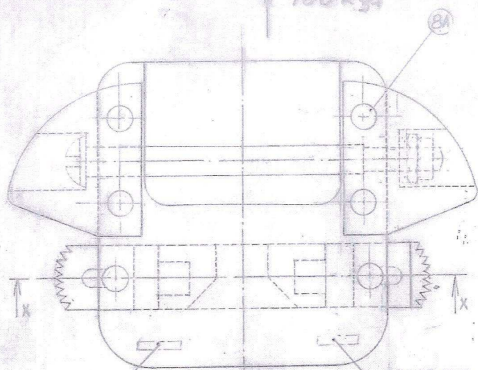
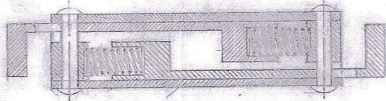


PROOF LOAD  
100 KGS



MANUFACTURER'S STAMP  
WITH YEAR OF  
MANUFACTURE

PLACE FOR  
INSPECTOR'S STAMP

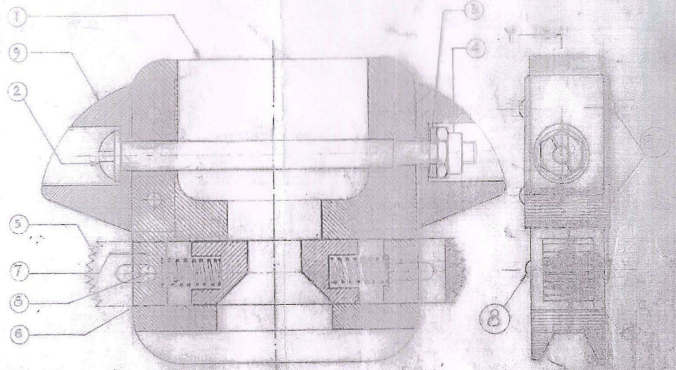


SECTION-XX

*Per*  
22/12/66

**PACKING INSTRUCTIONS:**

Each gun shall be packed in a polythene bag of suitable size & tied the mouth of the bag to be heat sealed. This sealed bag shall be packed in a suitable size of carton. No. of such cartons shall be packed in a C.W.P (duly lined with paper packing water proof). Each unit in each carton shall be identified by a label showing cat. no. designation of the gun & also the recognized initials of the manufacturer. The packing case shall be clearly and legibly marked with the address of the consignee, consignee's cat. no. no. of the store, the year of manufacture, total no. of packing cases & the no. of individual packing case in a consignment.



