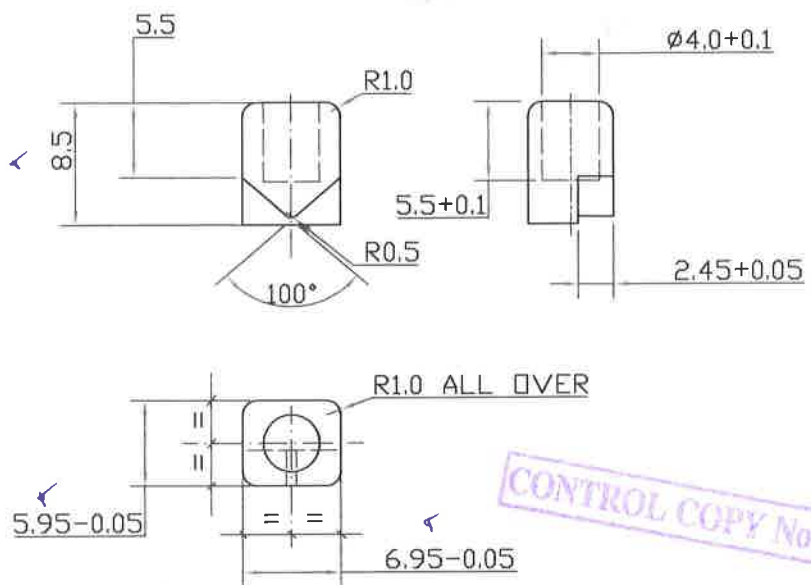


1 2 3 4

ISS C A AA S SS IC DRG.No. 0204 0302 0202 18006 00DF

GEN TOL FINE/MEDIUM/COARSE CLASS TO IS:2102 DRG CONVENTIONS CONFIRM TO INDIAN STD DIMN IN mm UNLESS OTHERWISE STATED



NOTES: 1) REMOVE ALL SHARP EDGES AND BURRS
2) HARDNESS : 500-600 HV
3) HEAT TREATMENT : CASE HARDENED TO A DEPTH OF 0.10 TO 0.30
4) ALT.MATERIAL : MIM 9310 (AISI-9310 EQUIVALENT)
HARDNESS: 500-600 HV, CASE DEPTH-0.1 TO 0.3mm.

5	07/11/2016	M-36	DIMN. 5.5+0.1 WAS 5.5-0.1	B-3
4	09/11/2015	M-29	DRG. REVISED	
3	17/08/2015	M-28	DIMN.6.95-0.05 WAS 6.4-0.05 R1.0 ADDED	C-2 B-3
2	14/07/2015	M-27	ALT.MATERIAL ADDED	D-1,2
1	7/3/14	M-21	DIMN100 WAS 90 DIMN.2.45+0.05 ADDED DIMN. 5.5 WAS 5.35 DIMN.3.5 DELETED	B-2 B-3,4 A-2 C-3

S No	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
					SIGN	

DRN	PRANAV	CHD	MATERIAL:
APPD	DATE 07/11/2016	For Director	STEEL TO IS:4432-1988,Gd.13Ni13Cr3 (En-36B)
SEALED	DATE		PROTECTIVE FINISH: PHOSPHATED TO SPECN. IS:3618-1966, CLASS 'B'

SCALE	2:1	EST MASS	TITLE
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DESIGN AUTHORITY	ARDE	PUNE 411021	PLUNGER WHEEL LOCK
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DRG.No. 0204 0302 0202 18006 00DF IC SS S AA A C SST

PART No DS CAT No AHSP

1 2 3 4

21-11-16