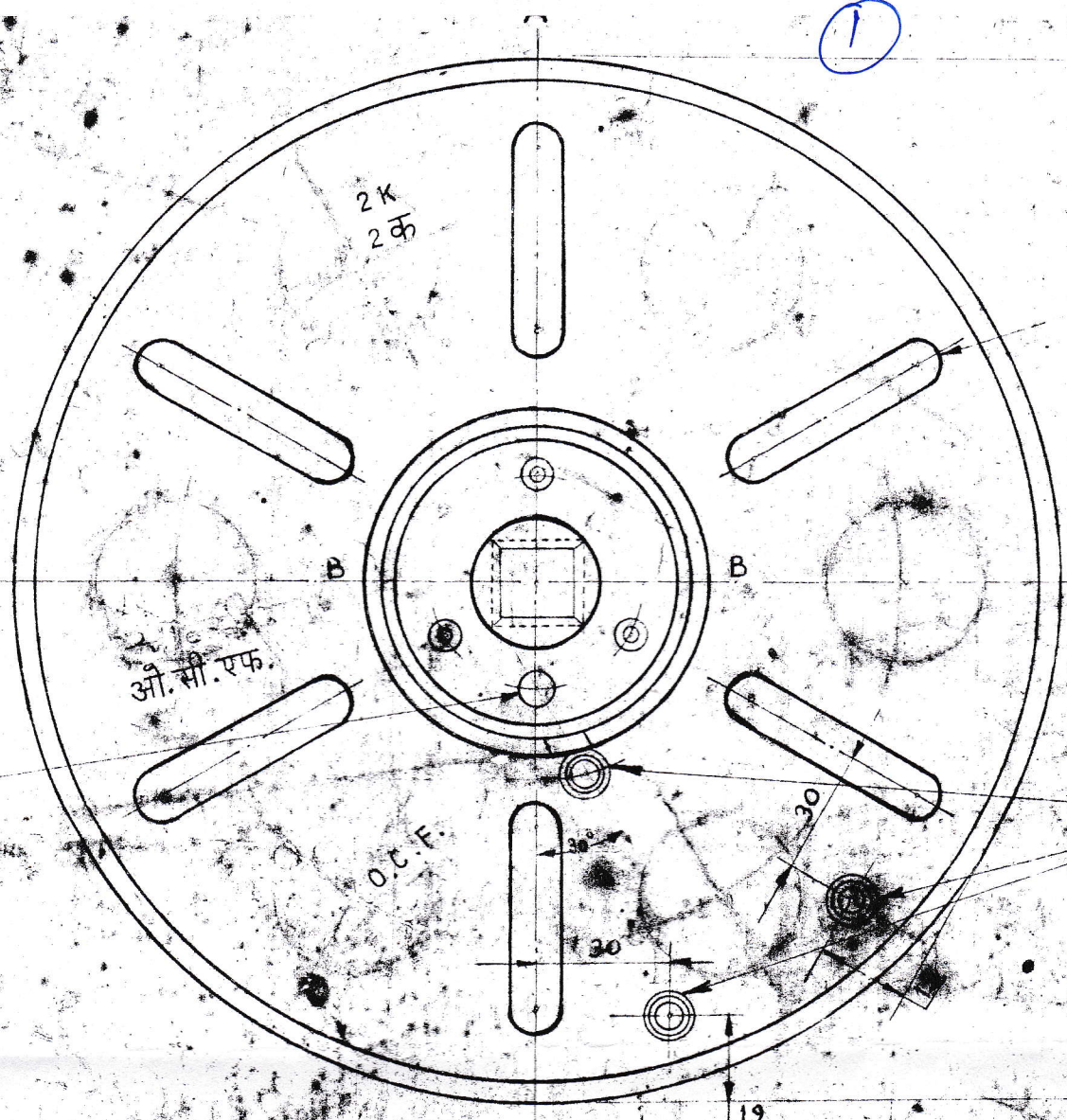


1



EACH CHEEK
AS SHOWN IN
FIG. 101-5 LONG X 1 1/2
DEEP EQUAL
AS SHOWN

130.2 ϕ

406.5 ϕ

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O.C.F.