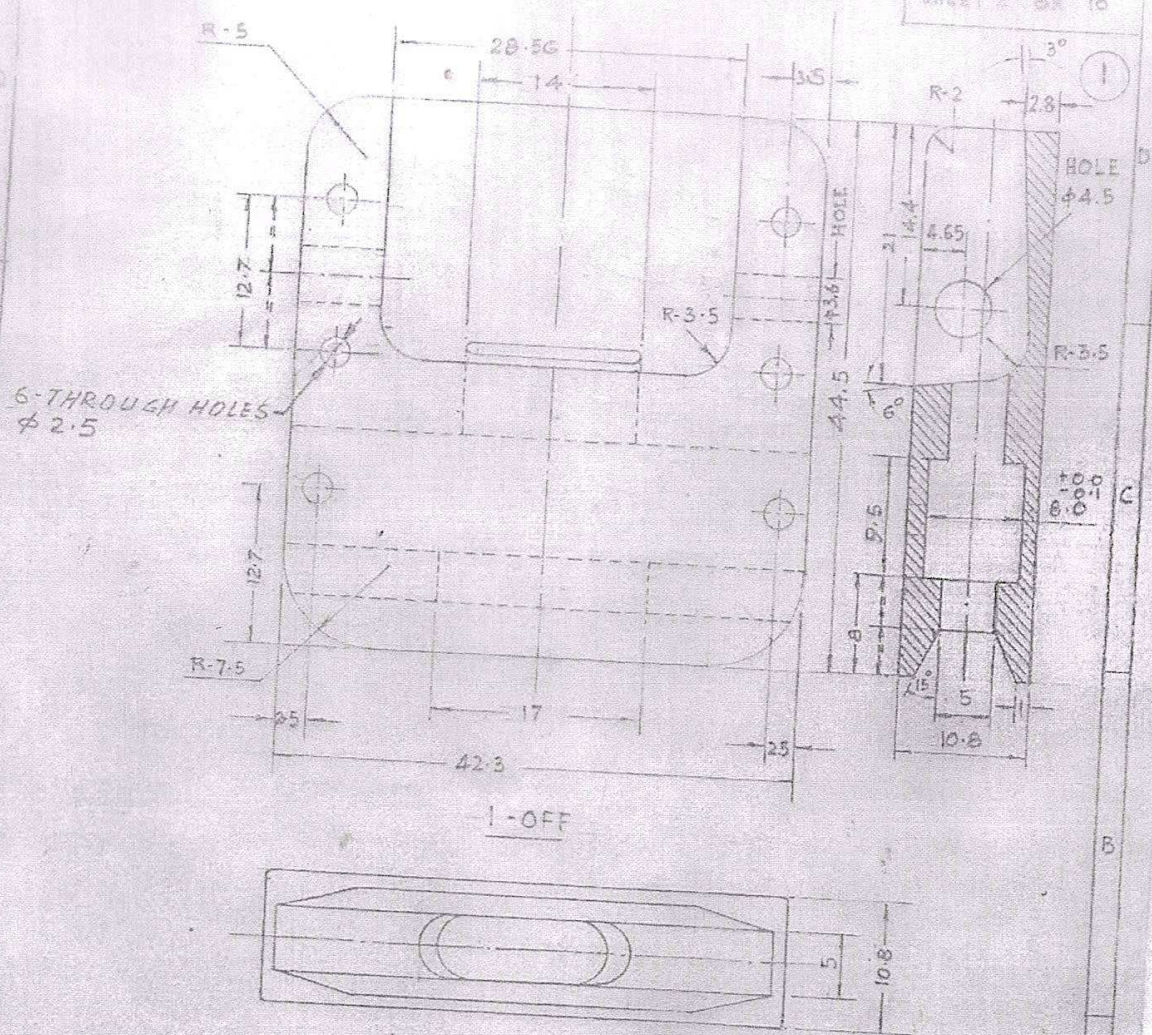
SECTION-YY

9	10	FIGS	2
8A	9	PIVET	4
8	9	PIVET	2
7	8	STOPPER	1
6	7	COMPRESSION SPRING	2
5	6	SIDE PIN	2
4	5	SLIT PIN	1
3	4	WASHER	1
2	3	CENTRAL PIN	1
1	2	BODY	1
-	1	ASSEMBLY, DETAIL XX	1
DETAIL No.	QUNTITY	REMARKS	1-2

DATE	BY	FOR	BY
22/12/66	...	...	...
...	...	...	...
...	...	...	...
...	...	...	...

JAGAN A.D





Mfg. PROCESS: FORGING

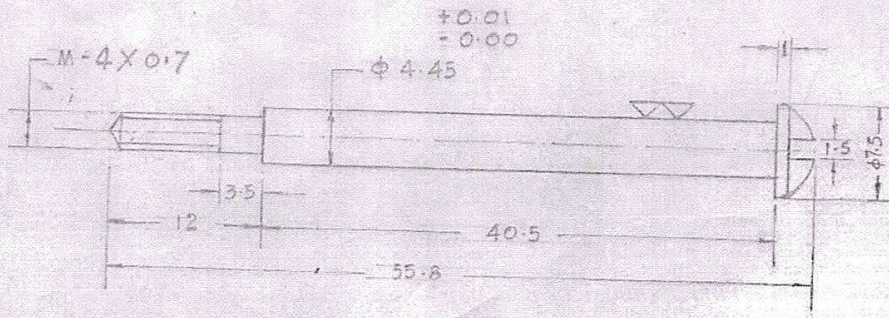
FINISH: -  
TO BE FINISHED SMOOTH & ANODISED GREEN TO GRADE AC-15  
AS PER IS: 1868-1961

RCMA(K)

K.No. DATE ZONE AUTHORITY			BRIEF RECORD		OVC HEAD D&G Q.A.	
SCALE: 2:1			ADRDE, AGRA		DRN. <i>[Signature]</i>	
DIMENSION IN MM.			GROUP: PAS		CHD <i>[Signature]</i>	
MATERIAL: AL-ALLOY, HE-15 AS PER IS: 737-1965			BODY QUICK RELEASE CONNECTOR FOR MIRAGE/SEAHARRIEN & JAGUAR A/C		N. <i>[Signature]</i> PROJ. OFFR	
FINISH: AS ABOVE					ATIS DIV. HD..	
HEAT TREATMENT: 150-160 HV AT 5KG LOAD			APPROVED <i>[Signature]</i>		GR. DIR	
			HEAD R.A.		OVC DES	
			DRG. No. ADRDE/1455-00		PROV. No. PAS/D27/200	



2



1-OFF

Mfg. PROCESS: MACHINED

RCMA(K)

No.	DATE	ZONE	AUTHORITY

BRIEF RECORD

O/C HEAD R.A.

