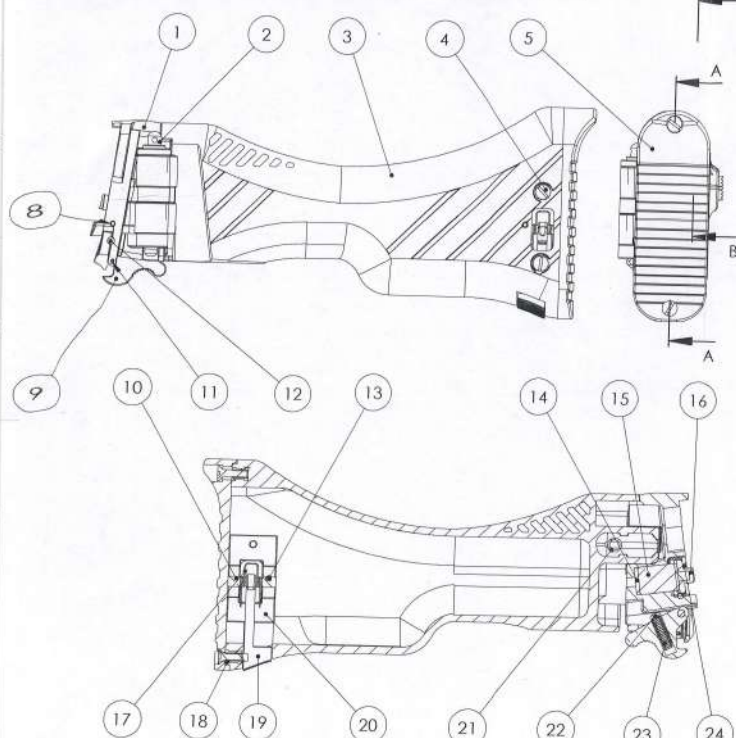




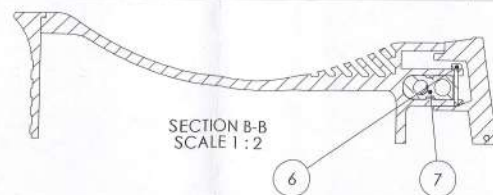
DRG. NO. SK-GPMG-6321

GEN. TOL. FINE/MEDIUM/COARSE
CLASS TO IS : 2102

DRG. CONVENTIONS CONFIRM TO INDIAN STD
DIMN. IN MM UNLESS OTHERWISE STATED



SECTION A-A
SCALE 1 : 2



SECTION B-B
SCALE 1 : 2

ITEM NO.	NOMENCLATURE	DRG. NO.	SCALE	RMK.
24	NUT BUFFER	SK-GPMG-6320	1	
23	SPRING CATCH BUFFER BODY	5360-002926	1	
22	PLUNGER SPRING CATCH BUFFER BODY	1005-000577	1	
21	SPRING PUSH BUTTON	SK-GPMG-6319	1	
20	BUTT LOCKING UNIT	SK-GPMG-6308	1	
19	LEVER LOCKING	SK-GPMG-6304	1	
18	INSERT BUTT STOCK	SK-GPMG-6318	2	
17	SPRING BUTT LOCKING UNIT	SK-GPMG-6317	1	
16	PISTON BUFFER	SK-GPMG-6316	1	
15	POLYURETHENE PAD BUFFER	SK-GPMG-6315	1	
14	WASHER	SK-GPMG-6314	1	
13	PIN LEVER LOCKING	SK-GPMG-6303	1	
12	PIN CATCH BUFFER BODY	5315-001531	1	
11	PIN LOCATING CATCH BUFFER BODY	5315-004851	1	
10	PIN LEVER	SK-GPMG-6307	1	
9	CATCH BUFFER BODY	SK-GPMG-6302	1	
8	PIN FIXING BUTT BUFFER	SK-GPMG-6313	1	
7	PUSH BOTTON	SK-GPMG-6301	1	
6	PIN PUSH BUTTON	SK-GPMG-6300	1	
5	BUTT PLATE	SK-GPMG-6305	1	
4	CSK HEAD SCREW	STD	4	
3	BUTT STOCK	SK-GPMG-6299	1	
2	PIN STRAIGHT HEADED	SK-GPMG-6306	1	
1	BODY HOUSING BUFFER	SK-GPMG-6309	1	

LIST OF ITEMS

GPMG 7.62 X 51mm

FOLDING BUTT ASSEMBLY

(REF. DRG. NO. 1804 10 00 00 00 001 00DA)

DRAWN BY

CHECKED BY

APPROVED BY

DATE

22-03-2023

SCALE- N.T.S



**SMALL ARMS FACTORY
KANPUR**

DRAWING NO.

SK-GPMG-6321

SHEET 1 OF 1



DRG.CONVENTIONS CONFIRM TO INDIAN STD
DIMN. IN MM UNLESS OTHERWISE STATED



PROTECTIVE FINISH :- PHOSPHATE TO SPECN.
JSS : 0465-01 : 1988
CLASS II, (ACCELERATED) OIL FINISH.

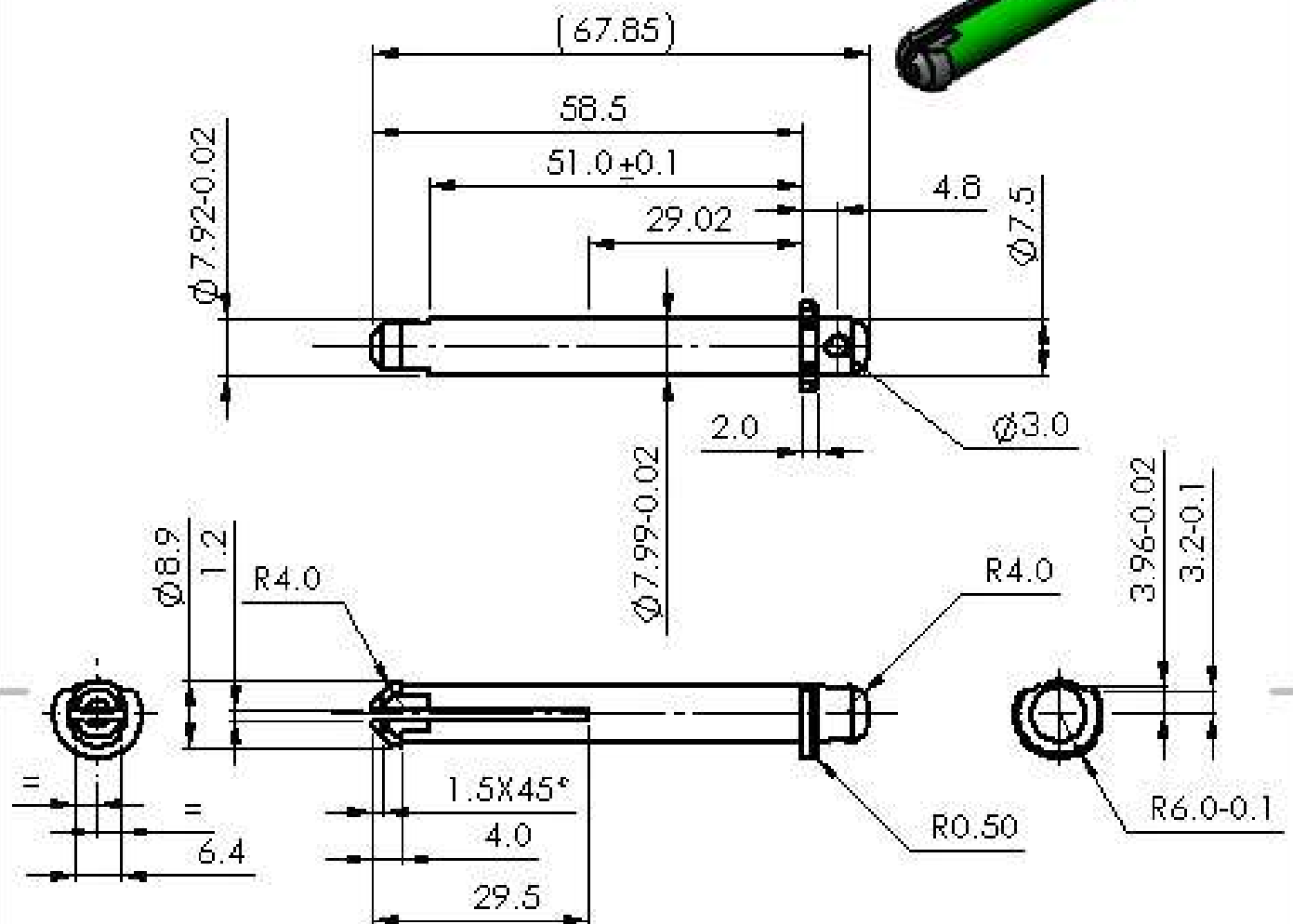
FOLDING BUTT ASSEMBLY
(1804 10 00 00 00 001 00DA)

SK-GPMG-6309

SHEET 1 OF 2



DRG. CONVENTIONS CONFIRM TO INDIAN STD.
DIMN. IN mm UNLESS OTHERWISE STATED



MATERIAL : -BS - 970 PT3 1991 Gr 817 M40 (En-24) T-CONDITION

PROTECTIVE FINISH :- PHOSPHATE TO SPECN. JSS 0465-01 : 1994
CLASS II (ACCELERATED), OIL FINISH

GPMG 7.62 X 51mm

PIN STRAIGHT HEADED

FOLDING BUTT ASSEMBLY
(1804 10 00 00 00 001 00DA)

DRAWN BY

CHECKED BY

APPROVED BY

DATE _____

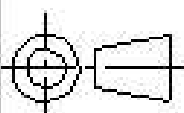
17-02-2023

DRAWING NO.

