

DESIGNATION	DESCRIPTION	REQUIRED FOR	QTY	TOTAL	REMARKS	MARKING ABOUT CHANGE
127-BД	List of reference documents.					
127 TO	Technical description and operating instructions.					
127-3И	List of repair set of spare parts for overhauling and reconditioning of directional gyro ГПК-59.					

D130-1

127-Сп

APPD.	D.A. GANON	<i>[Signature]</i>	31/5
CHECKED.	S.H. RAO	<i>[Signature]</i>	31/5
TRACED.	CH.V. RAO	<i>[Signature]</i>	22.5.84
EDITED	D.K. JAIN	<i>[Signature]</i>	24.5.84
	NAME	SIGN	DATE

ELECTRICAL
DIRECTIONAL
GYRO ГПК-59.

SHT. NO.	NO. OF. SHTS
1	29
ORDNANCE FACTORY PROJECT HYDERABAD.	

D130T-11

DESIGNATION	DESCRIPTION	REQUIRED FOR	QTY.	TOTAL	REMARKS	MARKING ABOUT CHANGE
9Д4.180.045-01	Stowage box					
127-сδ	Directional gyro ГПК-59.					
127-Гаδ	Directional gyro ГПК-59 Outline drawing					
9Д4.180.026	Stowage of unit ГПК-59 diagram					
127-СХЗ	Circuit diagram					
127-ТУ	Electrical directional gyro ГПК-59 Technical specifications.					
127-Пс1	Certificate					
127-СδТУ	Tech. specns. on assembly unit.					
127-Сδ1ТУ	Tech. specns. on assembly unit 127-сδ1					
127-Сδ14ТУ	Tech. specns. on assembly unit 127-сδ14.					D130-2

For continuation see sheet 2a.

127-Сп

APPD. *D.A. Gerasimov* 21/8
 CHECKED. *SH. RAO* 31/5
 TRACED. *CH.V. RAO* 22.5.84

ELECTRICAL
 DIRECTIONAL

SHT. NO.	NO. OF SHTS
2	29

ORDNANCE FACTORY

DESIGNATION	DESCRIPTION	REQUIRED FOR	QTY.	TOTAL	REMARKS	MARKING ABOUT CHANGE
127-cδ1	Drgs. of units	127-cδ	1	1		
127-cδ2	Body with components.	127-cδ1	1	1		
127-cδ3	Bracket with slide block.	127-cδ2	1	1		
127-cδ4	Bracket with bush.	127-cδ1	1	1		
127-cδ5	Cage fork with carriers.	127-cδ	1	1		
127-cδ6	Front wall with components.	127-cδ5	1	1		
127-cδ7	Screw driver.	127-cδ18	2	2		
127-cδ8	Contact.	127-cδ18	1	1		
127-cδ10	Block assembly unit.	127-cδ	1	1		
127-cδ11	Brush holder with brushes.	127-cδ10	3	3		
127-cδ12	Contact	127-cδ22	1	1		
127-cδ14	Cardan assly. unit.	127-cδ	1	1		
127-cδ15	Frame with components.	127-cδ14	1	1		D130-4

127-Cn

APPD.	D.A. BHOWMIK	2/15
CHECKED.	S.H. RAO	2/15
TRACED.	CH.V. RAO	24.5.86
EDITED.	D.K. JAIN	28.5.84
	NAME	SIGN
		DATE

ELECTRICAL
DIRECTIONAL
GYRO ГЛК-59

SHT. NO.	NO. OF SHTS
3	29
ORDNANCE FACTORY PROJECT HYDERABAD	

DESIGNATION	DESCRIPTION	REQUIRED FOR	QTY.	TOTAL	REMARKS	MARKING ABOUT CHANGE
127-cδ18	Gyro unit	127-cδ14	1	1		
127-cδ19	Gyro unit body with nozzles.	127-cδ18	1	1		
127-cδ20	Cover of gyro unit.	127-cδ18	1	1		
127-cδ22	Unit of contacts	127-cδ14	1	1		
127-cδ23	Gyromotor body with axles.	127-cδ19	1	1		
127-cδ24	Body with cover.				Aux.	
127-cδ25	Frame with axles.	127-cδ15	1	1		
127-cδ26	Gyromotor body with cover				Aux.	
127-cδ28	Cage frame with tooth	127-cδ15	1	1		
160-cδ14	Cage ring with supports	127-cδ15	1	1		
160-cδ22	Contact	127-cδ22	2	2		
160-cδ30	Gear with bush Z=65.	160-cδ31	1	1		D130-5

127-Cn

APPD.	D.A. RAO	<i>[Signature]</i>	21/5
CHECKED.	S.H. RAO	<i>[Signature]</i>	21/5
TRACED.	CH.V. RAO	<i>[Signature]</i>	24.5.84
EDITED	J.K. JAIN	<i>[Signature]</i>	25.5.84
NAME	SKN		24/5

ELECTRICAL
DIRECTIONAL
GYRO GPK-50

SHT. NO.	NO. OF SHTS
4.	29
ORDNANCE FACTORY PROJECT HYDERABAD.	

