

DIMENSIONS ARE IN MM.

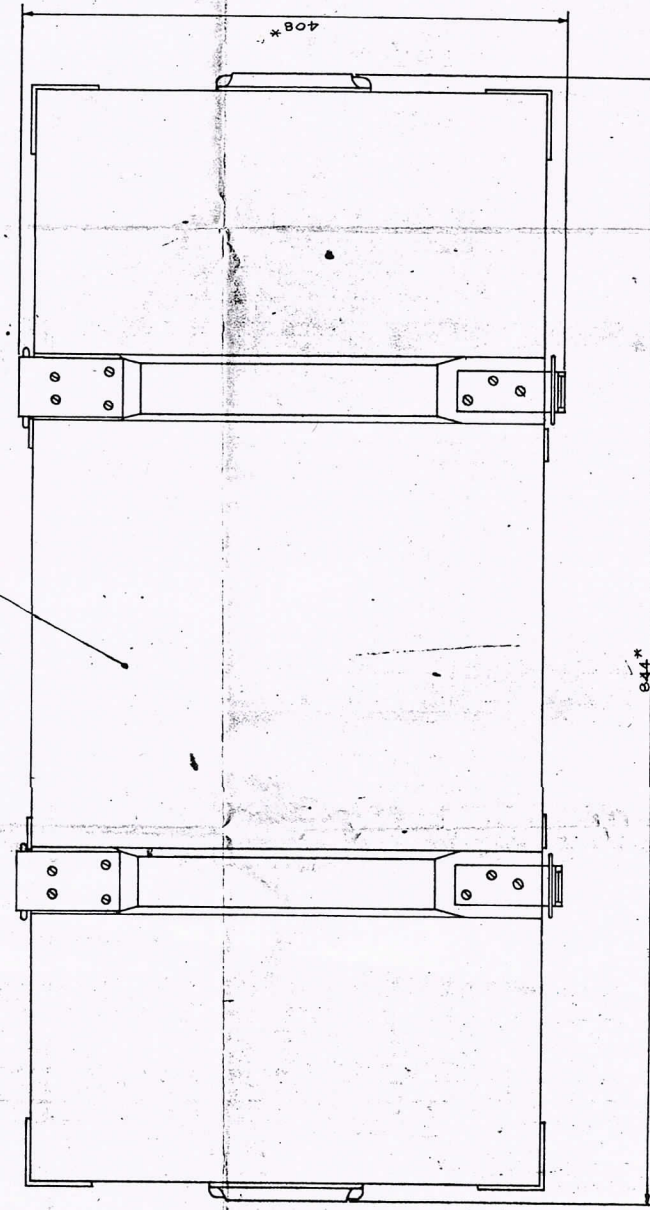
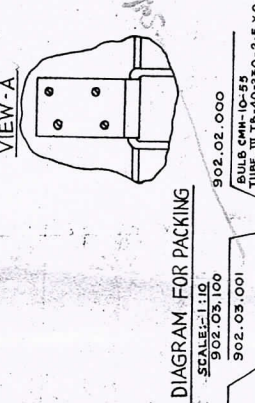
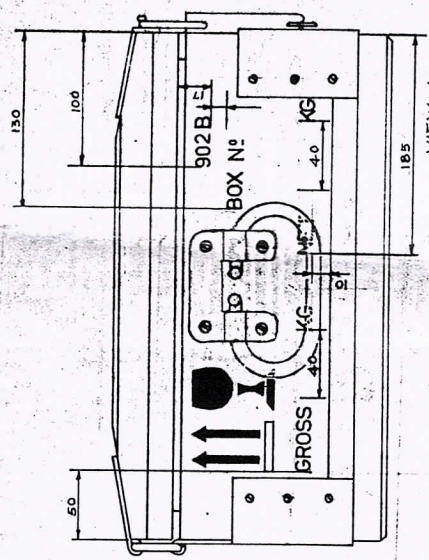


DIAGRAM FOR PACKING

NOTES:

1. DIMENSIONS FOR REFERENCES:
2. MANUFACTURE AND ACCEPTANCE ARE AS PER OST B3-1277-72 OR WPN/GEN/C.
3. COATING OF EXTERNAL SURFACE TOGETHER WITH ACCESSORIES GREEN (ENAMEL), 4-11476, 4-10-1251 78, 14-95, OR PAINTED WITH BZC 14-95 TWO THICKNESS COAT BY BONDING/SPOUNING WITH BRUSH AND ROLLER. COATING SHALL BE FOR 200% OF COAT. MAXIMUM COAT TO BE APPLIED IN 14-95 TO SPECIFICATION 14-95 (A TEST IN 500) FOR OTHER REQUIREMENTS REFER SPEC WPN/GEN/C.
4. COATING OF THE INTERIOR WITH YELLOW ENAMEL: 14-95 8-10-1301-05 OR YELLOW PAINT REV ENAMEL INTERIOR SURFACING SHALL BE APPLIED AS PER SPECIFICATION 14-95 (A TEST IN 500) FOR OTHER REQUIREMENTS REFER SPEC WPN/GEN/C.
5. AFTER PACKING, SEAL THE BOX WITH LOCKS AS PER GOST 18677-73 OR 9846-4-1/140-005615 SEM METALLIC LEAD 10mm, 110/147/83(C).
6. THE GIVEN BOX IS USED FOR ARTICLE 902B FOR THIS, IT IS MARKED BEARY TO MARK "902B".
7. NUMBER OF THE BOX IS MARKED WITH THE NUMBER OF CONTROL PANEL 902-02-000 OF PACKED SYSTEM.
8. ARTICLES ARE PACKED AND PRESERVED AS PER THE REQUIREMENTS OF CLAUSE 2.5:1
 902.01.000-1 PLACE IN THE BAG (COA/WP/ITEO/1)
 902.03.100 PLACE IN THE BAG (COA/WP/ITEO/2)
 902.02.000 PLACE IN THE BAG (COA/WP/ITEO/3)
 AFTER WHICH SEAL THE BAG.
9. BOXES MAY BE REUSED.
10. COAT THE POSITIONING MARKS GOST 14182-77 WITH DIMENSION, CONFORMING TO THE SPECIFICATION 14-95 (A TEST IN 500) FOR OTHER REQUIREMENTS REFER SPEC WPN/GEN/C. BRUSHING YELLOW ENAMEL TO BE APPLIED AS PER SPECIFICATION 14-95 (A TEST IN 500) FOR OTHER REQUIREMENTS REFER SPEC WPN/GEN/C.
11. PLACE THE DOCUMENTS IN THE BAG (COA/WP/ITEO/1).
12. WRAP BULBS CMH-10-55 AND TUBES III T8-40-250-2.5 X 0.4 WITH COTTON USED FOR FURNITURE GOST 5893-74 OR 15123 THEN WITH CAPACITOR PAPER GOST 1908-77 OR 18189D AND PLACE IN BAG COA/WP/ITEO/3

