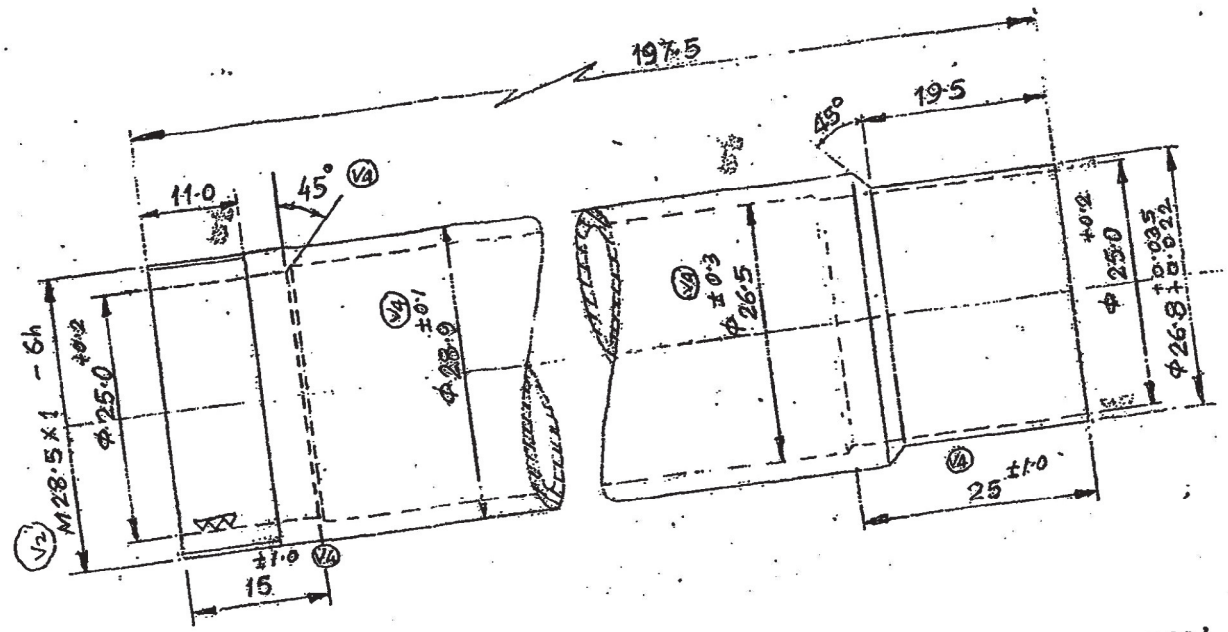


MATL:- BS: 970 - 1956, En-9, T-CONDITION.

NOTE :- MANUFACTURER'S INITIAL/ CODEN. YEAR OF MANUFACTURE SHOULD BE ENGRAVED AT SUITABLE PLACE.

SURFACE FINISH:- PHOSPHATED TO SPECN. JSS-0465-01 1988 CLASS II OIL FINISH

UNSPECIFIED TOL. ARE AS PER FINE IS : 2102

| DIMS | 6 | 6 TO 30 | 30 TO 120 | 120 TO 315 | 315 TO 1000 |
|---|---|---|---|---|---|
| UPTO AND INCLUDING | 6 | 30 | 120 | 315 | 1000 |
| FINE | ±0.05 | ±0.1 | ±0.15 | ±0.2 | ±0.3 |

| SG | MAGAZINE COVER PIPE | NO. OFF | MATL | HRC | STD | SIZE Φ23.3 X 137.5 | REMARKS |
|---|---|---|---|---|---|---|---|
| DRTNG | NOMENCLATURE | | | | | | |
| GEN. TOL. | | | | | | | |
| SPECIFIED | | | | | | | |
| LINEAR | | | | | | | |
| DIM. | | | | | | | |
| ANGULAR DIM. | | | | | | | |

| INDEX | AMENDMENTS | SIGN | DT. |
|---|---|---|---|
| | | | |

FOR G.C.F.

| | NAME | DATE | APPROVED |
|---|---|---|---|
| 1993 | | | |
| DRN. | | 18/8 | |
| TSD. | | | |
| HRD. | | | |
| PASSED | | | |

FIM SUP
FIM T.R.
FIM D.O.

SCALE 2:1 | DEMAND | DRG. NO. PAG-0009 | SHEET 1 OF 1

# MAGAZINE COVER PIPE

12 BORE MODIFIED PUMP ACTION GUN

RIFLE FACTORY ISHAPORE

REFERENCE GCF DRG.NO.:- SG-006/1

RFI DC No. 13C/09/17 DE: 29.07.2017
DRG. UPDATED ON: 29.07.17.

CERTIFIED COPY OF
DRG/LAYOUT/SCHEDULE
AT THIS DATE 27-01-18
CLO
RIFLE FACTORY, ISHAPORE