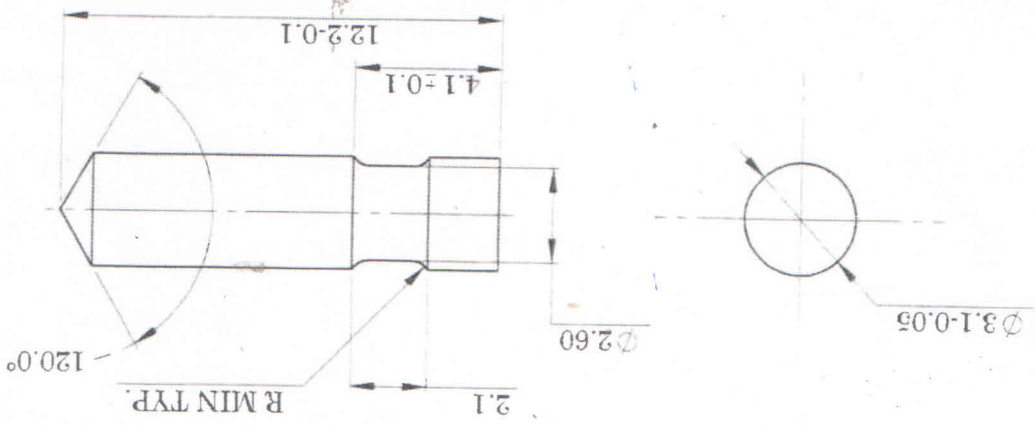


GENERAL TOL : FINE / MEDIUM / COARSE DRG. CONVENTIONS CONFIRM TO INDIAN STANDARDS CLASS TO IS: 2102
 DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED

DRG No.

A	D	0	0	C	0	2	0	A	5	0	AA	1	0	C	0	2	0	SS	1	0	IC	2	1	0	1
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NOTES:

- 1 REMOVE ALL SHARP EDGES AND BURRS.
- 2 ANGULAR TOLERANCE IS 30° OR OTHERWISE STATED.
- 3 IF THE COMPONENT IS TO BE MANUFACTURED THROUGH MIM ROUTE, REFER ARDE SPECN NO: DRDO-ARDE-MIM-TSP-051-2019.
- 4 HARDNESS: 300 TO 350 HV.
- 5 HEAT TREATMENT:- FERRITIC NITRO CARBURIZING AS PER SAE SPECIFICATION NO. AMS 2753C
- 6 COATING HARDNESS : 600 ± 100 HV.
- 7 COATING THICKNESS: 15 µm Min.
- 8 SURFACE FINISH ∇ ALL OVER UNLESS OTHERWISE SPECIFIED

3/3/2023
 प्रमाणित की गई प्रतिलिपि
 Certified as correct copy
 of drg. on...

DR. AKASH
 SIGN: [Signature]
 DATE: 24/08/2022
 CHECKED

APPD. [Signature]
 DATE: 24/08/2022
 FOR DIRECTOR

SEATED
 DATE:
 PROTECTIVE FINISH: SEE NOTE

DRG No. 2101 IC SS 01 02 S AA 01 A 05 C 020 AHSPT
 PART No. DS CAT No. 9 mm

DESIGN AUTHORITY ARDE PUNE 411021
 SCALE: 5:1
 SHEET SIZE: A4
 EST. MASS 0.60 gm

PLUNGER PIN LOWER REAR BLOCK

A	B	C	D	E	F
1	2	3	4	1	2