



QTY-1 SET = 4 Nos./VEHICLE

- NOTE:
1. THREAD ROLLING TO BE DONE.
 2. STRESS RELIEVING TO BE DONE AFTER BENDING.
 3. FINAL COMPONENT TO BE POWDER COATED/BLACKENED.
 4. HARDNESS 22-28 HRC.
 5. STEEL EN-19

PROVISIONAL

A. LENGTH CHANGED FROM 585 TO 615 mm.					
B. THREAD LENGTH CHANGED FROM 85 TO 95mm.					
ITEM	DESCRIPTION	QTY/VEH.	MAT.	STD.	SIZE / WT. REMARKS
					JMM/LA ABHISHEK DRN BY OKD.
					AVM/LA PPD
INDEX	ALTERATION	DATE	SIGN.		
DIM.	TOL.				
0-30	±0.1				
30-250	±0.2				
250-800	±0.3				
800-2000	±0.5				
>2000	±0.8				
GEN. TOL.					

ANGLE PROJECTION



L.A.

VEHICLE FACTORY JABALPUR

'U' BOLT FOR REAR LEAF
SPRING OF BPV SML 4X4 VEHICLE

DRG. NO. 6022-47-41/A

REF. DEM. NO.

MACHINE

1/15 SHTS

SCALE 1:1

REF. DRG. NO. 485-03-1176