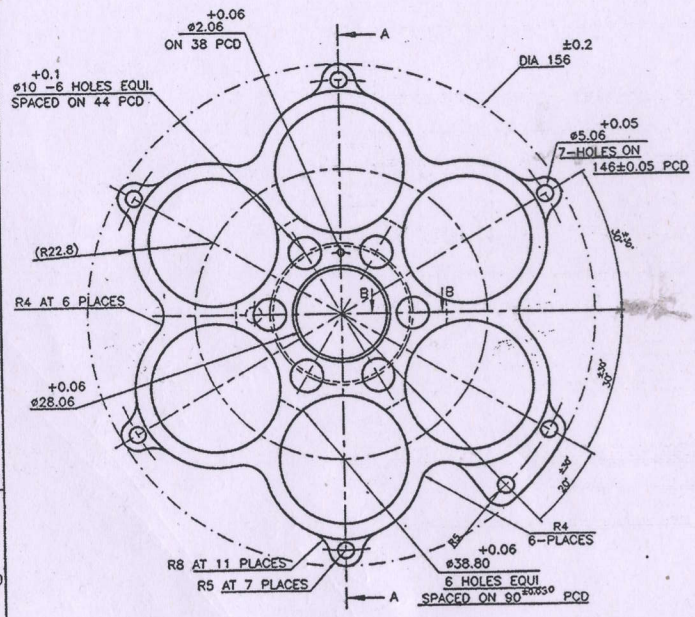
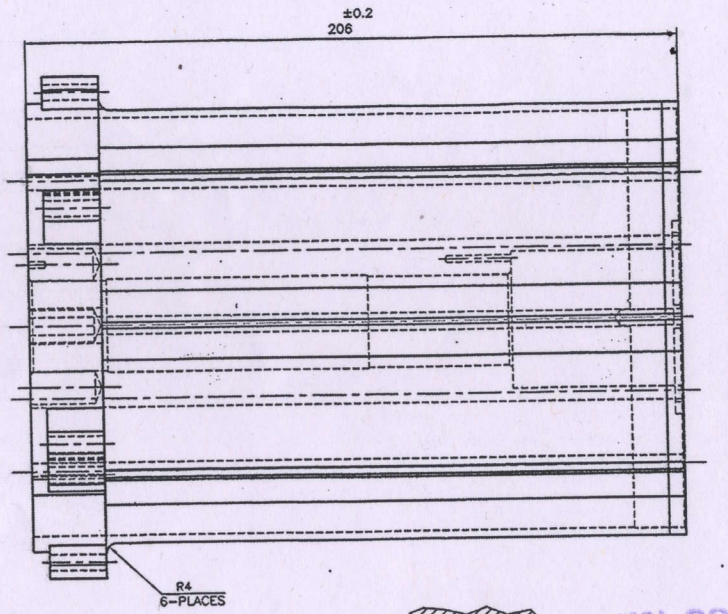
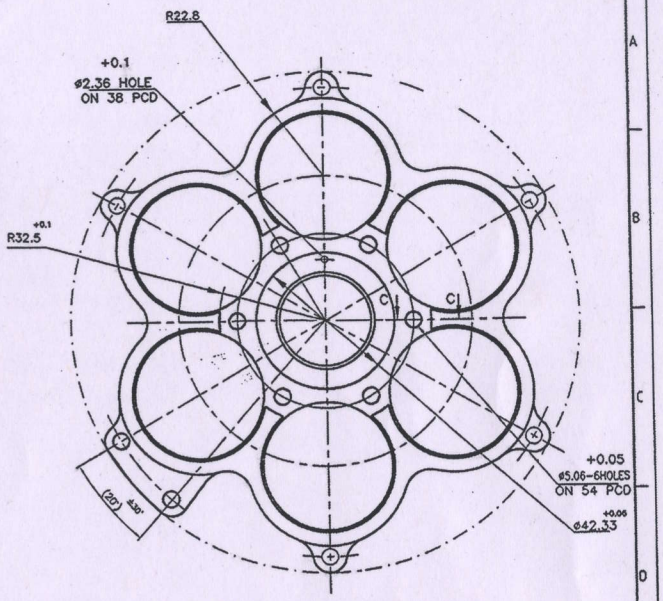
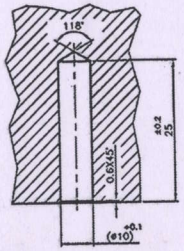
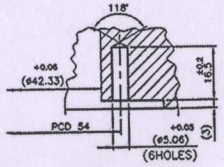