SK-GPMG-6306

SHEET 1 OF 1

N.T.S



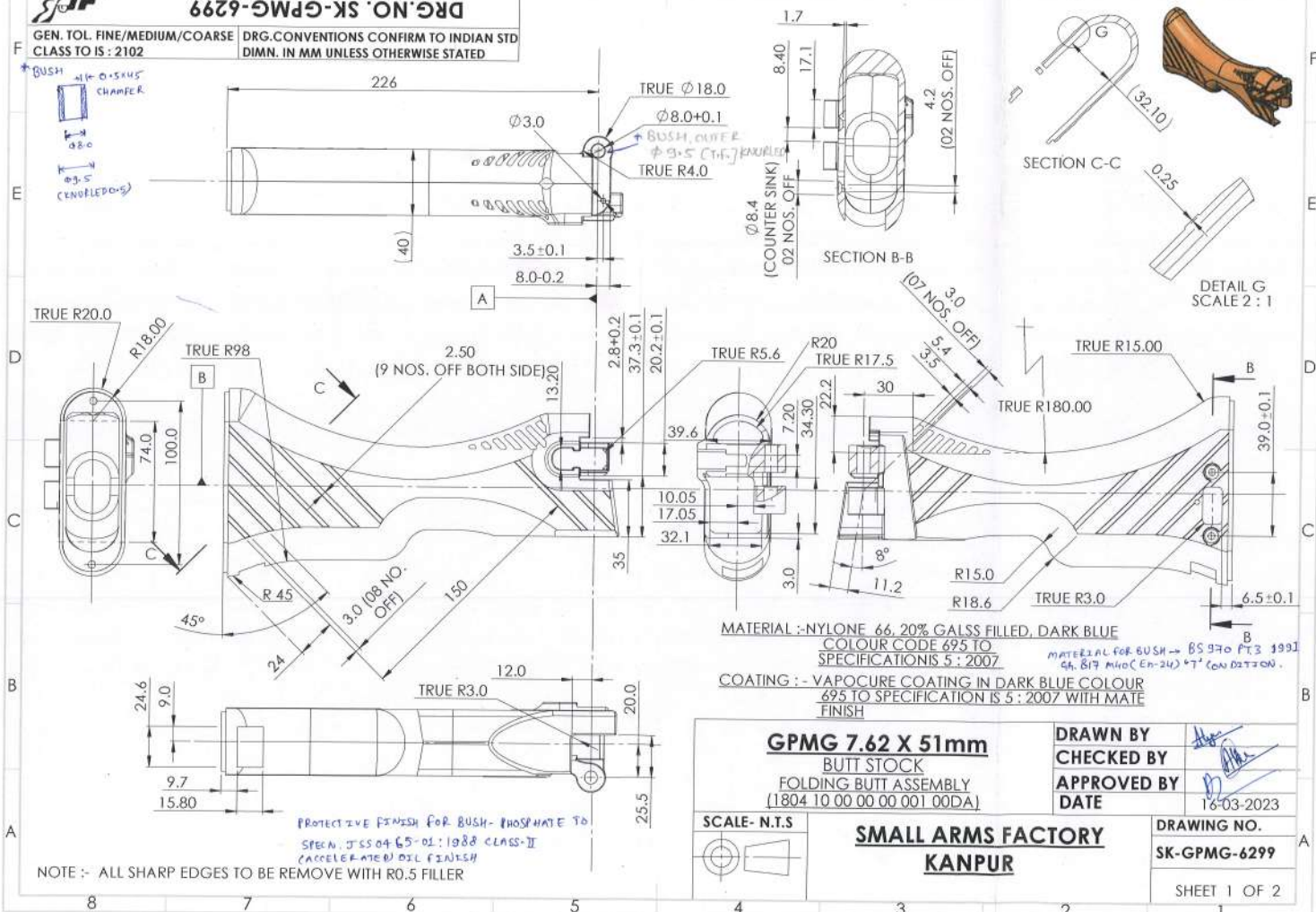
SMALL ARMS FACTORY
KANPUR



DRG. NO. SK-GPMG-6299

GEN. TOL. FINE/MEDIUM/COARSE
CLASS TO IS : 2102

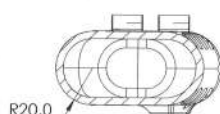
DRG. CONVENTIONS CONFIRM TO INDIAN STD
DIMN. IN MM UNLESS OTHERWISE STATED



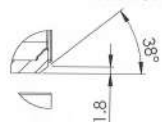
DRG.NO. SK-GPMG-6299

GEN. TOL. FINE/MEDIUM/COARSE
CLASS TO IS : 2102

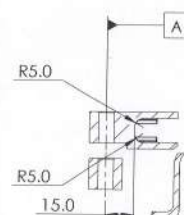
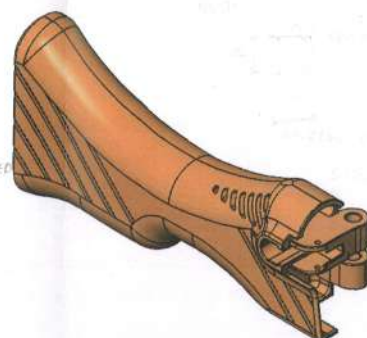
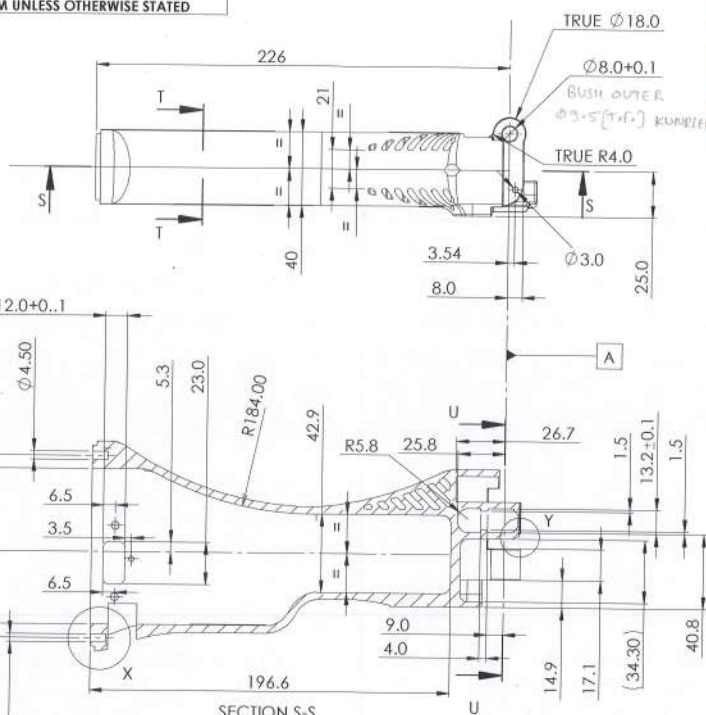
DRG.CONVENTIONS CONFIRM TO INDIAN STD
DIMN. IN MM UNLESS OTHERWISE STATED



SECTION T-T

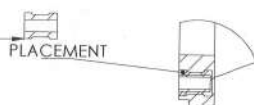


DETAIL Y
SCALE 1 : 1



SECTION U-U

Ø 4.50
02 NO. OFF
(ITEM NO. 18
(DRG. NO. SK-GPMG-6318)
CONCENTRIC WITH Ø 4.50
& FACE COLLINEAR WITH
BACK FACE OF BUTT STOCK)



DETAIL X
SCALE 1 : 1

NOTE :- ALL SHARP EDGES TO BE REMOVE WITH R0.5 FILLER

GPMG 7.62 X 51mm

BUTT STOCK

FOLDING BUTT ASSEMBLY
(1804 10 00 00 00 001 00DA)

