

NOTING

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CCS / PV / 47 / 16
Cartg Case Shop
Date :- 07/12/2015

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Sub : Prequalification Criteria for 125mm Cartg Case Pre-cup Component (Annealed) as per drg No. CC- 471 D

Ref : M / F & CC letter no. PQ / OTE / M & FCC dated 16/11/2015.

With reference to above, Pre qualification Criteria for 125 mm Cartg Case Pre-cup Blank (Annealed) as per drg No. CC- 471 D. Details are mentioned below.

Item code – 0131080105

Nomenclature – Pre-cup Component (Annealed) For 125 MM SCCC (Base) to OFAJ Drg no. CC- 471 D (I / C: 0131080105)

Material Specification (Essential) :- Rolled steel plate as per Drg. No. CC – 471 D

Pre – Qualification Criteria (Essential) :-

- 1) Material to be outsourced from M/S VISL / SAIL / STARWIRE
- 2) Firm should have Heat Treatment Furnace.
- 3) Slitting / Shearing facility
- 4) Turning / Milling / Grinding Facility for facing of the Blank
- 5) Hydraulic press capacity 2500 ton

< Firm should have

Desirable Criteria :-

- 1) Pickling, Washing and Fast Phosphating Facilities
- 2) Chemical and Mechanical properties including Impact strength checking facilities as mentioned in Drg No. CC – 471 D
- 3) Ultrasonic testing Facilities
- 4) Micro and Macro structure testing facilities
- 5) Dimensional inspection facilities as mentioned in Drg No. CC – 471D

Note: For material specifications, properties and dimensions, before bidding firm has to study Drgs no. CC- 471 D .

WF
WM/ QC

WM - QC
WM/ QCIM

HOS / CCS

DGM / CCS
27/12/15

JGM / FS

AGM / ANS 14/12

AGM / SK

(Approved / Not Approved)

Sr. General Manager