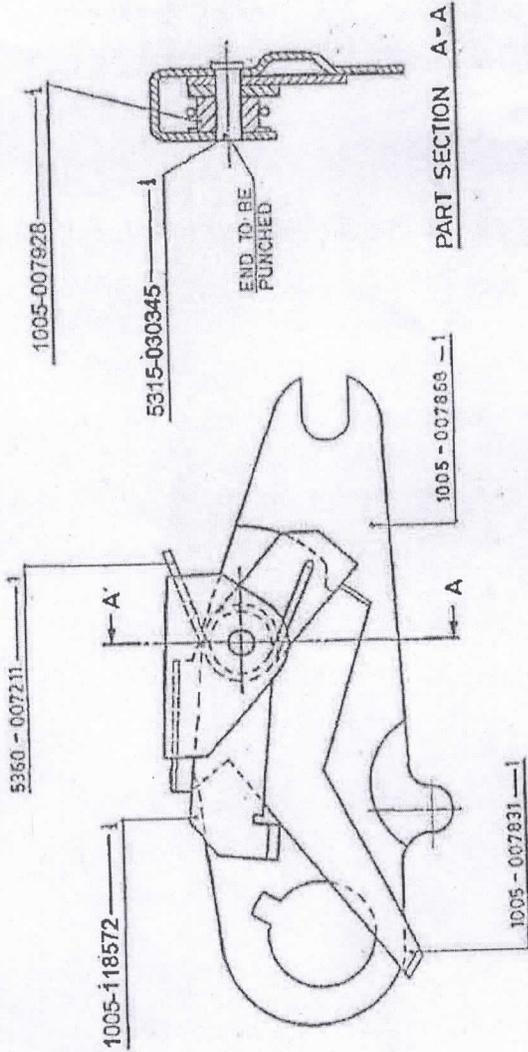


1 2 3 4 5 6 7 8

D.S. CAT. NO. 1005-007927

DRG. CONVENTIONS CONFORM TO J5G-0104.
DIMMS. ARE IN mm.



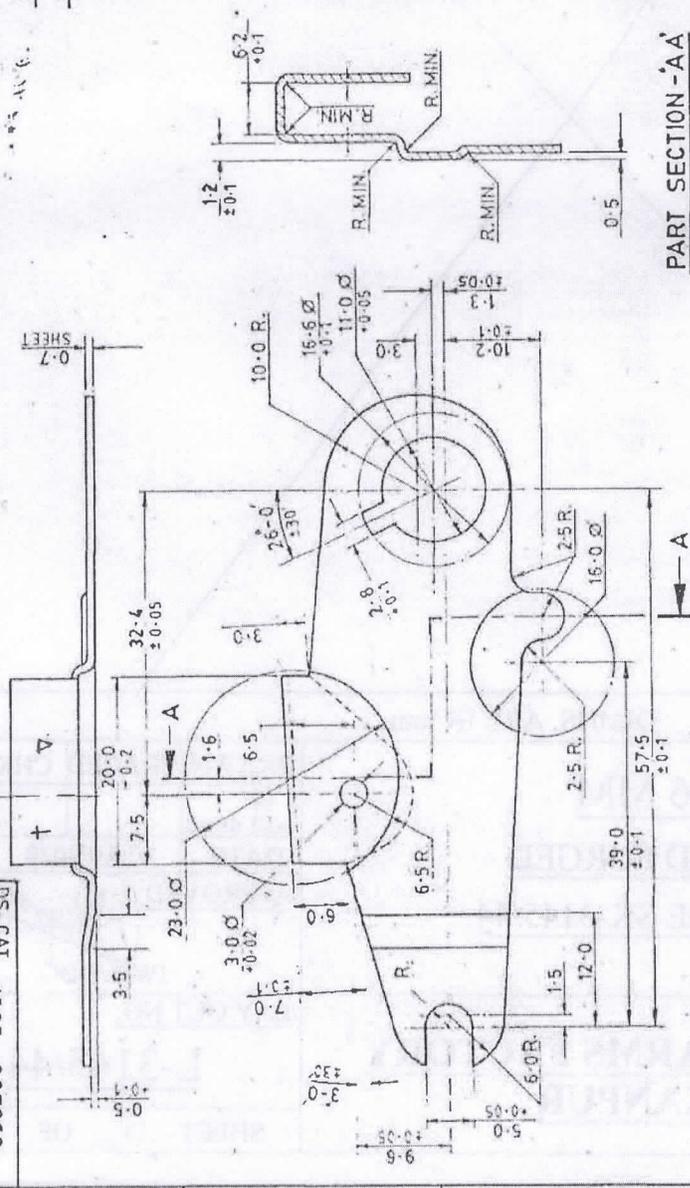
PART SECTION A-A

हस्ताक्षर
 Certified as correct copy
 of drg. on... 25/03/21
 Sr. Jr. Works Manager
 STANDARD CELL