DRAWN BY
CHECKED BY
APPROVED BY
DATE

16-03-2023

SCALE- N.T.S



SMALL ARMS FACTORY
KANPUR

DRAWING NO.	SK-GPMG-6299
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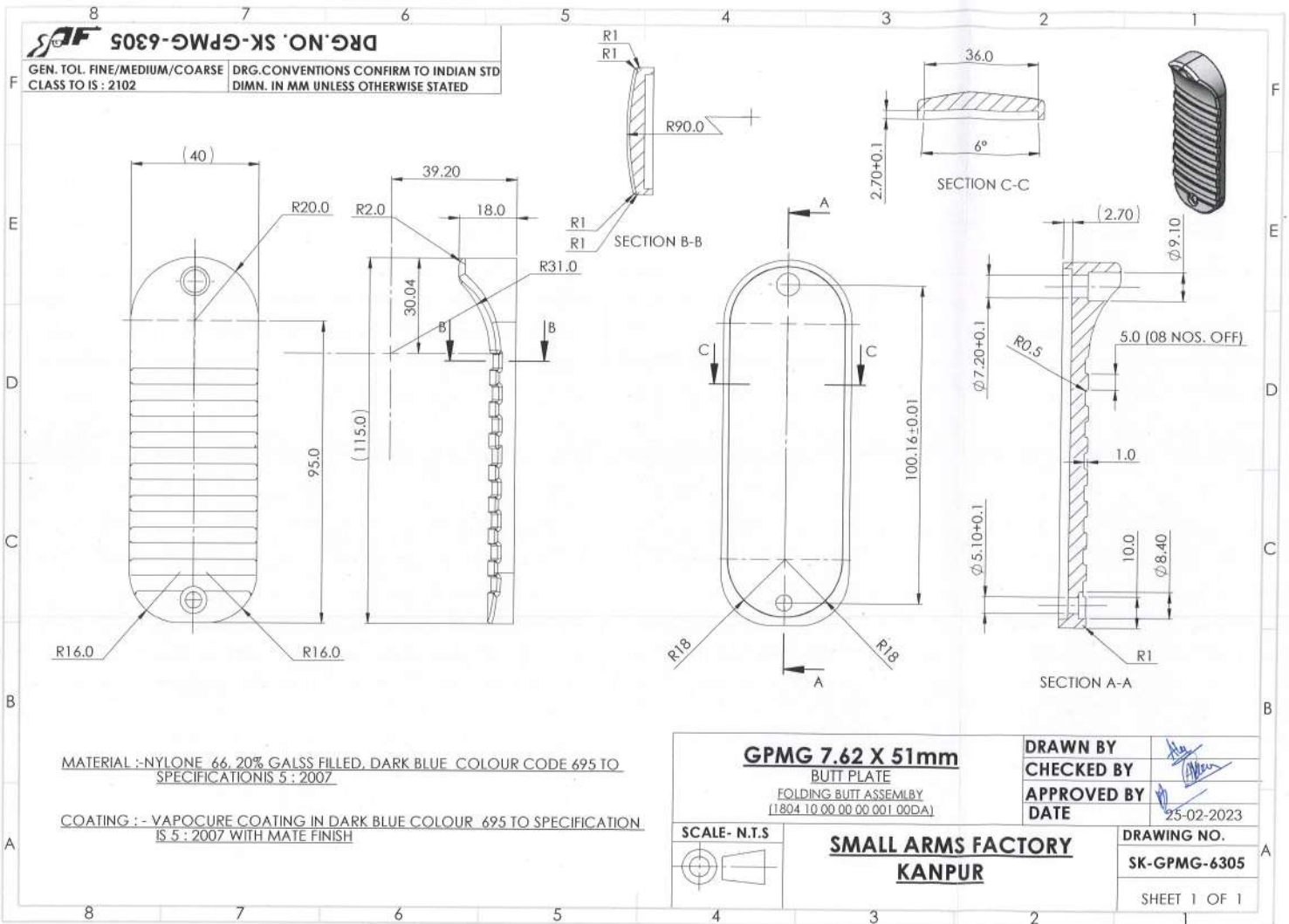
SHEET 2 OF 2



DRG. NO. SK-GPMG-6305

GEN. TOL. FINE/MEDIUM/COARSE
CLASS TO IS : 2102

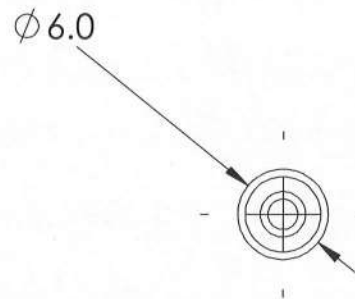
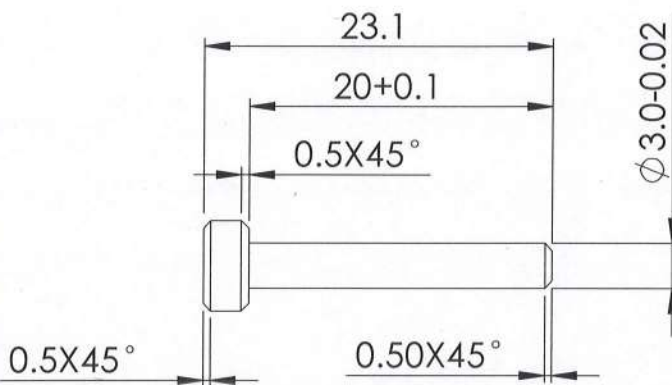
DRG. CONVENTIONS CONFIRM TO INDIAN STD
DIMN. IN MM UNLESS OTHERWISE STATED



DRG. NO. SK-GPMG-6300

GEN. TOL. FINE/MEDIUM/COARSE
CLASS TO IS: 2102

DRG. CONVENTIONS CONFIRM TO INDIAN STD.
DIMN. IN mm UNLESS OTHERWISE STATED



BS-970, Pt 3, 1991 Gr 817 M40 (En-24) T-Condition
MATERIAL :-

PROTECTIVE FINISH :- PHOSPHATE TO SPECN. JSS 0465-01 : 1998
CLASS II (ACCELERATED), OIL FINISH

GPMG 7.62 X 51mm

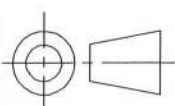
PIN PUSH BUTTON

FOLDING BUTT ASSEMBLY

(1804 10 00 00 00 001 00DA)

