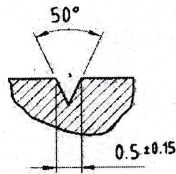
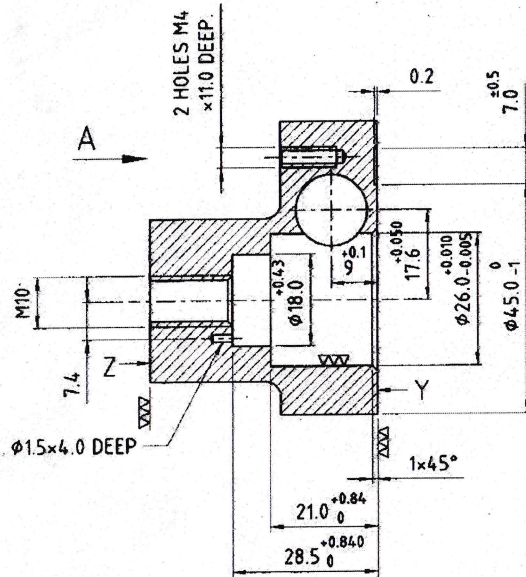


MCT-3146/1



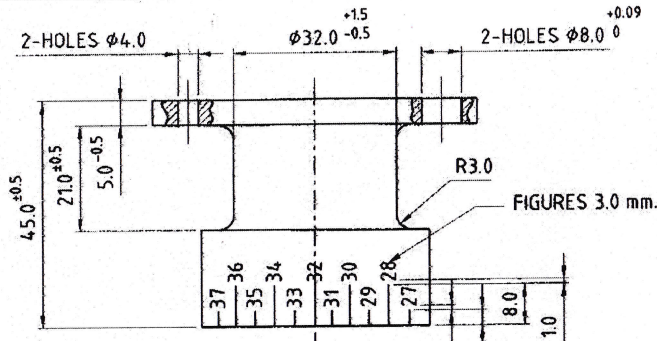
PROFILE OF GRADUATION & LETTERS

(SCALE:-10:1)

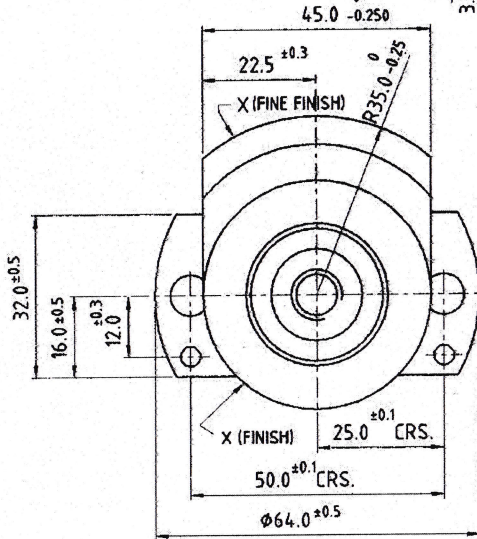


SEC. 'B-B'

LETTERS HIGHT 3.0 mm.
WIDTH & DEPTH 0.5 mm.
(* WILL BE ENGRAVED AT O.F.D.)
TO BE FILLED WITH BLACK ENAMEL.



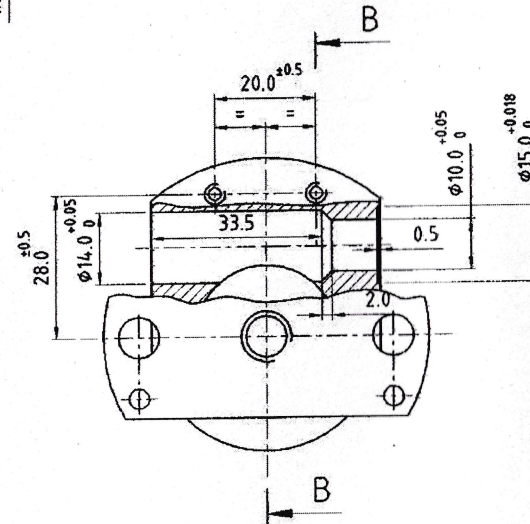
FIGURES 3.0 mm.



CLINOMETER 2A 46
VS/RUS/5b-10-47
OPD xxxxx
REGD. No:-xxx

NOTE :-

1. MARK No."32" SHOULD COINCIDE WITH VERTICAL AXIS OF PART. PITCH BETWEEN MARK 6°. PERMISSIBLE DEVIATION ON PITCH AND TOTAL PITCHES ±1.2 MIL.
2. COATING OF SURFACE 'X' DULL CHROMIUM 30-50, THE REST CHEMICAL PHOSPHATING CHROMATIZING OIL TREATMENT.
3. FILL THE MARKS AND DIGITS WITH BLACK ENAMEL.
4. FACES 'Y' & 'Z' TO BE PERPENDICULAR TO BORE (∅26.0 AXIS).



MATL. :- MS CASTING OR ALLOY STEEL CASTING
OF IS:1030-1989 Gde.340-570 N.

* NOTE:-

COMPONENT SHOULD BE SUPPLIED WITHOUT ALL ENGRAVING OPERATIONS.

FOR TRADE CHM
Date of Issue 24/08/2015
Rjt

ALL DIMENSIONS ARE MM.

ORDNANCE FACTORY DEHRADUN	DR:- R.K.SHARMA	CLINOMETER 2A 46 BODY	DATE-23.04.2011	SCALE- 1:1	
	TR:-		MATL. AS ABOVE	TREAT AS ABOVE	
	CH:- <i>dr</i>		* PAN No 237/2015 Dt. 24/08/2015	SHTS:- 1	SHT. No:- 1
	APPROVED. <i>[Signature]</i> JWM/DO.		AMENDMENTS.	DRAWING No - MCT-3146/1	
		DRG. No. -CQA(I)-46/3	OPD/DO/002		