



CERTIFIED CORRECT COPY
OF APPROVED DRAWINGS
AT THIS DATE: 27-12-19...

Design & Drawing Office
Ordnance Factory,
Tiruchirappalli-620010

Hardness: 230 BHN max

Material for Casting:-

BS:3146 PART-1, 1974 Class:5, Grade:A
Non Stressed Component

Radiographic Test as per ASTM-E-192

Acceptance Standard:-

Gas hole & Foreign Material: Level-3
Shrinkage (All Types): Level3

Note:- for Casting

Tolerance as per IS:11166 Class-1
Flatness Tolerance: $\pm 0.1 / 25.4\text{mm}$
Casting Radius 0.5 mm

UN CONTROLLED COPY

TRACED	SIGNATURE & DATE	SUB: IC-Rear Sight Block	SCALE
DRAWN	A. Pat.	FOR: Rear Sight Block	NTS
CHECKED		OF: TRICHY ASSAULT RIFLE.	OPG
OIC/d&DO		DES. REF. NO. K1202	1
OFFICER/PRODN.		DRG. No.: IC-K-1202-ALT*	Weight(g)
DIV. OFFICER/D&DO		ORDNANCE FACTORY TIRUCHIRAPPALI-16.	188.10
APPROVED ON: 03-07-19			SHEETS: 1
AMENDMENTS & DATE			SHEET No.: 1

SECTION A-A