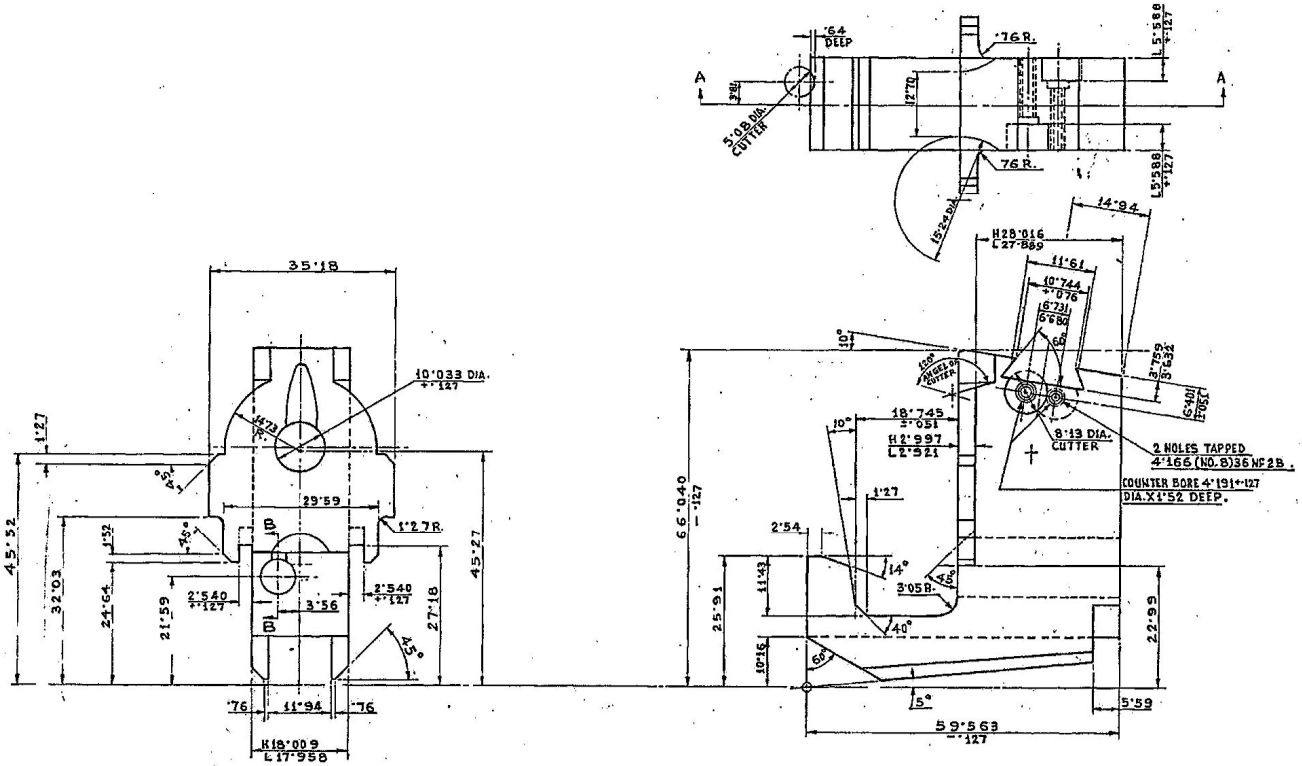
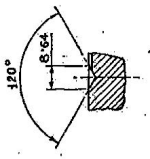
CERTIFIED CORRECT COPY
OF APPROVED DRAWINGS
AT THIS DATE 14.7.18

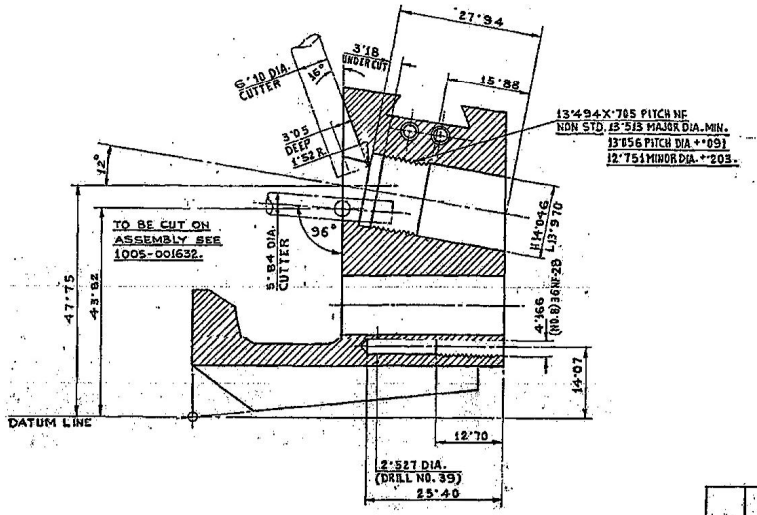
Design & Drawing Office
Ordnance Factory,
Tiruchirappalli-620016.

UN CONTROLLED COPY





SCRAP SECTION 'B B'



SECTION 'A A'

MATERIAL :- IS:5517-1993, DESIGN 35 C 8
~~STEEL 970 PT. 1 SEC. 2 Gr. 080 M 30 OR M-40.~~

NOTES
WHERE TOLERANCES ARE NOT SHOWN DIMENSIONS IN WHOLE NUMBER OR WITH ONE DECIMAL PLACE ± 1·27 mm, DIMENSIONS WITH TWO DECIMAL PLACES ± 13 mm. D.S. CAT. NO. TO BE STAMPED/ENGRAVED IN 8 FIGURES WHERE SHOWN THUS †.

FOR SPECN. LATEST ISSUE SHOULD BE FOLLOWED.

PROTECTIVE FINISH :-
PROCTIVE FINISH ON ASSY. 1005-001632

HARDNESS :-
TO BE HARDENED TO 220-270 HV (19-44·5 HRD).

FOR SPECIFICATION LATEST ISSUE SHOULD BE FOLLOWED.

ICR 1302

							DATE	NAME	ASSY. DRG. 1005-001632	CQA(SA) ICHAPUR	
						DGN.					
						DRN.			MATL:- AS STATED		
						CHD.	8.6.98	Sha-Rao	DIMENSIONS ARE IN MILLIMETRES		
						COMD.				APPROVED, DT. 19.6.67	
27683-SA	3.5.17		MATL. AMENDED. 15.08.17			K				NEG. RE-TRACED	
27240 -SA	6.7.98		NEGATIVE RETRACED & DRAWING RE-SEALED.			M.COL.			BLOCK HOUSNG	DESIGNER'S REF. ARDE 657/10	
			PREVIOUS D.C.O. NOS. 14989-SA, 16075-SA & 19656.			COPY	SCALE :-			D.S. CAT. NO. 1005-001633	
							SEALED :- D.C.O. 14989-SA, DT. 14.1.77				
AUTHY	DATE	ZONE	BRIEF RECORD			SIG.					