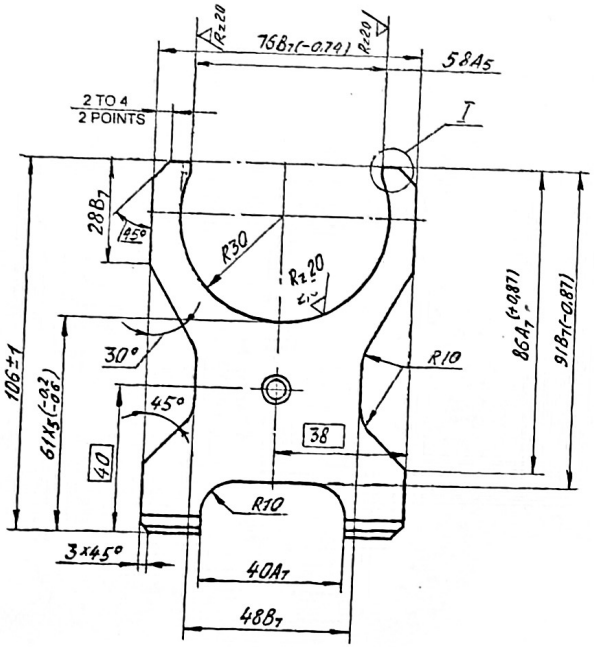
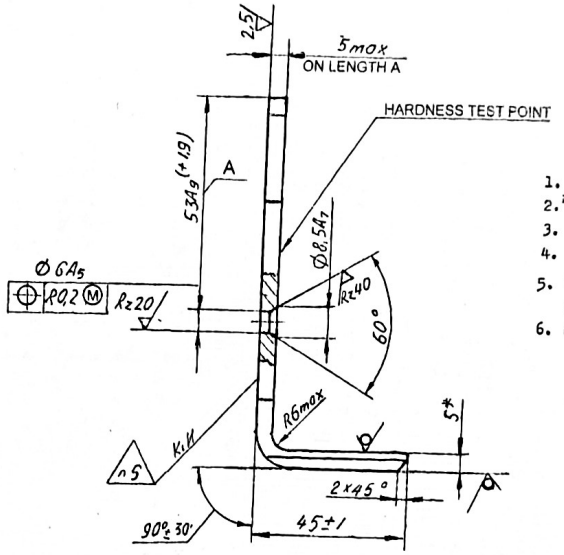
PART No.
2A42.02.021

Rz320 (√)





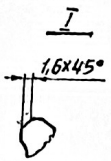
1. HRC$_3$ 34 to 40.5.
2. * Size is given for reference.
3. Blunt edges, R ≈ 0.6 mm.
4. Perform machining on length A, if necessary.
5. Coating: accelerated electroless phosphating with chromate treatment.
6. Stamp.

MATERIAL :-
SHEET ПН - 05 GOST 19903 - 74 / 30 X ГСА - 3 - a GOST 11269 - 76

INDIGENOUS MATERIAL : - BS : 1449 Pt 1 - 83, Gde 30 HS
COMPONENT TO BE HEATTREATED TO HRC 34 - 40 5

CERTIFIED CORRECT COPY
OF APPROVED DRAWINGS
AT THIS DATE.....
3/5/21
Design & Drawing Office
Ordnance Factory,
Tiruchirappalli-620016.

UN CONTROLLED COPY



DATE	AUTHORITY	ZONE	AMENDMENTS	SIG AHSP	SIG DO
8-8-06			SCANNED & PRINTED WITHOUT CHANGE		

PREV DC Nos.- 16407-W,18174-W,18193-W & 18845-W DT 13-1-04

DRG SEALED:- 18174-W DT 22-9-95

DO CQA(W)

DRAWN:- | CHD.- | ASSY DRG.-
SCANNED:- PKA | CHD:- | DATE:-
C/D/MAN | DO | AHSP | FOR CQA(W) | SCALE:- 1:1 | ESTD mass - 0.2
MATERIAL:- AS ABOVE
PROTECTIVE FINISH:-

CQA(W), JABALPUR

DESIGN No.

PART No. 2A42.02.021

DS CAT No.

PLATE प्लेट