

**PRE-QUALIFICATION CRITERIA FOR Elbow Cyl.Head LH TO Drg. No .20-06-130**

- a) The firm should have facility for making various ferrous casting components or should have a tie-up for purchase of the same from ISO certified company.
- b) Firm should have Cluster of Radial Drilling & Vertical milling machine.
- c) In house Electroplating facility for Zinc plating or should tie-up with ISO certified plant for the subject operation.
- d) Inspection room with proper illumination, clean work space and adequate inspection equipment (height master, surface table, bore dial gauges vernier calipers.)
- e) Firm should have enough staff/workmen with adequate technical knowledge /skills for making subject component
- f) Firm should have in house inspection facility to check physical, chemical mechanical properties of raw material, crack detection equipment OR tie up with reputed NABL accredited Laboratories.
- g) Firm should submit relevant test certificates, test reports, inspection report during the time of sample delivery / bulk delivery.
- h) Firm should have standby power and compressed air sources.

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