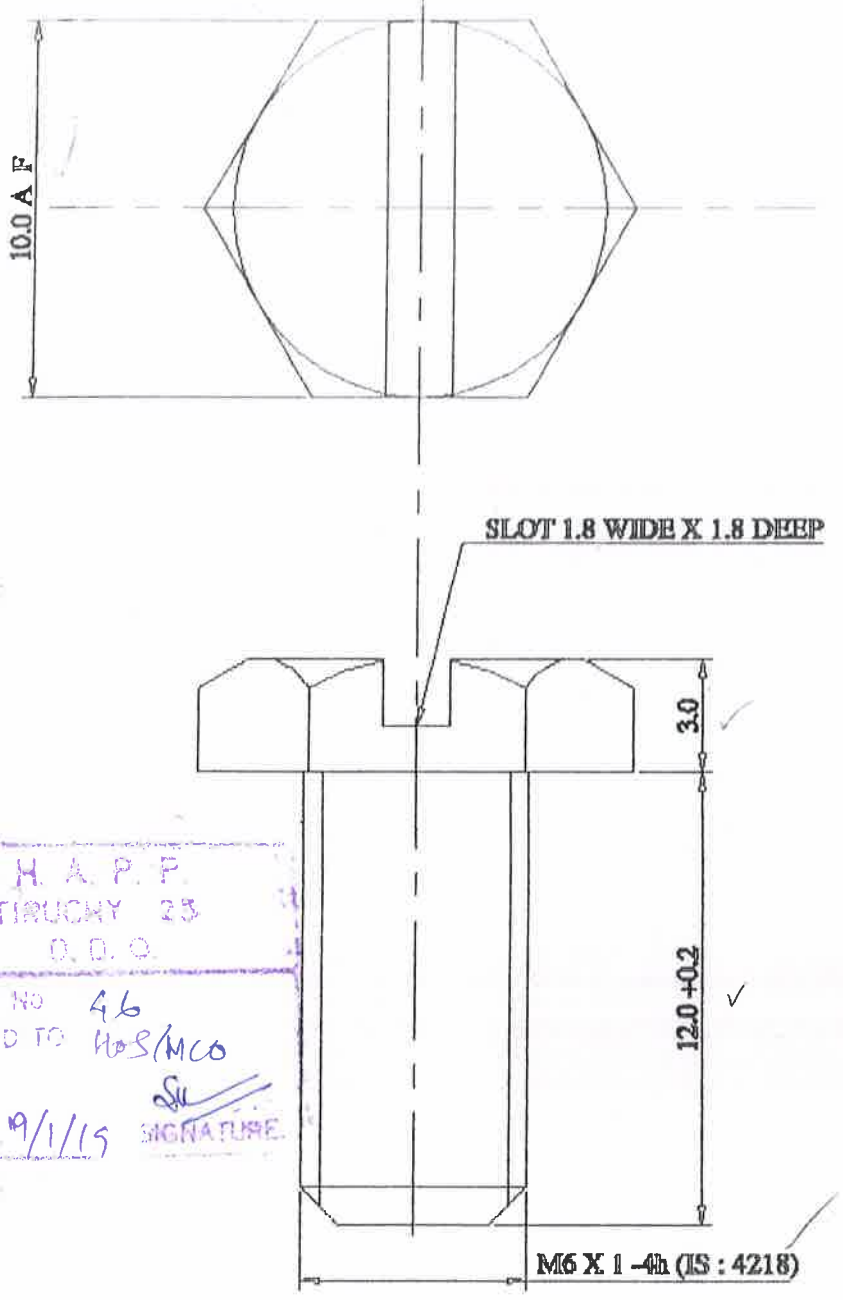
DRG: No	GEN. TOL. MEDIUM CLASS TO IS : 2102	DRG. CONVENTIONS CONFORM TO INDIAN STD, DIMNS IN mm UNLESS OTHERWISE STATED.
C SCW 120 1 602 0		

TRADE ACTION



NOTES :

1. REMOVE ALL SHARP EDGES & BURRS
2. SURFACE ROUGHNESS N8
3. BOLT AS PER IS:1364
4. CADMIUM PLATING WITH CHROMATE PASSIVATION IS:1572 GRADE "B" TYPE-2

ESTIMATED MASS: 0.004 kg

MATL:
STEEL, IS:2073, C40 OR B.S. 970 Pt 1 080 M40(NORRM) OR B.S.970 EN 8

H. A. P. P.
TIRUCHY 23
D. D. O.
COPY NO 46
ISSUED TO HoS/MCO
DATE 9/1/19 SIGNATURE

ISSUED BY STANDARD CELL
MPS No:- 18019 dtd 18/1/19
DATE: 9/1/19 SIGNATURE:

REF.: ARDE DRG. No.:2120 , PART No. ISX 455 Ack Controlled dwg. not recd. from ARDE.

ISS.	ALTERATIONS	SIG & DT

REV.	ALT.NO	DATE	SIGN
DRAWN			
CHECKD.			
APPRD.			SHEET
DATE		22.03.01	1OF1
SCALE	5:1		REV
SECTION	DESIGN		0

TITLE : SCREW (HEX. HD M6 X 1- 12mm LONG)

HEAVY ALLOY PENETRATOR PROJECT
TIRUCHIRAPALLI

DRG. NO:
C SCW 120 1 602 0