DRAWN BY	<i>Ap</i>
CHECKED BY	<i>AKS</i>
APPROVED BY	<i>AD</i>
DATE	17-02-2023

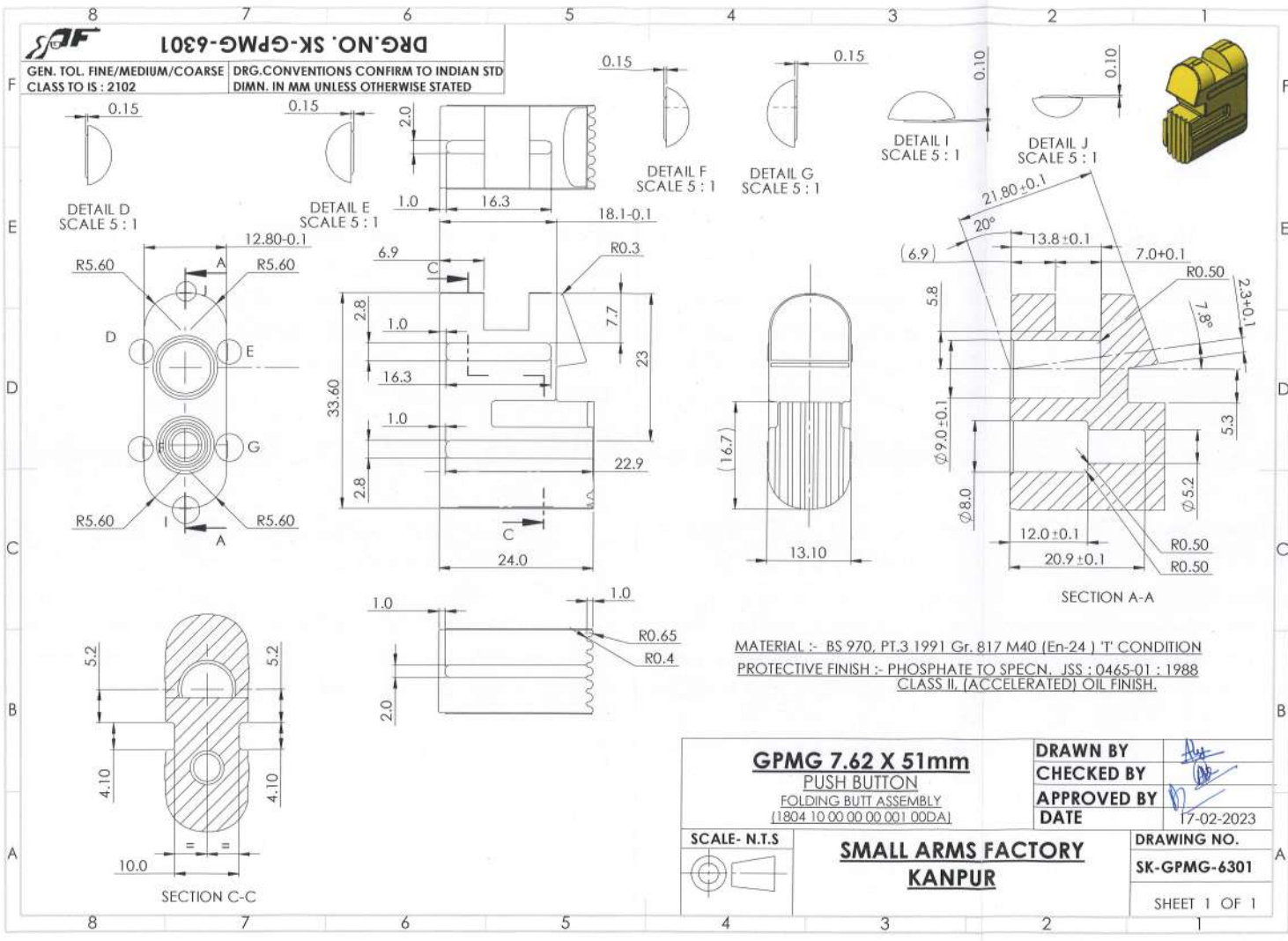
N.T.S



SMALL ARMS FACTORY
KANPUR

DRAWING NO.
SK-GPMG-6300

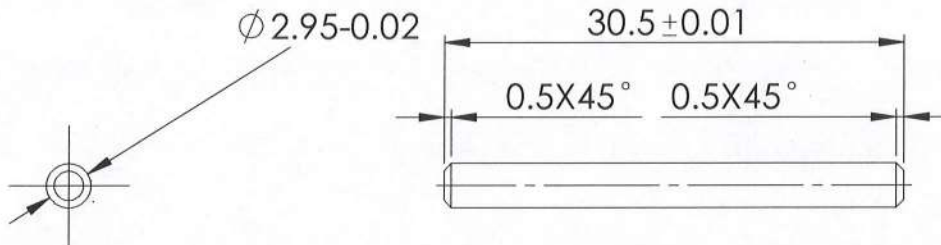
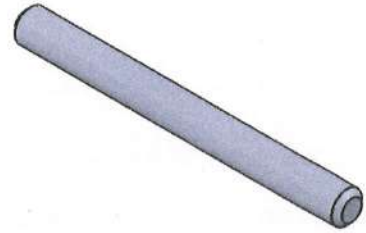
SHEET 1 OF 1



DRG. NO. SK-GPMG-6313

GEN. TOL. FINE/MEDIUM/COARSE
CLASS TO IS: 2102

DRG. CONVENTIONS CONFIRM TO INDIAN STD.
DIMN. IN mm UNLESS OTHERWISE STATED



MATERIAL :- BS-970, PT3 1991 C.R. 817 M40 [En-24] T-Condition

PROTECTIVE FINISH :- PHOSPHATE TO SPECN. JSS 0465-01 : 1994
CLASS II (ACCELERATED), OIL FINISH

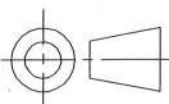
GPMG 7.62 X 51mm

PIN FIXING BUTT BUFFER

FOLDING BUTT ASSEMBLY
(1804 10 00 00 00 001 00DA)

DRAWN BY	
CHECKED BY	
APPROVED BY	
DATE	17-02-2023

N.T.S



SMALL ARMS FACTORY
KANPUR

DRAWING NO.

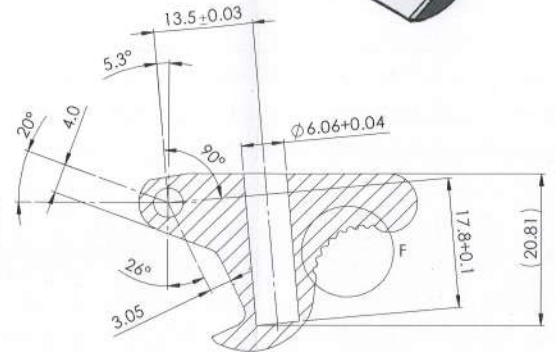
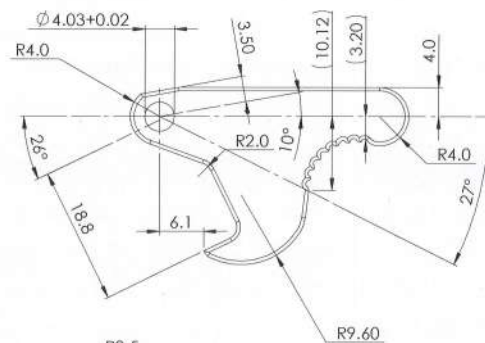
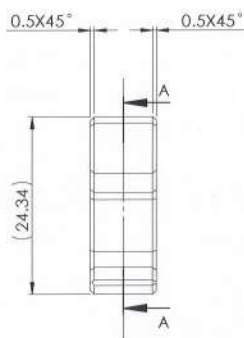
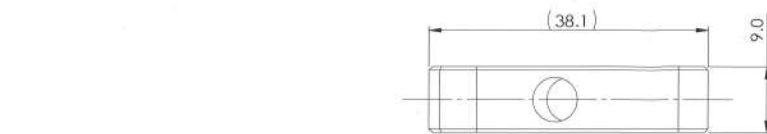
SK-GPMG-6313

SHEET 1 OF 1

DRG.NO. SK-GPMG-6302

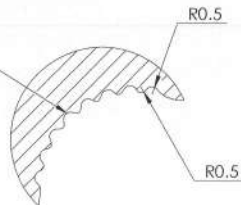
GEN. TOL. FINE/MEDIUM/COARSE
CLASS TO IS : 2102

DRG.CONVENTIONS CONFIRM TO INDIAN STD
DIMN. IN MM UNLESS OTHERWISE STATED



SECTION A-A

8 NOS. SERRATIONS OF
DEPTH 1.0 MM



DETAIL F
SCALE 4 : 1

NOTE :- ALL SHARP EDGES TO BE REMOVE

MATERIAL :- ALUMINIUM ALLOY TO SPECN. BS 1474 : 1987 Gd. 2014 T6

ALTERNATE MATERAIL :- HE 30

PROTECTIVE FINISH :- ANODIZING AND BLACK DYING

HARDNESS :- MIN. 130 H.V 110 H.B (10/500)

GPMG 7.62 X 51mm

CATCH BUFFER BODY

FOLDING BUTT ASSEMBLY

(1804 10 00 00 00 001 00DA)

DRAWN BY

CHECKED BY

APPROVED BY

DATE

17-02-2023

SCALE- N.T.S



SMALL ARMS FACTORY
KANPUR

DRAWING NO.

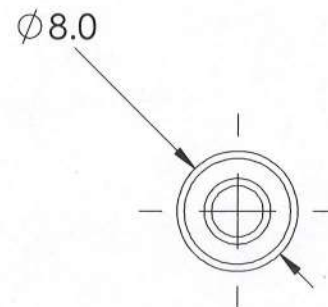
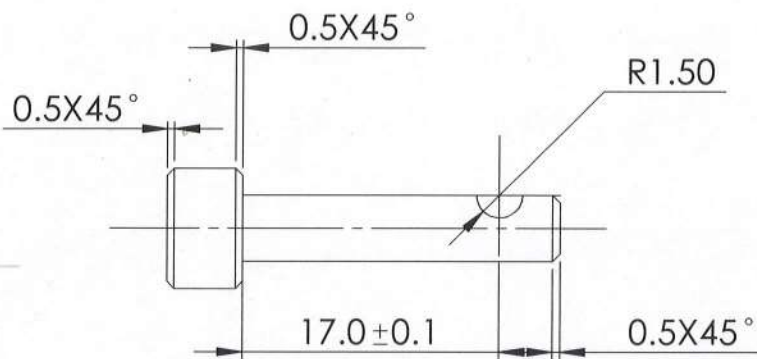
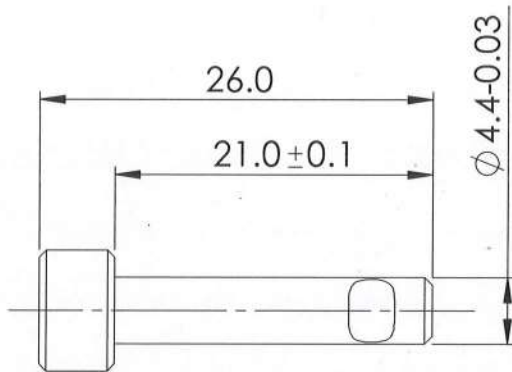
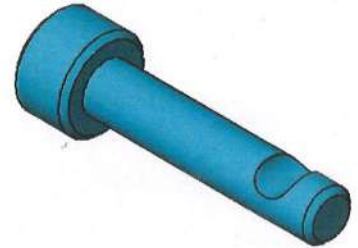
SK-GPMG-6302

SHEET 1 OF 1

DRG. NO. SK-GPMG-6307

GEN. TOL. FINE/MEDIUM/COARSE
CLASS TO IS: 2102

DRG. CONVENTIONS CONFIRM TO INDIAN STD.
DIMN. IN mm UNLESS OTHERWISE STATED



BS-970 PT-3 1991 Gr. 817 M40 (En-24) T Condition

MATERIAL :-

PROTECTIVE FINISH :- PHOSPHATE TO SPECN. JSS 0465-01 : 199 B
CLASS II (ACCELERATED), OIL FINISH

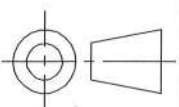
GPMG 7.62 X 51mm

PIN LEVER

FOLDING BUTT ASSEMBLY
(1804 10 00 00 00 001 00DA)

DRAWN BY	<i>[Signature]</i>
CHECKED BY	<i>[Signature]</i>
APPROVED BY	<i>[Signature]</i>
DATE	17-02-2023

N.T.S



SMALL ARMS FACTORY
KANPUR

DRAWING NO.	SK-GPMG-6307
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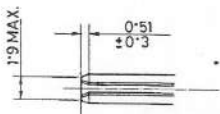
SHEET 1 OF 1

198700-51851

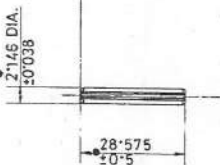
No.

