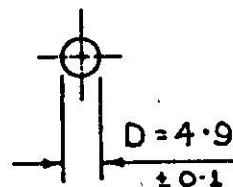
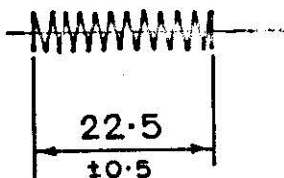


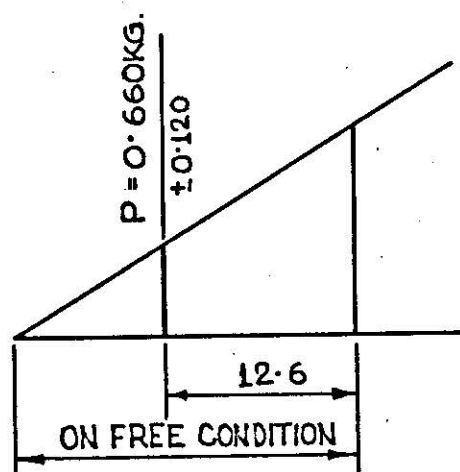
5360-000515

ON  
D.S. CAT.

DIMNS ARE IN m.m.



1. WIRE DIAMETER:  $0.5 \pm 0.01$ .
2. MINIMUM NUMBER OF WORKING COILS:  $11\frac{1}{2}$ .
3. MAXIMUM SOLID LENGTH:  $7.4$ .
4. HELIX: LEFT HAND OR RIGHT HAND.
5. CHECK DIA. D. MAX. BY MEANS OF A RING, THE THICKNESS OF WHICH IS  $10 \text{ m.m.}$
6. END COILS HAVE TO BE SQUARED AND ENLARGED TO DIA.  $5.5 \pm 0.1$ .



27-01-2002

27017-SA

MATERIAL AMENDED

04-06-2002

25384-SA

RECORD OF RECEIPT CANCELLED AND DRG. SEALED AFRESH.

6-5-95

22965-SA

NEG. RETRACED &amp; DRG. RESEALED AS A RECORD OF RECEIPT.

PREVIOUS D.C.(I) NOS. 15549-SA, 16512-SA, 17610-SA, 21670-SA, 21776-SA.

DATE

AUTHY.

BRIEF RECORD.

ZONE

I/C; D.O.

G.O.

SEALED:- D.C. NO. 25384-SA DT. 04.06.2002.

SIGN

DRN.

CHD.

TRD.

COMP.

SUB ASSY.

1005-0068798

1005-006822

SCALE:- 1:1.

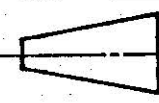
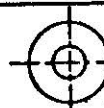
EST. MASS.

MFG/INSP. INSTRUCTIONS.

DT. 2.5.95

I/C; D.O.

APPROVED. NEG. RE-TRACED.



MATERIAL.

IS: 4454 PT-1; 2001 GRADE DH. 0.5mm.

AHSP

CQA(SA), ICHAPUR

HT/ HARDNESS.

THE SPRING AFTER COILING ARE TO BE STRESS RELIEVED AT 260°C FOR 15 MINUTES.

DGNR'S

REF.

PROTECTIVE FINISH.

PHOSPHATE TO SPECN JSS:0465:01-1988 CLASS II OIL FINISH.

PART NO.

65 AE

DRG. NO.

A 1308.

NOMENCLATURE.

FRONT AND REAR  
FEED PAWLS SPRING.

D.S. CAT. NO.

5360-000515.