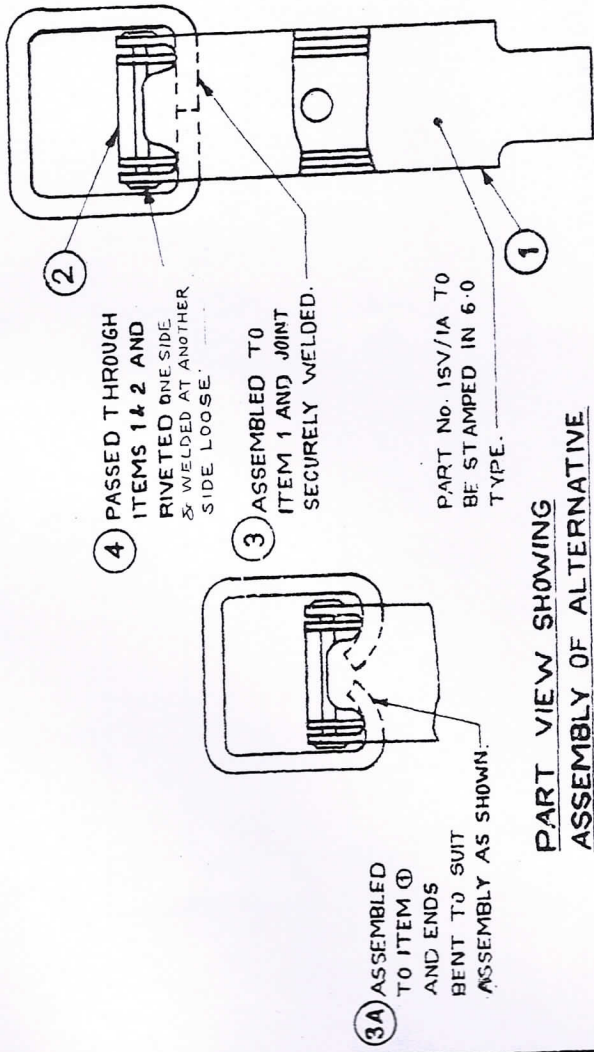
COA(W) JABALPUR		DESIGN IN	PART No		A-902 B 000C5	
DATE AUTHORITY	POLY NEGATIVE PREPARED	CHD	CHD	ASSY DRG	DATE	
DATE AUTHORITY	NATURE	DO	DO	SCALE	1:2	
DRG SEALED-	18147-W	MATL-	PROTECTIVE FINISH-			
AMENDMENTS		DO COA (W)				
21-7-95						
BOX (ASSEMBLY DRAWING)						
B3 CAT No						

VI A
PART NO.
ON

DRG. CONVENTIONS CONFORM TO IS : SPECIFICATIONS.
DIMENSIONS ARE IN MM.

D.C. 19879-A

TOLERANCES ON UNTOLERANCED DIMENSION ± 0.5



④ PASSED THROUGH ITEMS 1 & 2 AND RIVETED ONE SIDE & WELDED AT ANOTHER SIDE LOOSE.

③ ASSEMBLED TO ITEM 1 AND JOINT SECURELY WELDED.

③A ASSEMBLED TO ITEM ① AND ENDS BENT TO SUIT ASSEMBLY AS SHOWN.

PART No. 1SV/1A TO BE STAMPED IN 6.0 TYPE.

PART VIEW SHOWING ASSEMBLY OF ALTERNATIVE LINK

ASSEMBLY

4-5-10	DC 37254-A	AT ZONE E.6 NOTE UPDATED
13-7-64	DC 36976-A	REF. D.C.
8-8-03		SCANNED WITHOUT CHANGE
14-7-94	DC 35750-A	PIN HINGE MATL. SPEC. UPDATED.
13-5-94	DC 35710-A	DRG. FORMAT BOX ENTRIES ADDED.
24-2-94	DC 35672-A	ESTIMATED MASS ADDED DRG. FORMAT BOX ENTRIES & TECH. REQUIREMENT NOTE ADDED. 18: SPEC'S WAS 18:69 G. & 22:18
17-11-93	DC 35622-A	RE TRACED WITHOUT CHANGE.
27-6-92		PREV. D.C. No.: 19879-A, 2084-A, 29195-A, 29474-A, 29750-A & 29886-A.
RNO.	DATE	AUTHORITY
		REVISION.
		ZONE.
		SDJ- D.O.
		AHSP. SIG.

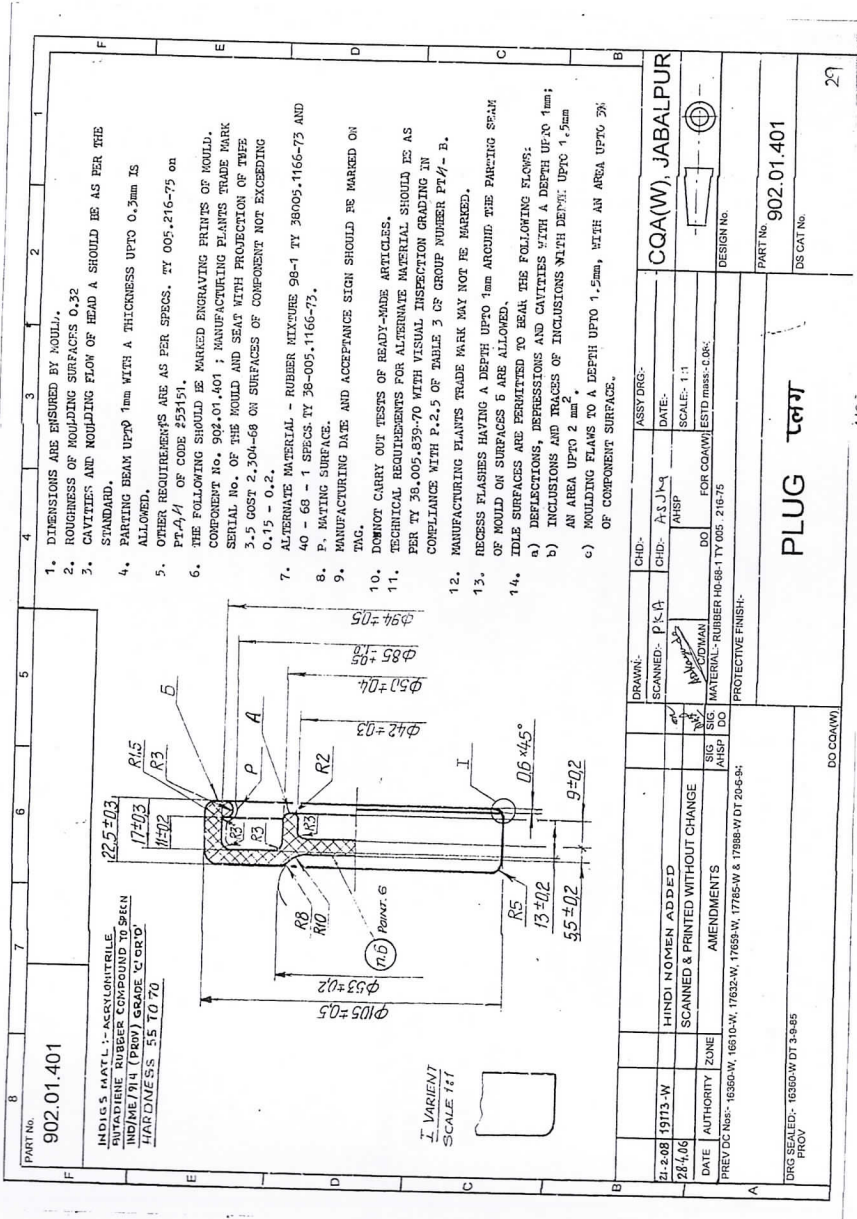
DRG. SEALED IN 19-5-47

SCHEDULE OF COMPONENTS		
ITEM No.	DESCRIPTION	SHEET PART No.
1.	CATCH PIECE.	4 1SV
2.	CHANNEL.	5 1SV
3.	LINK.	6 1SV
OR 3A	ALTERNATIVE LINK.	6 1SV
4.	PIN HINGE, STEEL WIRE 3.15 DIA. 28.5 LONG TO 15.28611378 (THIRD REVISION) (AMENDMENT ONE) (REAFFIRMED IN 1992) 1/4 HARD BRIGHT FINISH	6 1SV

