

# SPECIFICATION

C-OTE NO. 030ADV 1920 Dt. 27/08/2019

CLOTH DRILL COTTON WHITE BLEACHED 142 CMS MINIMUM WIDTH EXCLUDING SELVEDGES.

SPECIFICATION: VARIETY NO. 3 OF IS 177:1989 (FOURTH REVISION) REAFFIRMED 2014.

AND THAT

1) IN APPEARANCE, FEEL, FINISH, BRIGHTNESS AND ALL OTHER RESPECTS NOT DEFINED IN THIS \*IS\* STANDARD. MATERIAL SHALL CONFIRM TO CORRESPONDING SEALED SAMPLES HELD IN THE CUSTODY OF CONTROLLER, CUSTOMER SERVICE CENTRE, OCF AVADI.

2) FIRM SHALL GET THEIR NAME WOVEN IN THE SELVEDGES WITH FINER THREAD OF SAME COLOUR (COTTON THREAD ONLY) AT AN INTERVAL NOT EXCEEDING 30 CMS BETWEEN TWO MARKINGS.

3) SELVEDGES SHALL BE FIRM, STRAIGHT AND SHALL NOT HAVE FRINGED YARNS.

4) WIDTH OF SELVEDGES SHALL NOT EXCEED 8 MM.

5) THE MANUFACTURER SHALL SUPPLY THE MATERIAL DULY FLAGGED FOR ALL TYPE OF DEFECTS.

6) PACKING & MARKING: AS PER CQA(T&C) KANPUR SCHEDULE NO. CQA(T&C)/PMS/35(D), EXCEPT THAT

A) FABRIC IN ROLL FORM SHALL NOT BE LESS THAN 40 METERS IN RUNNING LENGTH WITHOUT STITCHING/BASTING IN BETWEEN

B) ROLL WEIGHT SHALL NOT EXCEED 50 KGS.

C) EACH ROLL OF FABRIC SHALL BE WRAPPED SEPERATELY WITH POLYPROPYLENE PLAIN SHEET. FINAL PACKING OF 1 ROLL IN ONE W.P. GUNNY SHEET/HDPE SHEET.

D) DIMENSIONS FOR PAPER TUBES OF FABRIC ROLL:

OUTER DIAMETER - 3.5 CMS

INNER DIAMETER - 2.5 CM.

THICKNESS - 0.5 CM.

E) FABRIC SELVEDGES SHALL BE WOUND EVENLY AT ONE EDGE.

7) SAMPLING PLAN : AQL OF 4% ISO-2859.

8) SHORT LENGTH PIECES BETWEEN 10M TO 40M SHALL BE SUPPLIED/ ACCEPTED TO THE EXTENT OF 5% OF TOTAL ORDER QTY. SHORT LENGTH PIECES BETWEEN 10M TO 20M SHALL BE ACCEPTED WITH PRICE REDUCTION TO COMPENSATE THE MATERIAL & LABOUR LOSS.

VETTED FOR  
TECHNICAL PARTICULARS ONLY

HOS/TC