SCALE: 2:1

DIMENSIONS IN MM

TOL: ± 0.15 2102 MEDIUM

MATERIAL: EN-16 AS PER BS-970 Pt I-1983

FINISH: TO BE FINISHED SMOOTH AND BRIGHT

HEAT TREATMENT:-

A.D.R.D.E., AGRA

DRN. *Abd*

GROUP PAE

END. *M*

PROJ. OFFR.

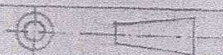
CENTRAL PIN

QUICK RELEASE CONNECTOR FOR

MIRAGE/SEA HARRIER & JAGUAR  
A/C

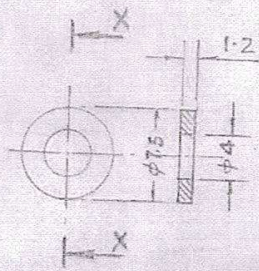
*W*  
ASD.V.H.D.  
*P* S.P.D.R.  
*Pick* o/c o/ds  
APPROVED *gent*  
HEAD R.A.

DRG. No. ADRDE/1455/00  
PROV. No PAS/027/2001





3



SECTION-XX

**MATERIAL:-**

M.S. A5 PER IS: 280-

**FINISH:-**

TO BE FINISHED SMOOTH  
AND Cd PLATED AS PER  
IS: 1572-1986 Fe/Cd-12

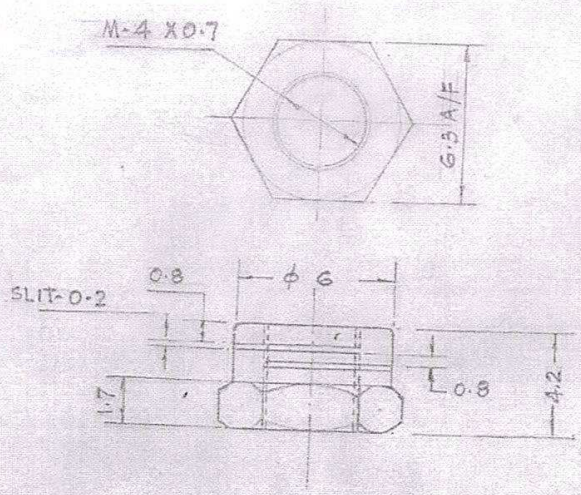
Mfg. PROCESS: PRESS TOOL

*RCMA(K)*

K. No			DATE	ZONE	AUTHORITY	BRIEF RECORD			D/C	H/M
SCALE: 2:1						ADRDE, AGRA			DRN.	<i>Blidi</i>
DIMENSIONS IN MM						GROUP PAS			CHD.	<i>(B)</i>
MATERIAL:-						WASHER			Nobin PRJ-DR	
FINISH:-						QUICK RELEASE CONNECTOR FOR			APPROVED <i>(Signature)</i>	
HEAT TREATMENT:-						MIRAGE / SEA HARRIER & JAGUAR			HEAD R.A.	
						A/C			DRG. No.	
									ADRDE/1455-00	
									PROV. No PAS/D27/2007	



