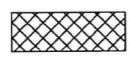
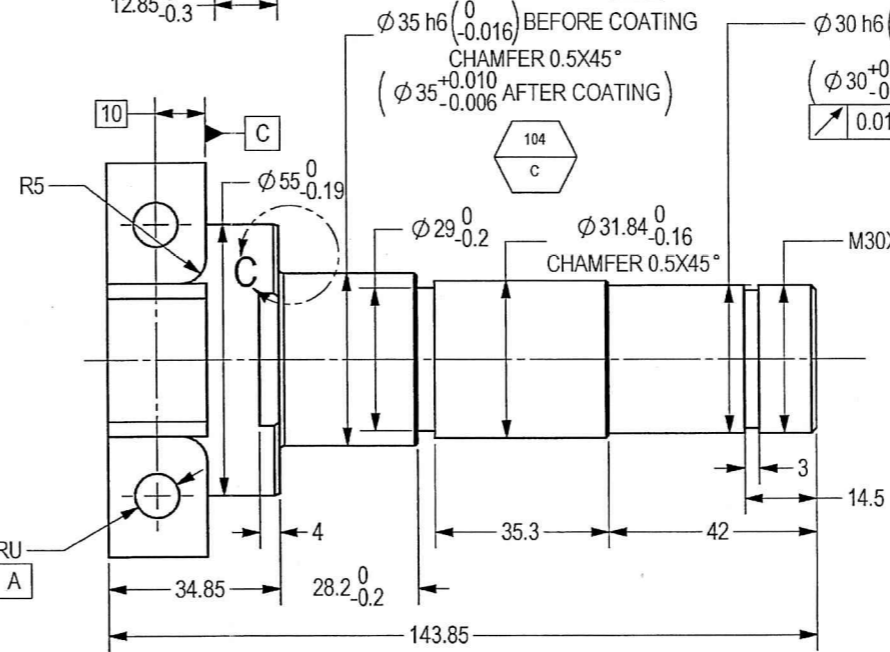
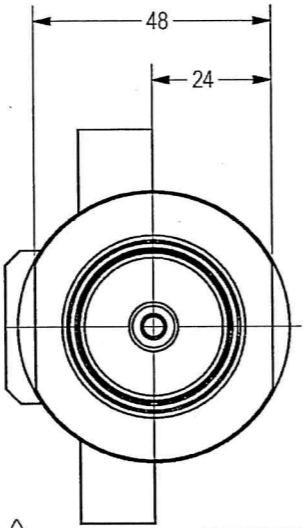
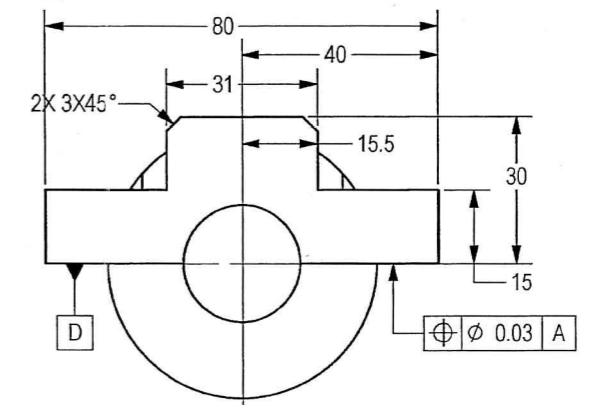
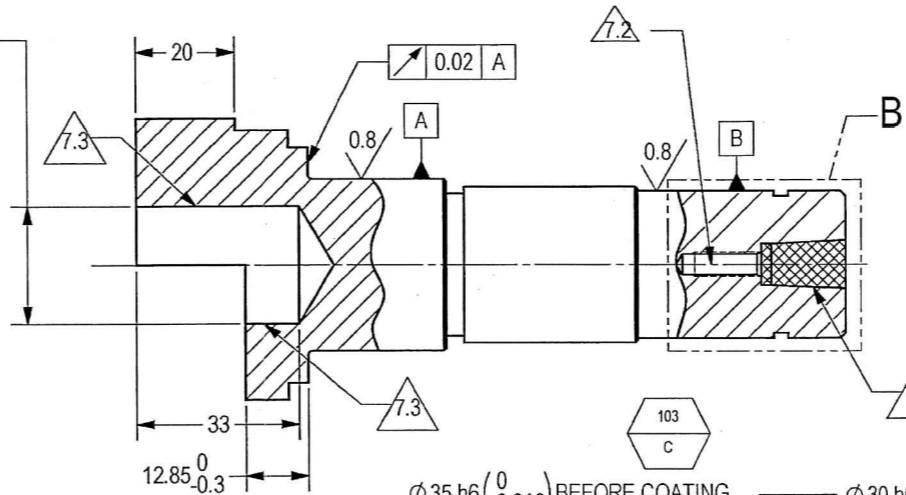
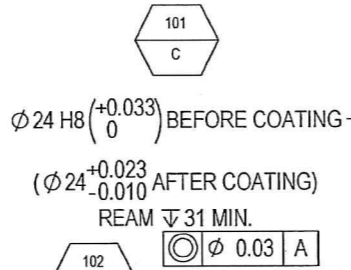
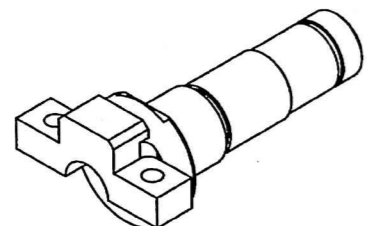