DRN. 20-11-08	CHD. SSK	TRD.	COMP.	AHSR CQA(SA), ICHAPUR
SCALE: 2:1		APPROVED.		ASSY: 1005-557868
DT. 20-11-08	1/3 D.O. DT. 20-11-08	FOR CQA(SA)		DGNR'S ARDE SK-2825/62
MATERIAL:-				PART NO.
H.T./HARDNESS:-				DRG. NO.
PROTECTIVE FINISH:-				D.S. CAT. NO. 1005-007927
DRG. PROV. SEALED				
DATE 20-11-08	BRIEF RECORD			
SEALED	PROV SEALED	D.C. NO. 26440-SA, DT. 20-11-08		
UNIT AUTO				
NOMENCLATURE:-				

898700-500-1005-0104

DRAWING CONVENTIONS CONFORM TO JSG-0104
 DIMS. ARE IN mm. GEN. TOL. 'MEDIUM' TO IS: 2102
 MARKING ON SAMPLE BY STAMPING AS SHOWN IN THE DRAWING
 MINIMUM SIZE OF LETTER: 2mm. AT BLANK STAGE
 V Yr. of Mfg.
 † MANUFACTURER'S CODE.



PART SECTION -AA

NSN: B11005-72-0000868

APPROVED AS CORRECTED
 OF DRG. ON 05/03/74

scribble
 Sr. Works Manager

STANDARD CELL

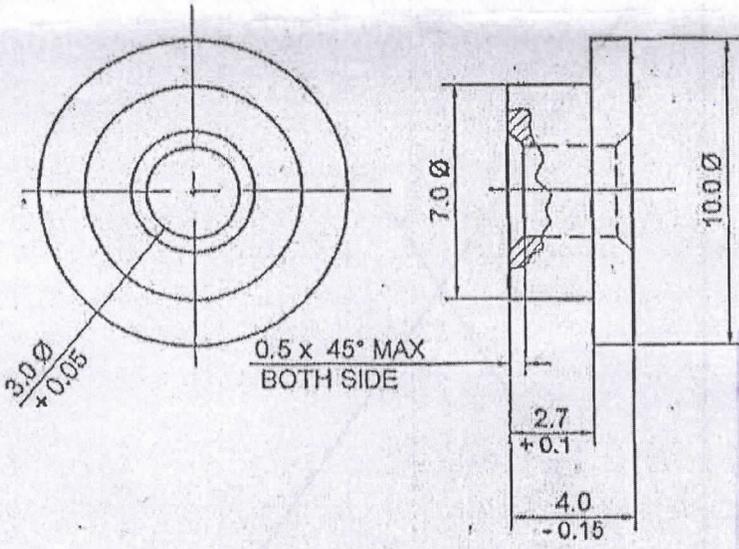
07-9-16	126933-SA	MATERIAL AMENDED	DRN.	CHD.	TRD.	COMP.	AHSP: CQA(SA), ICHAPUR
21-6-10	16516-SA	NSN ADDED	SCALE: 2:1	EST. MASS:	APPROVED, DT 18-5-88 (NEGATIVE RE-TRACED)	ASSY.	1005 - 007791
31-7-2003	125031-SA	MARKING NOTE AMENDED.	15-12-97	1/3:0:01	MATERIAL: IS: 7226-1974 DESIGNATION C-80	DGMR'S REF.	ARDE SK: 2689/74 S.S.T.S. SPT. NO. 2.
19-4-2003	25726-SA	MARKING NOTE AMENDED.			H.T./HARDNESS: HARDENED & TEMPERED TO 450-525 HV	PART NO.	
19-4-2001	24995-SA	SYMBOL '†' & 'A' ADDED.			PROTECTIVE FINISH: PHOSPHATE TO SPECN. JSS: 0465-01-1988 CLASS-II (ACCELERATED), OIL FINISH.	DRG. NO.	
15-12-97	23984-SA	PROGRAMA CHANGED; NOTE DELETED; MARKING NOTE ADDED; NEGATIVE RE-TRACED AND DRAWING PROVISIONALLY RE-SEALED. PREVIOUS D.C. NO. 23801-SA				DS. CAT. NO.	1005 - 007868
DATE AUTHY.		BRIEF RECORD					
SEALED:	PROVISIONALLY D.C. NO. 23801-SA, DT. 3-4-97	SIGN.					
NOMENCLATURE: CHANNEL SUPPORTING							

826200-9001

DRAWING CONVENTIONS CONFORM TO JSG:0104
 DIMNS ARE IN mm. GEN. TOL. 'MEDIUM' IS:2102

MARKING NOTE :-

MARKING (SU/TABLY) ON SAMPLE/TAG
 Yr of Mfg
 MANUFACTURER'S CODE
 D.S. CAT.No.