D.S.CAT.

DIMNS. ARE IN mm.



SCALE-4:1



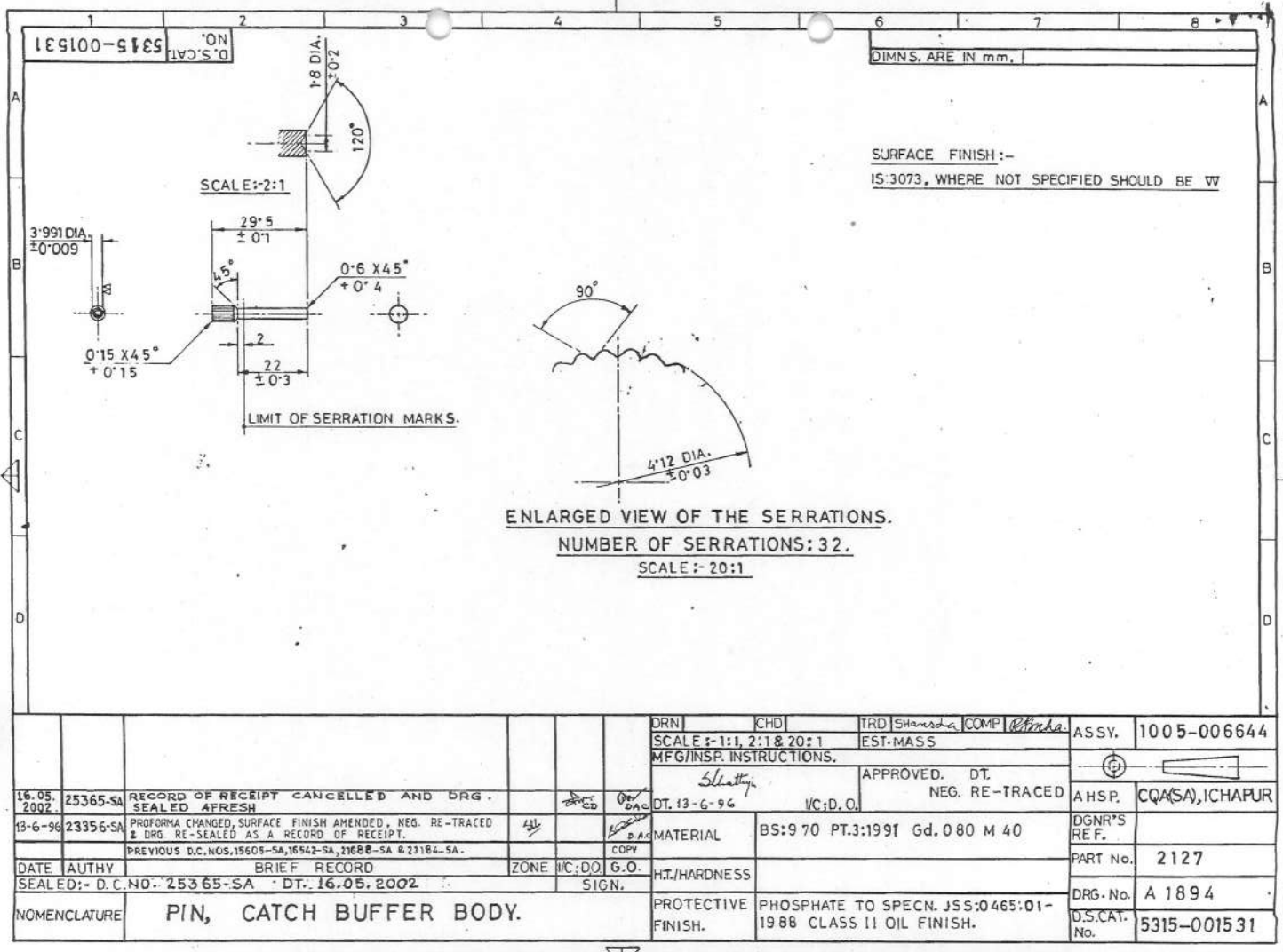
ORDER DESIGNATION

ROLL PIN : 018-078-1125

LENGTH K5: 28.575

ACCEPTANCE DIA. 0.0845 ± 0.0015 OR 2.146 ± 0.038

22.05. 25370-SA		RECORD OF RECEIPT CANCELLED AND DRG. SEALED AFRESH.		DRN. CHD. TRD. S.K.P. COMP. <i>M. Banbur</i>		AHSP CQA(SA), ICHAPUR	
15-5-2001 25007-SA		PROFORMA CHANGED, NEG. RETRACED AND DRG. RESEALED AS A RECORD OF RECEIPT.		DT. 15-5-2001 I/C: D.O.		EST. MASS	
DATE AUTHY.		BRIEF RECORD		MATERIAL BS 5770 PT. II: 1981 GRADE 70 OR 80		APPROVED DT. NEG. RETRACED.	
SEALED:- DC-NO. 25370-SA DT. 22.05.2002.		ZONE I/C: D.O. G.O. SIGN.		H.T/HARDNESS		ASSY. 1005-006644	
NOMENCLATURE PIN, LOCATING CATCH BUFFER BODY				PROTECTIVE FINISH PHOSPHATE TO SPECN. JSS:0465-01:1988 CLASS II (ACCELERATED), OIL FINISH.		DGNR'S REF.	
						PART No. 3/01/1171/X00	
						DRG. No. A4-279	
						D.S.CAT. No. 5315-004851	



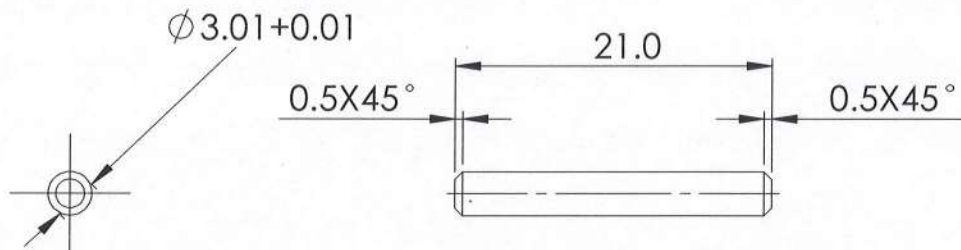
4

3

2

1

DRG. NO. SK-GPMG-6303

GEN. TOL. FINE/MEDIUM/COARSE
CLASS TO IS: 2102DRG. CONVENTIONS CONFIRM TO INDIAN STD.
DIMN. IN mm UNLESS OTHERWISE STATED

BS-970, PT. 3 1991 Gr. 8.17 m40 (En-24) T Condition.

MATERIAL :-

PROTECTIVE FINISH :- PHOSPHATE TO SPECN. JSS 0465-01 : 199 8
CLASS II (ACCELERATED), OIL FINISH**GPMG 7.62 X 51mm**PIN LEVER LOCKING
FOLDING BUTT ASSEMBLY
(1804 10 00 00 00 001 00DA)

DRAWN BY

CHECKED BY

APPROVED BY

DATE

17-02-2023

N.T.S

SMALL ARMS FACTORY
KANPUR

DRAWING NO.

SK-GPMG-6303

SHEET 1 OF 1

4

3

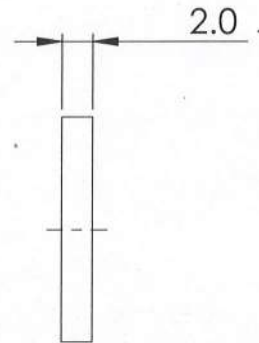
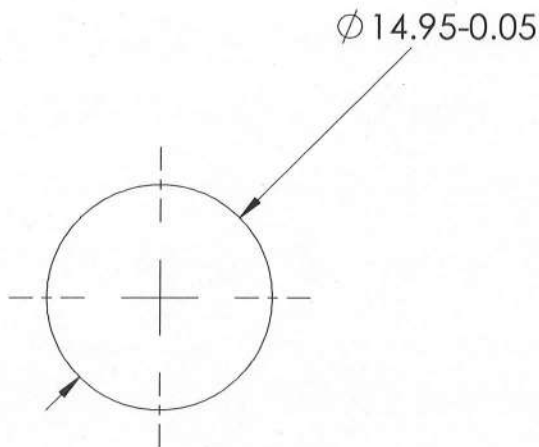
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1

DRG. NO. SK-GPMG-6314

GEN. TOL. FINE/MEDIUM/COARSE
CLASS TO IS: 2102

DRG. CONVENTIONS CONFIRM TO INDIAN STD.
DIMN. IN mm UNLESS OTHERWISE STATED



MATERIAL :- BS 970, PT.3 1991 Gr. 817 M40 (En-24) 'T' CONDITION

PROTECTIVE FINISH :- PHOSPHATE TO SPECN. JSS : 0465-01 : 1988
CLASS II, (ACCELERATED) OIL FINISH.

