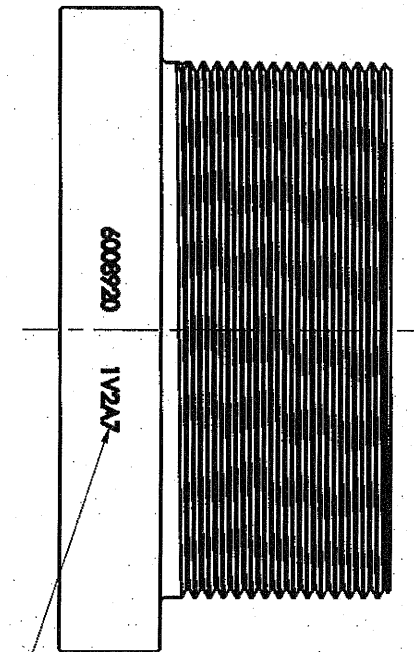


M-1015

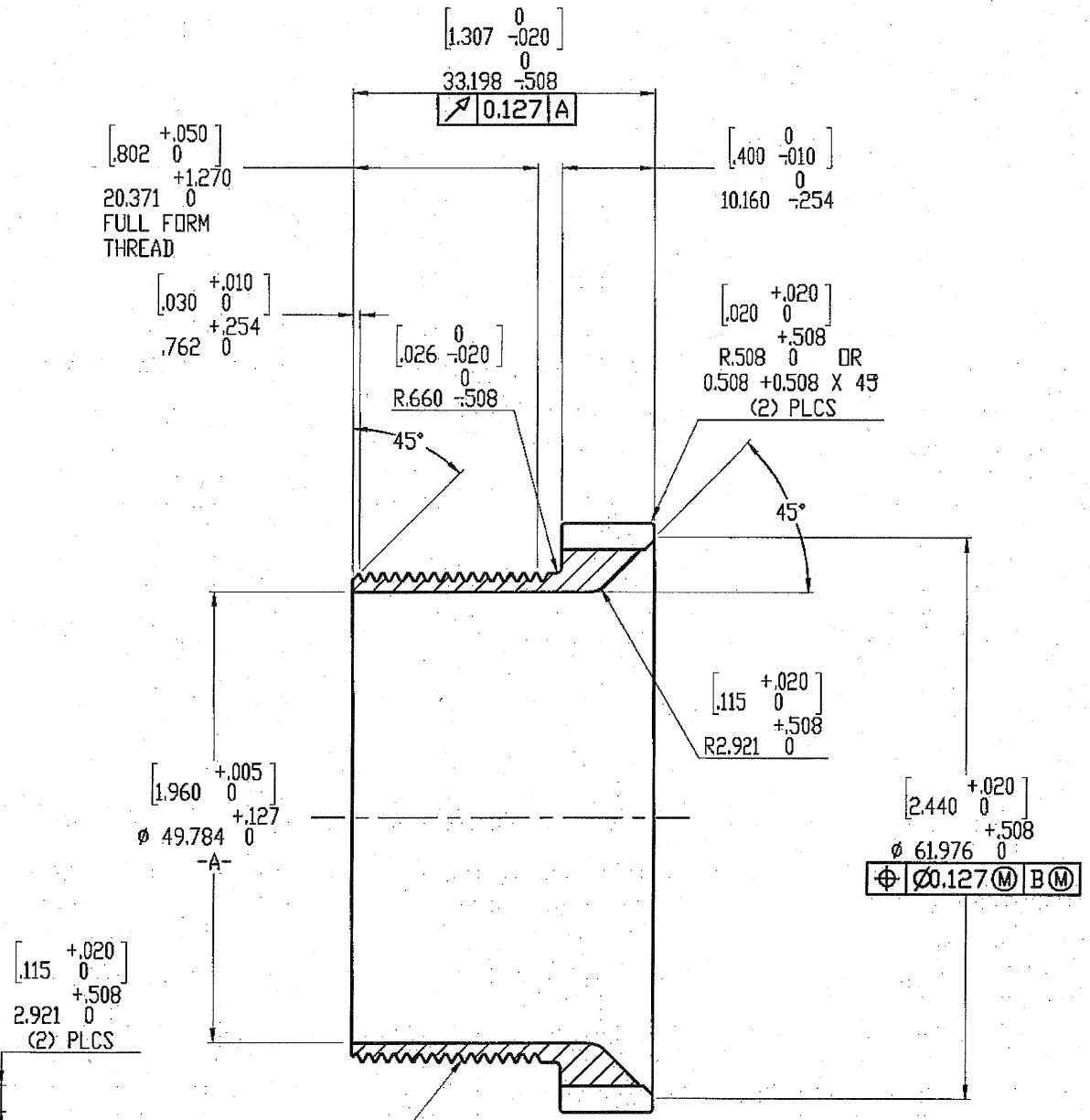
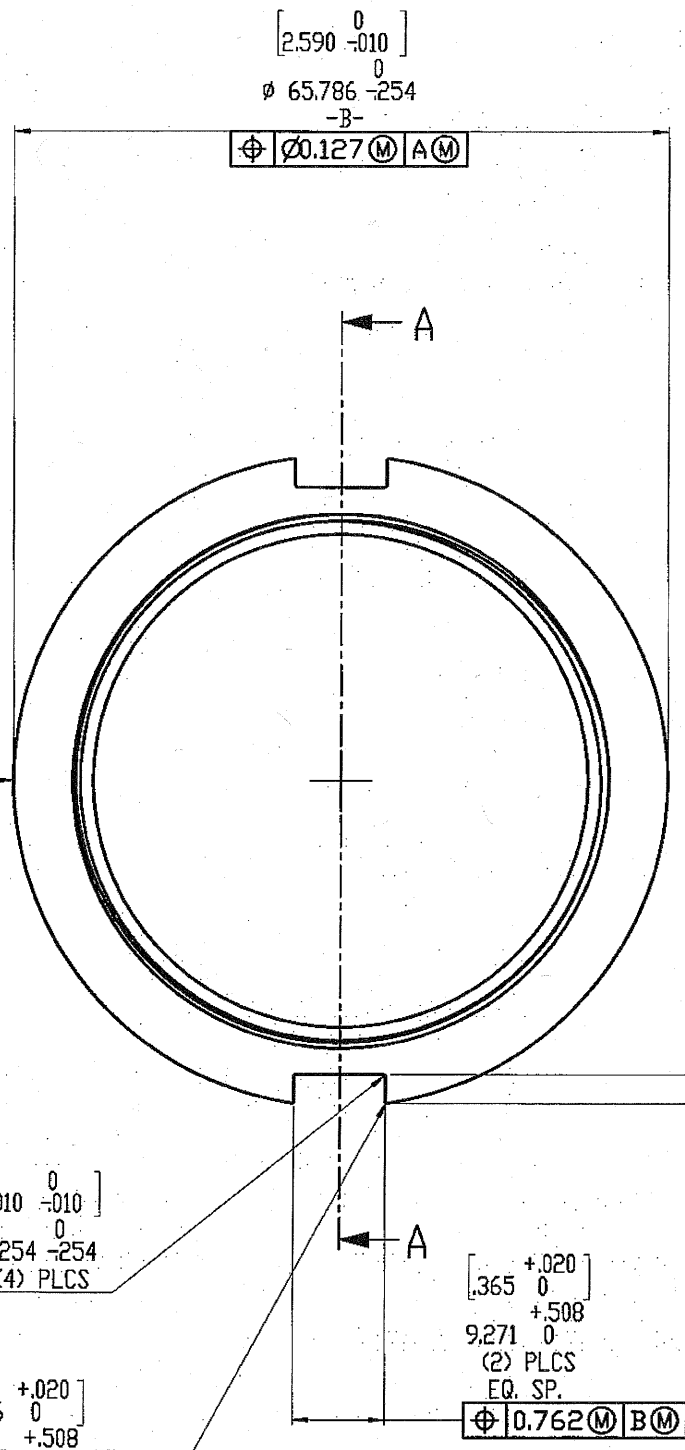
NOTES:

1. FINISH $\sqrt{32}$ ALL OVER.
2. BREAK ALL EDGES 0.076 +0.305 UNLESS OTHERWISE SPECIFIED.
3. MATERIAL: CASTING, IRON, MALLEABLE, PEARLITIC, ASTM A220, GRADE 45006 OR CONTINUOUSLY CAST GRAY IRON BAR ASTM A48, CLASS 40 (DURA-BAR G2).
4. FINAL PROTECTIVE FINISH: MALLEABLE OR DUCTILE IRON: FINISH 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171.
5. ASME Y14.5M-1994 APPLIES.
6. ALTERNATIVE MATERIAL: IRON, DUCTILE CASTINGS, ASTM A536, GRADE 80-55-06 OR ASTM A536, GRADE 65-45-12.
7. MIL-STD-2175, CLASS 2, GRADE C, SHALL BE APPLICABLE FOR INSPECTION OF MALLEABLE OR DUCTILE IRON CASTINGS.

NOTE 7 APPLIES RT



INSCRIBE OR CAST PART NUMBER 6008920 AND PRIME CONTRACTOR'S CAGE CODE IDENTIFICATION, 1.575 ± 0.381 HIGH X 0.127 +0.381 DEEP.



REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	CREATE DRAWING	5/30/2015	G. HERSHBERGER
	B	MATERIAL ADDED ASTM A48 CLASS 40(DURA-BAR G2)	6/3/2015	G. HERSHBERGER

SECTION A-A

UN CONTROLLED COPY
 CERTIFIED CORRECT COPY OF APPROVED
 DRAWINGS AT THIS DATE 29-09-2021

Provisionally Approved
 4 AUG 2021
 Design & Drawing Office
 ORDNANCE FACTORY, TIRUCHIRAPPALI - 620 016.

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	INTERPRET GEOMETRIC TOLERANCING PER: MATERIAL: FINISH: DO NOT SCALE DRAWING	CHECKED: ENG APPR: NFG APPR: D.A. COMMENTS:	BEARING, BREECH, 00W50BMG
	SIZE: C	PART NUMBER: 6008920	REV: B
	SCALE: 2:1	WEIGHT:	SHEET 1 OF 1