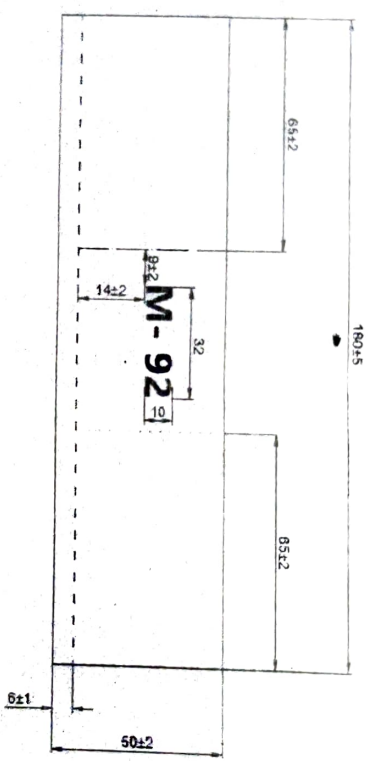


Drawing/Specification  
Checked & Vetted  
For General Manager  
Performance Factory Nalandra  
DO/Signature 14/03

NO-BI-28W-ES2MB ON JAW  
DRG. CONVENTIONS CONFORM TO IS SPECIFICATIONS  
DIMENSIONS ARE IN MM.

OFN PROPERTY.

The information contains in this drawing is to be used for official purposes only and shall not be reproduced or transmitted in any form or by any means or disclosed to any third party without prior permission from OFN.  
This shall be returned to OFN when no longer contractually required.



NOTE:-

MARKING SHALL BE DISPLAYED IN FONT SIZE 10MM, BLACK CHARACTERS  
UNLESS AND OTHERWISE SPECIFIED USING PAINT, STENCILING LEAD FREE.

R/NO	DATE	AUTHORITY	DRG. MADE INTO COMA(A) FORMAT & NOTES ADDED
	21/04/2022		

REV.	DATE	BY	CHKD.	REVISION
01				

ASSY DATA	DESIGNER'S REF.
PART NO. D.S. CAT NO.	

MARKING OF EMPTY IGNITER BAG ASSEMBLY FOR 155mm BMCS M92

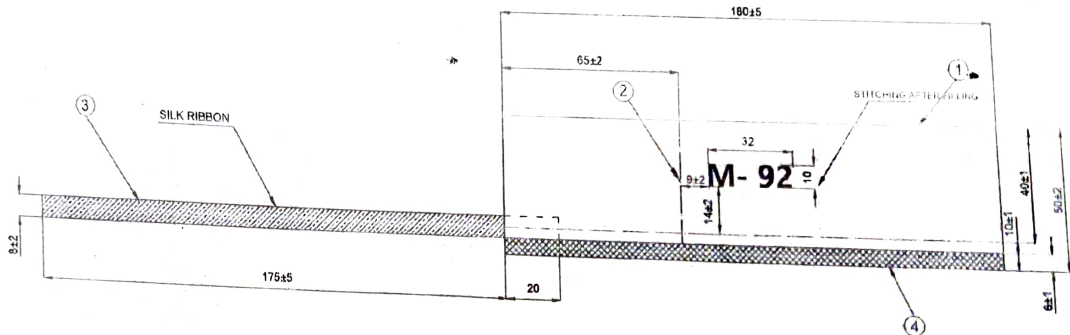
BASED ON DETAIL TOT DRG. NO. 08304-M0000-222

10-BF-Z6-S-MCS-M92-04

DRG. CONVENTIONS CONFORM TO IS SPECIFICATIONS  
DIMENSIONS ARE IN mm.

OFN PROPRIETY.

The information contains in this drawing is to be used for official purposes only and shall not be reproduced or transmitted in any form or by any means or disclosed to any third party without prior permission from OFN.  
This shall be returned to OFN when no longer contractually required.



NOTES:

1. MATERIAL THREAD: THREAD POLYESTER TYPE 1 CLASS SIZE E TO FED SPEC V.T.285 D.
2. SEAM TYPE SSa-1; 3 - 5 STITCHES PER cm TO FED-STD-751 A AMDT 1.
3. SILK RIBBON TO BE STITCHED INTO IGNITER BAG AS INDICATED.
4. SEAM TYPE: OVERLOOKING STITCH SEAM WIDTH 9mm STITCHED WITH BLUE THREAD.
5. AFTER FILLING OF THE IGNITER, THE BAG SHALL BE STITCHED CLOSED IN THE SAME WAY AS THE OPPOSITE END.
6. FOR EMPTY MARKING OF IGNITER BAG SEE MARKING DRAWING: BMCS-M92-IB-04.