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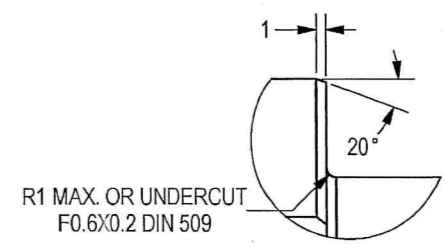
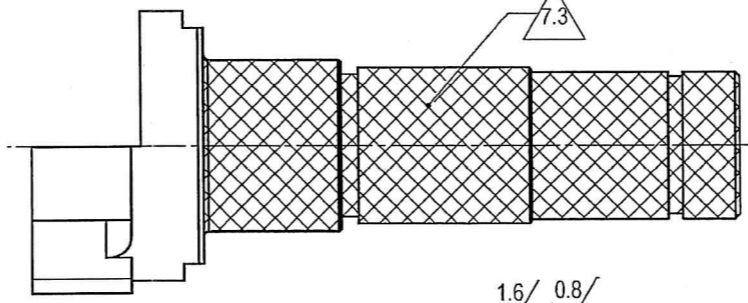
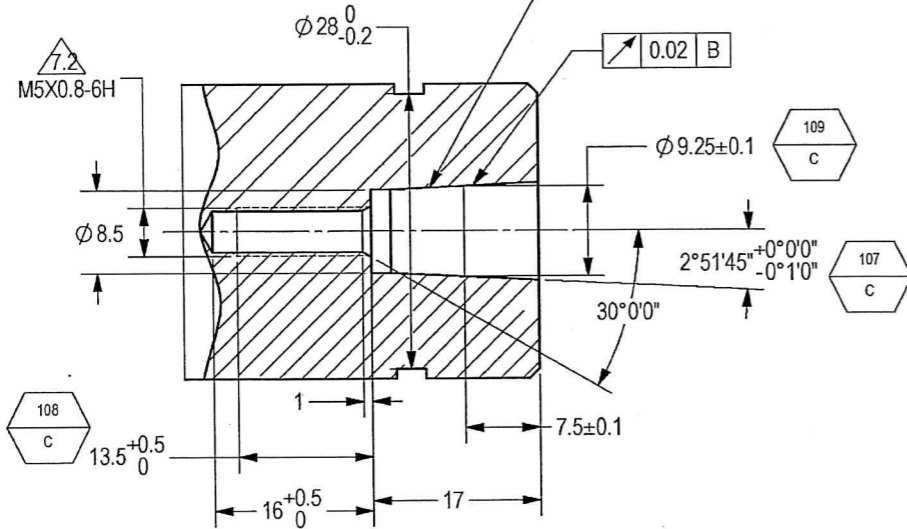
SHEET REV STATUS	
ALL SHEETS ARE THE SAME REVISION	

REVISION RECORD				
REV	ECO	DESCRIPTION	DATE	APVD
-	EE0031/00	Released	30-Jan-17	Z. Rabayev

- NOTES:
- INTERPRET THIS DRAWING IAW ASME Y14.100M.
 - MATERIAL: STEEL ALLOY BAR SAE 4130 PER SAE-AMS-S-6758 OR SAE 4340 PER SAE-AMS-S-5000. (EQUIVALENT MATERIAL IS PERMITTED AFTER ELBIT APPROVAL).
 - HEAT TREATMENT: QUENCH AND TEMPER ENTIRE PART; HARDNESS 35±4 HRC.
 - DEBURR AND REMOVE SHARP EDGES APPROX. 0.3X45°.
 - THE DIMENSIONS ARE BEFORE COATING.
 - GENERAL TOLERANCES ACCORDING TO ISO 2768-m.
 - FINISH:
 - A DRY FILM LUBRICATION IN A FLUOROPOLYMER ORGANIC RESIN CLASS 2 COLOR MATTE BLACK TYPE 1 15±5 MICRON THICK per VS-1-3-1-165 (or equivalent).
 - CLEAN THREAD FROM OIL&CHIPS BEFORE COATING.
 - PROTECT THREAD AND AREA MARKED AS  AFTER PHOSPHATE COATING.
 - QUALITY ASSURANCE PROVISIONS:
 - QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
 - MAJOR CHARACTERISTICS NRS 101 TO 109.
 - PACKAGING AND PACKING: THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH COMMERCIAL PRACTICE.
 - IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER. CHARACTERS MINIMUM TEXT HEIGHT 1.25 MM.



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 APPROVED DRAWINGS
 AS THIS DATE 26-11-2020
 Design & Drawing Office
 Ordnance Factory
 Tiruchirappalli



DETAIL C SCALE 2:1

(WEIGHT APPROX.: 1.090 Kg.)

DETAIL B SCALE 2:1

UNLESS OTHERWISE SPECIFIED		SIGNATURE	DATE	ORDNANCE FACTORY TIRUCHIRAPPALLI	
DIMENSIONS ARE IN MM PER ASME Y14.5M - 1994		DRAWN	19/17	FOR: ELEVATION BEARING ASSY	
TOLERANCES		CHECKED		OF: 12.7MM SRCG	
LINEAR	ANGULAR	HOS/DDO		TITLE SHAFT ELEVATION	
SEE NOTE 6	SEE NOTE 6	OFFICER/PRODN		SIZE	CAGE CODE
1st ANGLE PROJECTION		OFFICER/QC		C	2291A
SURFACE TEXTURE IN Micro M		OFFICER/DDO		DWG NO	062817A-01
1.6 / 0.8				SCALE	1:1
				AUTOMATED DRAWING (SW)	
				SHEET 1 OF 1	