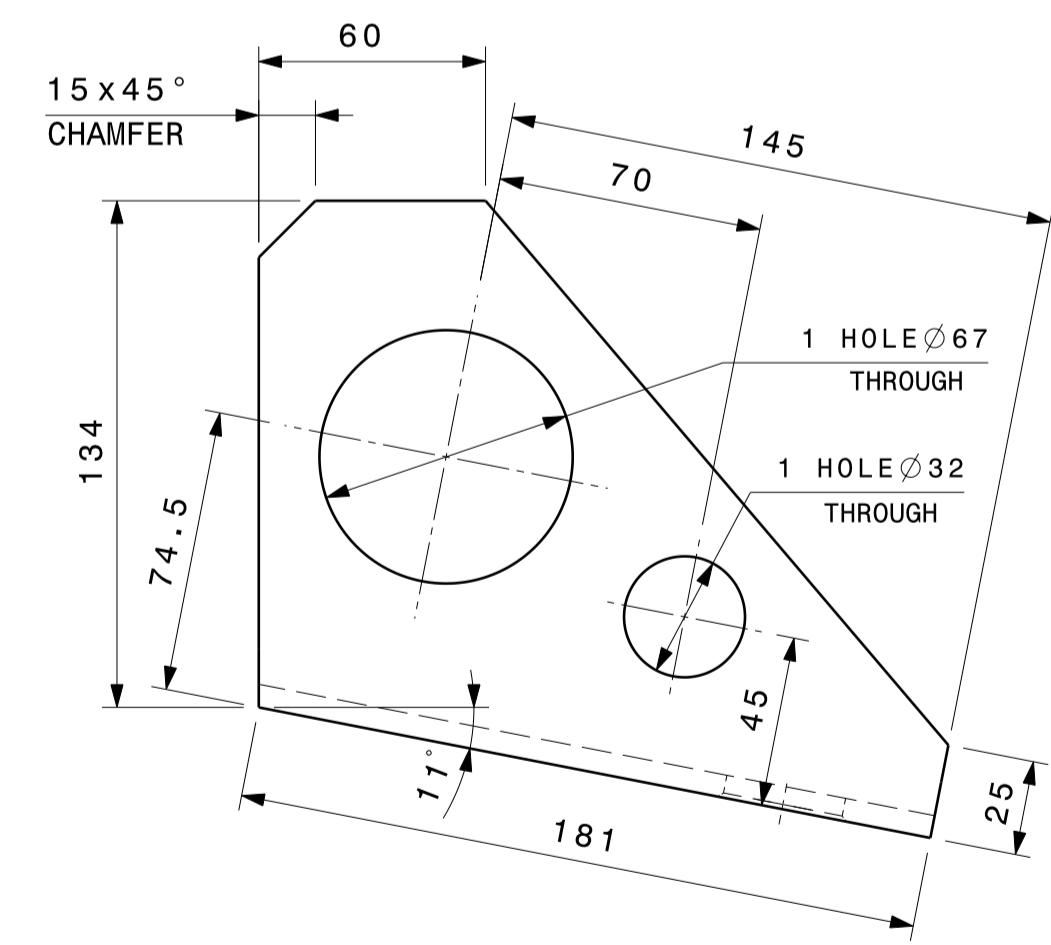


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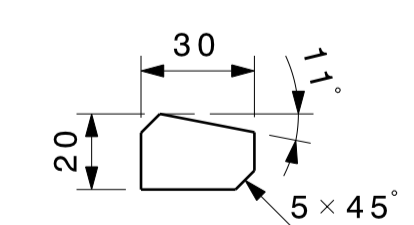
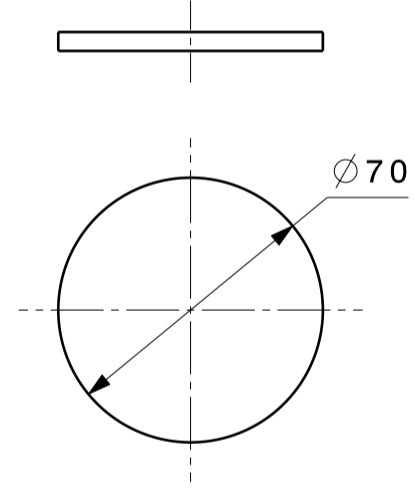
ASHOK LEYLAND LTD. TECHNICAL CENTRE, VELLIVOYALCHAVADI



