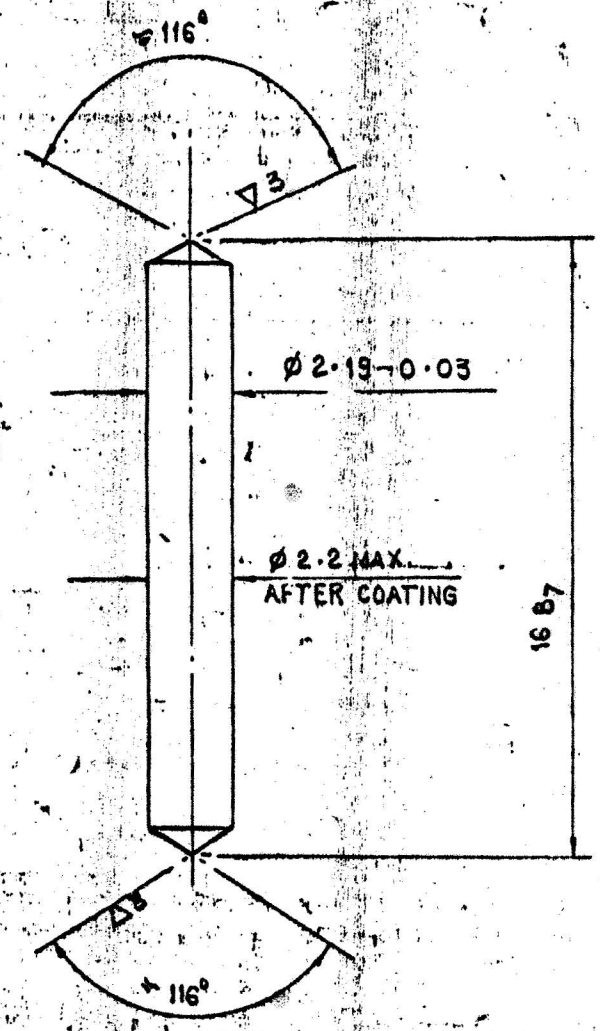


81

3-016919

D.C.I. 28794-A



1. MATERIAL TO BE CHECKED ONLY FOR TENSILE STRENGTH.
2. STRAIGHT LINEARITY OF THE PART TO BE CHECKED WITH A RING HAVING A DIA. OF HOLE EQUAL TO 2.195 AND HEIGHT 14 mm. (BEFORE LACQUERING).
3. THE PART MAY BE MANUFACTURED OUT OF WIRE ROD OF DIA. 2.18 - 0.02.
4. PERMISSIBLE COATING 2.3 xp.
5. THE WIRE ROD MAY BE OF SPRING CARBON STEEL, GR. I-II-22 GOST 9389-69 OF STEEL GR.70, GOST 1050-60 WHICH SHOULD BE SUBSEQUENTLY REDUCED IN DIMENSION TO $\phi 2.19 - 0.03$.
6. SURFACES NOT BEARING THE SIGNS OF SURFACE FINISH MUST SATISFY THE REQUIREMENTS FOR THE MATERIAL.
7. LACQUERING - TO BE LACQUERED WITH 3-5% SHELLAC. LAC TY GAY 4391-54. ALTERNATIVELY IN INDIA, VARNISH SHELLAC 6% TO SPECN. JSS 1326.

PROTECTIVE TREATMENT:-
 IN INDIA TO BE ZINC PLATED TO SPECN. DTD 903 OR CADMIUM PLATED TO SPECN. DTD 904 FOLLOWED BY CHROMATE PASSIVATION TO SPECN. DEF. 130

MATERIAL:- STEEL WIRE TO BS.5216-1991 M GRADE 4 OR 5

D.S.CAT No
1390-000286

				3-016919		53-8-025 Y	
				AXLE		18	
				LETTER		MASS	
						0.45	
				SCALE		5:1	
				METL : AS IN NOTE 5			
				ABOVE			
DATE	AUTHORITY	REVISION	ANSP	D.O.			
				SIGN.			
6-7-16	D.C.I. 28794-A	MATERIAL AMENDED					
11-2-88	34325-A	D.S. CAT No ADDED.					
23-4-83	33430-A	MAT: AMENDED.					
18-2-82		TRACED WITHOUT CHANGE					
		PREVIOUS D.C. (1) No 28794-A, 28821-A, 28806-A & 28486-A					

DRMAN	DRN	CHD	TRD	COMP
			M.A.K.	