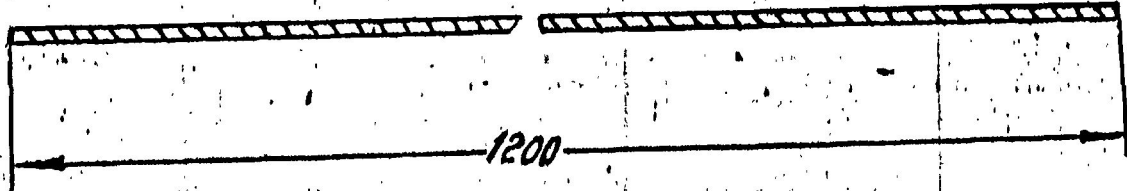


305-44-1

DRAWING INDIA NISED BASED ON ISSUE 1



EXPLANATORY NOTE :-

MATERIAL QUOTED	SILK THREAD No 19a TO GOST 22665-77.83. (A)
SCOURED AND DYED NATURAL SILK SEWING THREAD.	
DESIGNATION OF THREAD No "13"	
NOMINAL LINEAR DENSITY	3.22 g/cm
TYPE OF FINISH OF THREAD	SCOURED
BREAK LOAD OF THREAD	2 Kgf (min)
ELONGATION AT RUPTURE %	18 (min)
NOMINAL FINAL TWIST	420±35 t/m
FAT & SOAP CONTENT %	1.7 (max)
ASH CONTENT	0.8 (max)
MOISTURE CONTENT %	9 (max)

PROT SAMPLE SHOULD BE APPROVED BY AISK P BEFORE MASS PRODUCTION

		EST. MARK	TO BE STAMPED OR MARKED WHERE INDICATED THIS #
		0.0001 Kg	LETTERS
B	23.9.89	AUTHORITY Bk 85-89	ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED FACED CORNERS TO HAVE R OUTSIDE R RISK EQUIVALENT CHAINERS ARE PERMISSIBLE
A	25-10-89	BK 85-479	
ISSUE	DATE	NATURE OF AMENDMENTS	MATERIAL SILK THREAD (B) USED ON CG 3305-03-15
DRN		SCALE: 1:1	CONTROLLERATE OF INSPECTION (HEAVY VEHICLES) AVADH
CWO		DIMENSIONS IN mm	
TCO		TOLERANCE ON DIMS UNLESS OTHERWISE STATED	TITLE: SILK THREAD
APPU		ALL THREADS COMMON TO	D'S CAT NUMBER
DATE	09-11-87		DRAWING NUMBER 305-44-1

KVD No: 78398

A-4
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