

First use		Format	Zone	Position	Designation	Nomenclature	Qty.	Remarks	
Reference No.									
						<u>Documents</u>			
		A3			9-A-621.05.030 SB	Assembly drawing b-2, 5/5			
						<u>Components</u>			
	A3	1		9-A-621.05.008	Lead contact b-2, 5/5	1			
	A4	2		9-A-621.05.014	Yoke b-2, 5/5	1			
	A4	3		9-A-621.05.016	Bush b-2, 6/7	1			
Sign and Date									
						<u>Materials</u>			
			4			Moulding material AG-4V	2	gm	
						GOST 20437-89			
Orig. Inv. No.						9-A-621.05.030			
		Amend.	Sheet	Doc. No.	Sign	Date			
		Developed by					Type	Sheet	Sheets
		Checked by					O2		1
		Head of Q.C.D					Lead contact		
	Approved by								

9-A-621.05.030 SB		First use																																																					
9-A-621.05.030 SB																																																							
Orig. inv. no.	Sign and Date	Alternate Inv. No	Duplicate Inv. No	Sign and Date	Reference No.																																																		
1. * Reference dimensions. 2. Location of holes comp. pos.2 with respect to comp. pos.1 is arbitrary. 3. Resistance of insulation between comp. pos.1 and 2 is not less than 20 MΩ. 4. After cleaning fins, damage of coating as per test specimen is permissible; further coat with adhesive BF-4 GOST 12172-74 with Nigrozeze grade A GOST 9307-78. 5. Mark batch No. of simultaneously pressed assembly units on batch tag. 6. Mark with electric marker in PO-3 GOST 2930-62. 7. Stamp with electric marker. <table><tr><td colspan="4">9-A-621.05.030 SB</td></tr><tr><td>Amend.</td><td>Sheet</td><td>Doc.No</td><td>Sign</td><td>Date</td></tr><tr><td>Developed by</td><td></td><td></td><td></td><td></td></tr><tr><td>Checked by</td><td></td><td></td><td></td><td></td></tr><tr><td>Head of Q.C.D</td><td></td><td></td><td></td><td></td></tr><tr><td>Approved by</td><td></td><td></td><td></td><td></td></tr><tr><td colspan="4">Lead contact Assembly drawing</td><td>Type</td><td>Weight</td><td>Scale</td></tr><tr><td colspan="4"></td><td>O₂</td><td>0.01</td><td>5:1</td></tr><tr><td colspan="4"></td><td>Sheet</td><td>Sheets</td><td>1</td></tr></table>						9-A-621.05.030 SB				Amend.	Sheet	Doc.No	Sign	Date	Developed by					Checked by					Head of Q.C.D					Approved by					Lead contact Assembly drawing				Type	Weight	Scale					O ₂	0.01	5:1					Sheet	Sheets	1
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9-A-621.05.016					
Approved OGMet		Approved KTONI		Approved by shop	
Sign and Date		Sign and Date		Reference No.	
Orig. Inv. No.		Alternate Inv. No.		Dupl. Inv. No.	
Amend.		Sheet		Doc. No.	
Developed by					
Checked by					
Head of Q.C.D					
Design bureau chief					
Head of Q.C.D					
Approved by					

1. * Dimension ensured by tool.
2. Stamp K on batch tag.

9-A-621.05.016			
Bush	Type	Weight	Scale
	O ₂	0.001	10:1
Sheet		Sheets 1	
Blank of fluoroplastic-4 grade 1 TU6-05-810-88			