TECH. REQUIREMENT :- AS PER SPEC. NO 1A 1169 (n)

DRN :-	CHD :-	TRD :-	COMP :-
C.O'MAN.	0 I/C D.O.	SCALE :- 1:1	ASSY. DRG. 1SV 47 1SV 38
APPD :-	FOR CQA (A).	EST. MASS :- 70g	DESIGNER'S RP I.A.
MATL :-	NOT APPLICABLE	GAUGE SCHD :- APPLICABLE	PART NO.
PROTECTIVE FINISH :-	AS PER DRG. NO. 1SV 479A	DATE :-	D.S. CA
			AHSP :-

CATCH



PART No. 902.01.401

INDUS. MATL. - ACRYLONITRILE
 BUTADIENE RUBBER COMPOUND TO SPEN
 IND/ME/RI/L (PROV) GRADE 'C' OR 'D'
 HARDNESS: 55 TO 70

I. VARIANT
 SCALE 1:1

1. DIMENSIONS ARE ENSURED BY MOULD.
2. ROUGHNESS OF MOULDING SURFACES 0.32
3. CAVITIES AND MOULDING FLOW OF HEAD A SHOULD BE AS PER THE STANDARD.
4. PARTING BEAM UP TO 1mm WITH A THICKNESS UP TO 0.3mm IS ALLOWED.
5. OTHER REQUIREMENTS ARE AS PER SPECS. TY 005.216-75 ON PTA/H OF CODE #53151.
6. THE FOLLOWING SHOULD BE MARKED ENGRAVING PRINTS OF MOULD, SERIAL No. OF THE MOULD AND SEAT WITH PROJECTION OF TREE 3.5 GOST 2.204-68 ON SURFACES OF COMPONENT NOT EXCEEDING 0.15 - 0.2.
7. ALTERNATE MATERIAL - RUBBER MIXTURE 98-1 TY 36005.1166-73 AND 40 - 68 - 1 SPECS TY 38-005.1166-73.
8. P. MANUFACTURING SURFACE.
9. MANUFACTURING DATE AND ACCEPTANCE SIGN SHOULD BE MARKED ON TAG.
10. DO NOT CARRY OUT TESTS OF READY-MADE ARTICLES.
11. TECHNICAL REQUIREMENTS FOR ALTERNATE MATERIAL SHOULD BE AS PER TY 38.005.839-70 WITH VISUAL INSPECTION GRADING IN CONFORMANCE WITH P.2.5 OF GROUP NUMBER PTA - B.
12. MANUFACTURING PLANTS TRADE MARK MAY NOT BE MARKED.
13. RECESS FLASHES HAVING A DEPTH UP TO 1mm AROUND THE PARTING SEAM OF MOULD ON SURFACES 6 ARE ALLOWED.
14. IDLE SURFACES ARE PERMITTED TO BEAR THE FOLLOWING FLOWS:
 a) DEFLECTIONS, DEPRESSIONS AND CAVITIES WITH A DEPTH UP TO 1mm;
 b) INCLUSIONS AND TRACES OF INCLUSIONS WITH DEPTH UP TO 1.5mm AN AREA UP TO 2 mm².
 c) MOULDING FLAWS TO A DEPTH UP TO 1.5mm, WITH AN AREA UP TO 2% OF COMPONENT SURFACE.

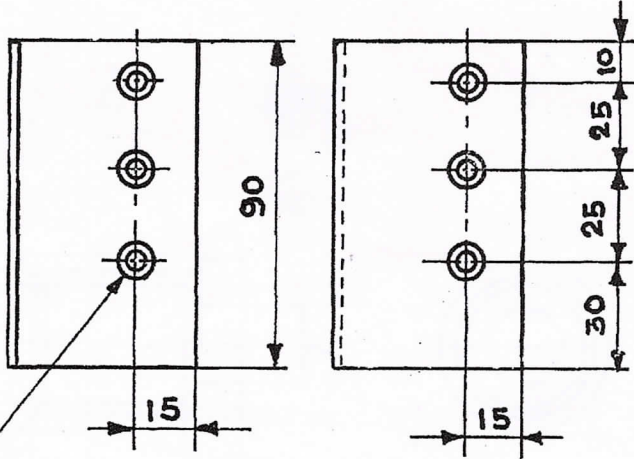
21-2-08	19113-W	HINDI NOMEN ADDED	DRAWN-	CHD-	ASSY DRG-
28/4/06		SCANNED & PRINTED WITHOUT CHANGE	SCANNED- P.K.A	CHD- P.S.J.N	DATE-
DATE	AUTHORITY	ZONE	SIG	SIG	SCALE: 1:1
PREV DC Nos. - 16580AW, 16610-W, 17632AW, 17659-W, 17785-W & 17888-W DT 20-6-84.		AMENDMENTS	DO	DO	FOR COAW/ESTD INMS-C&C.
PROTECTIVE FINISH-			DESIGN No.		
DRG SEALED- 16380AW DT 3.9.85 PROV			PART No. 902.01.401		
DO COAW/W			DES CAT No.		

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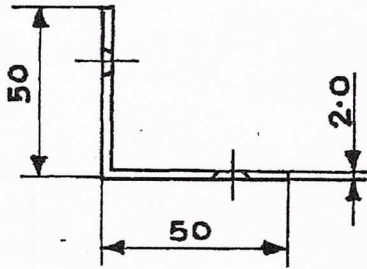
CQA(W), JABALPUR

4	3	2	1
PART No/D S CAT No.	DRG CONVENTIONS CONFORM TO IS: 696		
	DIMENSIONS ARE IN MM.		
	TOLERANCES FOR UNTOLERANCED LINEAR DIMNS.		
ABOVE UPTO	- 6	6 30	30 120
TOLS	±0.1	±0.2	±0.3
		120 315	315 1000
		1000 2000	2000 4000
		4000 -	
		±0.5	±0.8
		±1.2	±2
		±3	



