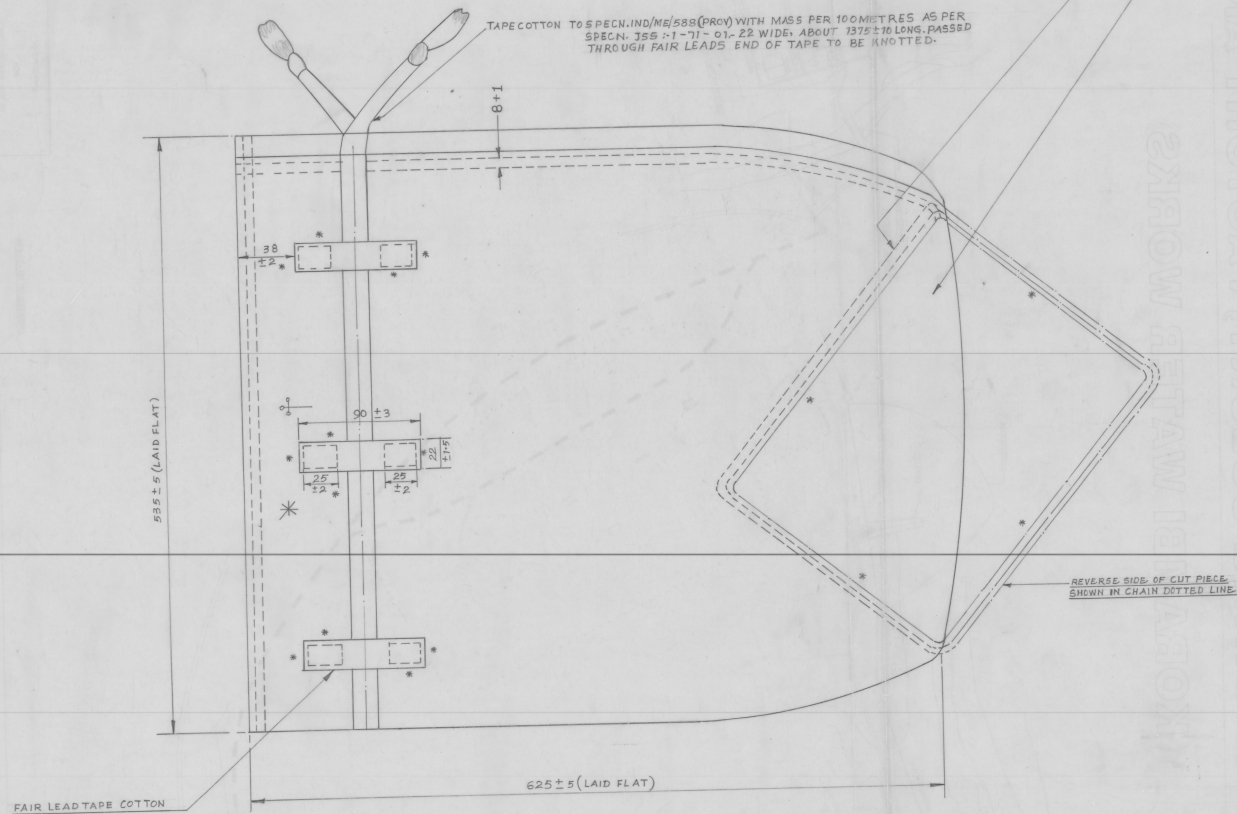


DRG. CONVENTIONS CONFORM TO IS 696
DIMNS ARE IN MM UNLESS OTHERWISE STATED



MATERIAL CUT 655 X 7110 SEWN TOGETHER WITH 2 ROWS OF THREAD COTTON SEWING UNDYED; UNPROOFED NO 16 TEX. X6 (OR 36.5/6) UNDYED, UNPROOFED TO SPECN. IS 55-8310-2.

MATERIAL CUT 524 X 270 SEWN TO BODY WITH TWO ROWS OF THREAD COTTON SEWING UNDYED; UNPROOFED NO 16 TEX. X6 (OR 36.5/6) UNDYED, UNPROOFED TO SPECN. IS 55-8310-2.