ITEM 1



ITEM 2



ITEM 3

ITEM 4

PAINTING NOTE:
 * TO BE PAINTED WITH ENAMEL SCAMIC GREEN CONFORM TO AL PART NO X9715000

WELDING NOTE:
 * WELDING ELECTRODE TO BE AWS E6012 OR E6013
 * WELDS TO CONFIRM TO REQUIREMENTS OF ALS 276.02
 * WELDING SYMBOL AS PER IS 813

X7198810 - LH - DRAWN
 X7198910 - RH - OPP HAND

ALTERATIONS	ER-DIN DATE	ISSUE	REPLY
IN ITEM NO:1 ONE Ø13 RELOCATED, DIMN 170 WAS 150, 100 WAS 45 & 91.5 WAS 45 DIMN 41.5 DELETED IN ITEM NO:2 RELIEF CUTOUT DELETED	18/08/03	-	A
PAINTING DETAILS UPDATED	24/03/05	-	B
DIMN 42 AND 205 WAS DIMN 43 AND 206 DIN 023048	28/03/06	-	C
*DRG RE-DRAWN IN CAD. *NOTE ENAMEL REQUIREMENT TO IS 8982. *OTHER SPECIAL INSTRUCTION NOTES ADDED.	20.07.10	-	C.1

AL PLM VAULT				
REVISION: C1	DATE: 8/9/2010	STATUS: APPROVED		
STAGE: II	ER-DIN NO: ER-DIN-005705	DATE: 13/9/2010		
ALTERED BY: sundaralvce	CHECKED BY: jeealvce	APPROVED BY: saganarjanalvce		
MED APPROVAL: N/A				

DRAWN/ DATE	CHECKED/ DATE	MED APPROVAL/ DATE	APPROVED/ DATE	STDS APP/ DATE
ANAND 19/09/02	SN 19/09/02	CS 11/08/03	SN 19/09/02	

SL.No.	PART NO.	DESCRIPTION	MATERIAL	QTY.
4	ITEM 04	GUSSET	STEEL 6 THICK IS 2062 Gr'A'	1
3	ITEM 03	CIRCULAR PLATE	STEEL 5 THICK IS 2062 Gr'A'	1
2	ITEM 02	BRKT	STEEL 6 THICK IS 2062 Gr'A'	1
1	ITEM 01	'L' BRKT	STEEL 6 THICK IS 2062 Gr'A'	1

REMARKS				
STALLION MARK IV				
DESCRIPTION				
REAR SHOCK ABSORBER BRACKET LH				
PART No.	X 7 1 9 8 8 1 0			C.1
SHEET NO.1.....OF.....1.....				

BILL OF MATERIALS			
APPEARANCE ITEM	ER-DIN	DATE	
YES	NO	ER-DIN-	
FINISHED WEIGHT (APPROX)	REF. PT. No.	X7100114	
SCALE	S/A PT No.		
1:2	SUPERSEDES		
	SPEC NO.		

Q - IMPORTANT	Q - CRITICAL	Q - SAFETY	THIS DRG. CONTAINS SAFETY CHARACTERISTIC
UNLESS OTHERWISE SPECIFIED			
ASHOK	TOLERANCES	REFER IS:2102 : MEDIUM FOR MACHINING AND COARSE FOR FABRICATION	
SURFACE PROTECTION	FABRICATED COMPONENTS TO BE DEGREASED, DESCALED. APPLY ZINC PHOSPHATE, APPLY EPOXY PRIMER AND APPLY BLACK ENAMEL TO MEET 300 HRS OF SALT SPRAY LIFE WHEN TESTED AS PER ASTM B117 (UNDER PELLICULAR CORROSION <= 2mm, NO BLISTERING IS ALLOWED.)		
	MACHINED SURFACE TO BE APPLIED WITH RUST PREVENTIVE OIL TO IS:1154		
SURFACE FINISH AS PER IS:3073 (CLA VALUE)	METRIC SCREW THREADS SHALL CONFORM TO THE LIMITS AND TOLERANCES SPECIFIED IN THE CURRENT IS:4218 CLASS 6g EXTERNAL OR 5H INTERNAL.		SHARP EDGES TO BE REMOVED DIMENSIONS ARE IN MM DO NOT SCALE DRAWING

SPECIAL INSTRUCTIONS/NOTE:

- GENERAL TOLERANCE TO BE ±0.5 MM.
- TOLERANCE ON HOLE PITCHES & SIZES TO BE ±0.25MM.
- TOLERANCE ON OVERALL DIMENSIONS TO BE ±1MM.
- BEND LINE TO BE ⊥ TO GRAIN FLOW DIRECTION.