D
C
B
A

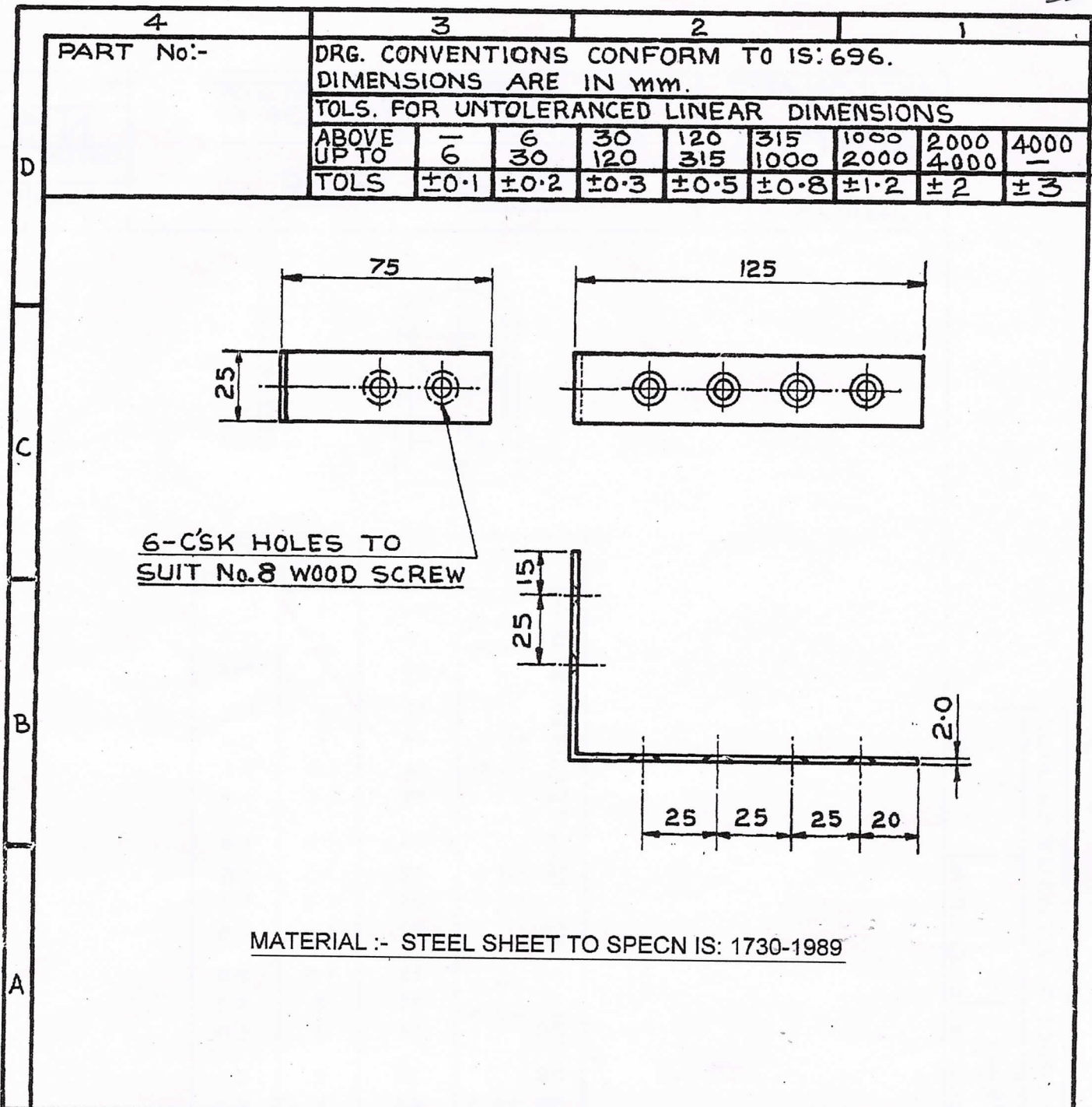


6 - C'SK HOLES TO SUIT
No 8 WOOD SCREW

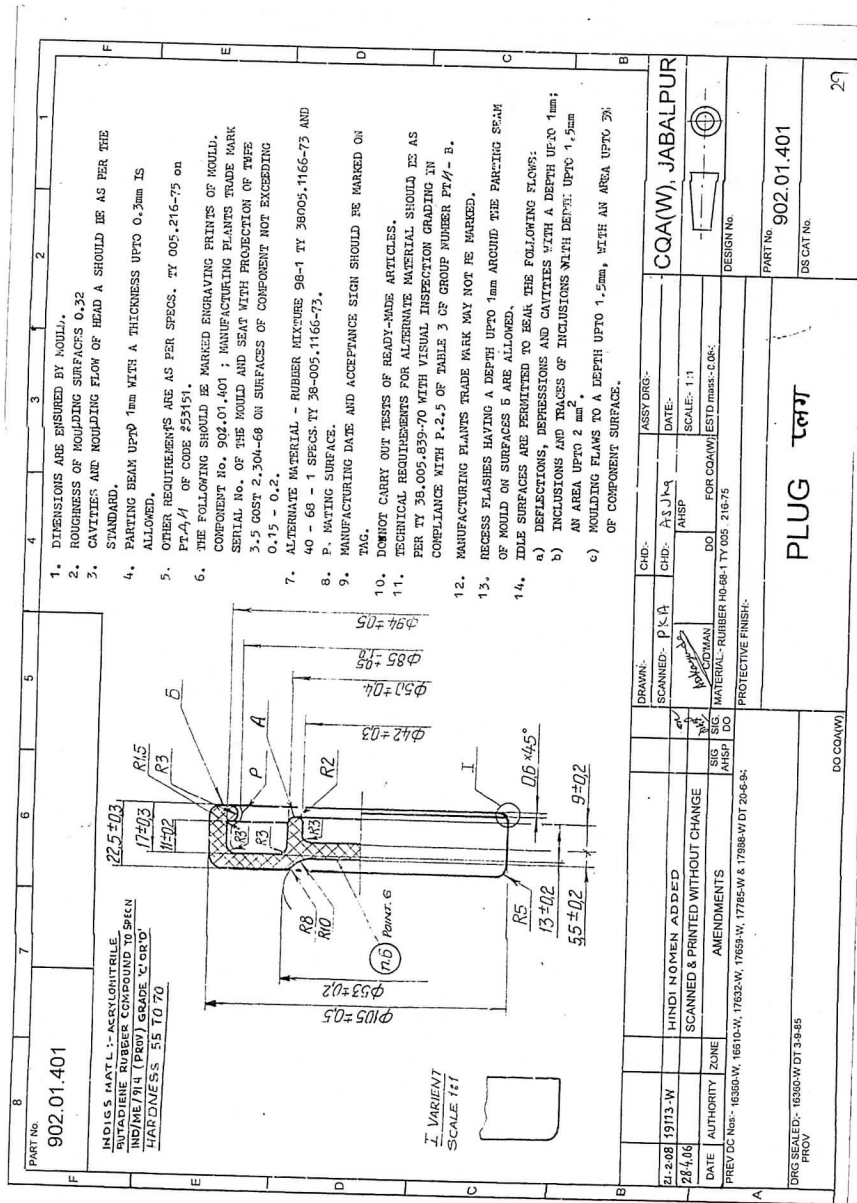


MATERIAL :- STEEL SHEET TO SPECN IS: 1730-1989

				CQA(W) JABALPUR	
DRAWN:- SLC		CHD:- P.N.R.			
TRACED:- SR SINGH		CHD:- <i>[Signature]</i>			
14-6-16	19509-W	MATL AMENDED		<i>[Signature]</i>	D.O.
DATE	AUTHORITY	ZONE	NATURE	SIG AHSP	SIG DO
AMENDMENTS					
DRG SEALED:- 18147-W					
21-7-95 D.O. CQA(W)					
SCALE:- 1:2		ESTD MASS:-		DATE:- 9-7-93	
MATERIAL:- AS STATED ON DRG					
ASSY DRG					
CQA/WPN/1761					
CORNER ANGLE				D.S. CAT No.	
				DESIGN No. CQA/WPN/1761/4	
				PART No.	