Hos/mmd
05/03/21
Saitik
 Certified as of drg. on
 Sr. Works Manage
 STANDARD

NOTES:-

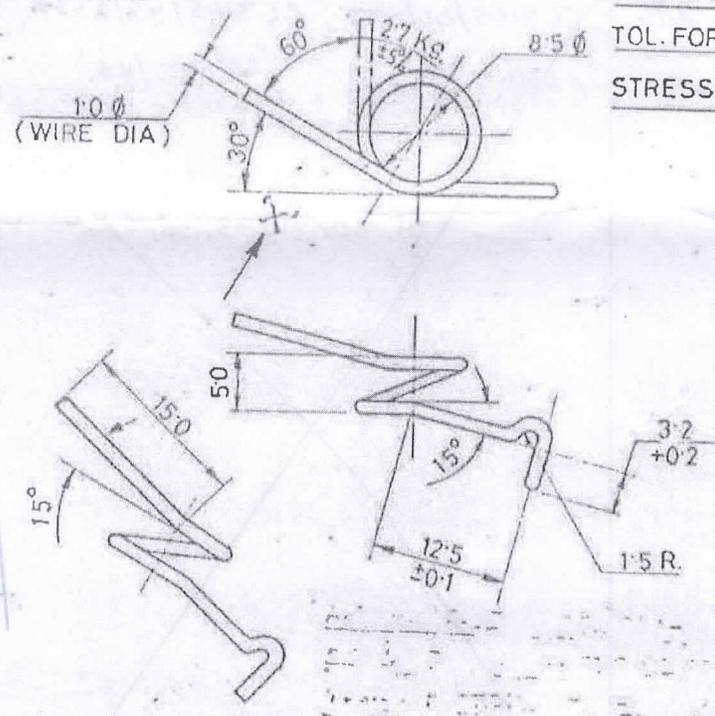
REMOVE ALL SHARP EDGES AND BURRS.

22-09-16	26946-SA	MATERIAL AMENDED.			
06-8-12	26660-SA	MATL. SPECN. AMENDD, MARKING NOTE AMENDED IN ZONE A/3-4 AS SYMBOLS A AND C DELETED IN ZONE B/3			
20-11-08	26440-SA	DRG. SEALED PROV. PREVIOUS D.C. No 25902-SA			
DATE	AUTHY.	BRIEF RECORD	ZONE	I/C;DO.	G.O.
SEALED :- PROV. SEALED D.C. NO. 26440-SA, DT. 20-11-08					SIGN
DRN.	CHD.	TRD.	COMP.	AHSP.	CQA(SA) ICHAPUR
SCALE :-	5 : 1	EST. MASS		ASSY.	1005-007927
DI. 20-11-08.	I/C. DO.	APPROVED DT. 20-11-08.	FOR CQA(SA)		
MATERIAL :-	IS: 5517-1993, DESIGNATION A2.Cr4 Mo2 LRS 63 mm.				
H.T./HARDNESS :-	300 TO 375 HV			DGNR'S. ARDE SK 2825. REF. DET No. 54	
PROTECTIVE FINISH :-	PHOSPHATE TO SPECN. JSS-0465-01-1994 CLASS II (ACCELERATED), OIL FINISH			PART No.	
NOMENCLATURE :-	BUSH, UNIT AUTO			DRG. No.	
				D.S.CAT. No. 1005-007928	

112200-09CS

ON DRG. CONVENTIONS CONFORM TO JSG : 0104
 DIMNS. ARE IN mm GEN. TOL.

TOL. FOR UNTOLERANCED
 DIMNS. ± 0.2
 TOL. FOR ANGLES $\pm 1^\circ$
 STRESS RELIEVED.



08.09.16	26936-SA	MATERIAL AMENDED.	
05.06.10	26509-SA	NSN ADDED	
18-2-08	26400-SA	ALTERNATIVE MATERIAL ADDED.	
18-5-07	26338-SA	MATERIAL AMENDED	
5-5-03	25741-SA	MARKING NOTE DELETED.	
7-9-2001	25116-SA	MATERIAL AMENDED	
29.12.97	24006-SA	PROFORMA CHANGED, MARKING NOTE ADDED, NEG. RE-TRACED AND DRG. PROV. RE-SEALED.	

DATE	AUTHY.	BRIEF RECORD	ZONE	I/C;D.O.	G.O.
SEALED :- PROV. DC. NO. 23731-SA, DT. 13-3-97			SIGN.		

DRN.	CHD.	TRD.	COMP.	A HSP CQA(SA), ICHAPUR
SCALE :- 2:1		EST. MASS		ASSY. 1005-007791
DT. 29-12-97	A/C; I/C;D.O.	APPROVED	DT. 26-7-94	
				NEG. RE-TRACED

MATERIAL :- STEEL IS:4454 PART-1:2001 Gr. DH		
WITH UTSA VALUE MIN 2400 N/mm ²		
J.T./HARDNESS:-		DG NR'S ARDE SK.2689/74
PROTECTIVE PHOSPHATED TO SPECN.		REF. 9 SHTS. SHT. NO. 6
FINISH:- JSS-0465-01-1988 CLASS II (ACCELERATED), OIL FINISH.		PART. NO.
NOMENCLATURE:- SPRING HELICAL TORSION RATCHET WHEEL		DRG. NO.
		D.S. CAT. NO. 5360-007211

1 2 3 4

NSN: B1/5360-72-0000211

Handwritten notes:
 H.S. / mm
 10/2/94
 Sr. Works Manager

NOVA SCAN