SECTION AT B–B

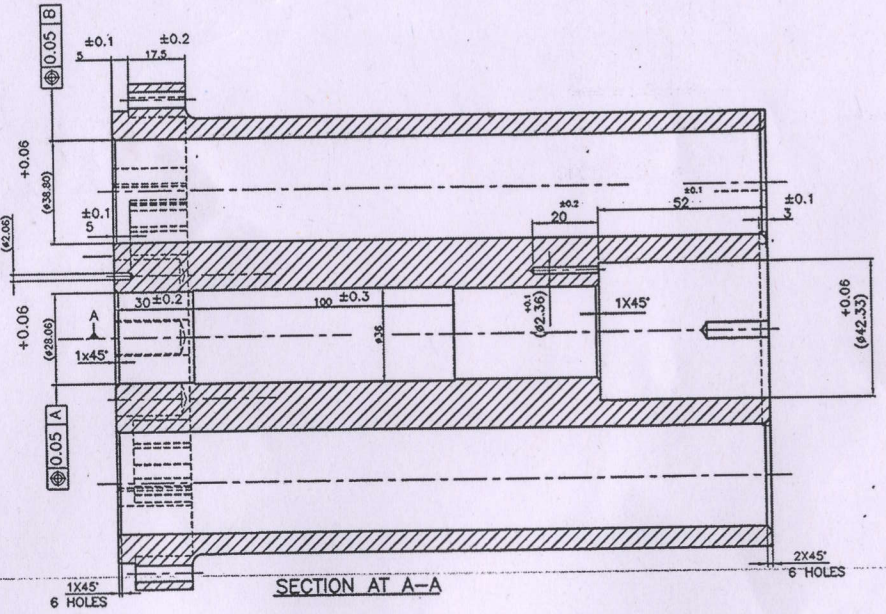


SECTION AT C–C

UN CONTROLLED COPY

MATERIAL : AL 7075 WITH T6 CONDITION.
ALTERNATE MATERIAL : DTD – 5124

CERTIFIED CORRECT COPY
OF APPROVED DRAWINGS
AT THIS DATE 02/1/18
S. Venkatesh
Design & Drawing Office
Ordnance Factory,
Tiruchirappalli-620016



SECTION AT A–A

SEMI FINISHED
BEFORE HARD ANODIC COATING

DIMENSIONS ARE IN mm.
UNTOLERATED DIMNS. AS PER IS : 2102 (MED)
SHARP CORNERS SHOULD BE BLUNT TO R 0.5

HOS/PS-2

PART NO.	DESCRIPTIONS	NO OFF	MATERIAL	TREATMENT	REMARKS
	SIGNATURE & DATE.	SUB: SEMI FINISHED BLANK BEFORE HA COATING			SCALE NTS
	TRACED	FOR: CYLINDER SUB ASSY. OF 38mm MSL			STORE DRG.NO. TEND–2236 (33P 2011)
	DRAWN	DES.REF.NO.			
	CHECKED	DRG. No.: TEND :2529			OPERATION NO.
	HOS/D&DO	ORDNANCE FACTORY TIRUCHIRAPPALLI–16.			SHEETS: 1
	KGW. OFFICER FOR MSL				SHEET No.: 1
	OFFICER/ D&DO				
AMENDMENTS	SIG. & DATE	APPROVED ON. 07/07/2017			