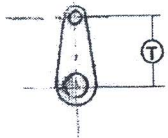


DRG. NO. SK-02052

NOM. SIZE & FIT	DEVIATION

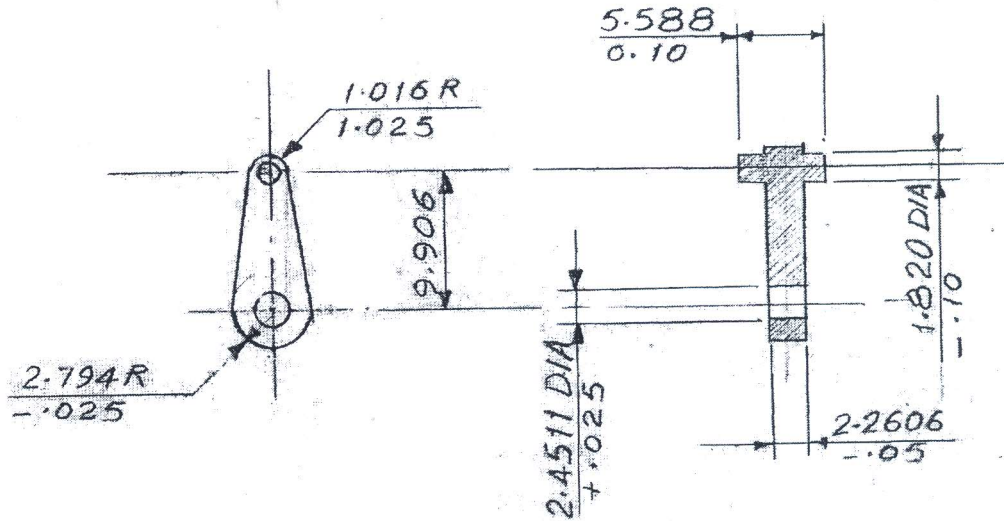


ACTUAL SIZE

केवल निधिमा हे

सन्दर्भ मॉग पत्र सं 210110110

दिनांक 30/11/2021



FINISH:-
BROWNED.

ALL DIMS ARE IN mm.
THIRD ANGLE PROJECTION

HARDNESS:-

COMPONENT MUST CONFORM TO THE
FOLLOWING HARDNESS NUMERALS AT THE
POSITION INDICATED

LETTER	D.P.N.
T	300-400

MATERIAL FOR MIM ROUTE MIM 4605

C: 0.4-0.6% Mo: 0.2-0.5%

Si: 1.0% Ni: 1.5-2.5%

Fe: Balance

Sintered Density: 7.5 min g/cm³

HARDNESS: 40-45 HRC by
Hardening & Tempering
(Through Hardening)

ITEM	DESCRIPTION	NOOFF	MATERIAL	TREATMENT	STD.	REMARKS
SCALE : NTS	COMPONENT 0.32" REVOLVER			STORE DRG. NO. 32-0100	FIELD GUN FACTORY KANPUR	
UNSPECIFIED TOLERANCES IS : 2102 (MEDIUM)						
2021	DATE	NAME	SWIVEL HAMMER			
DRN.		<i>Caley</i>				
CHD.						
TCD.						
COMP.						
JWM/DDO		<i>W. Kumar</i>	APPROVED			
JWM/SEC.	24.8		DO/SHOP AD/ODC			
DRG. NO. SK-02052						
SHTS 1						SHT. NO. 1