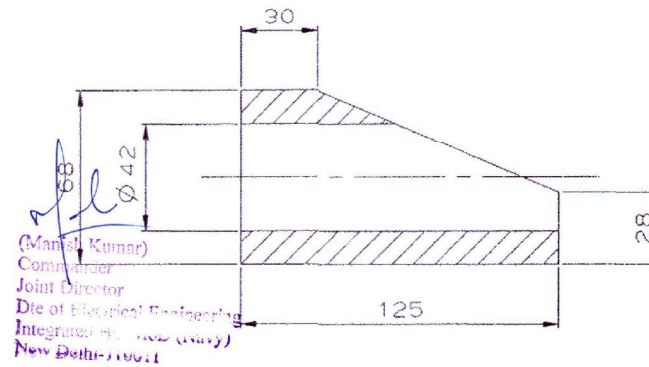
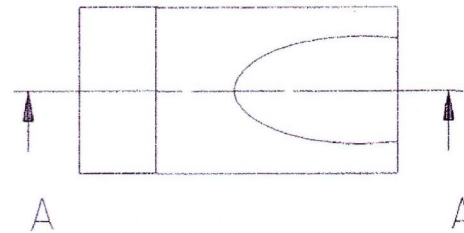
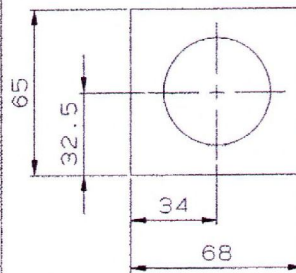
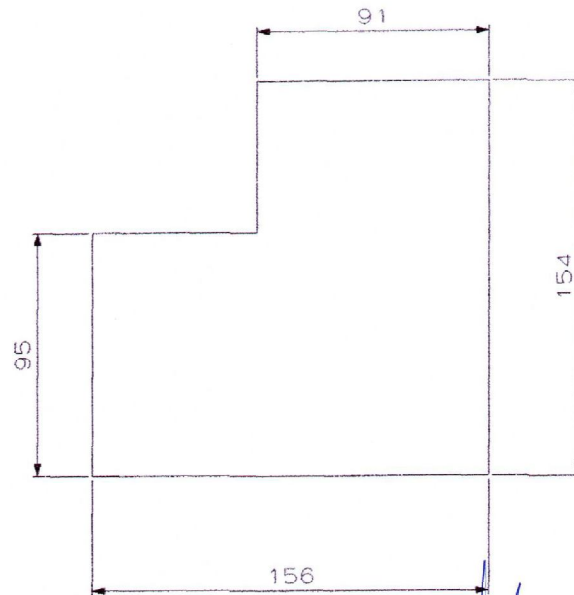




APPROVED



1		BLOCK		40C8,IS:5517-1993	
NO. OFF	DESCRIPTION	PART NO.	MATERIAL & STD.	DIMENSION	REMARKS
GENERAL TOLERANCE					
LINEAR DIMENSIONS					
0-6	±0.1				
6-30	±0.2				
30-120	±0.3				
120-215	±0.5				
215-1000	±0.8				
1000-2000	±1.2				
ANGULAR DIMENSION					
1-10	±1°				
10-50	±30'				
50-100	±20'				
>100	±10'				
VALUE IN "um"					
~	25				
▽	8-25				
▽▽	1.5-8				
▽▽▽	0.025-1.6				
▽▽▽▽	<0.025				
NOMINAL SIZE & FIT		DEVIATION			
BLOCK FOR HOUSING-IV		SCALE		DRAWN 02.08.14 VIJAY	
WORM & WORM WHEEL ASSY-I		1:2		CHECKED A	
LRMP LAUNCHER				APPROVED	
KAVACH MOD-II		REPLACED BY			
MACHINE TOOL PROTOTYPE FACTORY		REPLACED FOR			
AMBERNATH		DRAWING NO.		DW-1108-4638-1	
Design Office					

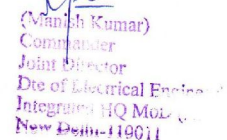


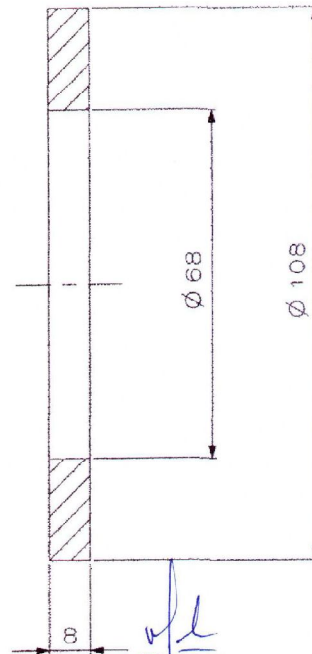
APPROVED

(Manish Kumar)
Commander
Joint Director
Dte of Electrical Engineering
Integrated HQ (Nav)
New Delhi-110011

W(2)

