

67-69-59L

DC (W) No. DT

76-06-2000

00773-ICV

ISSUE

(B)

(B)

AMENDMENTS

EQ. MATERIAL

ADDED

THE INFORMATION CONTAINED IN THIS DOCUMENT IS UNCLASSIFIED EXCEPT WHERE SHOWN OTHERWISE. DATE 01-11-2001 BY 60321/ICV

PROVISIONALLY SEALED.

ARMY VERSION

φ5

R3 Sphere ∇5

R0.5

0.5x45°

A

R1

φ9

12

φ10

φ10

B

-0,020  
-0,070

b=φ12x3

∇ 3 UNLESS OTHERWISE SPECIFIED

USED ON	
675-57-c6159	1 1
675-50-c67	1 1
765-69-c62	1 1

Tube made from steel 38xC  
Gost 4543-71  
EQ MATERIAL:- GRADE 42 Cr4 M02 TO IS:5517-97.

1. Remove sharp edges.
2. Provide dimensions without deviations as per accuracy class 7, OST 1010.
3. Brinnell hardness should be 302 to 255 (φ 3.5 to 3.8).
4. Traces of drill with dia up to φ 3mm max are allowed on surface A.
5. Hard chromium coating, 18 microns thick oiled with KO-815 GOST 11066-74 or with preservative oil K-17 GOST 10877-76. check the dimension b after coating.
6. The absence of coating on butt end and internal surfaces is allowed.
7. Scale is allowed in hole.

(A) 7. EQUIVALENT MATERIAL IS 40CV4 M03 TO IS 5517.

90321 - ICV	(A)	NOTE FOR EQUIVALENT MATERIAL ADDED.
11 - FEB -92	(A)	
DESI No. DATE	ISSUE	NATURE OF AMENDMENT



SKETCH: 765-69-49

PLEASE SEE OVERLEAF

RETAINER

SCALE: 2 : 1

WEIGHT : 0,007

SHEET : 1 OF 1

MATERIAL: 3