21.04.2022		DRG. MADE INTO COMA(A) FORMAT & NOTE'S ADDED		PREPARED: [Signature] CHECKED: [Signature] APPROVED: [Signature]		ASSY DRG. 	
REV.	DATE	AUTHORITY	REVISION	ZONE	APP.	DATE	DESIGNER'S REF.
DRG. SEALED				PROTECTIVE PAPER		PART NO. BMCS-M92-IB-01 D S CAT NO AHSP:	

IGNITER BAG ASSEMBLY FOR 155mm BMCS M92 (EMPTY)

BASED ON GENL. TGT EMPG NO 08/04/00/002 201

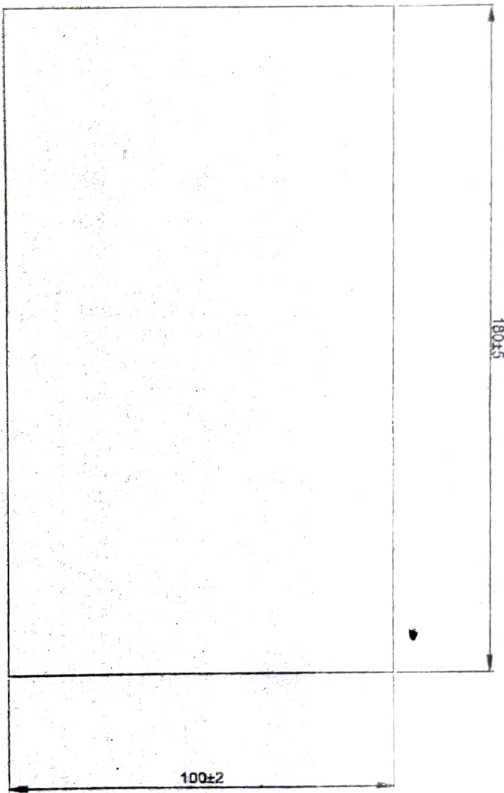
Drawing/Specification  
Checked & Vetted  
*Mari*  
DO/Std.Cell 14/03  
For General Manager  
Ordnance Factory Nalanda

20-BI-28W-SCW6 ON 12V/4

DRG. CONVENTIONS CONFORM TO IS SPECIFICATIONS  
DIMENSIONS ARE IN MM.

OFN PROPERTY.

The information contained in this drawing is to be used for official purposes only and shall not be reproduced or transmitted in any form or by any means or disclosed to any third party without prior permission from OFN.  
This shall be returned to OFN when no longer contractually required.



NOTES:

1. MATERIAL: CLOTH IGNITER TYPE 2 TO MIL-C-13614 AMDT 4  
ALTERNATIVE MATERIAL: CLOTH IGNITER TYPE 1 CLASS B TO MIL-C-13614 AMDT 4
2. CLOTH TO BE DYED SIGNAL RED TO SPEC FEDERAL STD. 595, FROM COLOUR SHADE 1-1098 TO 1-1400.
3. ALL DYED USED SHALL BE SUBJECTED TO TESTING FOR COMPATIBILITY WITH PROPELLANT MATERIAL.

Drawing/Specification  
Checked & Vetted

DO/Side Cell 1A/103  
For General Manager  
Finance Factory Nalanda

REV.	DATE	AUTHORITY	REVISION	ZONE	REV.	DATE	REVISION	ZONE	REV.	DATE	REVISION	ZONE	REV.	DATE	REVISION	ZONE	REV.	DATE	REVISION	ZONE
	21.04.2022																			
DRG. MADE INTO COAM/1 FORMAT & NOTES ADDED																				
DRG. SEALING																				
DESIGNER'S REF.																				
PART NO.																				
DS. CAT. NO.																				
AHSP.																				

BODY IGNITER BAG M92 FOR 155mm BMCS M92

BASED ON DENEL TOT DRG. NO. 03304-000801-203