4



1-OFF

**MATERIAL:-** STEEL - 817 M 40  
TO SPECN. NO. BS: 970 Pt.2-1970

**FINISH:-**  
TO BE FINISHED SMOOTH & Cd PLATED  
AS PER IS: 1572-1986 Fe/cd-12

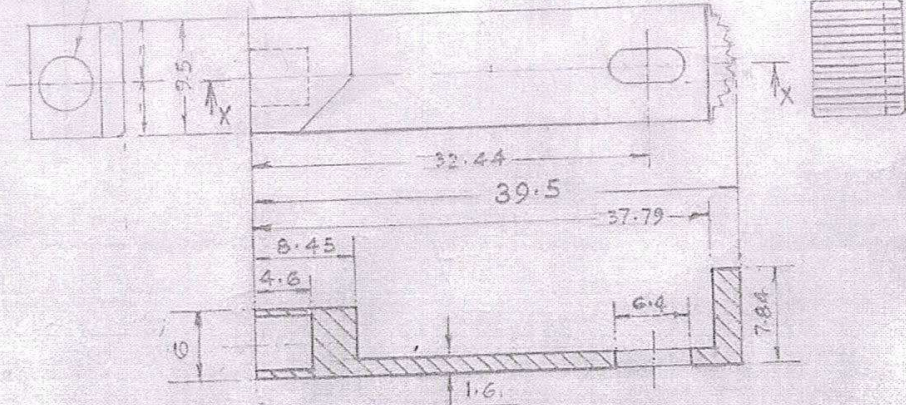
Mfg. PROCESS:- GEN. ENGR.

*RCMA(K)*  
RCMA(K)

NO.	DATE	ZONE	AUTHORITY	BRIEF RECORD		O/C	HEAD
						DBG	Q.A.
SCALE:- 4:1				A D R D E. AGRA		DRN.	PROJ. OFFR
DIMENSIONS IN MM				GROUP: PAS		CHD.	HEATS DIV. HB.
TOL. IS 2102 MEDIUM				SLIT NUT			GR. DIR
MATERIAL:- AS ABOVE				QUICK RELEASE CONNECTOR FOR			APPROVED
FINISH:- AS ABOVE				MIRAGE/SEA HARRIER & JAGUAR			HEATS Q.A.
HEAT TREATMENT:-				A/C.			DRG. No.
							ADKDE/1455-00
							PROY. No PAS/027/2001

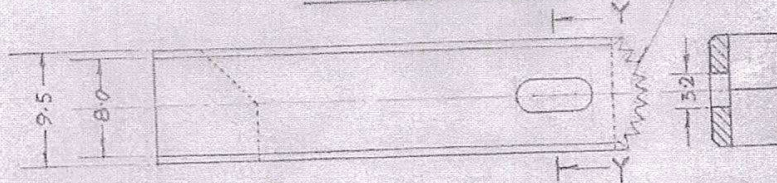


HOLE  $\phi$  4.8



SECTION-XX

GRIP SERRATION



SECTION-YY

2-OFF

MATERIAL :-

STAINLESS STEEL AS PER  
E.S. 3100-1978 GDE 309 C30

FINISH :-

SMOOTHLY FINISHED &  
POLISHED BRIGHT.

M.P. PROCESS - GEN ENGR.

RCMA (K)

S. No.	DATE	ZONE	AUTHORITY	BRIEF RECORD	O/C	HEAD
						4A

SCALE: - 2/1
DIMENSIONS IN MM
TOL. IS: 2/02 MEDIUM
MATERIAL: - AUSTENITIC STAINLESS STEEL
FINISH: - AS ABOVE
HEAT TREATMENT

ADRDE, AGRA  
GROUP PAS

SIDE JAW  
QUICK RELEASE CONNECTOR FOR  
MIMAGE/SEA HARRIER & JAGUAR  
A/C

DRN *Alody*  
CHD *g*

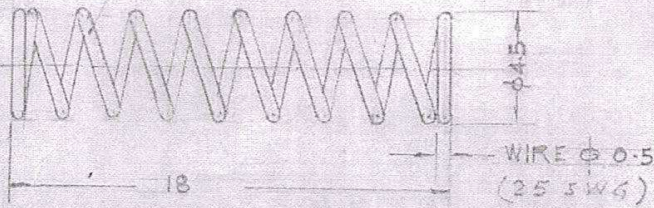
PROJ. OFFR.  
A/S DIV. NB  
GRDR  
HEAD (R.A.)

DRG No: 1485-00  
ADRD E/1485-00  
PROV. No PAS/027/2001



(6)

