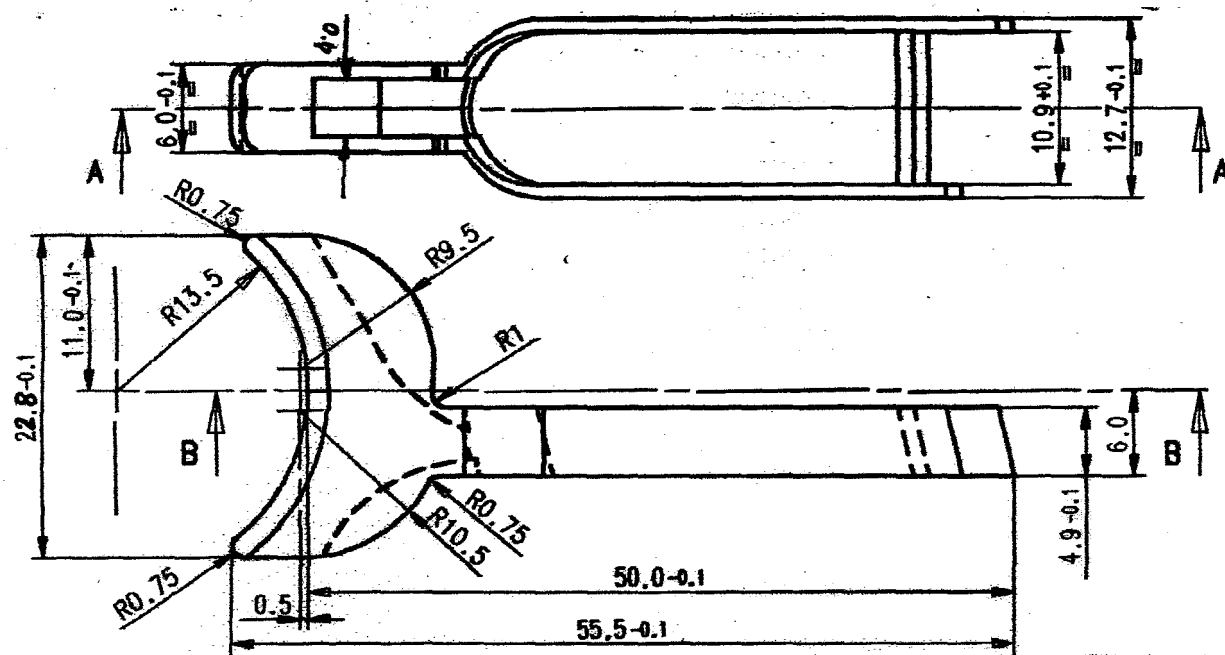
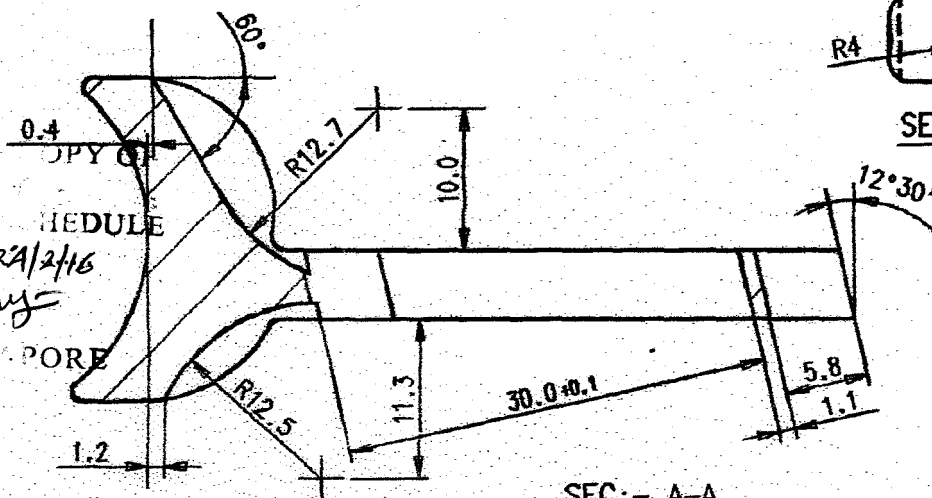




SEC:- B-B

HOS/MPH



SEC:- A-A

MATERIAL :- STEEL BS:970 PT 1 1983 GRADE 070 M55 (EN-9)
TREATMENT :- HRD. & TEMP. 400 TO 450 H.V.

PROTECTIVE FINISH :- PHOSPHATED TO SPECN. ISS:0465/01-1998 CLASS-II
OIL FINISH

SURFACE FINISH :- EXTERNAL PORTION BLACK PTFE COAT. MATT FINISH

- NOTE:- 1. ALL DIMENSIONS ARE IN MILLI METRE. ALT. MAT.:- THROUGH MIM ROUTE
2. NO TOOL MARK IS ACCEPTABLE ON FINISH COMP. CAISI / SAE 4340, MIM 4340 OR EQUIVALENT
3. ALL UNTOLERATED DIMENSIONS ARE TO BE STRICTLY MAINTAINED AS PER IS:2102 MEDIUM CLASS

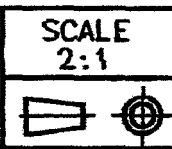
10C/023/16 24-02-16 ALT. MAT. ADDED
10C/022/16 15-01-16 S. FINISH CHANGED
DC/RFI/NO DATE AMENDMENTS SIGN

ASSY. DRAWING NO. -

INDIAN ORDNANCE FACTORIES
RIFLE FACTORY
ISHAPORE

2013	NAME	DATE
DESIGNED		
DRAWN	Amey	11-08-13
CHECKED	Unita	12/08
APPROVED		14/8

TRIGGER
0.32" PISTOL



DRAWING NUMBER
PS32-112

SHEET- 1 OF- 1