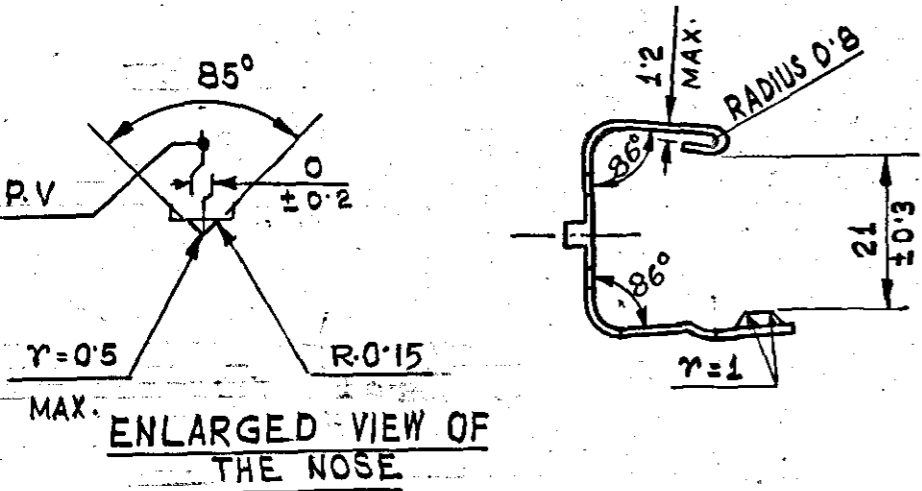
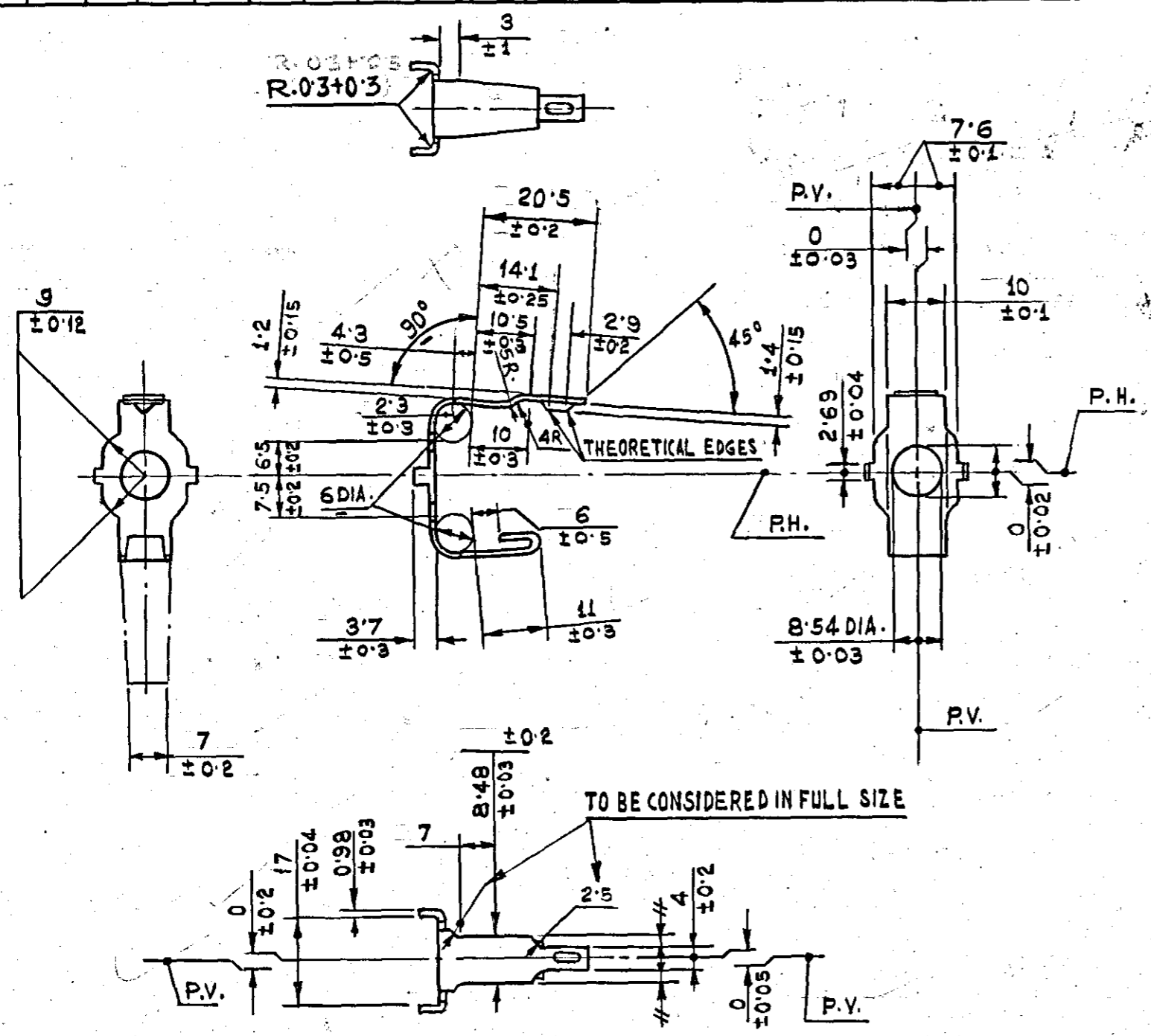


