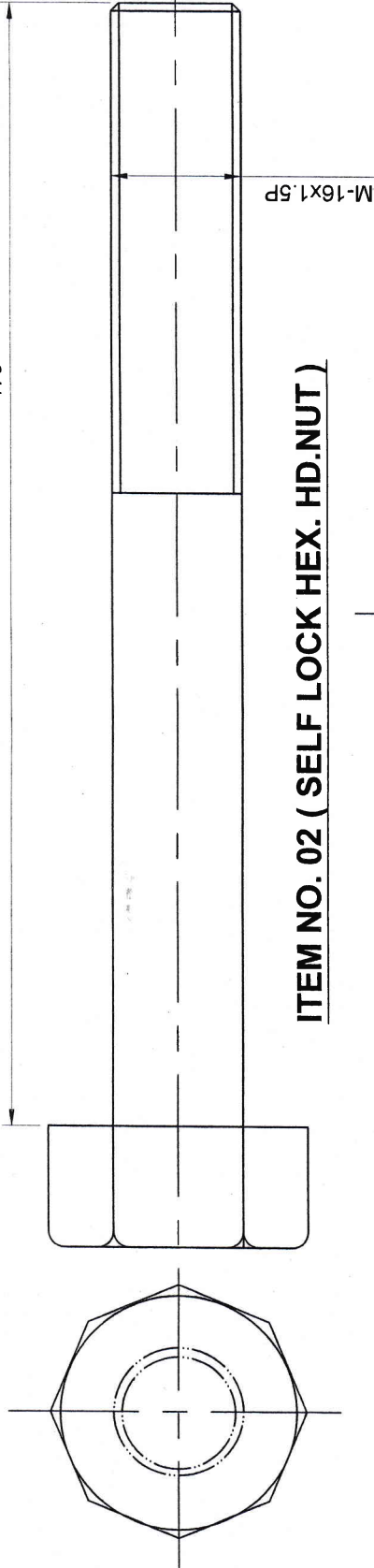


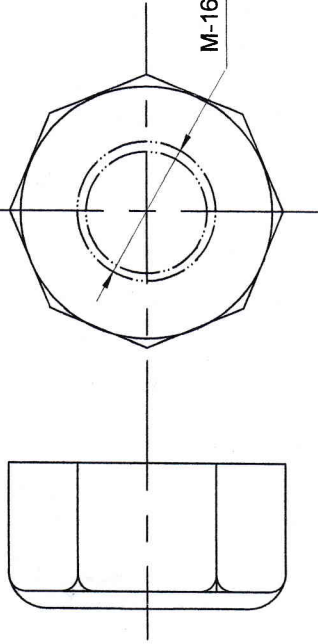
DRG.NO. - AHSP/TSS/MPV/001

**ITEM NO. 01 ( HEX. HD. BOLT )**

175



**ITEM NO. 02 ( SELF LOCK HEX. HD.NUT )**



**NOTE:-**

- 1- THE HARDNESS OF THE BOLT SHOULD BE ROCKWELL HARDNESS (HR) WITHIN RANGE FROM 32 TO 39 HRC AS PER PROPERTY CLAUSE 10.9 TO IS: 1364.
- 2- DIMENSIONS ARE IN M.M.
- 3- PILOT SAMPLE TO BE APPROVED BEFORE BULK SUPPLY.
- 4- THE BOLT AND NUT SHOULD BE PHOSPHATED AND CHROME PLATED.

02-	HEX. HD. SELF LOCK NUT M-14	01/VEH	IS: 1364		
01-	HEX. HD. BOLT M-16	01/VEH	IS: 1364		
ITEM NO.	DESCRIPTION	NO. OFF	MATERIAL	REMARKS	Approved
					Name
					Date
					13.05.17
					Drawn
					Checked
					13.05.17
					JMM/TSS
					Shop
					13.05.17
INDEX	ALTERATION	DATE	JMM	D.O.	
✓	Unmachined				
✓	Rough				
✓	Smooth				
✓	Final				
⊖	Chamfer				
⊖	Hardened				
⊖	GR				
Description: HEX. HD. BOLT M-16 AND SELF LOCK NUT M-16 FOR STEERING SYSTEM (M.P.V.)		Ref. Drg. NO. - MPV/BRAKE/34 (28 PIPES)		SCALE: N. T. S.	
Group: (M.P.V.)		Ref. Drg. NO. -		W/MC	
VEHICLE FACTORY JABALPUR		AHSP/TSS/MPV/001			
TECH. SERVICE SECTION					

APPROVED BY  
  
 J.T. GM / S & MPV