EYE
TICK
ONLY

ROUNDED
THROUGH

A

19

127.0 ϕ

BARREL: WELDED ALONG SEAM OR SOLID DRAWN

51.0 ϕ

3.0 CHAMFER ALL ROUND.

6.3

3.0 RAD.

8.0

4.0 RAD.

3.0 RAD.

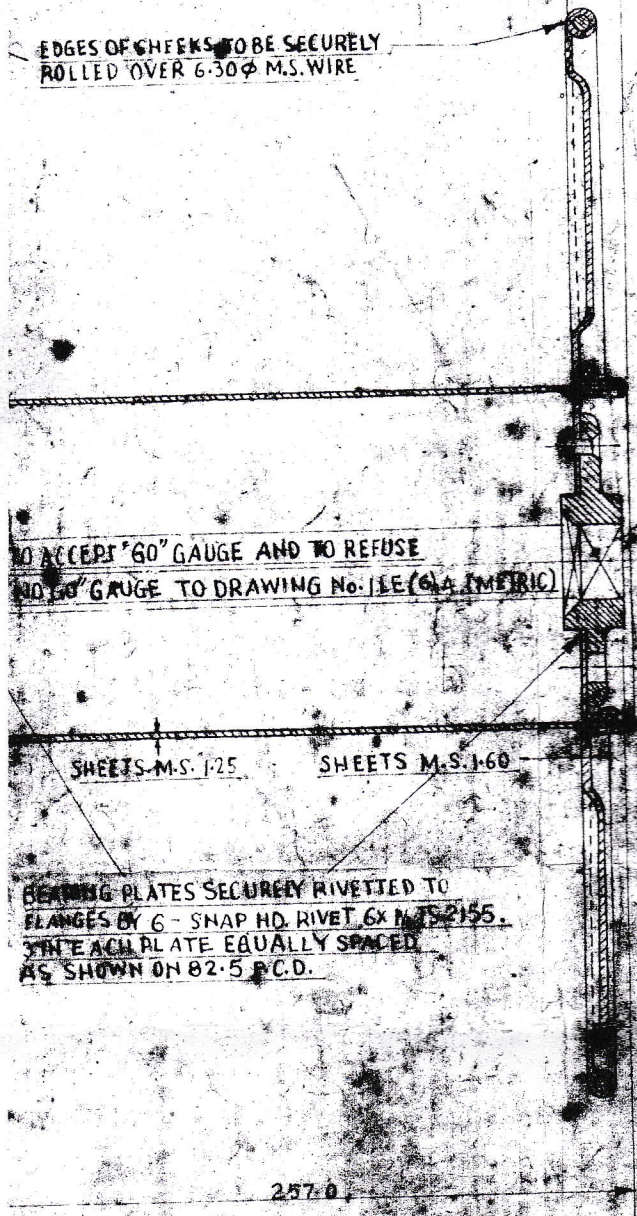
16.0

BEARING PLATES OF
MALLEABLE CAST IRON

FLAN
SHOUL

108.0 ϕ

EDGES OF SHEETS TO BE SECURELY ROLLED OVER 6.30φ M.S. WIRE



MAX. 26.915
MIN. 26.107

TO ACCEPT '60' GAUGE AND TO REFUSE '60' GAUGE TO DRAWING No. 11E (G.A. METRIC)

SHEETS M.S. 1-25 SHEETS M.S. 1-60

BEARING PLATES SECURELY RIVETTED TO FLANGES BY 6 - SNAP HD. RIVET 6X M.S. 2155. 3TH EACH PLATE EQUALLY SPACED AS SHOWN ON 82.5 P.C.D.

257.0

SECTION ON 'AA'

REF. I.R.S. M.3973 (METRIC)

NOTE:-

- (i) WELDING IN ACCORDANCE WITH IS 698
- (ii) SAMPLE SHOULD BE GOT APPROVED BEFORE COMMENCING BULK MANUFACTURE.

PROVISIONAL

NO. OFF	DESCRIPTION	ITEM	STANDARD	REMARKS
	6 HOLES 6.15 φ EQUI-SPACED ON 282.5 P.C.D. <small>DELETED</small>		26.285	FOR GENERAL MANAGER, B.C.
	TWO HOLES OF 12 φ ON CHEEK <small>ADDED</small>		27.686	
	SEPARATE NOTE FOR 2 EYELET HOLES <small>ADDED</small>		28.596	DRG NO. 067SK-593
	AMENDMENT		DATE	
	REEL, CABLE STEEL 406.5 mm.			SCALE :-
	PLANGE, 228.5 mm INSIDE			MATERIAL :-

[Signature]
JWM/qa

[Signatures]
TOD
06/03/1973 D.O.