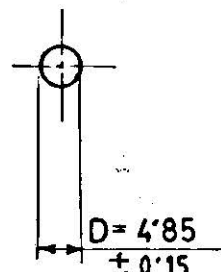
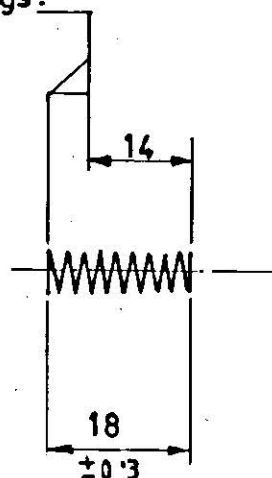


419000-09EG.

ON  
D.S.CAT

DIMNS ARE IN m m.

$P = 2.57 \text{ Kgs.}$   
 $\pm 0.49$



1. WIRE DIAMETER:-  $0.8 \pm 0.01$
2. MINIMUM NUMBER OF COMPLETE COILS:-  $10 \frac{1}{2}$   
(AFTER GRINDING SEE No.5)
3. MAXIMUM SOLID LENGTH:- 10
4. HELIX:- LEFT HAND OR RIGHT HAND.
5. END COILS HAVE TO BE GROUND (SEE No.2.)
6. CHECK DIA.D MAX. BY MEANS OF A RING,  
THE THICKNESS OF WHICH IS 10 m m.
7. THE END COILS HAVE TO BE GROUND SQUARE TO THE SPRING AXIS.

HEAT TREATMENT :-

THE SPRING AFTER COILING ARE TO BE STRESS RELIEVED AT 260°C FOR 15 MINUTES.

DC No. 27017-SA, DT. 27-01-2017

|                                                                                                  |                          |                                                                                                                                                                                        |                    |                                               |              |               |
|--------------------------------------------------------------------------------------------------|--------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------|-----------------------------------------------|--------------|---------------|
| 27-01-06                                                                                         | 26151-SA                 | PROFORMA CHANGED, PROTECTIVE FINISH SPECN. ADVANCED, IN ASSY. COLUMNS CAT NO. 1005-006566, 1005-006565 & 1005-006560 WAS CISA-391 CISA-390 & CISA-483 NEG. RE-TRACED & DRG. RE-SEALED. |                    |                                               | Auth<br>C.D. | Man<br>D.A.C. |
|                                                                                                  |                          | PREVIOUS D.C. NOS. 15576-SA, 16512-SA, 17609-SA, 22691-SA & 25384-SA.                                                                                                                  |                    |                                               | COPY         | COPY          |
| DATE                                                                                             | AUTHY.                   | BRIEF RECORD.                                                                                                                                                                          |                    | ZONE                                          | I/C, D.O.    | G.O.          |
| SEALED :- D.C. No. 25384-SA DT. 04-06-2002.                                                      |                          |                                                                                                                                                                                        |                    | SIGN.                                         |              |               |
| DRN.                                                                                             | CHD.                     | TRD. <i>Baniv</i>                                                                                                                                                                      | COMP. <i>Baniv</i> | AHSP. CQA(SA), ICHAPUR                        |              |               |
| SCALE :- 1:1                                                                                     |                          | EST. MASS                                                                                                                                                                              |                    |                                               |              |               |
| DT.                                                                                              | <i>Auth</i><br>I/C, D.O. | APPROVED DT.<br>NEG. RE-TRACED                                                                                                                                                         |                    | ASSY. 1005-006566, 1005-006565 & 1005-006560. |              |               |
| MATERIAL :- IS: 4454 PT-1: 2001 GRADE DH. 0.8mm.                                                 |                          |                                                                                                                                                                                        |                    |                                               |              |               |
| H.T/HARDNESS:- AS STATED                                                                         |                          |                                                                                                                                                                                        |                    | DGNR'S REF.                                   |              |               |
| PROTECTIVE PHOSPHATE TO SPECN. JSS 0465-01:1994<br>FINISH :- CLASS II (ACCELERATED), OIL FINISH. |                          |                                                                                                                                                                                        |                    | PART No. 1070                                 |              |               |
|                                                                                                  |                          |                                                                                                                                                                                        |                    | DRG. No. A 1351                               |              |               |
| NOMENCLATURE: <u>CONTROL SPRING,</u><br><u>CARTRIDGE GUIDE PAWL.</u>                             |                          |                                                                                                                                                                                        |                    | D.S.CAT. No. 5360-000517                      |              |               |