No. OF COILS - 9



2-OFF

MATERIAL :-

SPRING STEEL WIRE AS BS:140B C

FINISH :-

TO BE SMOOTHLY FINISHED Cd PLATED  
AS PER IS:1572-1986 Fe/Cd-12

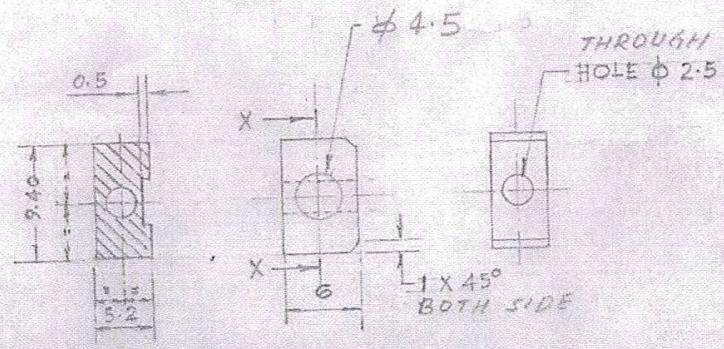
Mfg. PROCESS: GEN. ENG<sup>n</sup>

*RCMA(K)*

S.No.	DATE	ZONE	AUTHORITY	BRIEF RECORD		O/C	HEAD
						D&S	R.-A.
SCALE: 4:1				A D R D E. AGRA	DRN	<i>Shodh</i>	<i>Shodh</i> PROJ. OFFR.
DIMENSIONS IN MM				GROUP: PAS	CHD.	<i>(M)</i>	<i>H.ATS</i> DIV. HD.
TOL: IS: 2102 MEDIUM				COMPRESSION SPRING			<i>G.P. DIR</i>
MATERIAL:- AS ABOVE				QUICK RELEASE CONNECTOR FOR			<i>Bat ok D&amp;S</i>
FINISH:- AS ABOVE				MIRAGE/SEA HARRIER & JAGUAR			APPROVED
HEAT TREATMENT				A/C			<i>SR: up</i>
				DRG. No. APRDE/1455-00 PROJ. No PAS/027/204			HEAD R.-A.



7



SECTION-XX

2 - OFF

M/J. PROCESS: GEN. ENG<sup>m</sup>.

RCMA(K)

REV	DATE	ZONE	AUTHORITY	BRIEF RECORD			O/C	HEAD	
				A.D.R.D.E. AGRA	DRN.			Q.A.	
SCALE: 2:1				GROUP.	PAS	CHD.		PROJ. OFFR.	
DIMENSIONS IN MM				<b>STOPPER</b>				APR-15	DIV. HD.
TOLK2102 MEDIUM								GR'DIR	
MATERIAL: PTFE SHEET				<b>QUICK RELEASE CONNECTOR FOR</b>				APPROVED	HEAD (Q.A.)
FINISH: SMOOTH								MIRAGE/SEA HARRIER & JAGUAR	
HEAT TREATMENT: ~				A/C				DRG. No.	ADRDE/1455-00
								PROV. No PAS/027/201	



8

8A

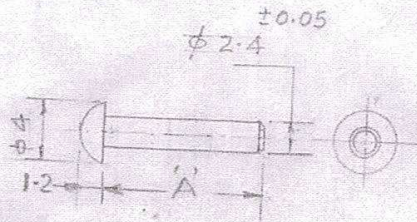


TABLE OF DIMNS

DETAIL NO	DIMNSA	NO. OFF
8	13	2
8A	15.5	4

Mfg. PROCESS: GEN. ENG.

