

DRG. NO. :-
ARM-1172 A 30

DRG. CONVENIONS ARE BASED ON IS: 696

D THE MINIMUM SIZE,
HEXAGON SOCKET MUST
BE OF REGULAR FORM

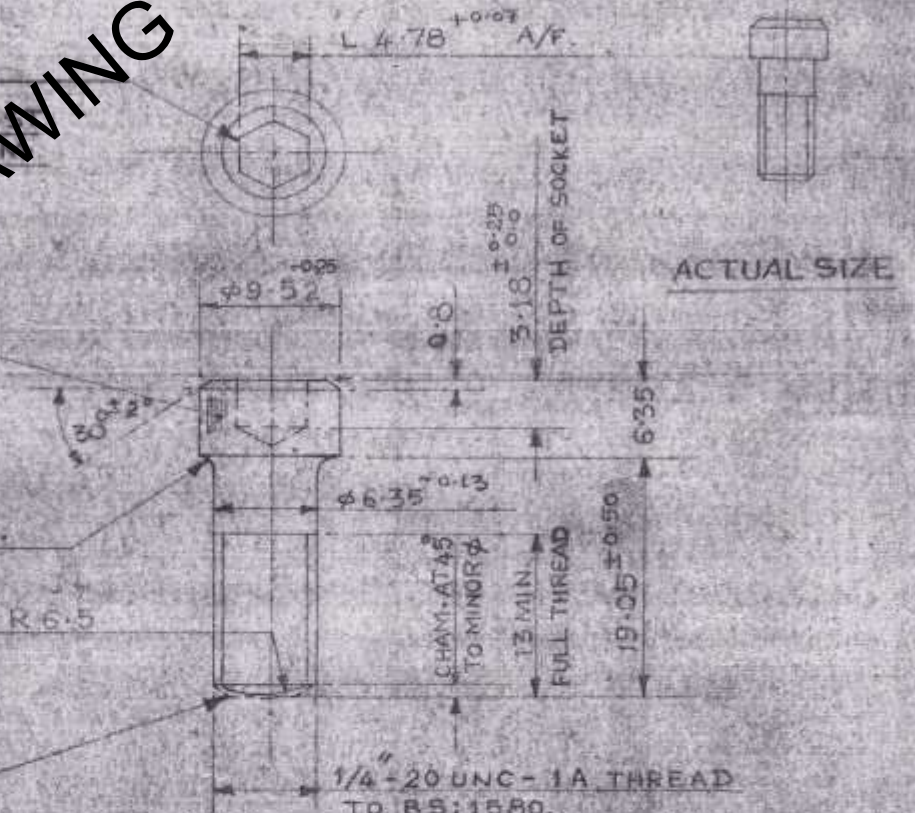
METRIC (RIGHT
KNIFE (OPTIONAL))

B ALTERNATIVE

INDICATIVE DRAWING

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These drawings are only for reference. Actual drawings may be different and shall be issued at the time for procurement.



ALTERNATE DESIGN TO ARM-1172 A 19

- NOTES:-
- 1- SPECIFICATION GENERALLY CONFORMING TO BS: 2470.
 - 2- THREADS: $1/4$ "-20 UNC-1A TO BS:-1580.
 - 3- MATERIAL:- HIGH GRADE ALLOY STEEL.
 - 4- AFTER HEAT TREATMENT MECHANICAL PROPERTIES AS PER BS: 2470.
 - 5- FINISH:- BLACKENED CONDITION TYPE 2.

26-4-11	AMENDED VIDRAL NO. 565									
RNO	DATE	ZONE	BRIEF RECORD	INITIAL	RNO	DATE	ZONE	BRIEF RECORD	INITIAL	
										DTD & P (AIR)
										MIN. OF DEFENCE
DGN.										
DRN.										
CHD.										
TCD.	28/9/11									
COMP.	12/11/11									
SCALE: 1-2.1			TITLE: -			APPROVED:				
TOL:- EXCEPT			WHERE OTHERWISE			DRG. NO.:-				
SCREW										