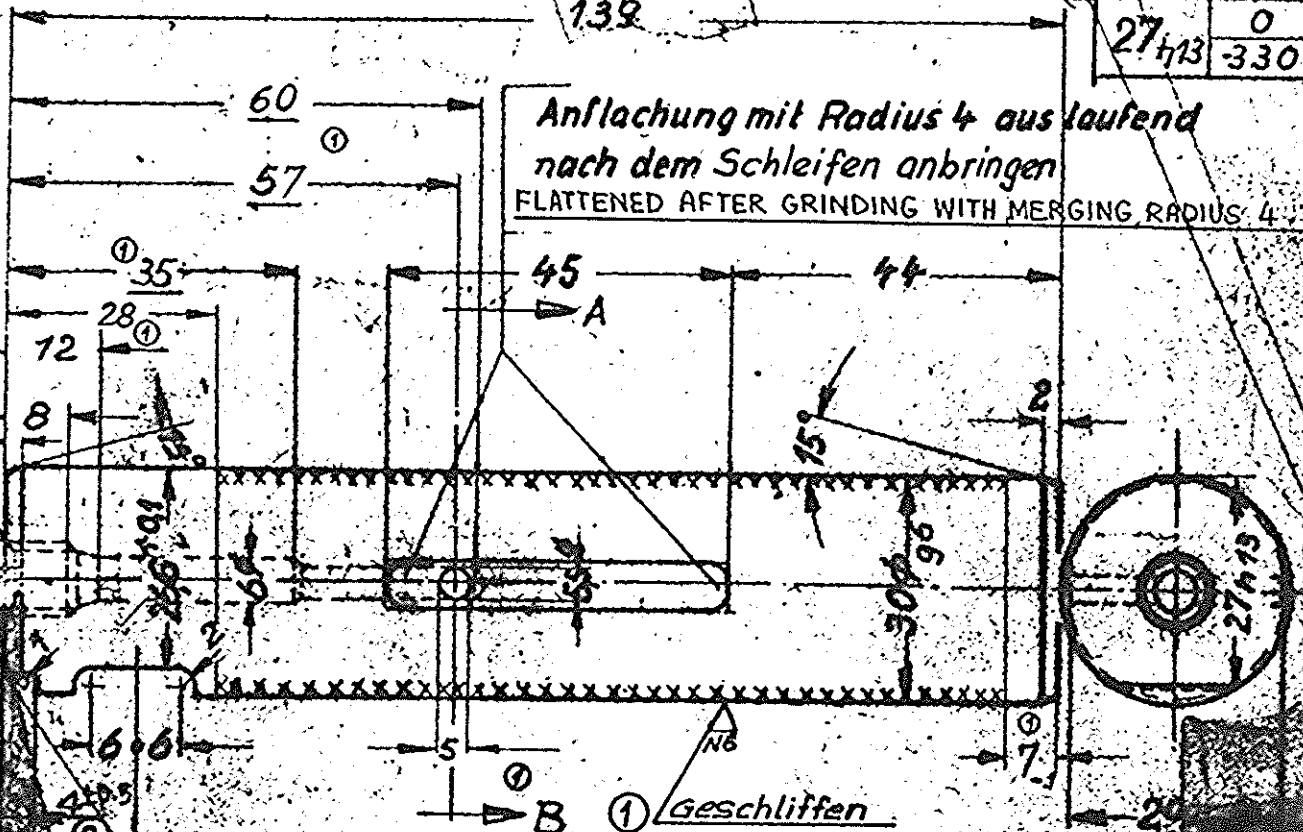


Sl. Modification D.O.
TRANSLATION IN ENGLISH ADDED
Date Mod. No. 28/9/88 34 PN 367023

Date	Mod. No.	Modification	Name	Ckd.	Pos. No.	Abm. Nr.
21.11.83	J-149883	Sec AB, optional with diam. knote, etc. 20% of centre with respect to 5.5 roughness symbol. (part of 17.10.83)	W. S.	Urd.	30° 96	-7
7.8.84	J-10884	dimms: 4.20.5 and 17.10.5 were 4 and 17.	Urd.	Urd.	27 413	-20 0 -330



SHARP CORNERS TO BE REMOVED.
Kanten gebrochen

Gewinde muß sauber und frei von Zunder sein
Gewinde bis auf Kerndurchmesser ausgehenkt

THREADS MUST BE CLEAN & SMOOTH & TILL THE CORE DIA.

INDUCTION HARDENED
xxx Induktionsgehärtet
Härte: HRC 58 ± 3

OPTIONAL SEC-AB
Einhärtetiefe: 5 to 2.8
HARDENING DEPTH - 1.5 TO 2.8

Abm. Nr.	Abm. Nr.	Abm. Nr.	Abm. Nr.	Abm. Nr.	Abm. Nr.	Abm. Nr.	Abm. Nr.	Abm. Nr.	Abm. Nr.					
9.2.71	J39/71	6	28.5.76	Z186/70	5	23.1.67	ZN328/67	4	29.6.66	ZN2279/66	3	14.7.66	ZN1775/66	2

1:1

25.7. Krowder
4.8. Krowder

45 C8, SS: 4028.

Teil-Bezeichnung: Federbolzen (REAR) Hinterfeder SPRING PIN

352 325 05 30