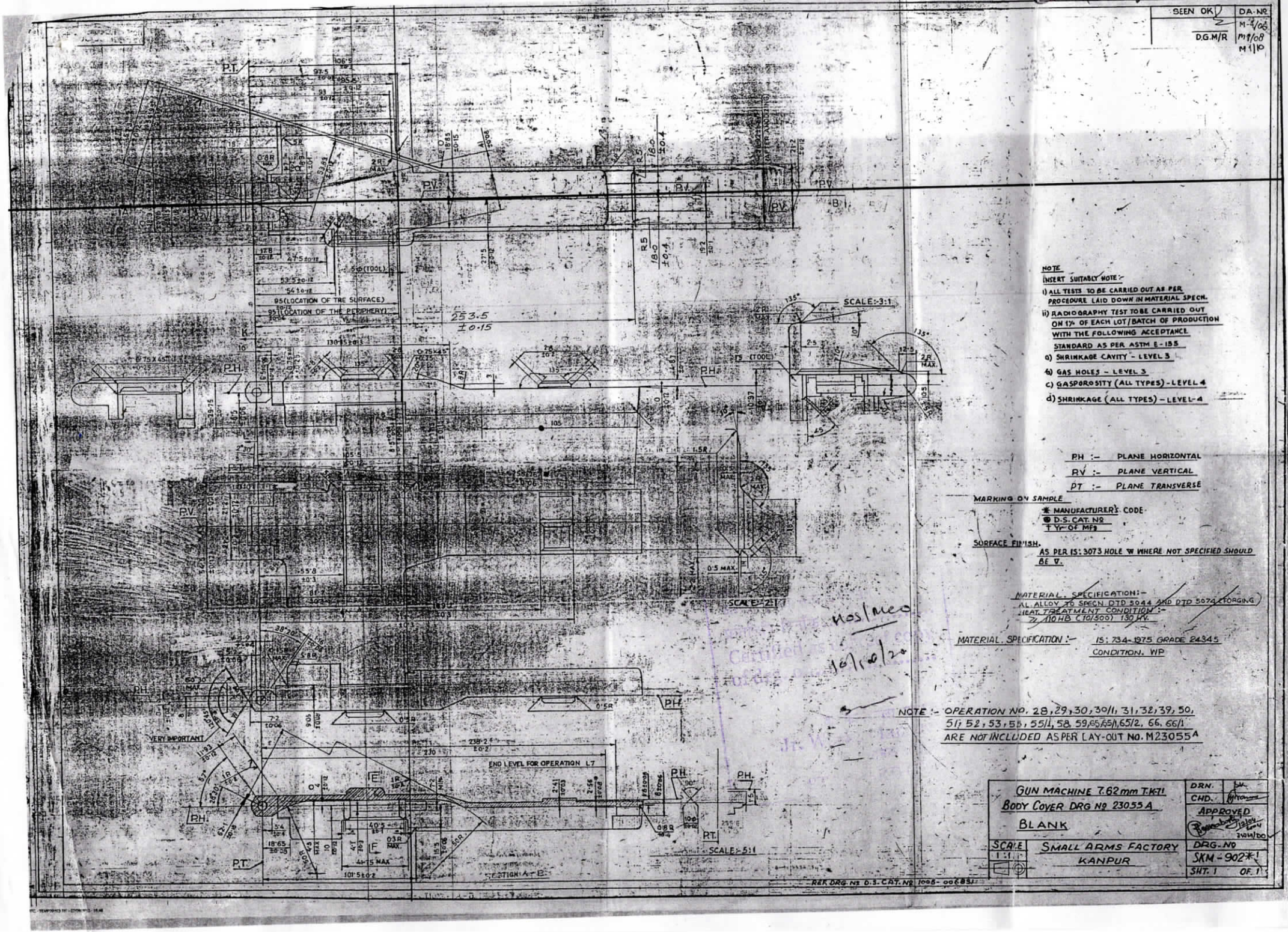
SEEN OK
D.G.M/R
DA-Nº
M-4/06
M9/08
M1/10
P.T.
P.V.
P.H.
SCALE:-3:1
SCALE-2:1
SCALE-5:1
253.5 ±0.15
END LEVEL FOR OPERATION L7
VERY IMPORTANT
SECTION A-B
NOTE
(INSERT SUITABLY NOTE :-
i) ALL TESTS TO BE CARRIED OUT AS PER PROCEDURE LAID DOWN IN MATERIAL SPECN.
ii) RADIOGRAPHY TEST TO BE CARRIED OUT ON 1% OF EACH LOT/BATCH OF PRODUCTION WITH THE FOLLOWING ACCEPTANCE STANDARD AS PER ASTM E-155
a) SHRINKAGE CAVITY - LEVEL 3
b) GAS HOLES - LEVEL 3
c) GASPOROSITY (ALL TYPES) - LEVEL 4
d) SHRINKAGE (ALL TYPES) - LEVEL 4
PH :- PLANE HORIZONTAL
PV :- PLANE VERTICAL
PT :- PLANE TRANSVERSE
MARKING ON SAMPLE
* MANUFACTURER'S CODE
● D.S. CAT. Nº
↑ Yr. OF MFG
SURFACE FINISH.
AS PER IS: 3073 HOLE 'W' WHERE NOT SPECIFIED SHOULD BE ▽.
MATERIAL SPECIFICATION:-
AL ALLOY TO SPECN. DTD 5044 AND DTD 5074 FORGING
HEAT TREATMENT CONDITION :-
TO A10 HB (10/500) 130 HV.
MATERIAL SPECIFICATION :- IS: 734-1975 GRADE 24345
CONDITION. WP
NOTE :- OPERATION NO. 28, 29, 30, 30/1, 31, 32, 39, 50, 51, 52, 53, 55, 55/1, 58, 59, 65, 65/1, 65/2, 66, 66/1 ARE NOT INCLUDED AS PER LAY-OUT NO. M23055A
GUN MACHINE 7.62mm T-K71
BODY COVER DRG Nº 23055A
BLANK
SCALE 1:1
SMALL ARMS FACTORY KANPUR
DRN.
CHD.
APPROVED
DRG. NO SKM-902*1
SHT. 1 OF 1
REF. DRG Nº O.S. CAT. Nº 1008-00685