MATERIAL :-

CARBON STEEL AS PER B.S. 970:PT.1:1983

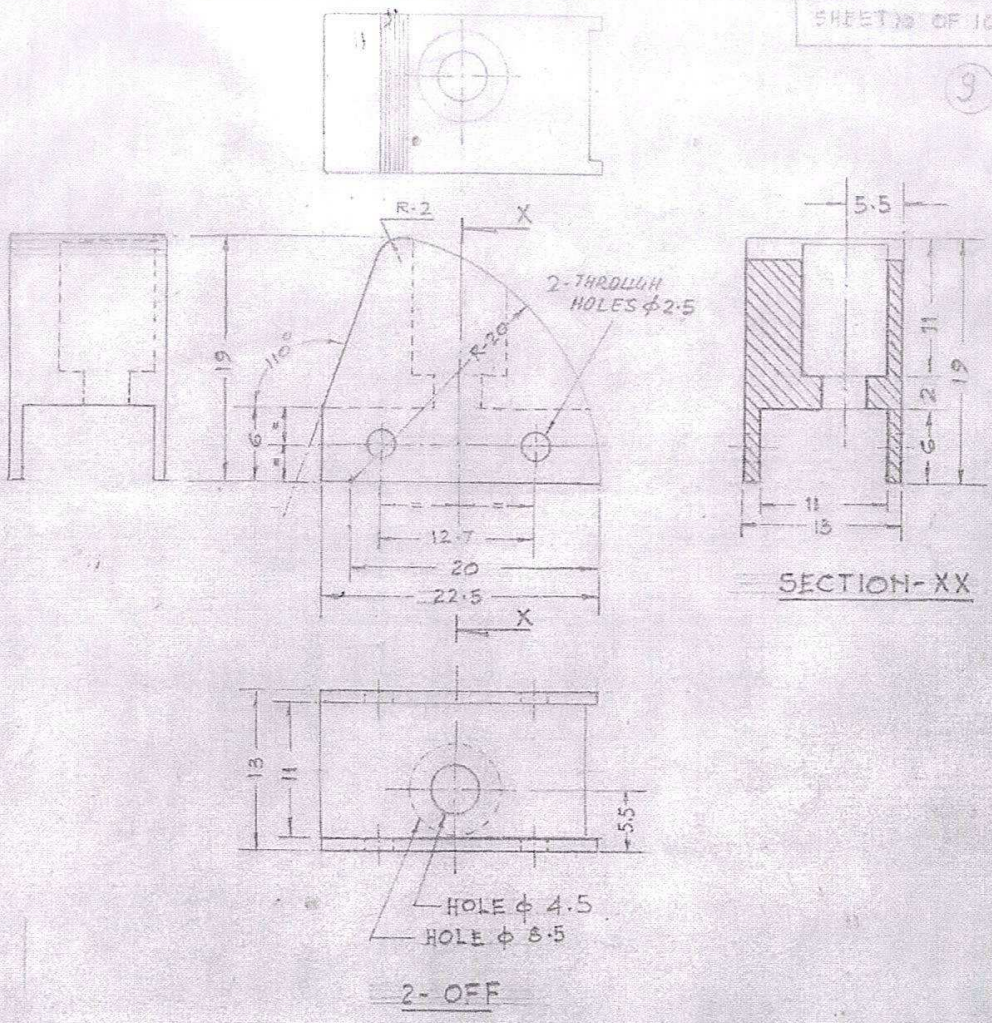
FINISH :-

TO BE SMOOTHLY FINISHED & Cd. PLATED TO A MIN. THICKNESS OF AS PER IS: 1572-1966, Fe/Cd - 12

*[Signature]*  
RCMA (W)

PR. NO.	DATE	ZONE	AUTHORITY	BRIEF RECORD		O/C	HEAD Q.A.
SCALE: 2:1	DIMENSIONS IN MM			ADR DE, AGRA	DRN. <i>[Signature]</i>	<i>[Signature]</i>	PROJ. OFFR.
TOL. 15:2102 MEDIUM	MATERIAL: -			GROUP PAS	CHD <i>[Signature]</i>	<i>[Signature]</i>	HEAD Q.A.
AS ABOVE	FINISH: -			RIVET		<i>[Signature]</i>	GR. DIR.
AS ABOVE	HEAT TREATMENT			QUICK RELEASE CONNECTOR FOR		<i>[Signature]</i>	APPROVED
	MIRAGE / SEA HARRIER & JAGUAR			A/c		<i>[Signature]</i>	HEAD Q.A.
						DRG. No. AOK/DE/1455-00	
						PROV. No. PM/027/204	





**FINISH :-**

TO BE FINISHED SMOOTH & ANODISED  
 GREEN TO GRADE AC-15  
 AS PER IS: 1868-1961 MFG PROCESS: FORGING.

REMARKS

R.No	DATE	ZONE	AUTHORITY	BRIEF RECORD			e/v	HEAD		
							d&e	R.A.		
SCALE: - 2:1				A.D.R.D.E. AGRA	DRN:	<i>Alivdy</i>	<i>Prd</i>	PRG. OFFR.		
DIMENSIONS IN MM				GROUP - PAS	CHD.	<i>(Signature)</i>	<i>(Signature)</i>	AIS DIV. HDS.		
MATERIAL: - AL ALLOY HE15 AS PER IS: 737-1965				<b>RING</b> QUICK RELEASE CONNECTOR FOR MIRAGE/SEA HARRIER & JAGUAR A/C			<i>(Signature)</i>	GP-DIR		
FINISH: - AS ABOVE							APPROVED	<i>(Signature)</i>	HEAD R.A.	
HEAT TREATMENT: -							DRG No.	APRDE/1455-00		
							PROV No	PAS/027/200/		