GPMG 7.62 X 51mm

WASHER

FOLDING BUTT ASSEMBLY
(1804 10 00 00 00 001 00DA)

DRAWN BY

CHECKED BY

APPROVED BY

DATE

17-02-2023

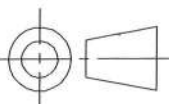
N.T.S

SMALL ARMS FACTORY
KANPUR

DRAWING NO.

SK-GPMG-6314

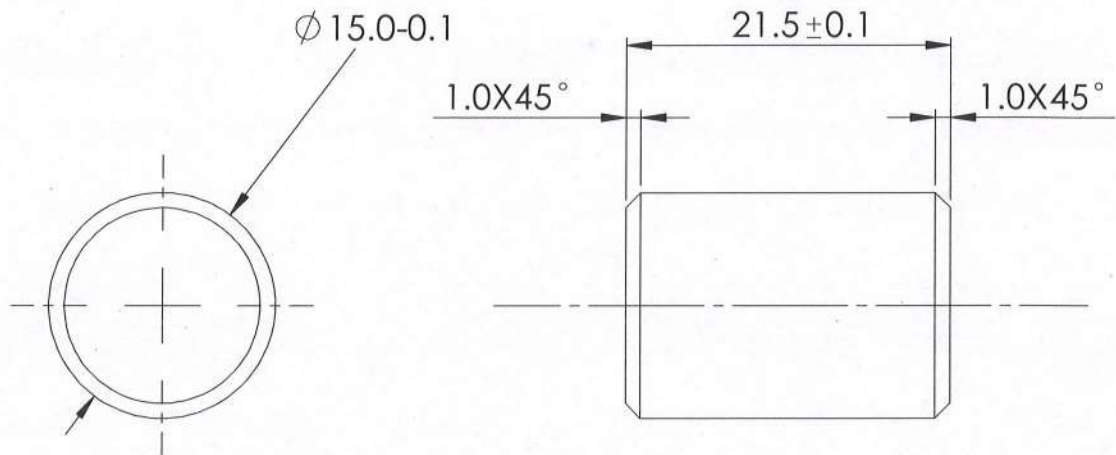
SHEET 1 OF 1



DRG. NO. SK-GPMG-6315

GEN. TOL. FINE/MEDIUM/COARSE
CLASS TO IS: 2102

DRG. CONVENTIONS CONFIRM TO INDIAN STD.
DIMN. IN mm UNLESS OTHERWISE STATED



SPECTFICATION OF POLYURETHENE

- 1) POLYURETHENE TYPE = L42
- 2) COMPRESSION SET %
METHOD B (ASTM D395) = 45
METHOD A (ASTM D395) **= -

THE D SCALE IS USED TO MEASURE DUROMETER HARDNESS ABOVE 95A BY SHORE REX, OR WALLACE DUROMETERS

** MEASURED AT 9.36 Mpa (1350psi)

GPMG 7.62 X 51mm
POLYURETHENE PAD BUFFER

FOLDING BUTT ASSEMBLY
(1804 10 00 00 00 001 00DA)

DRAWN BY	
CHECKED BY	
APPROVED BY	
DATE	17-02-2023

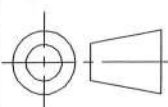
N.T.S

SMALL ARMS FACTORY
KANPUR

DRAWING NO.

SK-GPMG-6315

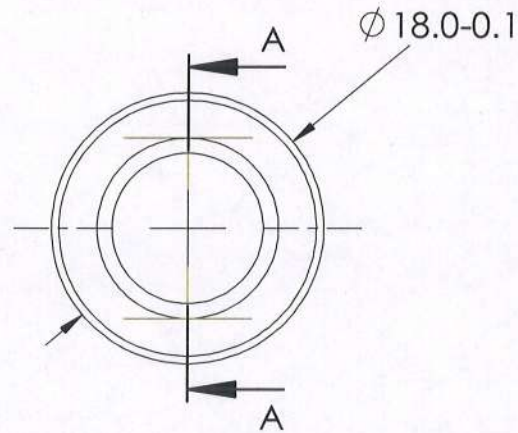
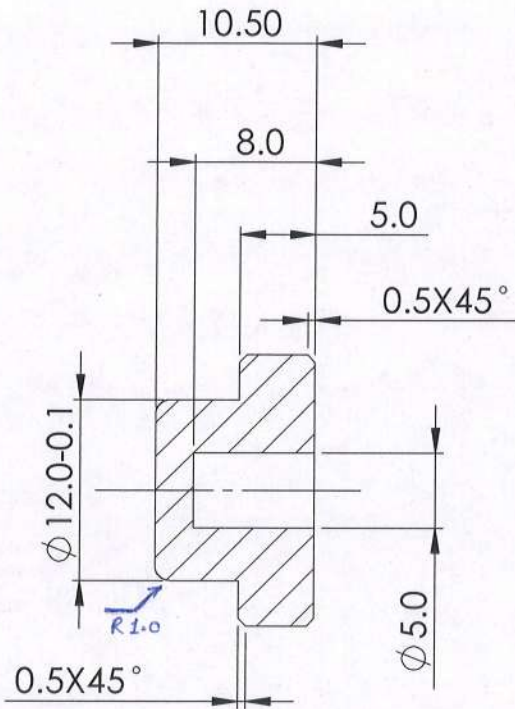
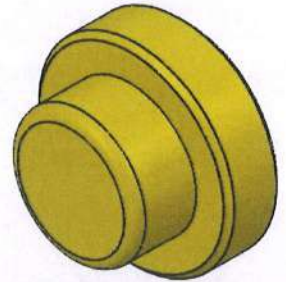
SHEET 1 OF 1



DRG. NO. SK-GPMG-6316

GEN. TOL. FINE/MEDIUM/COARSE
CLASS TO IS: 2102

DRG. CONVENTIONS CONFIRM TO INDIAN STD.
DIMN. IN mm UNLESS OTHERWISE STATED



SECTION A-A

MATERIAL :- BS 970, PT.3 1991 Gr. 817 M40 (En-24) 'T' CONDITION

PROTECTIVE FINISH :- PHOSPHATE TO SPECN. JSS : 0465-01 : 1988
CLASS II, (ACCELERATED) OIL FINISH.

GPMG 7.62X51mm

PISTON BUFFER

FOLDING BUTT ASSEMBY

(1804 10 00 00 00 001 00DA)

DRAWN BY

CHECKED BY

APPROVED BY

DATE

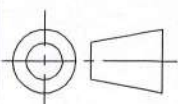
17-02-2023

DRAWING NO.

SK-GPMG-6316

SHEET 1 OF 1

N.T.S

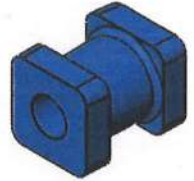
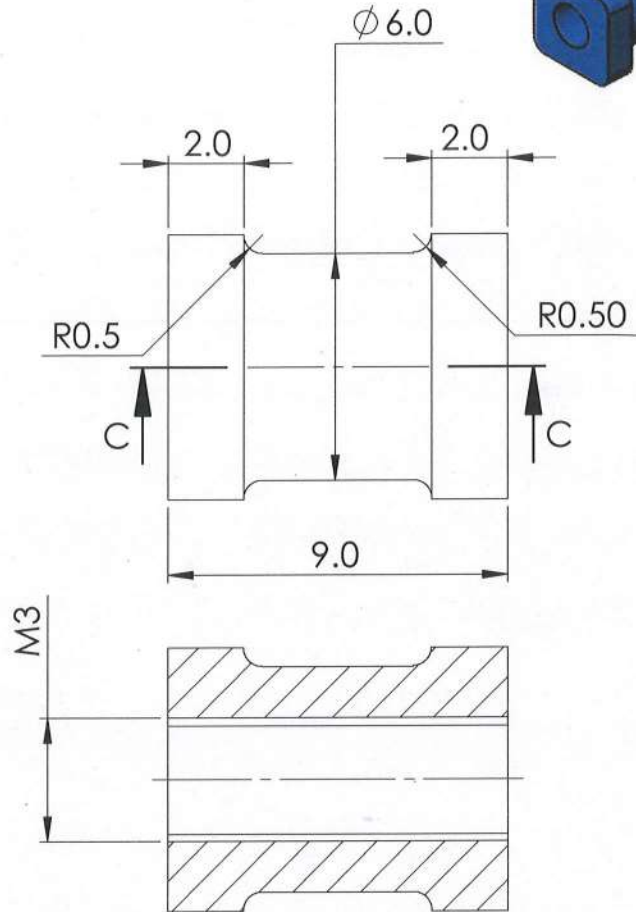
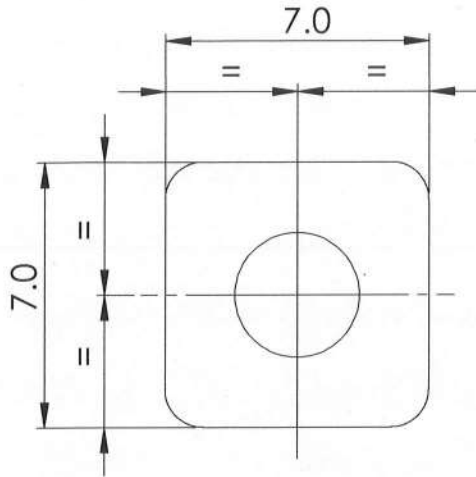


