

894000-5001

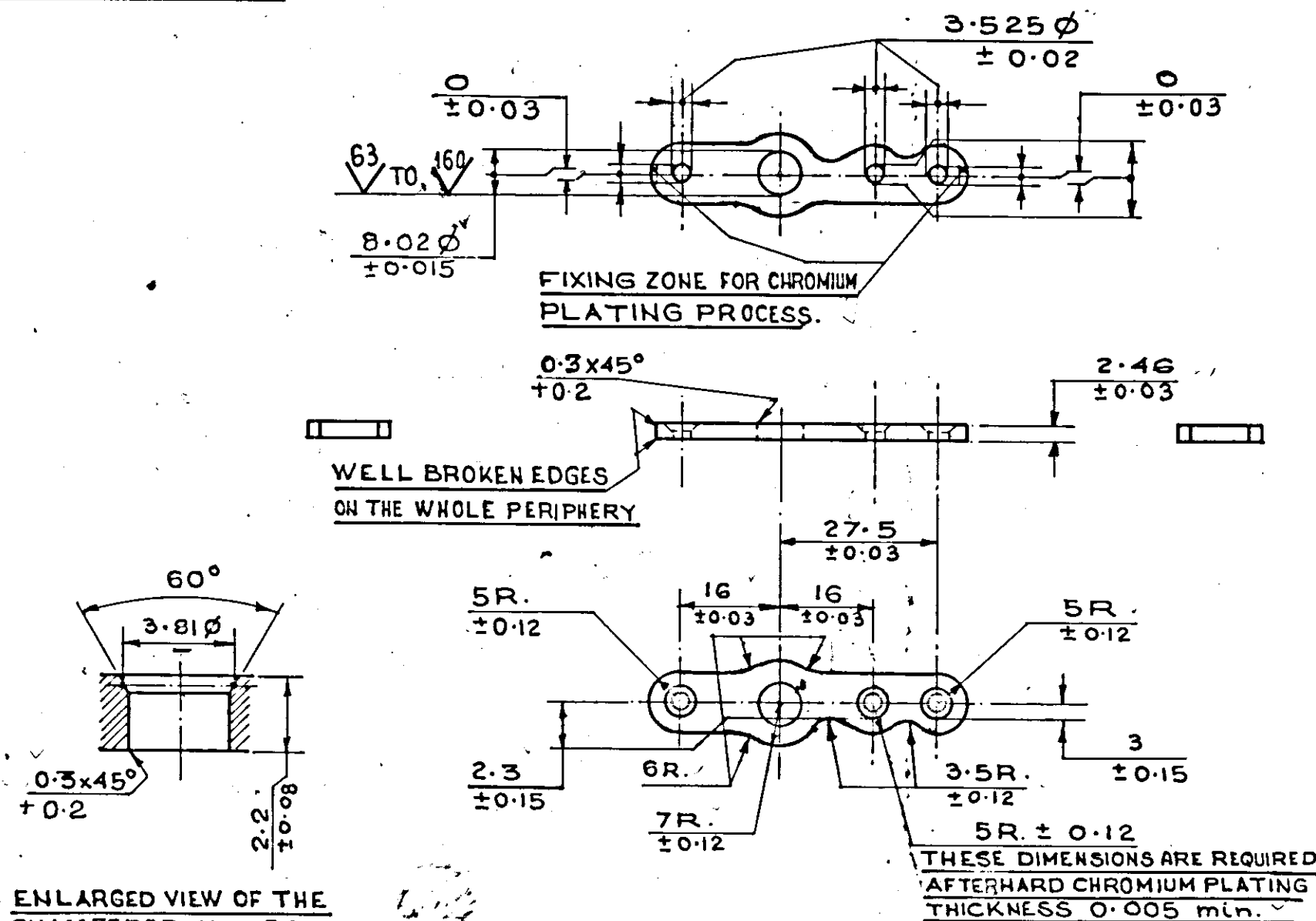
ON
D.S. CAT

DIMNS. ARE IN mm.

NOTE :-

ACCEPTANCE STANDARDS FOR MACRO ETCH TEST
AND MICROSCOPIC DETERMINATION OF NON-METALLIC
INCLUSIONS FOR STEEL.i). MACRO ETCH TEST AS PER ASTM E 381 WITH
ACCEPTANCE STANDARD AS C2, R2, S2.

ii). NMIR TEST AS PER IS: 4163-82.

ENLARGED VIEW OF THE
CHAMFERED HOLES
SCALE: 5:1

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23-03-2002		25303-SA	RECORD OF RECEIPT CANCELLED AND DRG. SEALED AFRESH.	DRN.		CHD.	TRD.	SKETCHED	COMP.	ASSY.	1005-006636
23-8-95		23061-SA	DIMN. 23061-SA WAS K (0.3-0.5), NEG. RE-TRACED AND DRG. RE-SEALED AS A RECORD OF RECEIPT.	SCALE:- 1:1 & 5:1		MFG./INSP. INSTRUCTION		EST MASS			
			PREVIOUS D.C. NOS. 15550-SA, 16511-SA, 21018-SA, 21682-SA, 22012-SA & 22278-SA	DT.		I/C; D.O.		APPROVED NEG. RE-TRACED		AHSP	
DATE		AUTHY.	BRIEF RECORD	MATERIAL		BS: 1449 PT. 1: 1983 Gr. 60		DGNR'S REF.		PART NO.	
SEALED:- D.C. NO. 25303-SA		DT. 23-03-SA	ZONE I/C; D.O.	H.T./HARDNESS				DRG. NO.		A1313	
NOMENCLATURE		LINK (UPPER)		PROTECTIVE FINISH		CHROMIUM PLATED		D.S. CAT. NO.		1005-000468	