DESIGNATION	DESCRIPTION	REQUIRED FOR	QTY.	TOTAL	REMARKS	MARKING ABOUT CHANGE
160-cδ31	CAGE COUPLING	127-cδ1	1	1		
160-cδ71	CONTACT POST	127-cδ22	1	1		
252-cδ11	STEPPED GEAR	127-cδ1	1	1		
9D6.115.001	BODY	9D6.115.002	1	1		
9D6.306.000	AXLE	9D6.617.000	1	1		
9D6.115.002	BODY	127-cδ5	1	1		
9D6.354.001	CONTROL BUTTON	127-cδ	1	1		
9D6.424.000	FRONT WALL	127-cδ5	1	1		
9D6.430.018	CAP	9D6.430.019	1	1		
9D6.433.001	PLUG	127-cδ5	1	1		
9D6.430.019	CAP	127-cδ5	1	1		
9D6.613.001	RING	9D6.617.000	1	1		
9D6.615.003	LAMP HOLDER	127-cδ5	1	1		
9D6.617.000	COLLECTOR	127-cδ15	1	1		
9D6.671.002	HOLDER BASE	9D6.615.003	1	1		

127-Cn

D130-6

APPD.	D.A. BANERJEE	2/16
CHECKED.	S. H. RAO	2/15
TR. CED.	CH.V. RAO	19.5.84
EDITED	D.K. JAIN	19.5.84
	NAME	SKIN DATE

SHT. NO.	NO. OF SHTS
5	
ORDNANCE FACTORY PROJECT. HYDERABAD.	

DESIGNATION	DESCRIPTION	REQUIRED FOR	QTY.	TOTAL	REMARKS	MARKING ABOUT CHANGE
127-1	CORRUGATED BAND	127-CB	1	1		
127-2	CORRUGATED BAND	127-Cb14	2	2		
127-3	CORRUGATED BAND	127-CB	1	1		
127-4	SLIDE BLOCK	127-Cb2	1	1		
127-5	GASKET	127-Cb5	1	1		
127-6	GLASS	127-Cb5	1	1		
127-7	LATCH	127-Cb2	1	1		
127-11	BRACKET	127-Cb3	1	1		
127-12	CAGE FORK	127-Cb4	1	1		
127-13	PIN	127-Cb2	1	1		
127-15	SPRING	127-Cb2	1	1		
127-17	PACKING	127-Cb5	1	1		
		D 130-7				

127-Cn

APPD.	D.H. Rao	Asst	31/5
CHECKED.	S.H. Rao	S	31/5
TRACED.	P.R. BABU		25.5.84
EDITED	D.K. JAIN		26.5.84
	NAME	SIGN	DATE

SHT. NO.	NO. OF SHTS
6	29
ORDNANCE FACTORY PROJECT. HYDERABAD.	

DESIGNATION	DESCRIPTION	REQUIRED FOR	QTY.	TOTAL	REMARKS	MARKING ABOUT CHANGE
127-20	BUSH	127-Cb5	1	1		
127-22	GASKET	127-Cb5	1	1		
127-24	TUBE	127-Cb5	1	1		
127-25	STUD	127-Cb18	1	1		
127-26	FRONT WALL.	9D6.424.000.	1	1		
127-30	COVER	127-Cb	1	1		
127-31	GASKET	127-Cb5	2	2		
127-34	COVER	127-Cb1	1	1		
127-39	LOAD	127-Cb14	4	4		
127-40	LOAD	127-Cb14	7	7		
127-43	LOAD	127-Cb14	4	4		
127-45	CAM	127-Cb18	1	1		
127-46	SPECIAL SEREW.	127-Cb18	1	1		
127-48	CONTACT SPRING	127-Cb7	1	3		
		127-Cb8	1			

D130-8.

127-C17

APPD.	D. A. BABU	Adm	31/5
CHECKED.	S. H. RAO	En	31/5
TRACED.	P. R. BABU.		25.5.84
EDITED	D. K. JAIN		26.5.84
	NAME	SIGN	DATE

SHT. NO.	NO. OF. SHTS
7	29
ORDNANCE FACTORY PROJECT. HYDERABAD.	