MATERIAL :- THE BASIC MATERIAL SHALL BE CALICO FOR T.N.T. BAGS CONFORMING TO SPECIFICATION IS 5088-1982 VARIETY NO 7. ALTERNATIVE MATERIAL WILL BE CALICO DRILL SPECIFICATION IS 5088-1982 VARIETY NO 7. REQUIREMENT OF BREAKING LOAD 1) BREAKING LOAD IN NO WASP - 350 MIN. WEFT-290 MIN. AND CHEMICAL REQUIREMENT AS PER SPECIFICATION IS 5088-1982.

VIDE DC (I) 3074 - ME DT 29-12-93. THE BASIC MATERIAL SHALL BE CALICO FOR T.N.T. BAG CONFORMING TO SPECN IS 5088-1982 VARIETY NO. 7 OR ALTERNATIVELY CALICO DRILL TO SPECN IS: 5088 - 1982 VARIETY NR 9.

* CONTRACTORS INITIALS OR RECOGNISED TRADE MARK.
* YEAR OF MANUFACTURE (MARKING TO BE IN 13 TYPE)
MOUTH OF BAG TURNED WITH A 13 HEM. ALTERNATIVELY, THE SELVEDGE OF MATERIAL MAY FORM THE MOUTH OF BAG WITHOUT A HEM.

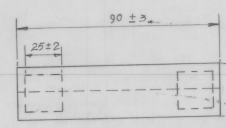
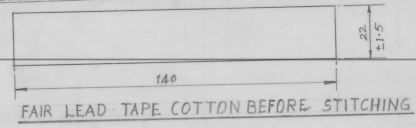
FAIR LEADS TAPE COTTON UNPROOFED TO SPECN IND/ME/886 (PROV) WITH MASS PER 100 METRES AS PER SPECIFICATION: 22 ± 1.5 WIDE 140 LONG. BEFORE STITCHING AND A STITCHED LENGTH OF 90 ± 3 TOTAL 6 NUMBERS EQUALLY SPACED AROUND THE BAG AND STITCHED TO BAG WITH THREAD COTTON SEWING NO 16 TEX. X6 (OR 36.5/6) TO SPECN IS 55-8310-2 & SUPPORTED INTERNALLY WITH THE PIECE OF CLOTH USED FOR BAG, OF SAME DIMENSION OF FAIR LEAD.

NOTE :- 1
TOLERANCES WITH ± SIGNS ARE CONSIDERED SATISFACTORY AND IF EXCEEDED MAY INVOLVE REJECTION.

NOTE :- 2
THE USER FACTORY WILL STENCIL THE BAG AS FOLLOWS :-
BAG T.N.T. MK-1
25 KG.

THE STENCILLING WILL BE DONE IN 13-TYPE LETTERING IN BLACK PAINT, MARKING TO SPECN. IS 138-1981-DC(I) 3074-ME, 29-12-93 AMENDED TO DATE.

* NOTE :- 3
ALL INSIDE FOLDINGS (INDICATED BY *) IS TO BE STITCHED WITH DOUBLE FOLDING. NO THREAD SHOULD COME OUT FROM THE STITCHING PORTION.



VIEW SHOWING SUPPORT FOR FAIR LEAD AFTER STITCHING

ORDNANCE FACTORY BHANDARA	
BAG COTTON. T.N.T. 25 KG.	
DATE : 28-7-95	SCALE : N.T.S.
DRN :	DRG NO.
TCD : <i>[Signature]</i>	OFBA/RX/243
CKD :	FINAL APPROVAL
APPROVED BY	<i>S. Balakrishnan</i>
AGM/PX	GENERAL MANAGER.

Sl. No.	DATE	AMENDMENT	SIGN.
1	7.11.02	* NOTE :- 3 ADDED	DVO/RX
MATERIAL :- AS SHOWN.			
PROTECTIVE FINISH			
A.H.S.P.			

TRACED FROM C.I.M.E. KIRKEE. DRG NO. IND/ME/711 A&B DATED. 28-12-71.