SMALL ARMS FACTORY
KANPUR

DRG. NO. SK-GPMG-6318

GEN. TOL. FINE/MEDIUM/COARSE
CLASS TO IS: 2102

DRG. CONVENTIONS CONFIRM TO INDIAN STD.
DIMN. IN mm UNLESS OTHERWISE STATED



MATERIAL :- BS 970, PT.3 1991 Gr. 817 M40 (En-24) 'T' CONDITION

PROTECTIVE FINISH :- PHOSPHATE TO SPECN. JSS : 0465-01 : 1988
CLASS II, (ACCELERATED) OIL FINISH.

GPMG 7.62X51mm

INSERT BUTT STOCK

FOLDING BUTT ASSEMBLY
(1804 10 00 00 00 001 00DA)

DRAWN BY

CHECKED BY

APPROVED BY

DATE

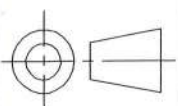
17-02-2023

DRAWING NO.

SK-GPMG-6318

SHEET 1 OF 1

N.T.S



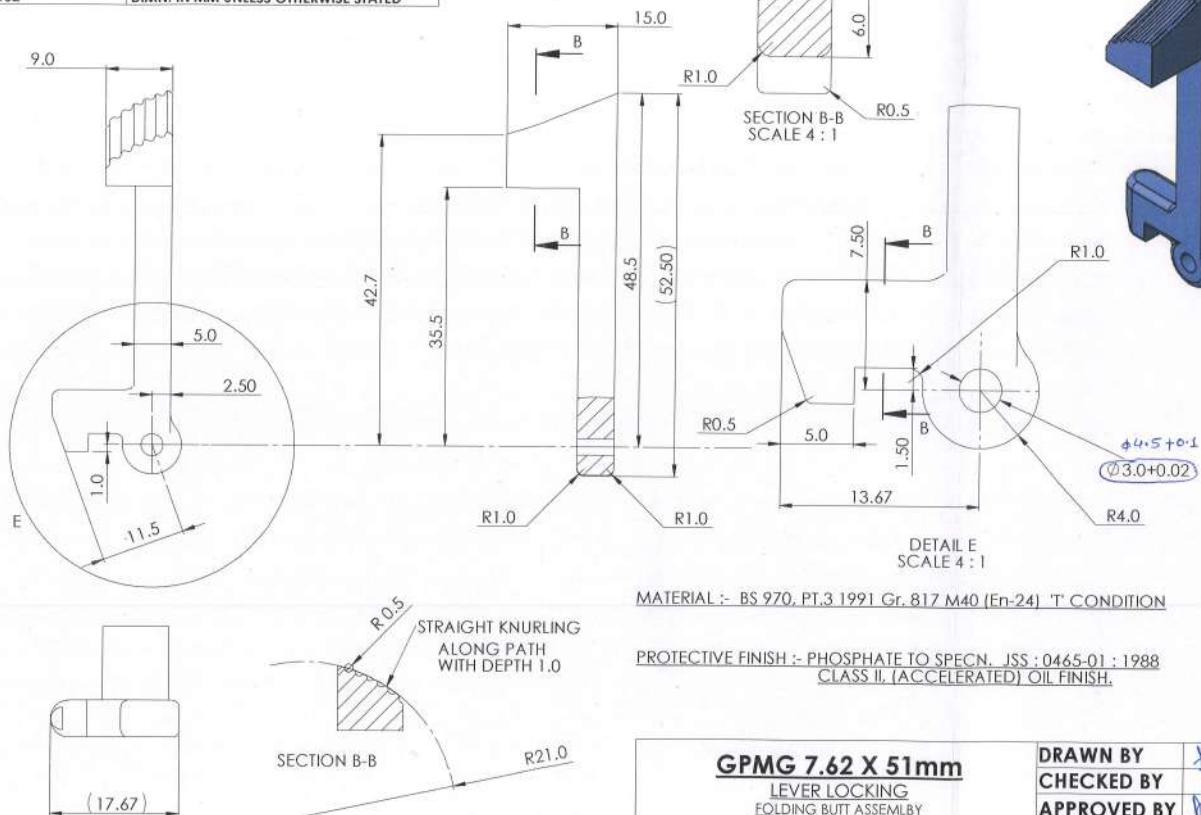
SMALL ARMS FACTORY
KANPUR



DRG. NO. SK-GPMG-6304

GEN. TOL. FINE/MEDIUM/COARSE
CLASS TO IS : 2102

DRG. CONVENTIONS CONFIRM TO INDIAN STD
DIMM. IN MM UNLESS OTHERWISE STATED



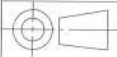
MATERIAL :- BS 970, PT.3 1991 Gr. 817 M40 (En-24) 'T' CONDITION

PROTECTIVE FINISH :- PHOSPHATE TO SPECN. JSS : 0465-01 : 1988
CLASS II, (ACCELERATED) OIL FINISH.

GPMG 7.62 X 51mm

LEVER LOCKING
FOLDING BUTT ASSEMBLY
(1804 10 00 00 00 001 00DA)

SCALE- N.T.S



**SMALL ARMS FACTORY
KANPUR**

DRAWN BY
CHECKED BY
APPROVED BY
DATE

25-02-2023

DRAWING NO.
SK-GPMG-6304

SHEET 1 OF 1

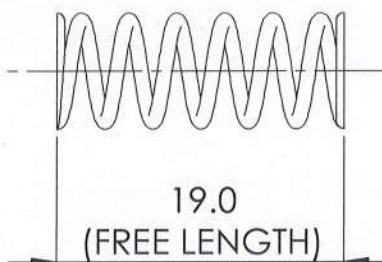
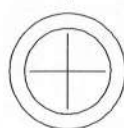
GEN. TOL. FINE/MEDIUM/COARSE
CLASS TO IS: 2102

DRG. CONVENTIONS CONFIRM TO INDIAN STD.
DIMN. IN mm UNLESS OTHERWISE STATED

NOTE:-

STRESS TO BE RELIEVED
WIRE DIA : 1.0
MEAN COIL DIA : 7.70
NO. OF EFFECTIVE COIL : 07
ONE COIL OF EACH END TO BE CLOSED IN AND
GROUND SQUARE END NON EFFECTIVE

CRAMP TEST : SPRING TO BE TESTED BEFORE GAUGING
BY COMPRESSION SOLID LENGTH FOR PERIOD OF 24 HR.
AFTER WHICH IT MUST CONFORM FREE LENGTH.



MATERIAL: - STEEL WIRE TO IS : 4454 (PT.1) 2001, DH

PROTECTIVE FINISH :- PHOSPHATE TO SPECN. IS 3618-1966 CLASS 'B'

GPMG 7.62 X 51mm

SPRING PUSH BUTTON

FOLDING BUTT ASSEMBLY
(1804 10 00 00 00 001 00DA)

DRAWN BY

CHECKED BY

APPROVED BY

DATE

11-03-2023

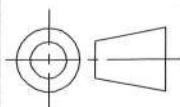
N.T.S

SMALL ARMS FACTORY
KANPUR

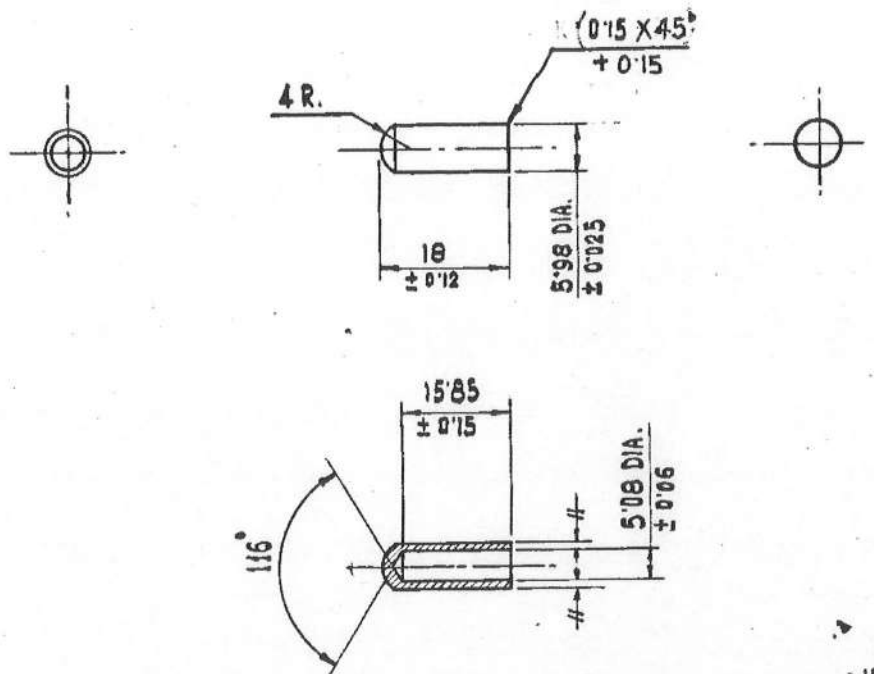
DRAWING NO.