CQA(W) JABALPUR					
14-6-16		19509-W		MATL AMENDED	
13-10-95				NEW POLY NEG. PREPARED	
DATE	AUTH	ZONE	NATURE	SIG. AHSP	SIG. DO
AMENDMENTS					
DRG. SEALED:- D.C No:- 18147-W					
21.7.95					
D.O CQA(W)					
SCALE:- 1:2		ESTD mass:-		DATE:- 10.7.93	
MATL:- AS STATED ON DRG.					
ASSY DRG:-					
CQA/WPN/1761					
STRENGTHENING ANGLE					
			FOR CQA(W)		
			C/D MAN		
			AHSP		
			DO		
DESIGN No:-					
CQA/WPN/1761/5					
PART No:-					
D.S. CAT. No:-					



1. DIMENSIONS ARE ENSURED BY MOULD.
2. ROUGHNESS OF MOULDING SURFACES 0.32
3. CAVITIES AND MOULDING FLOW OF HEAD A SHOULD BE AS PER THE STANDARD.
4. PARTING BEAM UP TO 1mm WITH A THICKNESS UP TO 0.3mm IS ALLOWED.
5. OTHER REQUIREMENTS ARE AS PER SPECS. TY 005-216-73 ON PTA/1 OF CODE 25351.
6. THE FOLLOWING SHOULD BE MARKED ENGRAVING PRINTS OF MOULD. COMPONENT NO. 902.01.401; MANUFACTURING PLANTS TRADE MARK SERIAL NO. OF THE MOULD AND SEAT WITH PROJECTION OF TREE 3.5 GOST 2.304-68 ON SURFACES OF COMPONENT NOT EXCEEDING 0.15 - 0.2.
7. ALTERNATE MATERIAL - RUBBER MIXTURE 98-1 TY 38005.1166-73 AND 60 - 68 - 1 SPECS TY 38-005.1166-73.
8. PARTING SURFACE.
9. MANUFACTURING DATE AND ACCEPTANCE SIGN SHOULD BE MARKED ON TAG.
10. DO NOT CARRY OUT TESTS OF READY-MADE ARTICLES.
11. TECHNICAL REQUIREMENTS FOR ALTERNATE MATERIAL SHOULD BE AS PER TY 38.005-659-70 WITH VISUAL INSPECTION GRADING IN COMPLIANCE WITH P.2.5 OF TABLE 3 OF GROUP NUMBER PTH - B.
12. MANUFACTURING PLANTS TRADE MARK MAY NOT BE MARKED.
13. RECESS FLASHES HAVING A DEPTH UP TO 1mm AROUND THE PARTING SEAM OF MOULD ON SURFACES 5 ARE ALLOWED.
14. IDLE SURFACES ARE PERMITTED TO BEAR THE FOLLOWING FLOWS:
 - a) DEFLECTIONS, DEPRESSIONS AND CAVITIES WITH A DEPTH UP TO 1mm;
 - b) INCLUSIONS AND TRACES OF INCLUSIONS WITH DEPTH UP TO 1.5mm AN AREA UP TO 2 mm².
 - c) MOULDING FLAWS TO A DEPTH UP TO 1.5mm, WITH AN AREA UP TO 3% OF COMPONENT SURFACE.

PART No. 902.01.401		DRAWN: SCANNED - P.K.A.		CHD.	CHD.	ASSY DRG.	CQA(W), JABALPUR	
INDIGS MATL. - ACRYLONITRILE BUTADIENE RUBBER COMPOUND TO SPEN INDIKRE/7116 (PROV) GRADE 'C' OR 'D' HARDNESS: 55 TO 70		HINDI NOMEN ADDED		AS JMA	AS JMA	DATE:	SCALE: 1:1	
22.5 ± 0.3		SCANNED & PRINTED WITHOUT CHANGE		DO	DO	FOR CQA(W) ESTD mms - C Ok.	DESIGN No.	
17 ± 0.3		AMENDMENTS		SIG	SIG		PART No. 902.01.401	
11 ± 0.2		PREV/DC Nos. - 16300-W, 17822-W, 17852-W & 17988-W/DT 20-6-81.		DO	DO		DS CAT No.	
R8		PROTECTIVE FINISH.					20	
R10		DO CON/W						
R15								
R16								
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I-VARIANT
SCALE 1:1

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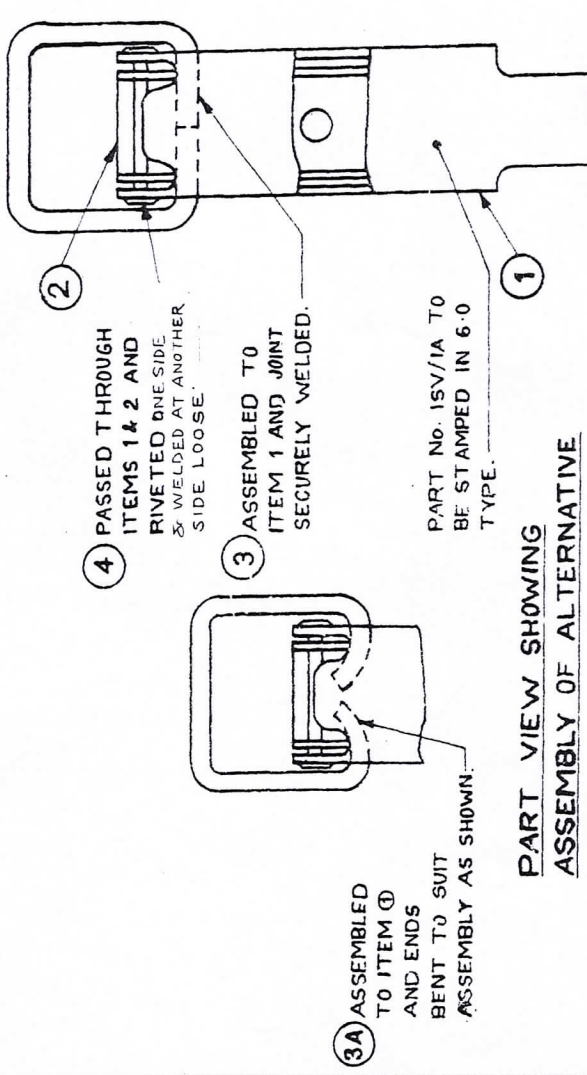
DRG SEALED: 16300-W DT 3.9.85
PROV

DRG. CONVENTIONS CONFORM TO IS : SPECIFICATIONS.
DIMENSIONS ARE IN MM.

