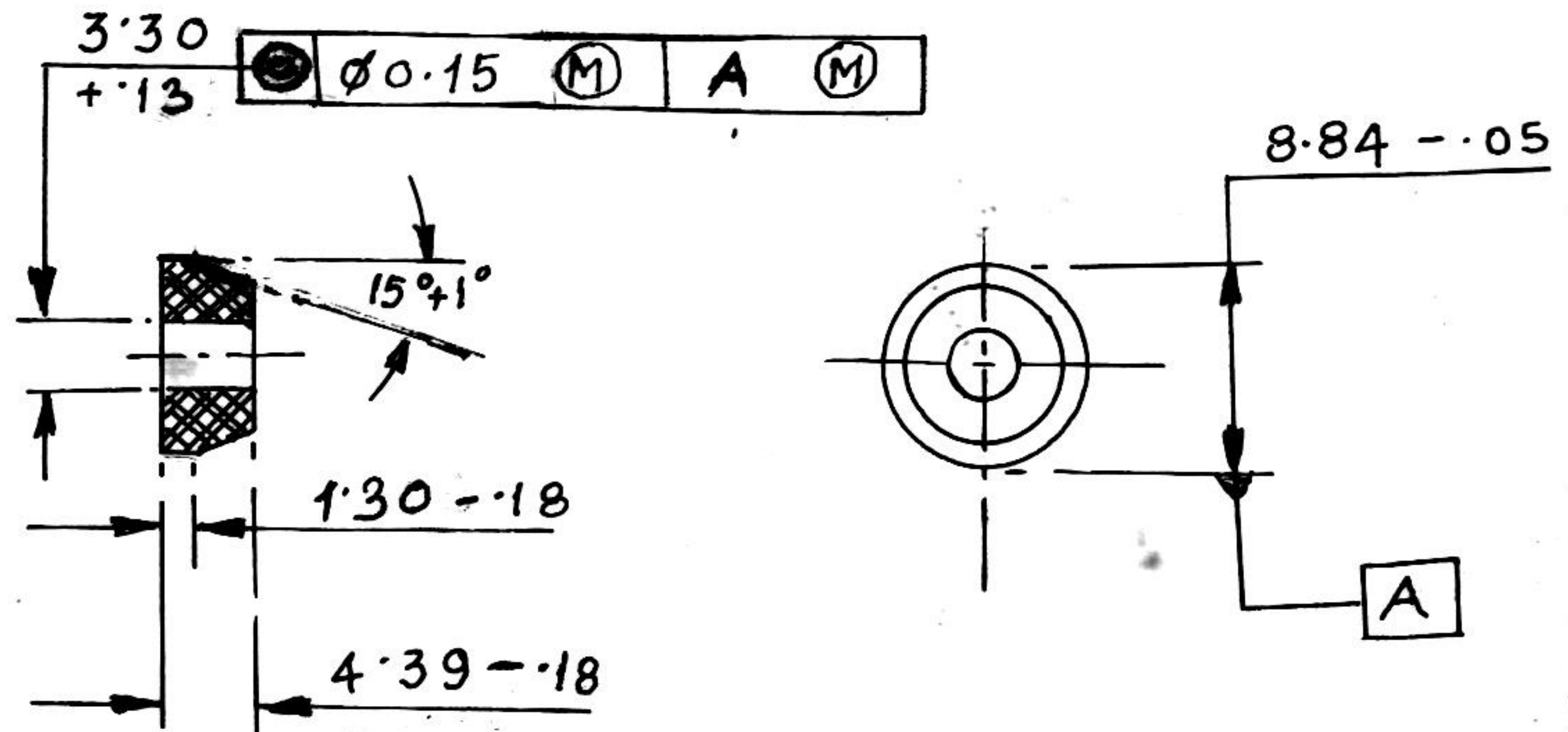


TECHNICAL REQUIREMENTS SPECIFICATION CQA(A) 1803(C) DRG.NO.1617/A

D.C. 35828-A, dtd. 18-10-94



PROTECTIVE FINISH:-
 FOR ZINC MATERIAL CROMATE PASSIVATION TO
 IS 1340: 1977 & FOR ALUMINIUM, ANODISING TO
 DEF 151, TYPE 2.

MATERIAL:-

ZINC BASE ALLOY TO IS 742: 1981 ALLOY A DIE CAST TO
 JSS 0464-01 (SEP.86) CLASS I OR ALUMINIUM ALLOY TO
 IS 617: 1975, AMD.3, DESIGNATION 4223 WP OR ALLOY
 4600 PRESSURE DIE CAST TO JSS 9530-01 (FEB83)
 CLASS I.

**THIS DRG SUPERSEDES THE
 SAME DRG DT 16.1.87**

1		1		AS STATED	DIE CASTING
ITEM NO.	NO. OFF	MATERIAL	DESCRIPTION		
LIST OF PARTS					
Schedule No.		Compt. PLUG-HEAD		Store Drg No	
Scale :-		ASSEMBLY NINE A.P.M		1A 1901	
Projection Third Angle		16A/		PT.NO 1QX 313	
Drawn By		CASTING FOR PLUG			
Traced By <i>AKH</i> 10/8/95					
Checked By <i>AKH</i> 10/8/95					
Approved By <i>AKH</i> 10/8/95					
DT.&SG. DESCRIPTION		APPROVED BY		M/C:-	
AMENDMENTS		DATE :-		SHEET NO - /	
		SIGN.		G&S FY. COSSIPORE	

DRG.NO. 1617/A