1		PLATE-IV		40C8,IS:5517-1993	
NO. OFF	DESCRIPTION	PART NO.	MATERIAL & STD.	DIMENSION	REMARKS
GENERAL TOLERANCE					
LINEAR DIMENSIONS					
0-5	+0.1				
6-30	+0.2				
30-120	+0.3				
120-315	+0.5				
315-1000	+0.8				
1000-2000	+1.2				
ANGULAR DIMENSION		NO. OFF	DRG. NO. OF ASSOCIATED PART	INDEX	ALTERATION
1-10	±1°				
10-50	±30'				
50-100	±20'				
100	±10'				
VALUE IN "um"		PLATE-IV FOR HOUSING-IV WORM & WORM WHEEL ASSY-I LRMR LAUNCHER KAVACH MOD-II		SCALE	DRAWN
~	±25			1:1	02.08.14 YLJAY
0	±0.25			CHECKED	h
0.005	±0.005			APPROVED	
0.005	±0.005			REPLACED BY	
NOMINAL SIZE & FIT		MACHINE TOOL PROTOTYPE FACTORY AMBERNATH		REPLACED FOR	
DEVIATION		Design Office		DRAWING NO.	DW-1108-4639-1

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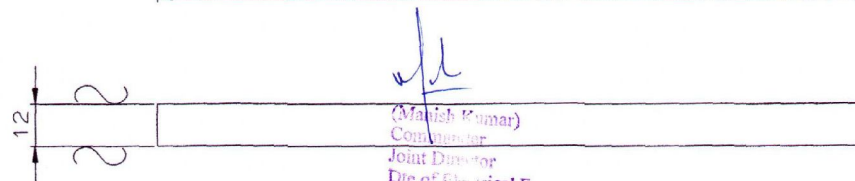
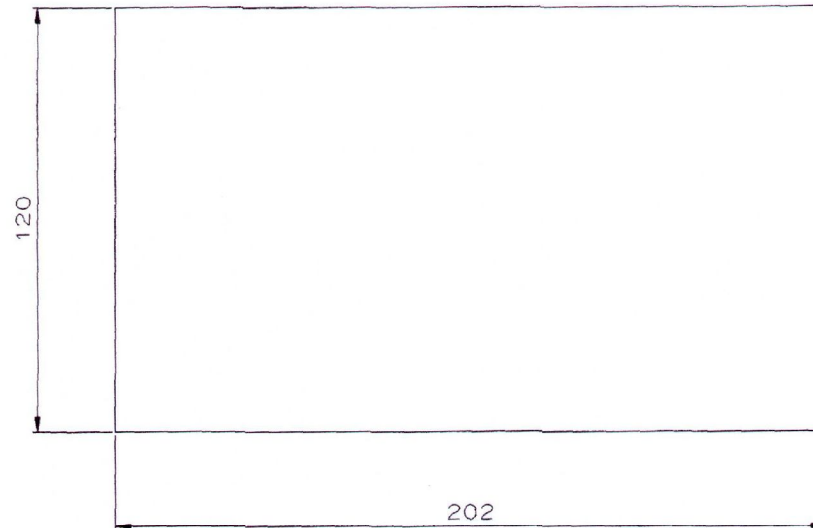
(Manish Kumar)
Commander
Joint Director
Dte of Electrical Engine
Integrated HQ MOD (N.
New Delhi-110011



APPROVED

1		SPACER		40C8,IS:5517-1993	
NO. OFF	DESCRIPTION	PART NO.	MATERIAL & STD.	DIMENSION	REMARKS
GENERAL TOLERANCE					
LINEAR DIMENSIONS					
0-6	+0.1				
6-30	+0.2				
30-120	+0.3				
120-315	+0.5				
315-1000	+0.8				
1000-2000	+1.2				
ANGULAR DIMENSION					
1-10	+1°				
10-50	+30'				
50-100	+20'				
>100	+10'				
VALUE IN "um"					
0	25				
0	8-25				
100	1.5-8				
500	0.025-1.8				
5000	+0.025				
SPACER FOR HOUSING-IV WORM & WORM WHEEL ASSY-I LRMR LAUNCHER KAVACH MOD-II					
MACHINE TOOL PROTOTYPE FACTORY AMBERNATH					
REPLACED BY					
REPLACED FOR					
DRAWING NO.					
DW-1108-4641-1					





(Manish Kumar)
Commander
Joint Director
Dir of Electrical &
Integrated HQ M...
New Delhi-110011



APPROVED

W(2)

1	PLATE-VI	40C8,IS.5517-1993				
NO. OFF	DESCRIPTION	PART NO.	MATERIAL & STD.	DIMENSION	REMARKS	
GENERAL TOLERANCE						
LINEAR DIMENSIONS						
0-6	±0.1					
6-30	±0.2					
30-120	±0.3					
120-315	±0.5					
315-1000	±0.8					
1000-2000	±1.2					
ANGULAR DIMENSION	NO. OFF	DRG. NO. OF ASSOCIATED PART	INDEX	ALTERATION	DATE	NAME
1-10	±1°					
10-50	±30'					
50-100	±20'					
>100	±10'					
VALUE IN "um"						
~	>25					
0	6-25					
00	1.0-6					
000	0.025-1.6					
0000	<0.025					
NOMINAL SIZE & FIT		DEVIATION				
				SCALE 1:1 DRAWN 02.08.14 VIJAY CHECKED i APPROVED REPLACED BY REPLACED FOR DRAWING NO. DW-1108-4642-1		
		MACHINE TOOL PROTOTYPE FACTORY AMBERNATH		Design Office		

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