TOLERANCES ON UNTOLERANCED DIMENSION ± 0.5

D. C. 19879-A

20



PART VIEW SHOWING ASSEMBLY OF ALTERNATIVE LINK

ASSEMBLY

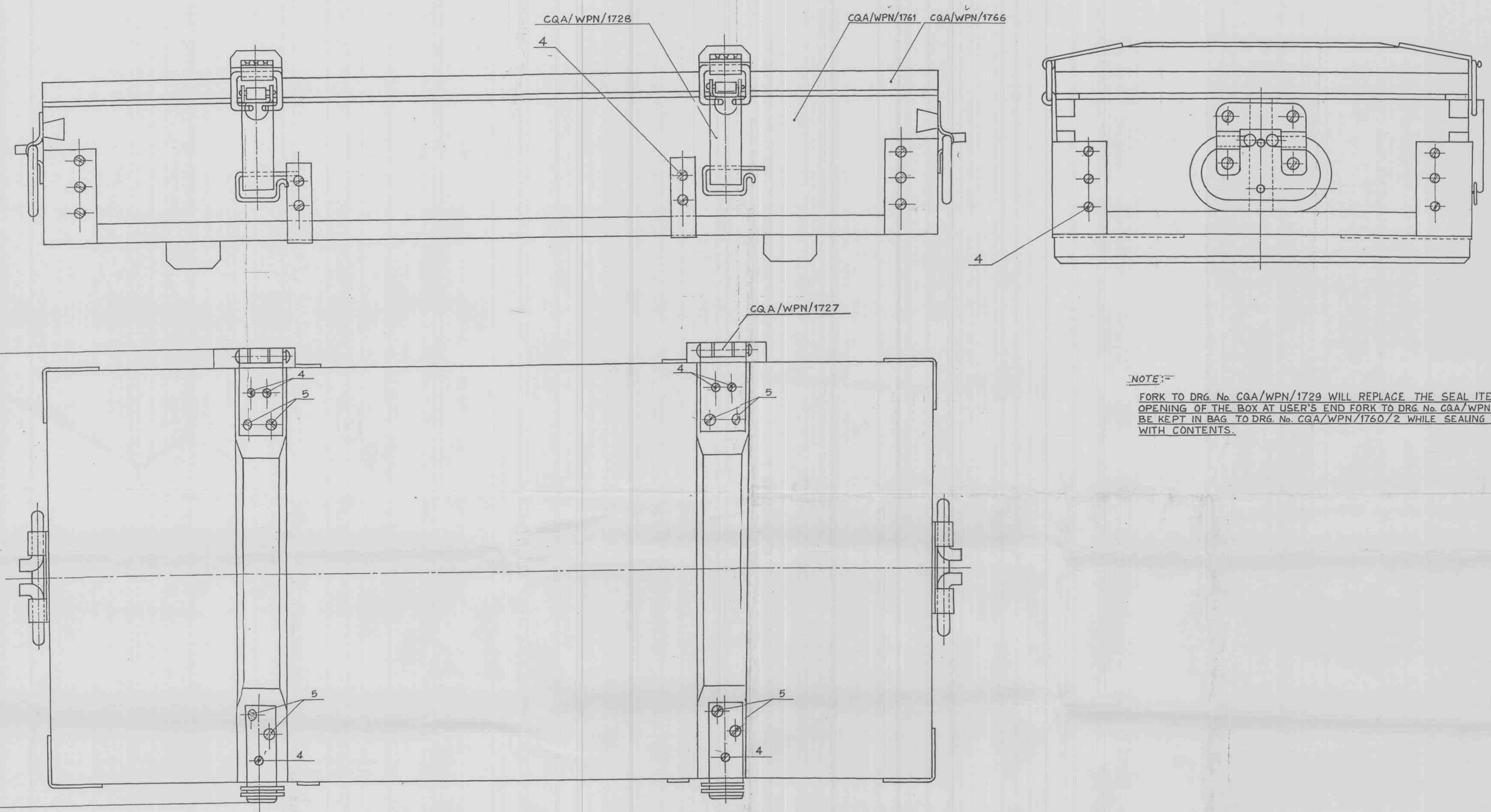
4-5-10	DC 37254-A	AT ZONE E6 NOTE UPDATED			
23-7-04	DC 36977-A	REF. D.C.			
8-8-03		SCANNED WITHOUT CHANGE			
14-7-94	DC 35750-A	PIN HINGE MATL. SPEC. UPDATED.			
13-5-94	DC 35710-A	DRG. FORMAT BOX ENTRIES ADDED.			
24-2-94	DC 35672-A	ESTIMATED MASS ADDED			
17-11-93	DC 35622-A	DRG. FORMAT BOX ENTRIES & TECH. REQUIREMENT NOTE ADDED, 18. SPEC. WRS. 1.6: 6964			
27-6-92		RE TRACED WITHOUT CHANGE.			
		PREV. D.C.'S No:- 19879-A, 20947-A, 29195-A, 29474-A, 29750-A & 29886-A.			
RNo	DATE	AUTHORITY	REVISION	ZONE	AHSP D.O. SIG.
DRG. SEALED :- 19-5-47.					

ITEM No.	DESCRIPTION	SHEET No.	PART
1.	CATCH PIECE.	4	ISV
2.	CHANNEL.	5	ISV
3.	LINK.	6	ISV
OR 3A	ALTERNATIVE LINK.	6	ISV
4.	PIN HINGE, STEEL WIRE 3-15 DIA. 28-5 LONG TO 15.2801378 (THIRD REVISION) (AMENDMENT ONE) (REAFFIRMED IN 1992) 1/4 HARD BRIGHT FINISH		ISV

TECH. REQUIREMENT :- AS PER SPEC. NO 1A 1169 (n)

TRD :- 0/10/10 COMP. :- 1/1	ASSY. DRG. ISV 479
SCALE :- 1:1	ISV 381
EST. MASS :- 70g	
GAUGE SCHD :- APPLICABLE	
DATE :-	
DRN :-	
CHD :-	
C-D' MAN.	
APPU :-	
MATL :- NOT APPLICABLE	
FOR CQA (A)	
PROTECTIVE FINISH :- AS PER DRG. NO. ISV 479A	
DESIGNER'S REF. I.A. 793	
PART No. ISV	
D.S. CAT No. NOT APPLICABLE	
AHSP :- C. G. A. 1169	

CATCH



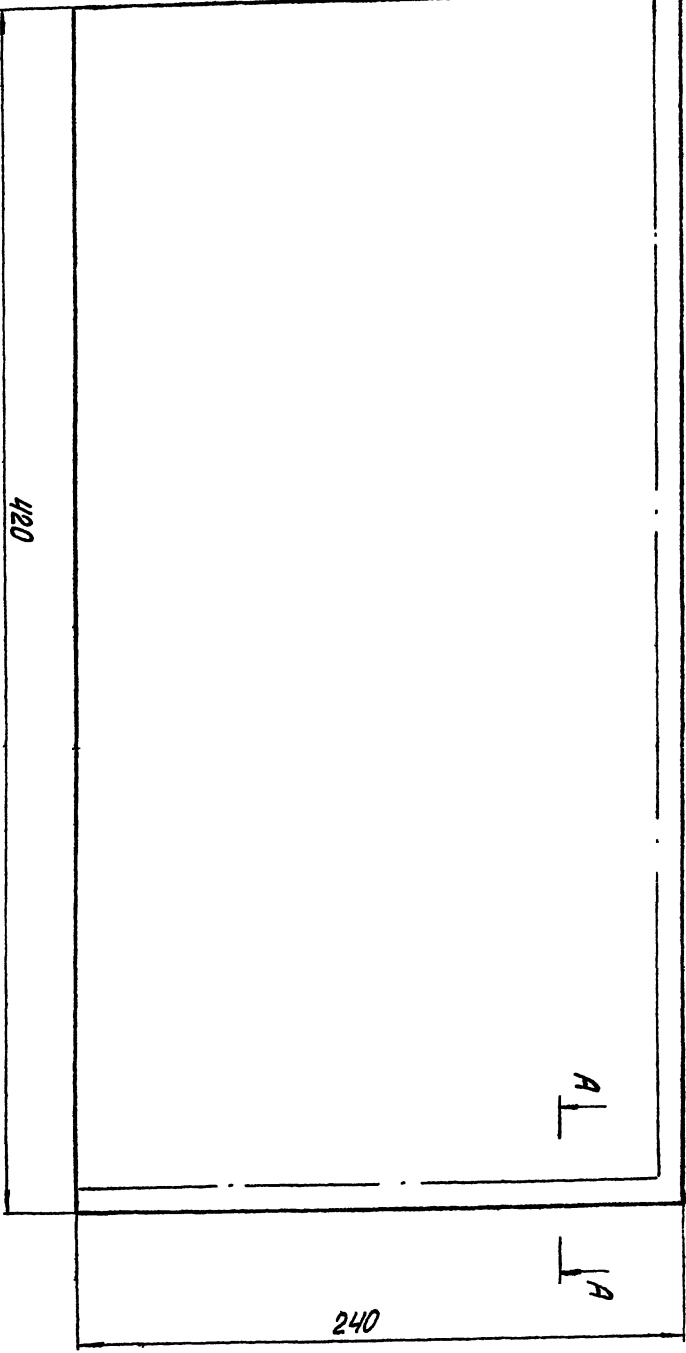
NOTE:-
 FORK TO DRG. No. CQA/WPN/1729 WILL REPLACE THE SEAL ITEM 6 AFTER
 OPENING OF THE BOX AT USER'S END FORK TO DRG. No. CQA/WPN/1729 WILL
 BE KEPT IN BAG TO DRG. No. CQA/WPN/1760/2 WHILE SEALING THE BOX
 WITH CONTENTS.

