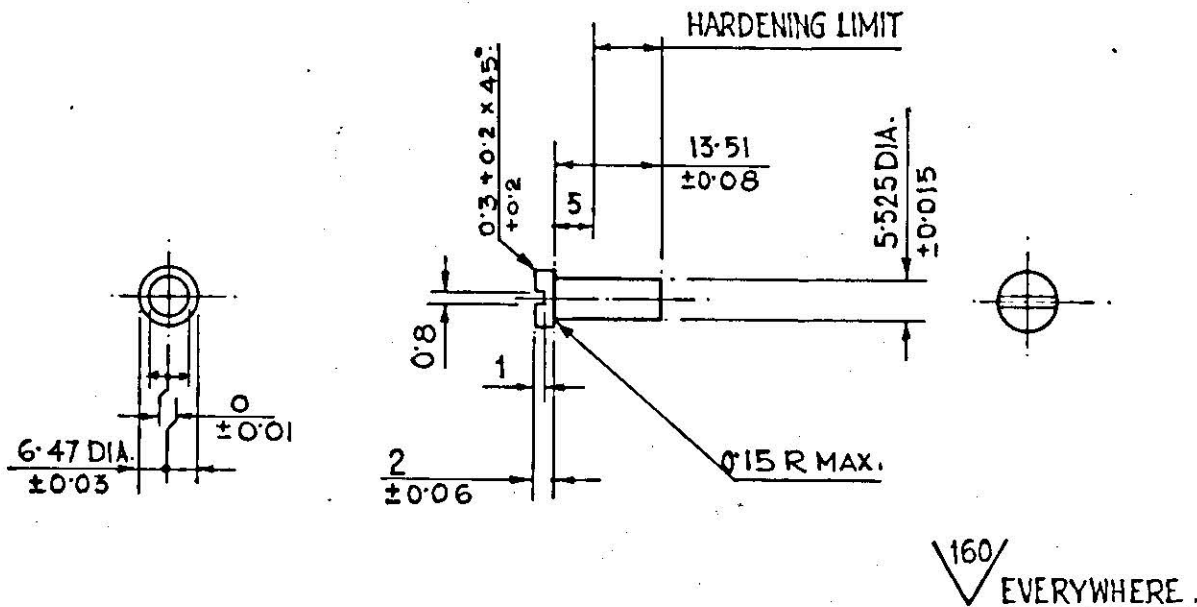


629900-5001
1005-006629ON
DS. CATDRAWING CONVENTIONS CONFORM TO JSG-0104
DIMNS. ARE IN mm.

DC No. 27011-SA, DT. 14-01-2017:- MATERIAL AMENDED.

08.04.2002.	25321-SA	RECORD OF RECEIPT CANCELLED AND DRG. SEALED AFRESH.	CD	BA
12-3-95	22901-SA.	DIMS. 0.3 ± 0.2 x 45° WAS K (0.3 ± 0.5), 0.15R MAX WAS 2 (0.15). NEG. RE-TRACED & DRG. RE-SEALED AS A RECORD OF RECEIPT.	SL	PER. COL
		PREVIOUS DC NOS. 15537-SA, 17846-SA, 17946-SA, 18035-SA, 19721-SA, 21721-SA & 22632-SA		COPY

DATE	AUTHY	BRIEF RECORD	ZONE	I/C; D.O.	G.O.
SEALED - DC NO. 25321-SA - DT. 08.04.2002.			SIGN		

DRN	CHD	TRD	COMP.	ASSY.	1005-006628
SCALE: ~ 1:1		EST. MASS			

MFG/INSP. INSTRUCTIONS

DT. 1.3.95	1/C; D.O.	APPROVED NEG. RE-TRACED
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MATERIAL.	IS: 5517-1993 DESIGNATION 55C8	AHSP	CQA(SA), ICHAPUR
H.T./ HARDNESS.	QUENCHED AND TEMPERED, 67-70 HRA.	DGNR'S REF.	
PROTECTIVE FINISH.	PHOSPHATE TO SPECN. JSS: 0465:01-1988, CLASS-II, OIL FINISH	PART NO.	
NOMENCLATURE	COCKING STUD	DRG. NO.	A 1914
		DS. CAT. NO.	1005-006629