

MACHINE TOOL PROTOTYPE FACTORY, AMBERNATH

MPF		PARTLIST			NO OF SHEETS	SHEET No :
AMBERNATH		MACHINE : 125 mm SCCC WINDING M/C				48
		GROUP : TANK ASSY.			ASSEMBLY DRAWING No :	
		SUB GROUP :			YMT.SK.119.8000-10	
PART No	NO / GROUP	DESCRIPTION	MATERIAL	\$TD	DM	REMARKS
YMTSK-119						
8063	1	SL.HD. GRUB SCREW TYPE 'C' M6 X15 LG.	IS-6094			
8064	1	HEX.HD.SCREW M8 X 50 LG.	IS-1363			
8065	1	HEX. LOCK NUT, M8	IS-1364			
8066	4	HEX. SOCK HD. CAP SCREW M8 X 60 LG.	IS 2269			
8067	4	SPRING WASHER 9 φ	IS - 6735			
8068	4	LOCK NUT M8	IS-1364			
8069	2	S.R.D.G. BALL BEARING. 25 $\frac{7}{8}$ X 47 $\frac{7}{8}$ X 12 THK.	SKF - 6005			
8070	2	INTERNAL CIRCLIP φ47	IS - 3075			
8071	4	PARALLEL KEY. 6 X 6 X 20	IS - 2710			
8072	2	PARALLEL KEY 6 X 6 X 40	IS - 2710			
8073	4	CIRCLIP EXTERNAL φ20	IS - 3075			
8074	2	CIRCLIP EXTERNAL φ22	IS - 3075			
8075	2	HEX. HD. SCREW M8 X15 LG.	IS-1363			
8076	2	HEX.HD.SCREW M6 X 20 LG.	IS-1363			
8077	2	SPRING WASHER φ7	IS - 6735			
8078	2	HEX. NUT M6	IS - 1364			

REWORKED
131
18/8

DATE: _____ FOR: _____

SIGN: _____

OU = ORDERED UNMACHINED S = STOCK
OP = ORDERED PREMACHINED N = TO BE ALTERED

MACHINE TOOL PROTOTYPE FACTORY, AMBERNATH

MPF

AMBERNATH

PARTLIST

MACHINE : 125mm SCCC WINDING M/C
GROUP : TANK ASSY.

NO OF SHEETS

SHEET No :

49

ASSEMBLY DRAWING No :

YMTSK-119-8000-10

PART No

NO / GROUP

DESCRIPTION

MATERIAL

STD

DM

REMARKS

YMTSK-119

6

HEX. SOC.HD. SCREW
M5 X 12 LG.

15 : 2269

8080

CYLINDRICAL PIN
3φ - m6 X 20 LG.

15 : 2393

8081

2 NUT. M-16

15 : 1364

8082

2 SPRING WASHER
φ18

15 : 6735

8083

2 CYLINDRICAL PIN
8φ - m6 X 30 LG.

15 - 2393

8084

1 SL.HD. GRUB SCREW M6 X
TYPE 'C' 6g

15 : 2388

8085

1 HEX.HD. SCREW M8 X 30 Lg

15 : 1363

8086

1 LOCKNUT M8

15 : 1364

8087

2 CIRCLIP (EXT) 40φ
TYPE 'A'

15 : 3075

8088

4 DRAIN PLUG
BSP 3/8"

BRASS / STAINLESS
STEEL

ADD ~ 8.12.01
+ 100

WIP PENDING 15/9
10/15/8


DATE :
FOR :

SIGN :

OU = ORDERED UNMACHINED S = STOCK

OP = ORDERED PREMACHINED N = TO BE ALTERED

MACHINE TOOL PROTOTYPE FACTORY, AMBARNATH

M.P.F.		PART LIST : 125mm SEMI CMB. CRTDG. CASE		ORDER NO.	SER. NO.
AMBARNATH		GROUP : WINDING M/C.		50	
SUB GROUP : TANK ASSY.				ASSY. DRG. NO.	
				VMT-SK-119-8000-10	
PART NO.	NO. OFF	DESCRIPTION	MATERIAL	REMARKS	
VMT. SK. 119.					
8100 ✓ - 12	1	CYLINDER	MANUFACTURED FROM VMT-SK-119-8100-42	} WELDED TOGETHER	
8200 ✓ - 10	1	TANK BODY	MANUFACTURED FROM VMT-SK-119-8200-40		
8300 ✓ - 13	1	ADAPTOR	MANUFACTURED FROM VMT-SK-119-8300-42		
8400 ✓ - 14	2	BRACKET	MANUFACTURED FROM VMT-SK-119-8400-42		
8500 ✓ - 12	1	HANDLE	MANUFACTURED FROM VMT-SK-119-8500-43		
8600 ✓ - 12	2	BRACKET	MANUFACTURED FROM VMT-SK-119-8600-42		
			APPROVED BY  9/22/99		
CHD. BY NATH AK		SIG. + Code		FORMAT NO. 444002	
DATE 02/06/99					

MACHINE TOOL PROTOTYPE FACTORY, AMBERNATH

MPF

AMBERNATH

MACHINE : WINDING M/C
 GROUP : 125 mm . SCCC
 SUB GROUP : TANK ASSY.

PARTLIST

NO OF SHEETS

SHEET No: 51

ASSEMBLY DRAWING No :
 VMT. SK-119. 8000-10

PART No	NO / GROUP	DESCRIPTION	MATERIAL	STD	DIM	REMARKS
YMTSK-119						
8700-12	1	HANDLE	TO BE MFG. FROM	DRG. NO.	YMTSK-119-8700-42	
8800-12	1	HANDLE	TO BE MFG. FROM	DRG. NO.	YMTSK-119-8700-42	
8900-11	1	ROLLER	TO BE MFG. FROM	DRG. NO.	YMTSK-119-8900-42	
8100-A13	1	SCRAPPER SHAFT	TO BE MFG. FROM	DRG. NO.	YMTSK-119-8100-A42	
8200-A14	1	STOP.	TO BE MFG. FROM	DRG. NO.	YMTSK-119-8200-A43	

APPROVED
 8/28/77

DATE: _____ SIGN: _____
 FOR: _____
 OU = ORDERED UNMACHINED S = STOCK
 OP = ORDERED PREMACHINED N = TO BE ALTERED

MACHINE TOOL PROTOTYPE FACTORY, AMBARNATH

M.P.F. AMBARNATH	PART LIST : 125mm SEMI CMB. CRTDG. CASE		ORDER NO.	SHT. NO.
	GROUP :	WINDING M/C.	ASBY. DRG. NO.	52
SUB GROUP : TANK ASSEMBLY		VMT- SK- 119- 8100 -42		
PART NO.	NO. OF	DESCRIPTION	MATERIAL	REMARKS
VMT. SK. 119.				
-8101 -14	1	END CAP	STAINLESS STEEL IS:6603	} WELDED TOGETHER
-8102 -14	1	TUBE	STAINLESS STEEL IS:6603	
-8103 -14	1	BOSS	STAINLESS STEEL IS:6603	
-8104 -14	1	TUBE	STAINLESS STEEL IS:6603	

APPROVED
15/11/18

CHD. BY NATH AK SIG. *[Signature]* FORMAT NO. 44-002
 DATE 16.6.97