DRN:- SLC		GHD:- PNR		ASSY DRG:-		CQA(W)JABALPUR	
TCD:- PD SAMAD		CHD:-		DATE:-			
28.11.95	NEW POLY. NEG. PREPARED			SIG AHSP	SIG DO	AHSP DO FOR CQA(W)	SCALE:- 1:2
DATE	AUTHORITY	ZONE	NATURE	CHIEF D'MAN	ESTD mass:-		
AMENDMENTS				MATERIAL:-		DESIGN No.	
DRG. SEALED:- 18147-W 21-7-95				PROTECTIVE FINISH:-		CQA/WPN/1760	
				DO CQA(W)		PART No.	
						DS CAT No.	

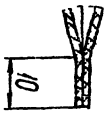
CASE ASSEMBLY

PART No 8
 7
 6
 5
 4
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 1

A - 902 A. 023
 DIMENSIONS ARE IN mm



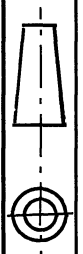
A - A
 SCALE 1 : 1



1. WELDED SURFACES ARE TO BE PUT ONE ON ANOTHER, WRINKLES, AND FOLDS ARE NOT ALLOWED.
2. AVOID BULKING WHILE WELDING FILM SEAMS.
3. UN. WELDED EDGES OF FILMS SHOULD BE TRIMMED OFF.
4. BAGS MAY BE MANUFACTURED FROM TWO PARTS.
5. BAGS MAY BE MANUFACTURED FROM THE FILM OF THICKNESS 0.200.

DATE	AUTHORITY	ZONE	AMENDMENTS	SIG AHSB	SIG DO
8.5.06			SCANNED & PRINTED WITHOUT CHANGE		

DRAWN -	CHD -	ASSY' DRG -
SCANNED - <i>W</i>	CHD <i>W</i>	DATE -
MATERIAL - <i>ADK</i>	DO <i>ADK</i>	SCALE - 1 : 2
POLYETHYLENE FILM Co O 150 2 GRADE GOST 10354-73	FOR COA(W)	ESTD mass -
PROTECTIVE FINISH -		

COA(W), JABALPUR
 DESIGN No 
 PART No **A - 902 A. 023**
 DS CAT No

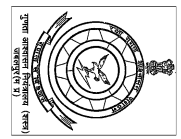
PREV DC Nos -
 DRG SEALED - 16360-W/DT 3-9-85
 PROV
 DO COA(W)

BAG

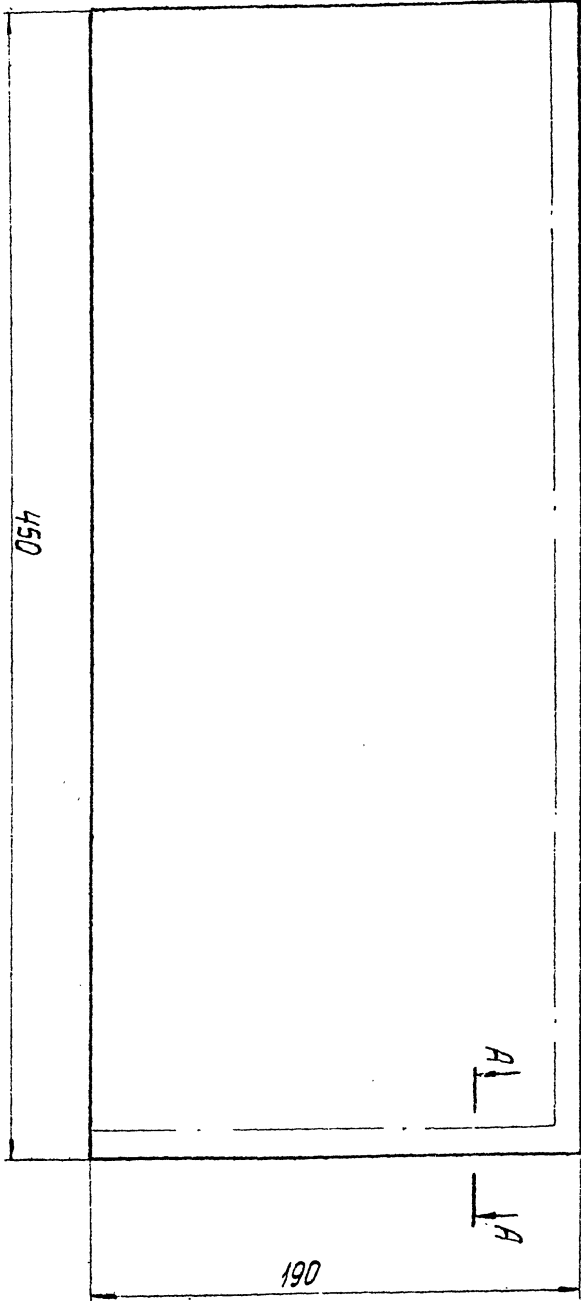
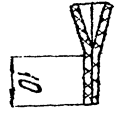
PART No. 8 7 6 5 4 3 2 1

Q-902 A. 024

DIMNS ARE IN mm



A-A
SCALE :- 1 : 1



1. WELDED SURFACES ARE TO BE PUT ONE ON ANOTHER WRINKLES AND FOLDS ARE NOT ALLOWED
2. AVOID BURNING WHILE WELDING FILM.
3. UN. WELDED EDGES OF FILMS SHOULD BE TRIMMED OFF.
4. BAG MAY BE MANUFACTURED FROM TWO PARTS.
5. BAG MAY BE MANUFACTURED FROM THE FILM OF THICKNESS 0.200.