1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20

A  
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X  
Y



**MATERIAL :-**  
 STRIP TO SPECN. BS 1449: Pt. 1:1983 Gr. 60  
 EN 43 G OR EN 43 C

**HEAT TREATMENT :-**  
 HARDENED AND TEMPERED. 70-75 HRA  
 (401-460 BHN)

**PROTECTIVE FINISH :-**  
 PHOSPHATE TO SPECN. JSS 0465-01:1988  
 CLASS II (ACCELERATED), OIL FINISH.

**ALT. MATL :-**  
 BS 5770 Pt. II: 1981 Gd. 70 OR 80.

**P.V. = PLANE VERTICAL.**  
**P.H. = PLANE HORIZONTAL.**



(VU) EVERYWHERE

25298-SA	19-03-2002	RECORD OF RECEIPT CANCELLED AND DRG SEALED AFRESH	JSSO
23360-SA	18-6-96	DS CAT. NO. 5360-007217 WAS 1005-000415.	DAC
22850-SA	1-2-95	6/B & 6/Y R.03±0.3 WAS Z(0.3-0.6) AND R.015 WAS Z(0.15), ALTERNATIVE MATERIAL AMENDED AND AB-REVIATION OF PV AND PH SHOWN.	JSSO
22027-SA	31-10-92	MATERIAL AMENDED & 'ACCELERATED' ADDED IN PROT. FINISH.	JSSO
21579-SA	1.4.92	DS CAT NO. ADDED IN ASSEMBLY COLUMN	LT. COL.
20861-SA	23.6.90	CL. NEG. RETRACED & DRG. RE-SEALED AS A RECORD OF RECEIPT.	JSSO
		PREVIOUS DCG NOS. 15405-SA, 15886-SA, 16568-SA.	
AUTHY.	DATE	ZONE	BRIEF RECORD. SIG.

DATE	NAME	ASSY.	DS CAT No.	CQA(SA) ICHAPUR
DGN.		1005-006600 & 1005-006806		
DRN.		MATERIAL:- AS STATED		
CHD.		DIMENSIONS ARE IN MILLIMETRES		
TRD.	A. BARIK.			APPROVED
COMR.	Ambar			
SCALE:- 1:1 & 2:1		SEATING COLLAR, GAS		DRG. NO. A 1201
SEALED:- DC NO. 25298-SA		REGULATOR SLEEVE		PART NO. A 12010
DT: 19-03-2002				DS. CAT. NO. 5360-007217