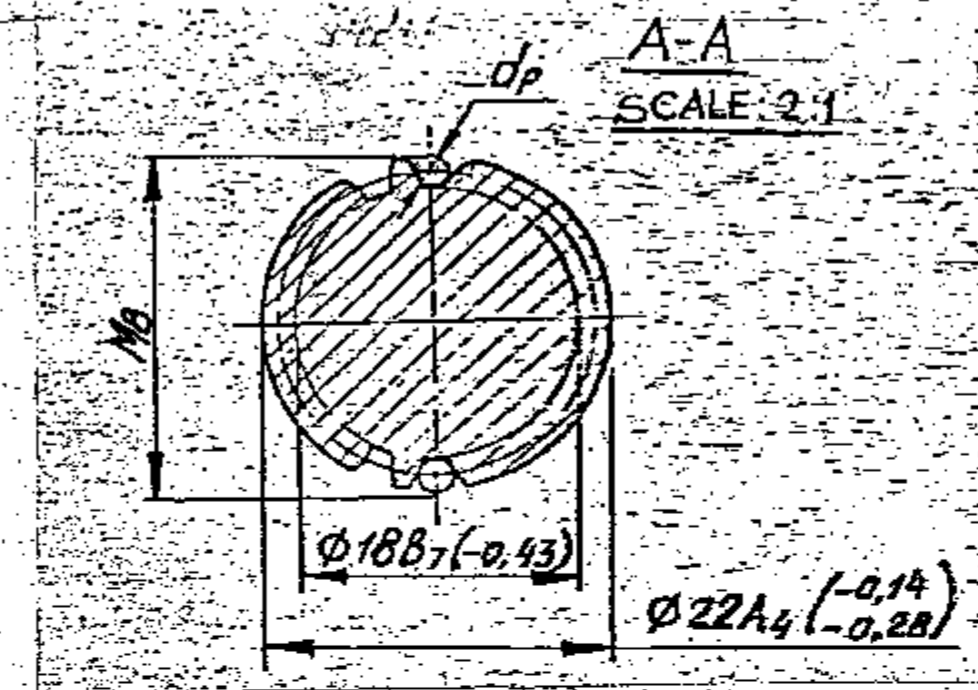
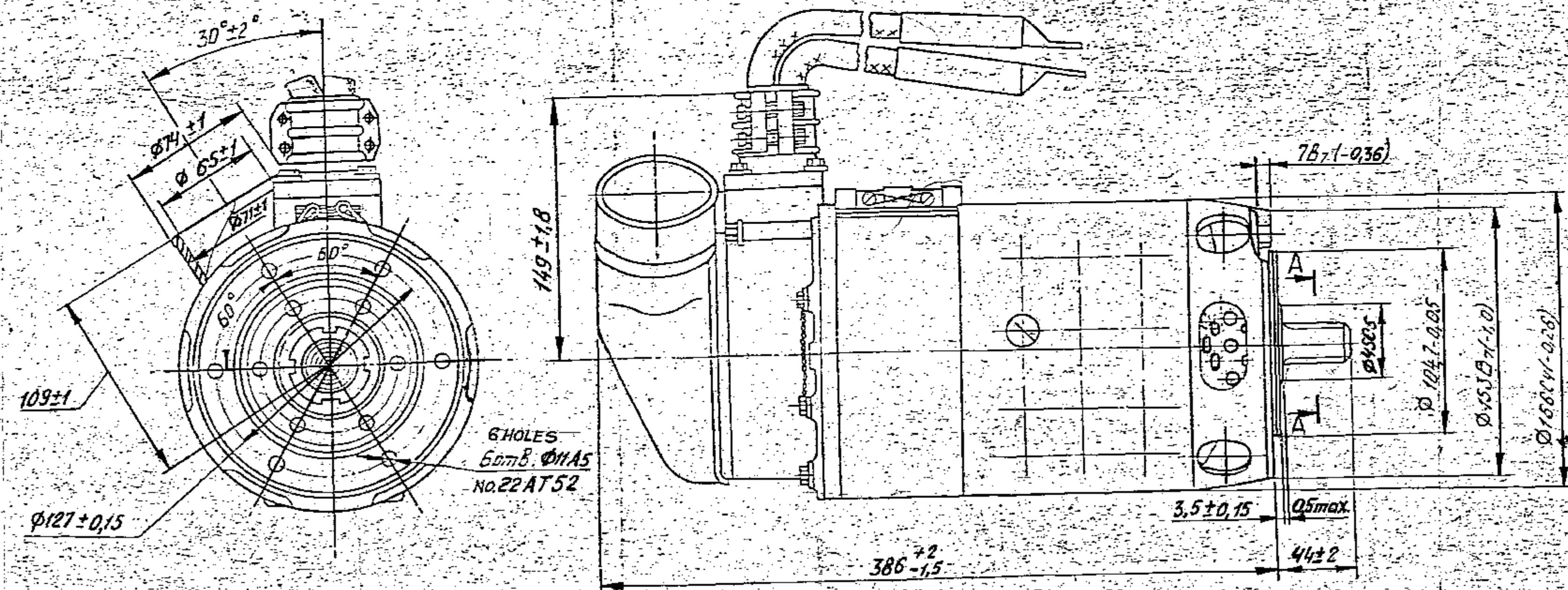


DRAWING NUMBER
C5 20-09-05-1



MODULE	m	1.27/0.846
NUMBER OF TEETH	Z	16
P IN DIAMETER	dp	2.311
DISTANCE OVER PINS	M _B	23.71 ^{-0.06} / _{-0.16}
TOOTH THICKNESS ALONG REFERENCE CIRCLE CHORD	s _a	1.99 ^{-0.04} / _{-0.08}
REFERENCE DIAMETER	d _a	20.32
PRESSURE ANGLE	L	30°

PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION.

EST. WT. 24,5 kg. TO BE STAMPED OR MARKED WHERE INDICATED THUS (LETTERS)
ALL SHARP EDGES AND CORNERS TO BE REMOVED. UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUT-SIDE R INSIDE. EQUIVALENT CHAMFERS ARE PERMISSIBLE.

DRN.	CHD	TED	APPD	DATE	SCALE	DIMENSIONS	TOLERANCE	ALL THREADS	ISSUE	DATE	NATURE OF AMENDMENTS
				2-9-88	1:2	IN mm	UNLESS OTHERWISE STATED IS 2102-69	CONFORM TO			
MATERIAL :-								USED ON		C5 20-09-01-6	
CONTROLLERATE OF QUALITY ASSURANCE (HEAVY VEHICLES)								A V A D I		TITLE:	
								D S CAT NUMBER		DRAWING NUMBER	
										C5 20-09-05-1	

SIZE A2