CHAPTER I :CHEMICAL

ITEM: HEXAMINE (VIRGIN)

B.F. SPECIFICATION 1.20

DATED: @7 10 2006 02 06 3017

SUPERCEDES B.F. SPECIFICATION 1.20

DATED: 06.10.1996

Requirements: Hexamine (Virgin) supplied by Trade should confirm to the following standards.

| 1. | Volatile Matter(percent by mass) Max. | : | 0.30 |
|-----|---|----|---------------|
| 2. | Total Hexamine (Calculated on the basis of | | |
| | Volatile matter free material) percent by mass(Min) | : | 98.50 |
| 3. | Matter insoluble in water (percent by mass) | : | 0.20 |
| 4. | Ash (percent by mass) (Max.) | : | 0.20 |
| 5. | Formaldehyde (percent) (Max.) | : | 0.07 |
| 6. | Ammonia and Ammonia compounds calculated | | |
| | As NH ₃ (percent by mas: (Max.) | : | 0.02 |
| 7. | Sodium compounds calculated as | 68 | |
| | Na (percent by mass) (Max.) | : | 0.01 |
| 8. | Chlorides as caculated as C' (percent by mass) Max. | : | 0.02 |
| 9. | Sulphates calculated as SO ₄ (Percent by mass) Max. | : | 0.005 |
| 10. | Sieving Requirements retained on 1.18 mm | | |
| | IS sieve, percent by mass | : | Nil |
| 11. | PH of aquous extract (Max.) | : | 9.00 |
| 12. | Sulphated ash (percent by Mass) Max. | : | 0.20 |
| 13. | Organic impurities | | To Pass test. |
| | | | |

14. Solubility in glacial acetic acid: The Hexamine shall be completely Soluble without turbidity in glacial acetic acid.

15. Test methods are as per JSE 5810 - 39 - 1993 Revision No. 1.

JSS 6810-39: 2013 Revision No.3

M. Per LINO, CRACME) 17212 62 dt 27.06.20

D. M. STUNDED D. M. STUNDED SR.C. SR.C.

(SURENDER KUMAR)

SR.GENERAL MANAGER O.F. BHANDARA.

11.10.2006 DV2/17

Condition for all

Copy No. 4