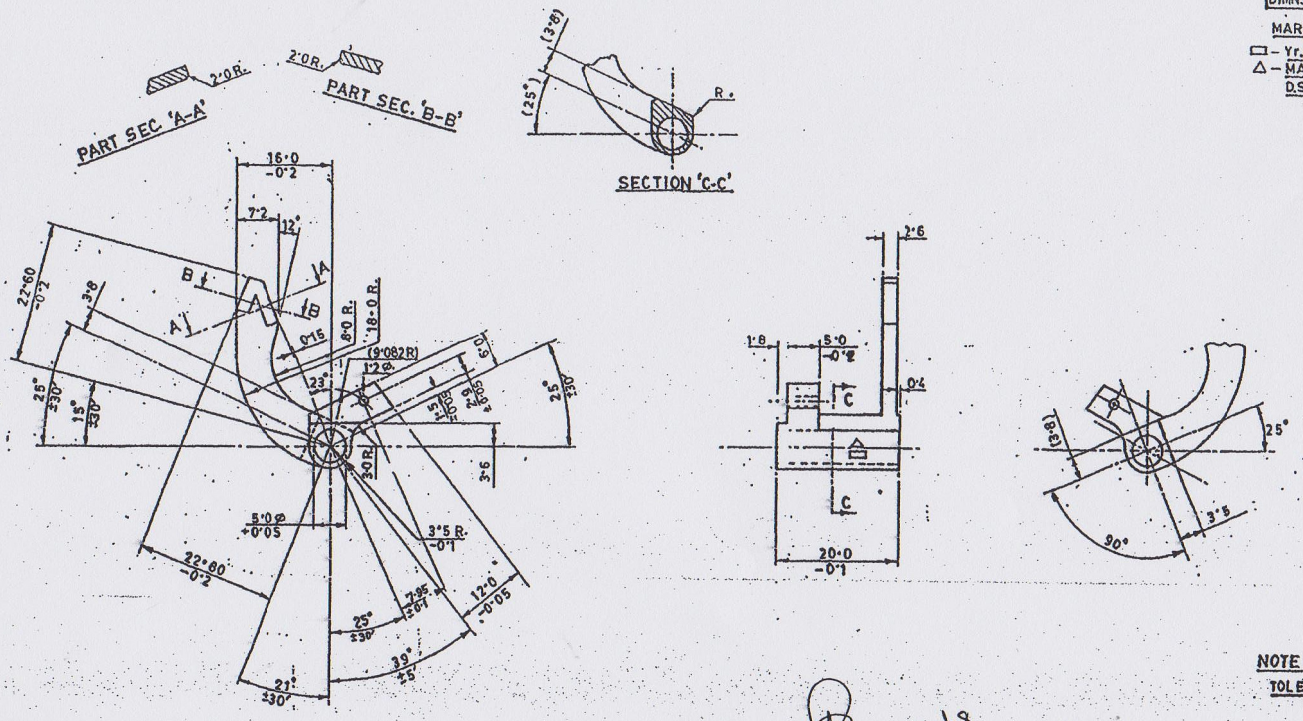
DRAWING CONVENTIONS CONFORM TO JSG: 0104.
DIMNS: ARE IN mm. GEN. TOLERANCE 'MEDIUM' IS:2102.

MARKING (SUITABLY) ON SAMPLE / TAG
□ – Yr. OF Mfg.
△ – MANUFACTURER'S CODE
D.S.CAT. NO.
} LETTER SIZE – 2 mm



NOTE :-
TOLERANCE FOR ANGLES ± 30'.

20/09/18

प्रमाणित प्रति / CERTIFIED COPY OF
ड्राइंग / लेआउट / गेज शेड्यूल
DRG/LAYOUT/GAUGE SCHEDULE
दिनांक / AT THIS DATE .....
सी. डी. डी. / CDD
राइफल फैक्टरी, इशापुर
RIFLE FACTORY, ISHAPORE

MATERIAL:- IS:4432-1988 Gd 13 Ni13 Cr3
ALT. MATERIAL: MIM 9310 (THROUGH MIM ROUTE)

H.T./HARDNESS:- CASE HARDENED TOA DEPTH OF 0.13-0.26
HARDENED & TEMPERED TO 500-550 HV

PROTECTIVE FINISH: PHOSPHATED TO SPECN. JSS-0465-01-1994
CLASS -II(ACCELERATED) OIL FINISH

MATERIAL :- AS ABOVE			ALL DIMNS. ARE IN mm.	
TITLE OF	OPERATION	2018	NAME	DATE
		DGN.		
		DRN.	A.K.DAS	10/09
INDIAN ORDNANCE FACTORIES RIFLE FACTORY ISHAPORE	SCALE :- NTS	CKD.		10/09
		APPD.		20/09/2018
EXCALIBUR MK-I, 5.56X45mm ASSAULT RIFLE INSAS 1C & GHAATAK SEAR SAFETY		DRG. NO:- RF1. SK. 10367		
		SHEET 1 OF 1		