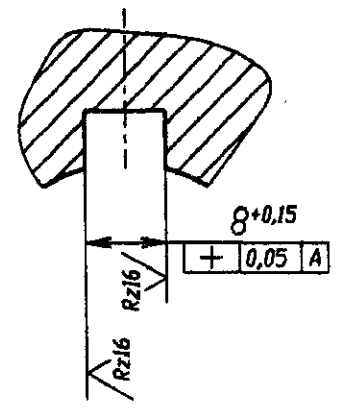
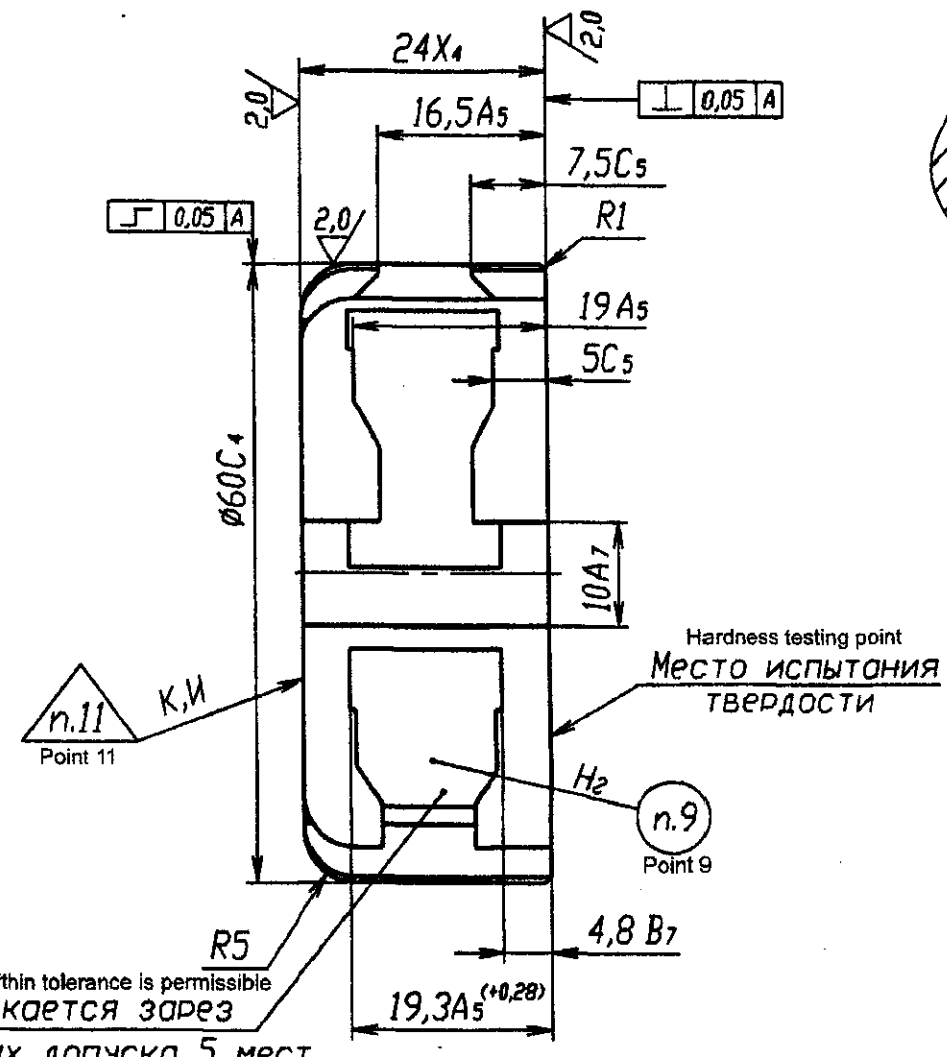
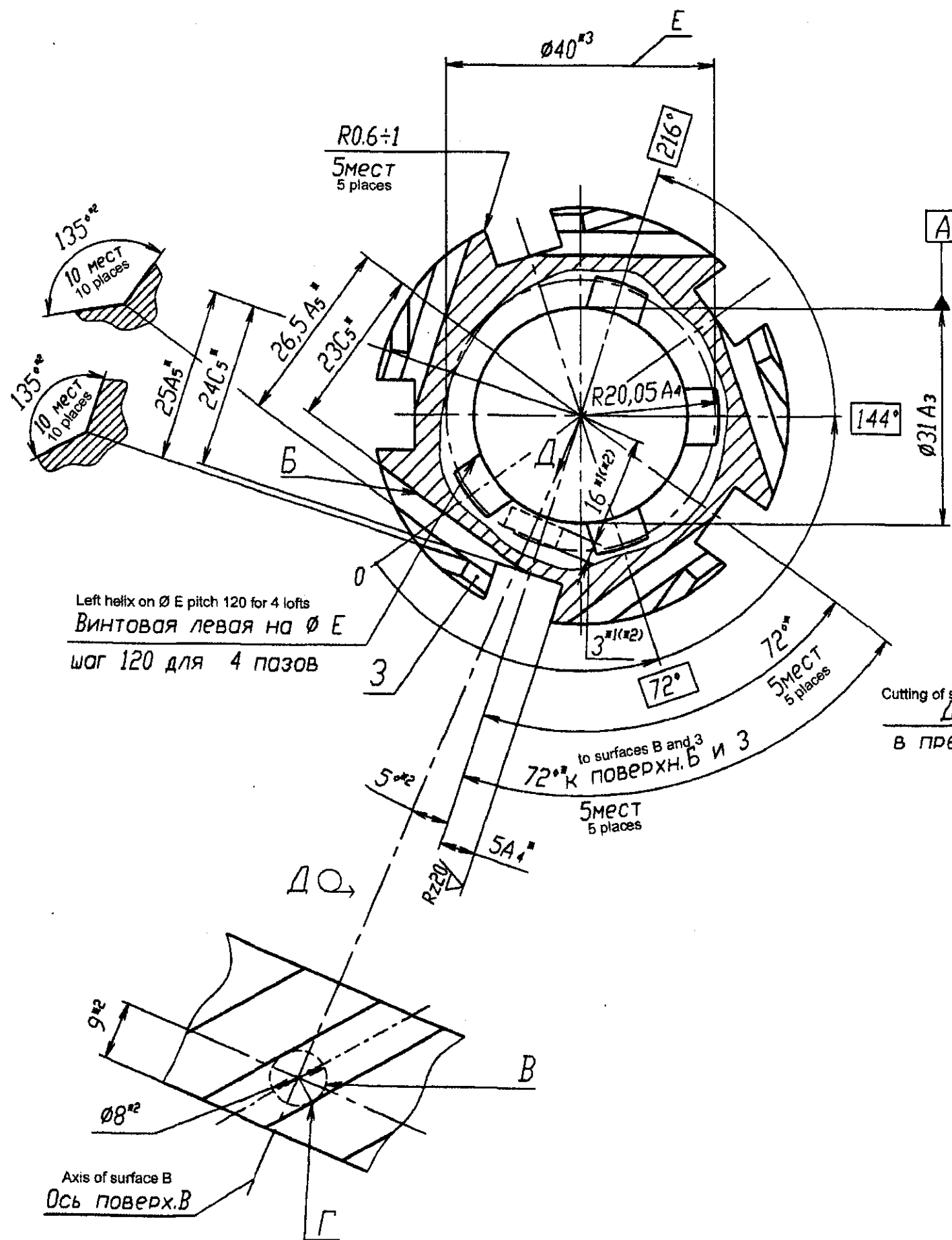


