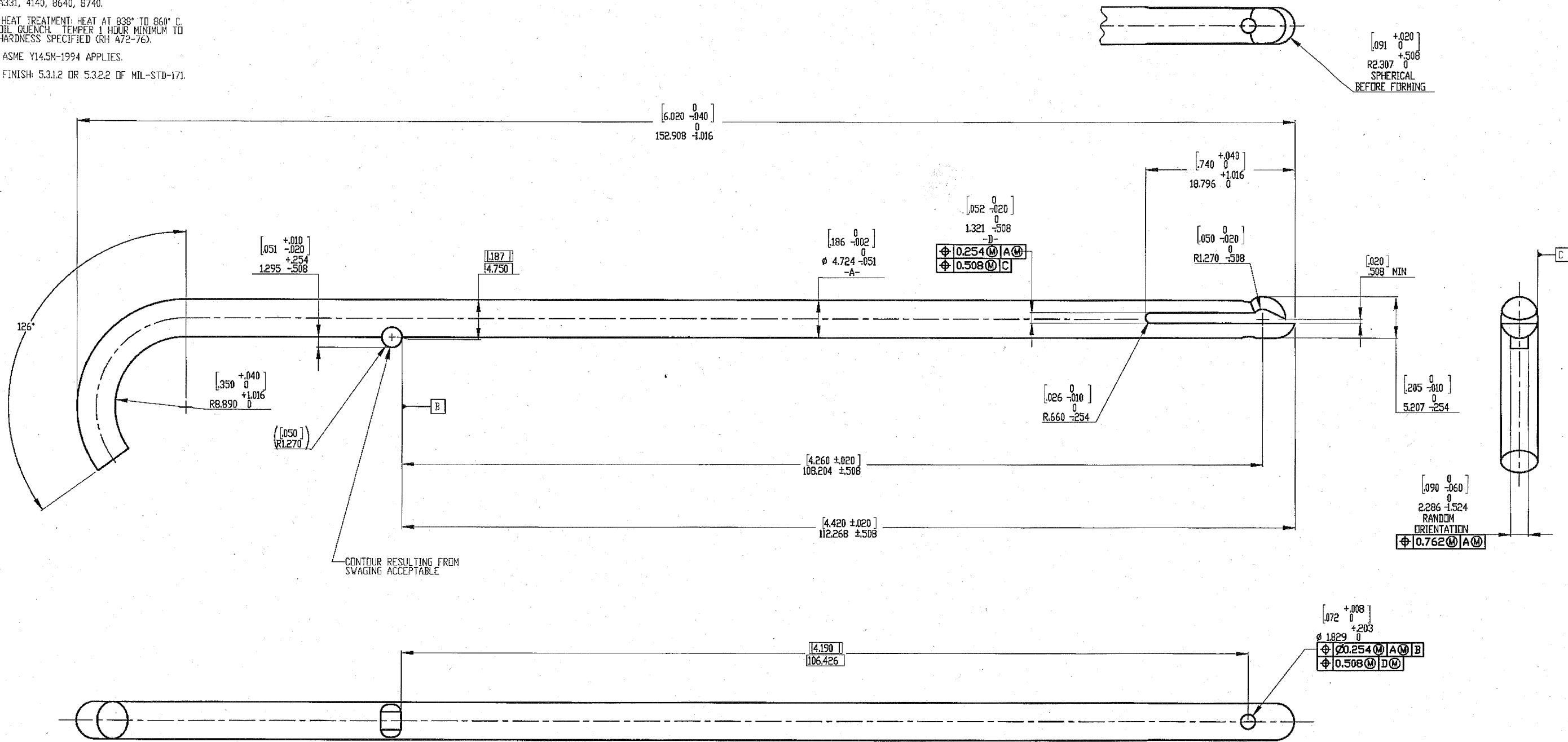


NOTES:

1. FINISH $\sqrt{32}$ ALL OVER, EXCEPT SHEARED EDGES $\sqrt{6.3}$
2. BREAK EDGES 0.076 +0.305 UNLESS OTHERWISE SPECIFIED.
3. MATERIAL: STEEL, ASTM A108, 1045 OR ASTM A322 OR A331, 4140, 8640, 8740.
4. HEAT TREATMENT: HEAT AT 838° TO 860° C. OIL QUENCH. TEMPER 1 HOUR MINIMUM TO HARDNESS SPECIFIED (RH A72-76).
5. ASME Y14.5M-1994 APPLIES.
6. FINISH: 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171.

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	CREATE DRAWING	5/30/2015	G. HERSHBERGER
	B	ADDED NOTE 6 PROTECTIVE FINISH	10/28/2019	G. HERSHBERGER



UN CONTROLLED COPY
 CERTIFIED CORRECT COPY OF APPROVED
 DRAWINGS AT THIS DATE...29.09.2021

DESIGN & DRAWING OFFICE,
 ORDNANCE FACTORY, TIRUCHIRAPPALI-620 016.

अनुमति प्राप्त प्रमाणित
 Provisionally Approved

24 AUG 2021

दिनांक

हस्ताक्षर/Sig

For Conc (API)

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	FINISH	DATE	DATE	
	INTERPRET GEOMETRIC TOLERANCING PER	DATE	DATE	
	PARTS	DATE	DATE	
SIZE	D	7162872	REV	B
SCALE	4:1	WEIGHT	SHEET 1 OF 1	

7162872