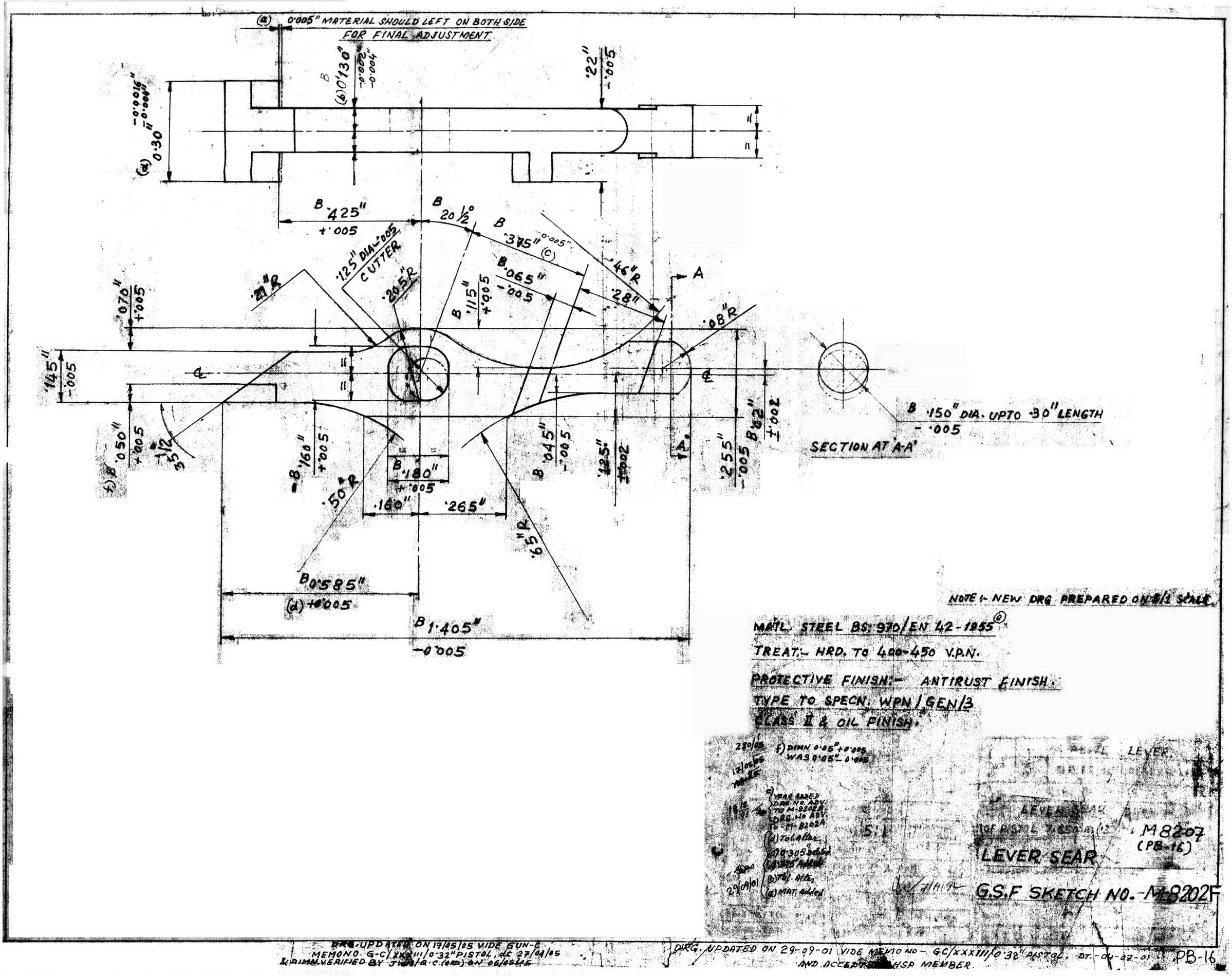

(a) 0·005" MATERIAL SHOULD LEFT ON BOTH SIDE FOR FINAL ADJUSTMENT
(b) 0·130" -0·002" -0·004"
·22" -·005
(a) 0·30" -0·0016" -0·004"
B ·425" +·005
B 20½°
B ·375" -0·005" (c)
·46" R
·28"
A
·125" DIA -·005 CUTTER
·205" R
·21" R
B ·065" -·005
B ·115" +·005
·08" R
·070" +·005
·145" -·005
B ·150" DIA. UPTO ·30" LENGTH -·005
SECTION AT 'A-A'
(f) B ·050" +·005
35½°
B ·160" +·005
·50" R
B ·180" +·005
·160"
·265"
B ·045" -·005
·125" ±·002
·255" -·005
B ·02" ±·002
·65" R
B 0·585" (d) +0·005
B 1·405" -0·005
NOTE :- NEW DRG PREPARED ON 5/1 SCALE
MAT'L. STEEL BS: 970/EN 42-1955 (e)
TREAT:- HRD. TO 400-450 V.P.N.
PROTECTIVE FINISH:- ANTIRUST FINISH.
TYPE TO SPECN. WPN/GEN/3
CLASS II & OIL FINISH.
f) DIMN 0·05" +0·005 WAS 0·05" -0·005
e) YEAR ADDED DRG. NO. ADV. TO M-8202B DRG. NO. ADV. TO M-8202A
(d) Tol. Alter
(c) 0·305" Deleted
(b) Tol. Alter
(a) MAT. Added
5:1
LEVER SEAR
M8207 (PB-16)
LEVER SEAR
G.S.F SKETCH NO. M8202F
DRG. UPDATED ON 17/05/05 VIDE GUN-C MEMO NO. G-C/XXXIII/0·32" PISTOL, dt 27/04/05 & DIMN VERIFIED BY JWM/Q.C.(ORD) ON 06/05/05
DRG. UPDATED ON 29-09-01 VIDE MEMO NO- GC/XXXIII/0·32" PISTOL. DT.-04-07-01 AND ACCEPTED HSP MEMBER.
PB-16