SK-GPMG-6319

SHEET 1 OF 1



	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
A																
B																
C																
D																
E																
F																
G																
H																
I																
J																
K																
L																
M																



PT.3:1991
MATERIAL:- STEEL TO SPECN. BS 970 ~~PT.1:1983~~ GR. 606 M36
OR GR. 605 M36 CONDITION V.
PROTECTIVE FINISH:- PHOSPHATE TO SPECN. J55:0465:01-1988
CLASS II, (ACCELERATED), OIL FINISH.

25310-SA	30-03-2002	RECORD OF RECEIPT CANCELLED AND DRG. SEALED AFRESH.	JSP
23161-SA	16-11-95	DIMENSIONS AND MATERIAL AMENDED	JSP
22015-SA	23.10.92	MATL. AMENDED	MAG
21688-SA	3.4.92	D S CAT No. ADDED & PROTECTIVE FINISH AMENDED	LT. COL.
16542-SA	15.9.80	D S CAT. NO. ADDED	MAG
15605-SA	16-5-78	MATL. & PROTECTIVE FINISH ADDED. CLARE PREPARED. DRG. SEALED AS A RECORD OF RECEIPT.	DSB

D S CAT. NO.
1005-000577

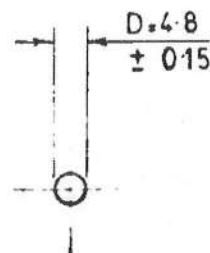
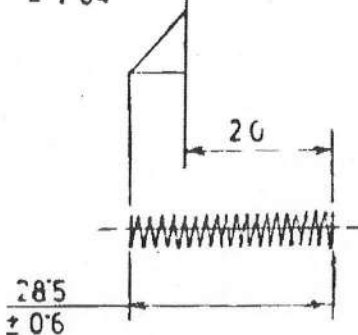
AUTHV.	DATE	ZONE	BRIEF RECORD	SIG.	ASSY.	CI(SA)	ICHAPUR.
					D S CAT No. 1005-006644		
					MATERIAL:- AS STATED.		
					DIMENSIONS ARE IN MILLIMETRES.		
					PLUNGER, SPRING CATCH	APPROVED (CL. NEG. PREPARED.) FOR CI(SA)	
					BUFFER BODY.	DRG. NO. A 1355	
						PART. NO. 126	

1005-000577

926Z00-09ES

ON
1/30/50

DIMNS. ARE IN m.m.

P=5.63 Kgs.
± 1.04**NOTICE FOR USER :-**

WHEN IN USE, A COMPRESSIVE STRAIN MAY CONVENIENTLY BRING THIS SPRING TO 25.88 BECAUSE PROVIDED DIMS. ARE SO THAT ITS STRENGTH BE ALWAYS AS HIGH AS POSSIBLE.

1. WIRE DIAMETER: 0.9 ± 0.01
2. MINIMUM NUMBER OF COMPLETE COILS: 16
(AFTER GRINDING INDICATED AT NO. 5)
3. MAXIMUM SOLID LENGTH: 17
4. HELIX: LEFT HAND OR RIGHT HAND.
5. THE END COILS HAVE TO BE GROUND (SEE NO 2)
6. CHECK DIA. D MAX. BY MEANS OF A RING, THE THICKNESS OF WHICH IS 10 mm.

11-6-2002	25393-SA	RECORD OF RECEIPT CANCELLED AND DRG. SEALED AFRESH		<i>Sharma</i> CD	<i>Mishra</i> DAC
26-4-2000	24704-SA	PROFORMA CHANGED, NEG. RE-TRACED AND DRG. RE-SEALED AS A RECORD OF RECEIPT.		<i>G. S. S.</i> CD	<i>P. S. S.</i> DAC
		PREVIOUS DC. NO. 15605-SA, 17599-SA, 21287-SA AND 21688-SA.		COPY	COPY
DATE	AUTHY.	BRIEF RECORD	ZONE	I/C, D.O.	G.O.

SEALED :- D.C. NO 25393-SA DT. 11-6-2002

SIG N.

DRN.	CHD.	TRD. <i>Yehattayee</i>	COMP. <i>M. Banerji</i>	AHSP. CQA(SA), ICHAPUR.
SCALE: 1:1		EST. MASS		

DT. 26-4-2000 *Anis* I/C, D.O. APPROVED. DT. NEG. RE-TRACED

MATERIAL :- BS:5216 ND₃ 0.9 m.m.

H.T./HARDNESS :- THE SPRING AFTER COILING ARE TO BE STRESS RELIEVED AT 260°C FOR 15 MINUTES.

DGNR'S
REF.

PROTECTIVE PHOSPHATE TO SPECN. JSS:0465-01/1988
FINISH :- CLASS II (ACCELERATED), OIL FINISH.

PART NO. 2125

DRG. NO. A 2262

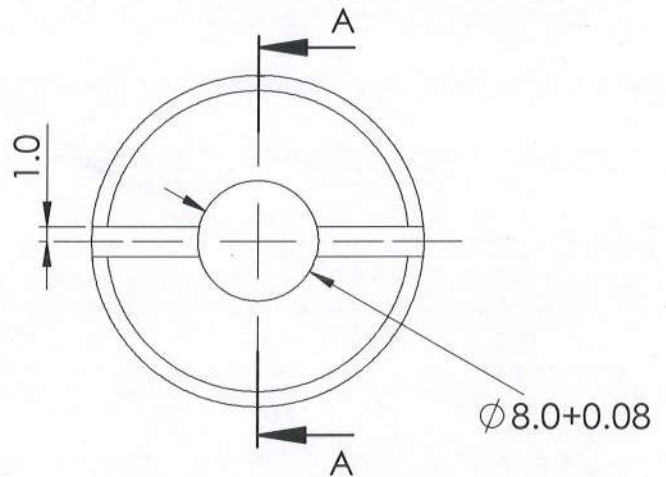
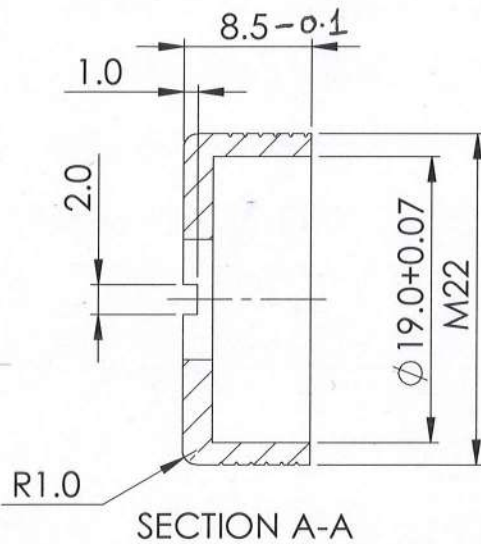
NOMENCLATURE :- **SPRING, CATCH
BUFFER BODY**

DS. CAT.
NO. 5360-002926

DRG. NO. SK-GPMG-6320

GEN. TOL. FINE/MEDIUM/COARSE
CLASS TO IS: 2102

DRG. CONVENTIONS CONFIRM TO INDIAN STD.
DIMN. IN mm UNLESS OTHERWISE STATED



MATERIAL :- BS 970, PT.3 1991 Gr. 817 M40 (En-24) 'T' CONDITION

PROTECTIVE FINISH :- PHOSPHATE TO SPECN. JSS : 0465-01 : 1988
CLASS II, (ACCELERATED) OIL FINISH.

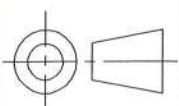
GPMG 7.62 X 51mm

NUT BUFFER

FOLDING BUTT ASSEMBLY
(1804 10 00 00 00 001 00DA)

DRAWN BY	<i>[Signature]</i>
CHECKED BY	<i>[Signature]</i>
APPROVED BY	<i>[Signature]</i>
DATE	16-02-2023

N.T.S



SMALL ARMS FACTORY
KANPUR

DRAWING NO.
SK-GPMG-6320

SHEET 1 OF 1