MATERIAL :- LDPE GRADE AT TYPE -1 TO SPEC. ISS 9330-03:95
DC No 3336-ME DATED 15-9-95

DATE	AUTHORITY	ZONE	SCANNED & PRINTED WITHOUT CHANGE
8.05.06			
AMENDMENTS	SIG AHSP	SIG DO	

DRAWN:-	CHD:-	ASSY DRG:-
SCANNED:- <i>[Signature]</i>	CHD:- <i>[Signature]</i>	DATE:-
MATERIAL:- AS ABOVE	DO	SCALE:- 1 : 2
PROTECTIVE FINISH:-	FOR COA(W)	ESTD mass:-

PART No.	DESIGN No.
QQA(W), JABALPUR	
Q-902 A. 024	

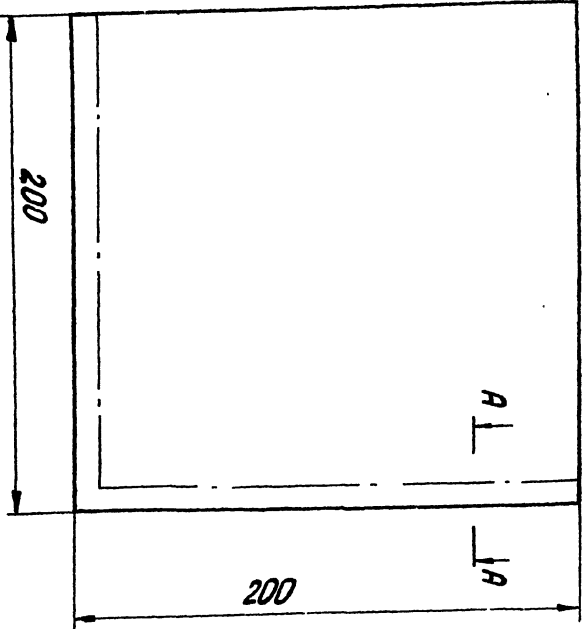
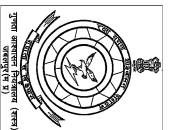
PREV DC Nos:- 16360-W & 18606-W DT 28-12-2000
DRG SEALED:- 16360-W/DT 3-9-85
PROV DO COA(W)

BAG

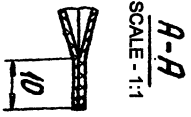
PART No. **Q-902 A. 024**
DS CAT No.

PART No. 8
PA 902 A - 025

7 6 5 4 3 2 1
 DIMENSIONS ARE IN mm



1. WELDED SURFACES ARE TO BE PUT ONE ON ANOTHER WRINKLES AND FOLDS ARE NOT ALLOWED
2. AVOID BURNING WHILE WELDING FILM.
3. UN. WELDED EDGES OF FILMS SHOULD BE TRIMMED OFF.
4. BAGS MAY BE MANUFACTURED FROM TWO PARTS.
5. BAGS MAY BE MANUFACTURED FROM THE FILM OF THICKNESS 0.200



28.06	DATE	AUTHORITY	ZONE	SCANNED & PRINTED WITHOUT CHANGE	SIG. DO	SIG. DO
				AMENDMENTS	AHSP	AHSP

DRAWN:-	CHD:-	ASSY DRG:-
SCANNED:- DKA	CHD:-	DATE:-
C/D/MAN	AHSP	SCALE:- 1:2
MATERIAL:- POLYETHYLENE FILM	DO	ESTD mass:-
FOR COA(W)		

PROTECTIVE FINISH:-	DESIGN No.

DRG SEALED PROV :- 16360-W DL-03-09-95

DO COA(W)

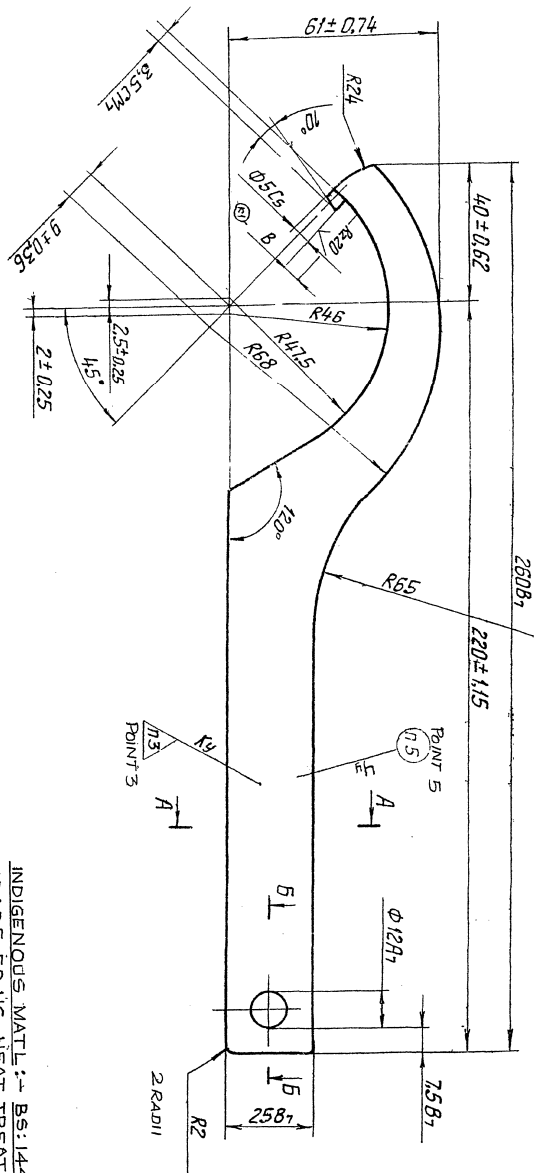
PART No. **PA 902 A - 025**
 DS CAT No.



COA(W), JABALPUR

PART No 8
 902.03.001

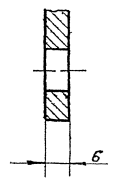
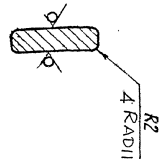
DIMENSIONS ARE IN mm



MATERIAL:- SHEET BG GOST 19903-74
 50 GOST 1577-70.

INDIGENOUS MATL :- B5:1449, PART 1 1983, SEC 4
 GRADE 50 HS HEAT TREATED TO ACHIEVE THE HARDNESS
 HRC 35 TO 40.

1. HRC 35...40.
 2. COATING : Zn9, CHROMATIZING.
 3. U,K SHOULD BE MARKED
 4. STRAIGHT LINEAR SECTION WITH A LENGTH OF NOT MORE THAN 5mm ON SECTION B IS ALLOWED.
 5. VY SHOULD BE MARKED WITH TYPE 70-5 GOST 2930-62
- ALT MATL:- Gde 50 HS/CS TO B5:1449 Pt.1-83, HEAT TREATMENT TO ACHIEVE HARDNESS AS PER DRG COATING:- ZINC PLATING TO FAC 3 TO 15 : 1573-70, FOLLOWED BY CHROMATE PASSIVATION TO IS: 1340-74.



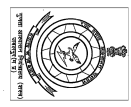
212.08/19113-W	HINDI NOMEIN ADDED									
45.06	SCANNED & PRINTED WITHOUT CHANGE									
DATE	AUTHORITY	ZONE	AMENDMENTS	SIG	SIG	SIG	SIG	SIG	SIG	SIG
				AHSP	DO	DO	DO	DO	DO	DO
PREV D/C Nos:- 16360-W & 1752-W/DT 12-10-83										

DRAWN:-	CHD:-	ASSY DRG:-
SCANNED:-	AHSP	SCALE:- 1:1
DATE:-	FOR COAWM	ESTD mass:- 0.220
MATERIAL:- AS ABOVE		
PROTECTIVE FINISH:-		

COAWM, JABALPUR	DESIGN No.
PART No.	902.03.001
DS CAT No.	

DRG SEALED:- 16360-W/DT 03-09-86
 DO COAWM

HOOK WRENCH
 हुक रेन्च



R280
 (W)