Profile of left helix in normal section  
 Профиль винтовой левой  
 в нормальном сечении



Left helix on Ø E pitch 120 for 4 lofts  
 Винтовая левая на Ø E  
 шаг 120 для 4 пазов

Cutting of splaus within tolerance is permissible  
 Допускается зарез  
 в пределах допуска 5 мест

Hardness testing point  
 Место испытания  
 твердости

1. HRCe 43.5...51.5
2. Carry out checking of dimensions with sign relative to surface A and point of tangency Γ.
3. Dimensions with sign \* are given for surface B.
4. \*\* Dimensions are ensured by tool.
5. \*\* Calculated dimension.
6. Internal angle R ≈ 0.4 mm.
7. Blunt edges R ≈ 0.6 mm.
8. Coating: Cad 9. Phos. Acc. Oil.
9. Mark with letter size PO - 3 GOST 2930-62.
10. Stamping datum of helix groove by conventional stamp with face of surface is permissible.
11. Stamp.

First remarks
Refer. No.
Duplicate Inv. No   Sign and Date
Sign and Date
Inv. No.

					9-A-621.06.035			
Amend	Sheet	Doc. No.	Sign	Date	Barrel	Type	Weight	Scale
Developed by	Checked by	Technician				O <sub>2</sub>	0.23	2:1
					Sheet		Sheets 1	
Head of QCD					Steel 30 Kh RA OST 3-98-80			
Approved by								